



WARNING

Suspected of causing cancer.

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.

Wear eye protection, protective clothing, protective gloves.

If exposed or concerned: Get medical advice/attention.

Store locked up.

Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

⚠️ WARNING: This product can expose you to Diethanolamine, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

NFPA® RATINGS

Health: 1; Flammability: 1; Reactivity: 0

CONTAINS/CAS NUMBER:

Water/7732-18-5; Triethanolamine/102-71-6; Proprietary Ingredients/Not Available;
Diethanolamine/111-42-2; Methylisothiazolinone/2682-20-4

*For industrial and commercial use only.
For additional information, see Safety Data Sheet.*

TOTAL SOLUTIONS®

SPECIALTY PRODUCTS

METALWORKING COOLANT & LUBE

For Cutting, Grinding,
Drilling and Tapping

- USE WITH BOTH FERROUS AND NON-FERROUS METALS

KEEP OUT OF REACH OF CHILDREN

NET CONTENTS: One Gallon (128 fl. oz.)

Manufactured By: Total Solutions® • 1-800-743-6417
PO Box 240014 • Milwaukee, WI 53224 • athea.com

DESCRIPTION

Metalworking Coolant and Lube contains no silicone or sulfur, making it ideal for use on all ferrous and non-ferrous metals. When diluted, the clear solution gives operators an unobstructed view of the work piece while the corrosion inhibitors protect pieces from flash rusting.

DIRECTIONS

Drain reservoirs of previous lubricating solution and flush out with clean water.

Fill reservoir with water.

Add Metalworking Coolant and Lube at dilution rates suggested in the following chart:

Light Duty Operations 30 to 1
Standard Operations 20 to 1
Heavy Duty Operations 10 to 1

Frequently monitor tool surface temperature to ensure proper dilution for particular operation.



Please Recycle.

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