

## Battery Tray 24V - Lift Leg Mount

### Instructions

Part #: 1027074

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1024393	Battery Box Tray with Strap - Etterman
2	8	1013096	Bolt Hex 5/16-18 x 1.75 SS
3	20	1002608	Washer Flat 5/16 SS
4	8	1001807	Nut Hex 5/16-18 Brass
5	4	1021908	Cap Press-In 1.125x1.625 Silver No Logo
6	1	1027072	Wdmt 24V Top Mount Battery Tray
7	5	1001802	Nut Flange 3/8-16 Brass
8	1	1001956	Bolt Carriage 3/8-16 x 1.0 SS 304
9	1	1027229	Wdmt 24V Top Mount Battery Tray Leg Post
10	4	1002424	Bolt Hex 3/8-16 x 2.0 SS 304

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

**Step 1.** Attach the battery tray weldment to the leg post weldment using four 3/8 x 2.0 hex bolts, four flat washers, and four 3/8 flange nuts as shown.

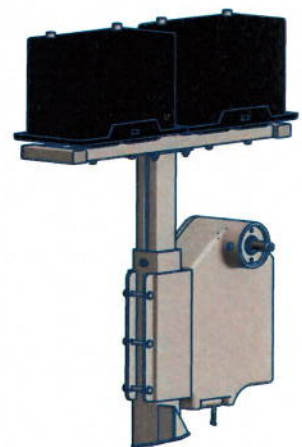
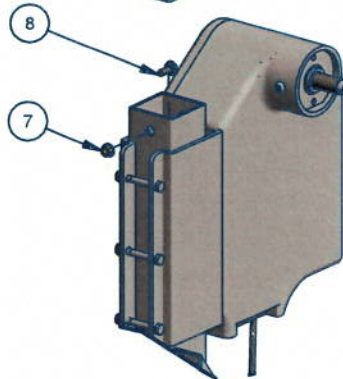
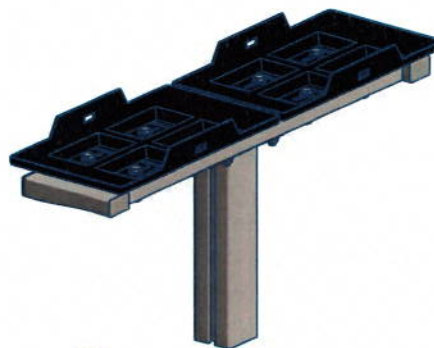
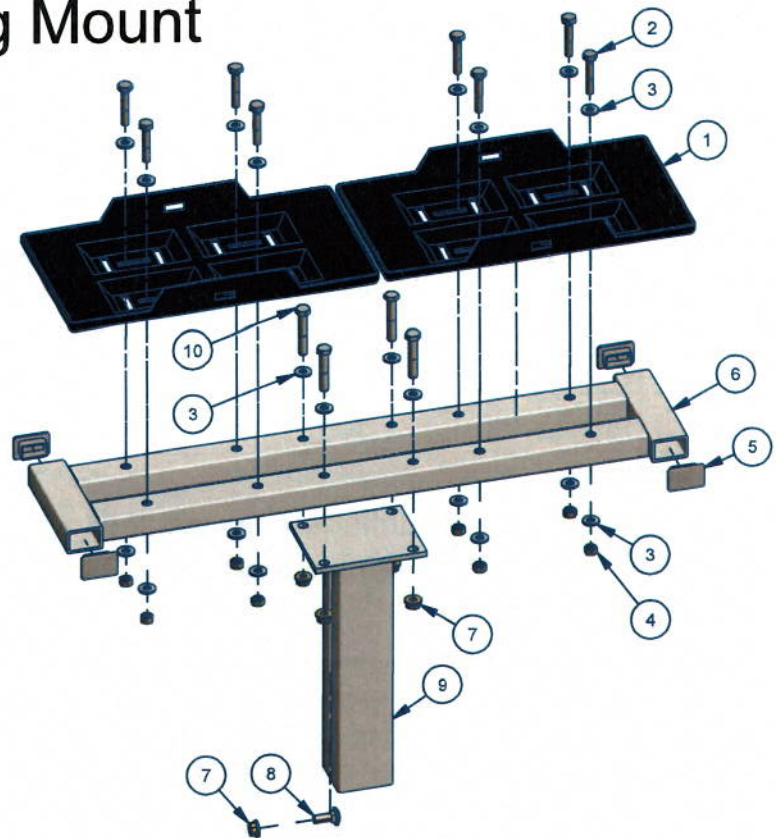
**Step 2.** Place four press-in caps into the openings of the end tubes as shown.

**Step 3.** Attach the battery trays to the 24V battery tray weldment. Insert four 5/16 x 1-3/4 hex bolts per tray through one 5/16 flat washer per bolt. Then insert the bolts with the washers through the slots in the tray and the corresponding holes of the weldment.

**Step 4.** Adjust trays to desired location. Tighten in place by placing 5/16 flat washers on the end of each bolt and securing with a 5/16 hex nut on each bolt.

**Step 5.** Insert the 3/8 x 1.0 carriage bolt into the top hole in the lift tube that the winch is mounted on so the head of the carriage bolt is on the inside of the tube with the threads sticking to the outside. Lightly thread one 3/8 flange nut onto the carriage bolt just enough to prevent the bolt from falling into the tube.

**Step 6.** Slide the weldment with the trays in place into the upright tube of the lift so the head of the carriage bolt slides into the t-slot of the weldment tube. Adjust to desired height and tighten flange nut. Place battery's onto tray and secure with strap.



DETAIL A

DETAIL B