

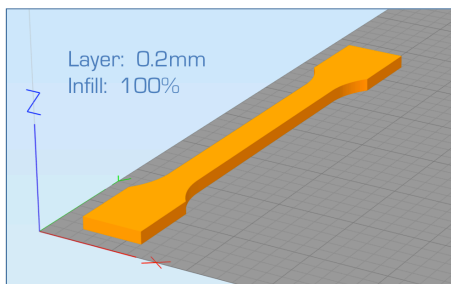


3DXMAX[®] PETG 3D Filament

3DXMAX[®] PETG [polyethylene terephthalate glycol copolymer] is a high-performance 3D printing filament that is formulated utilizing premium PETG resin and colorants. PETG is an amorphous polymer that offers excellent layer bonding, dimensional stability, improved chemical resistance, and brilliant colors. Transparent grades of our PETG offer up to 89% light transmission. FDA and Reach certified for food contact applications. 3DXMAX[®] PETG is suitable for use in practically all consumer-grade FDM/FFF printers that have a heated print bed. Made by 3DXTECH[®] in the USA.

The reported technical data was generated from printed ISO test specimen. The general print parameters utilized are noted below.

- Desktop FDM/FFF Printer
- Nozzle: 0.4mm A2 hardened
- Layer height: 0.2mm
- Infill: 100%, +/- 45°
- Extrusion temp: 240°C
- Bed temp: 70°C
- Bed prep: Hairspray on glass
- Print speed: 50 mm/sec



Disclaimer: The technical data contained on this data sheet is furnished without charge or obligation and accepted at the recipient's sole risk. This data should not be used to establish specifications limits or used alone as the basis of design. The data provided is not intended to substitute any testing that may be required to determine fitness for any specific use.

General Property	Unit	Standard	Typical Value
Density	g/cc	ISO 1183	1.24

Mechanical Property	Unit	Standard	Typical Value
Tensile Strength	MPa	ISO 527	45
Tensile Modulus	MPa	ISO 527	1654
Tensile Elongation, Break	%	ISO 527	24
Flexural Modulus	MPa	ISO 178	1610
Flexural Strength	MPa	ISO 178	72

Thermal Property	Unit	Standard	Typical Value
Glass Transition Temperature (Tg)	°C	DSC	80

Heat Distortion Temperature (HDT) @ 0.45MPa	°C	ISO 75	73
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Electrical Property	Unit	Standard	Typical Value
Surface Resistivity	Ohm/sq	IEC 60093	>10 ¹³

Printing Recommendation	Typical Range
Extruder Temperature	230 - 260°C
Bed Temperature	60 - 70°C
Print Speed	50 - 70 mm/sec