



Part Number: M-16600-BG / M-16600-BM
Part Description: 2022+ BRONCO RAPTOR
CARBON FIBER REAR EXOSKELETON

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Please visit www.performanceparts.ford.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.

AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD PERFORMANCE TECHLINE AT 1-800-367-3788 !!!



Hood Vent Kit:

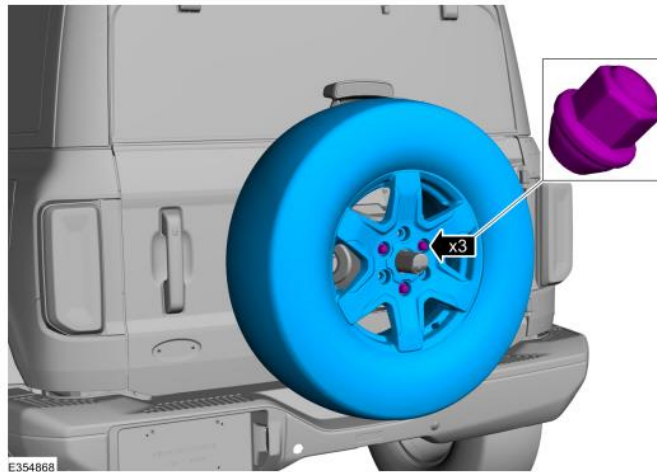
Quantity	Part Name
4	Exoskeleton Fastener
1	Rubber Bumper W/Fastener
2	Acc. Plug

Ford Factory Shop Manual purchase options www.motorcraftservice.com

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NOTE: *Removal steps in this procedure may contain installation details.*

Step 1: Remove (3) lug nuts from the spare tire and remove the tire. *Torque: 66 lb.ft (90 Nm)*

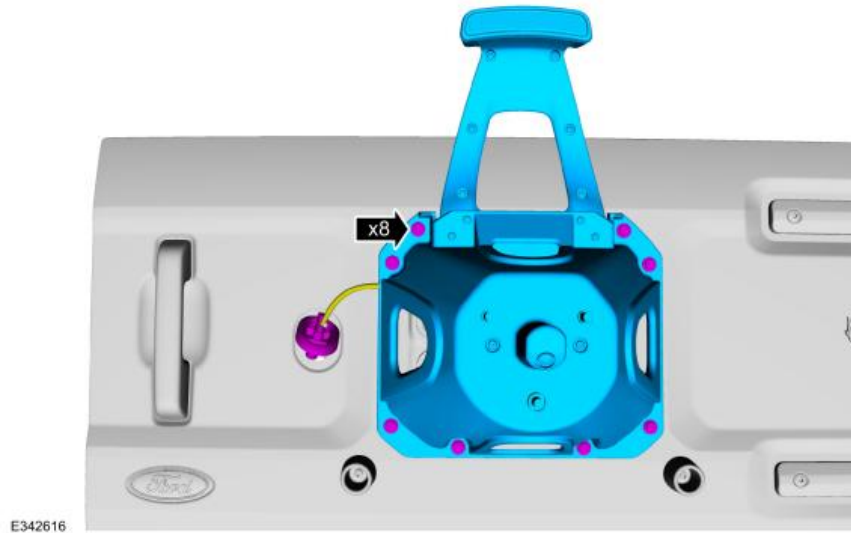


Step 2: Remove the bolt from the safety tether.



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Step 3: Remove the bolts and the spare tire carrier. *Torque: 18 lb.ft (25 Nm)*



Step 4: Remove the push pin retainer from the rubber bumper, remove the bumper.



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Step 5: Remove (4) bolts from exoskeleton and remove from the vehicle.



Step 6: Install the supplied accessory plugs into the carbon fiber exoskeleton.



Step 7: To install the carbon fiber exoskeleton, reverse the removal procedure.

NOTE: Hand tighten the (4) bolts, do not use power tools to install. Excessive pressure may damage the carbon fiber.