

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF ANDERSON COMPOSITES

**PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.**

**AT ANY TIME IF YOU DO NOT UNDERSTAND THESE INSTRUCTIONS, PLEASE CALL ANDERSON COMPOSITES TECHLINE AT 626-333-7024.**


**REQUIRED TOOLS:**

Ratchet with 12mm and 10mm socket, Torx #30, Fishing string, Nylon panel removal tools, Adhesive removal wheel compatible for cordless drill, 3mm Allen wrench, 5/16" drill bit, Low tack masking or painters tape, Cordless drill, 1/16" drill bit

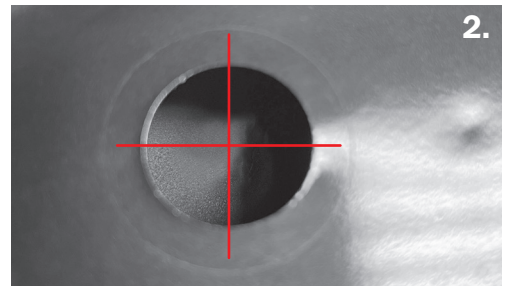

**INSTALLATION TIME:**

1 Hour

For the best possible fitment, we recommend having an expert install your product(s) – someone who has experience working with carbon fiber. Although some body shops have been in business for many years, they might not have sufficient experience in installing carbon fiber or fiberglass components. Make sure that your installer is familiar with these products.

If you are installing the spoiler on a decklid with no holes, **Start with Step 1.**  
If you are replacing a factory GT350R spoiler, **Start with Step 8.**

1. Open trunk and remove rubber grommet on both sides of trunklid.
2. Locate the center of the hole underneath, mark and drill a 1/16" pilot hole first, then a 5/16" hole.
3. Check fitment of the spoiler to make sure the threaded studs on the spoiler go all the way through to the underside of the trunklid.
4. Use the included plastic drill guides and insert them into 4 mounting bracket holes. Tape them to the brackets.



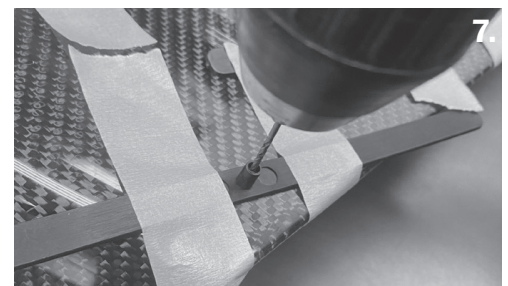
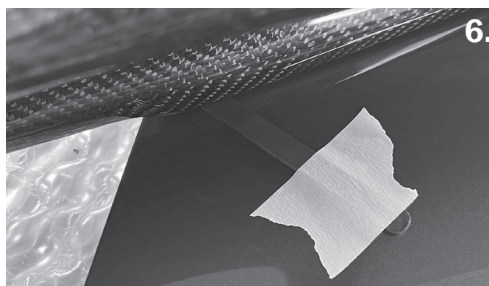
5. Center the wing assembly on the decklid with drill guides fastened. Position wing towards rear of decklid edge. Tip: best match the mounting bracket curvature with decklid surface. Verify left and right side spacing near decklid edges.



6. Tape down drill guides to the decklid. Remove the wing assembly from the drill guides.



7. Use a drill with a 1/16" drill bit and drill four pilot holes into decklid through the plastic drill guides. Remove the plastic drill guides and use a 5/16" drill bit to open up the mounting holes in the decklid.



If you are installing the spoiler on a decklid with no holes, **Go to Step 18.**

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8. Open trunk and remove rubber grommet on both sides of trunklid.



9. Use ratchet and break loose the 12mm Nylock nut that is fastened to the threaded stud, but do not remove at this time. Repeat for other side.



10a.

10b. Remove the Torx bolts that fasten "dog bone" bracket to trunklid and remove bracket. Repeat for other side.

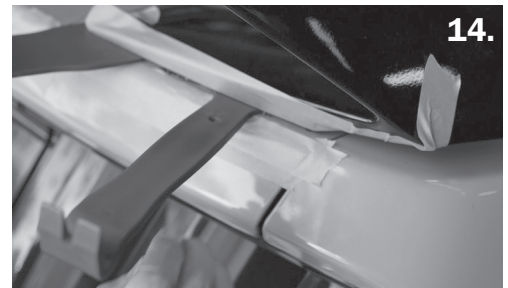
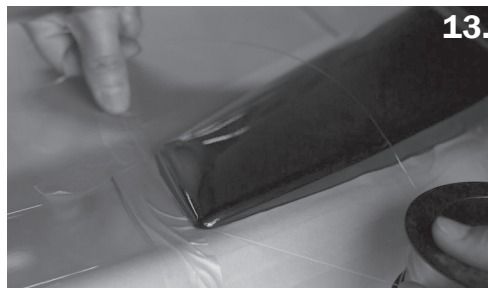


11. Lower the trunklid halfway down and remove the Nylock nut with ratchet, the spacer will also fall out through access hole. Repeat on other side.



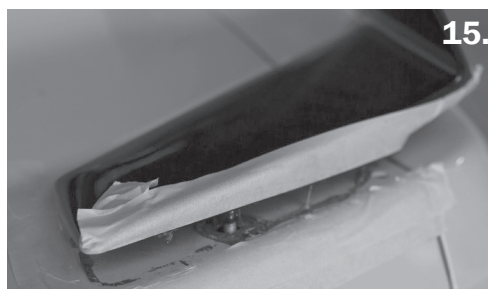
12. Place low tack tape around bases of rear spoiler.

13. Use fishing string to break mounting seal from each side of base. Repeat for other side. Note: String will not pass all way through due to mounting stud.



14. Nylon panel removal tools may be used to assist with spoiler removal.

15. Break adhesive seal around base and lift spoiler off decklid. Do not pry with a screwdriver.





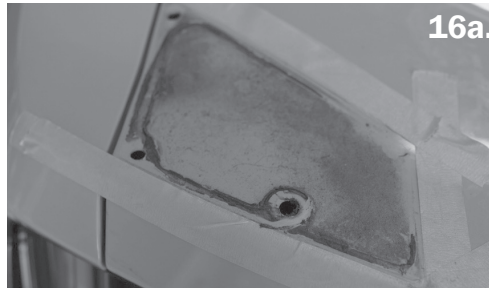
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16a.

- 16b. Clean dirt off mounting area and remove glue with adhesive removal cup wheel and cordless drill. Vary drill speed and do not over heat the painted surface.



17. Wipe the decklid corners with cleaner or rubbing alcohol.



18. Place mounting bracket insulation pads onto wing and lower the assembly onto decklid with mounting stud locations. Lift decklid halfway and insert spacer and Nylock nut into access hole. Repeat for other side. Reverse the removal process.



19.

20. Install the "dog bone" brackets using a Torx #30 bit. Do not fully tighten. Repeat for other side. Make final position adjustments for wing assembly on the decklid and fully tighten down both the 10mm Nylock nut and Torx fasteners. Tighten each fastener evenly in small increments to get the best results.



21. Reinstall the rubber plugs that cover the 10mm spacers and Nylock nuts.

