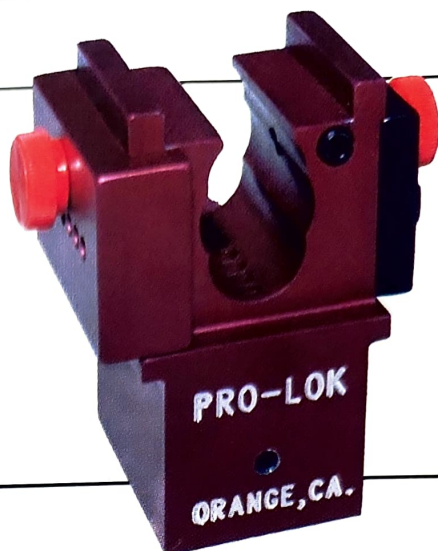


LT340

IC Rekey/Decoder

Optional tools available!
See back cover for details.

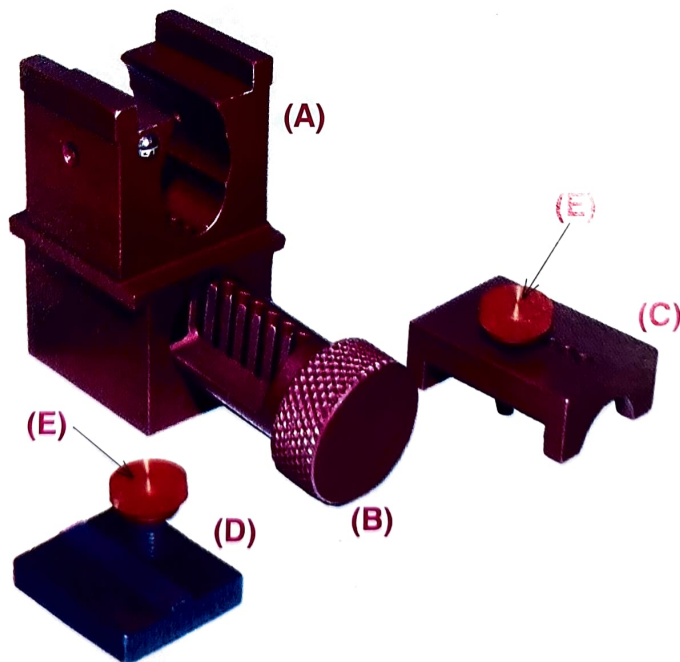


LT340 Tool

Parts Identification:

Replacement Parts

- (A) Tool Body Part # **ZLT340A**
- (B) Removable Inspection Plug Part # **ZLT340B**
- (C) Chamber Cap Staking Plate Part # **ZLT340C**
- (D) Sleeve Retainer Staking Plate Part # **ZLT340D**
- (E) Holding Knobs Part # **ZLT340E**



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INSTRUCTIONS FOR DECODING OR DUMPING THE PINS

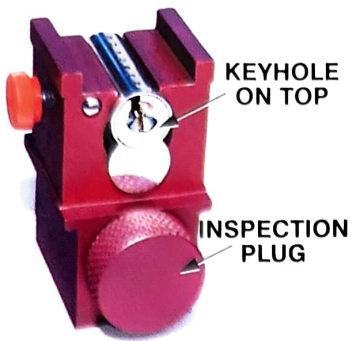


PHOTO #1

- 1) Insert the cylinder into the “Tool Body” as shown with the keyhole on top. (Photo #1)

If you need to decode the pins insert the “Removable Inspection Plug” into the “Tool Body” as shown.

Note: If you do not need to decode the pins, leave the “Removable Inspection Plug” out.

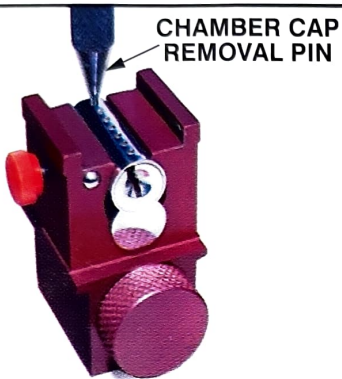


PHOTO #2

- 2) Insert the “Chamber Cap Removal Pin” (optional tool) into each chamber hole and lightly tap with a hammer. (Photo #2)

This pushes the cap, spring and pins into the “Removable Inspection Plug” and keeps them organized for you to decode.

Note: If the “Removable Inspection Plug” is not inserted into the “Tool Body”, dump the pins to be discarded into the empty chamber, photo #3.)

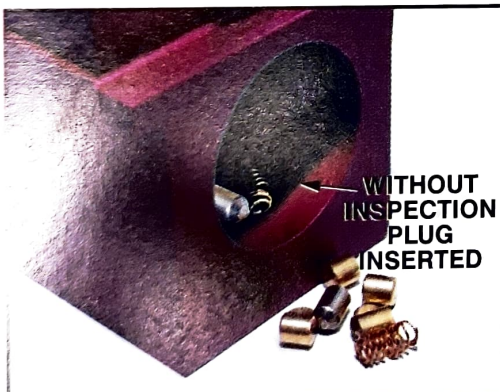


PHOTO #3

- 3) Carefully remove the “Inspection Plug” to decode the pins. (Photo #4)

This is only necessary if you need to determine the keys that fit the cylinder. Visually read the pins or measure them with a micrometer to decode the pins.

Note: You may need to insert the “Chamber Cap Removal Pin” into each hole and depress the pins as you are pulling the “Removable Inspection Plug” out to remove it.



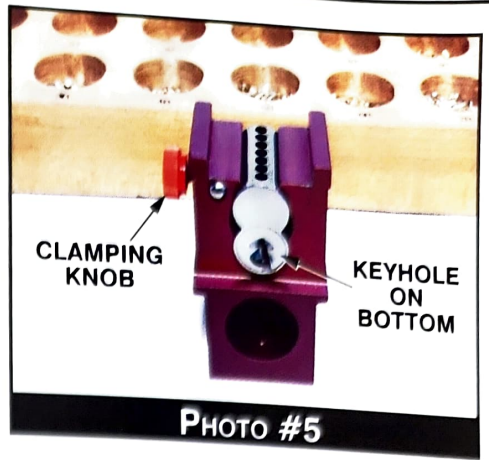
PHOTO #4

INSTRUCTIONS FOR RE-PINNING THE CYLINDER WITH CHAMBER CAPS

- 1) Turn the cylinder over and insert it into the "Tool Body" as shown.

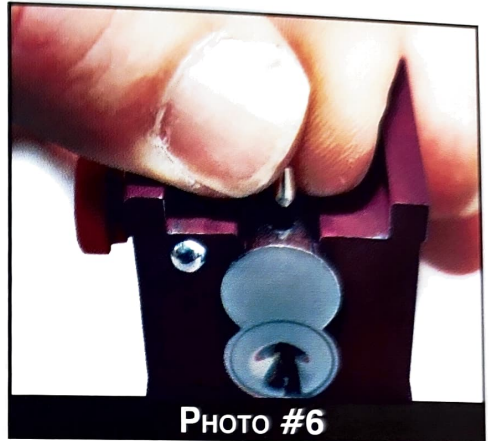
(Photo #5)

The cylinder is turned so that the keyhole is on the bottom. Lightly clamp the cylinder in place by lightly turning the clamping knob.



- 2) Insert new pins and spring.

(Photo #6)

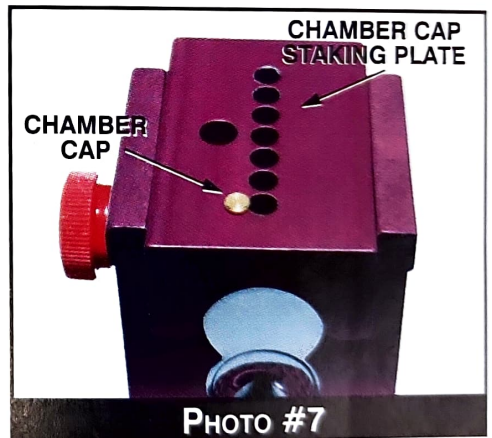


INSTRUCTIONS FOR CYLINDERS WITH CHAMBER CAPS

- 1) Place the "Chamber Cap Staking Plate" over the top of the cylinder.

(Photo #7)

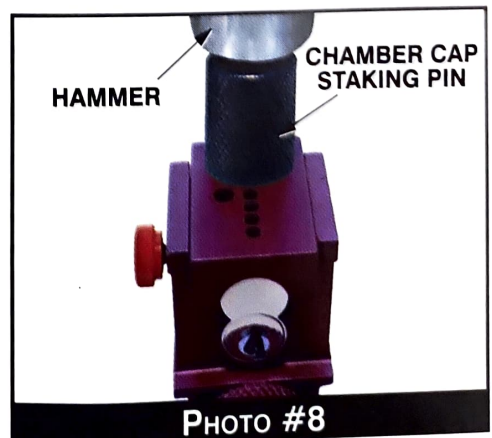
The beveled edge on the "Chamber Cap Staking Plate" snaps in place over the ball bearing on the front of the "Tool Body".



- 2) Stake chamber caps in place.

(Photo #8)

Insert the "Chamber Cap Staking Pin" (optional tool) into each hole and lightly tap each cap with a hammer.



INSTRUCTIONS FOR CYLINDERS WITH SLEEVE COVER CAPS

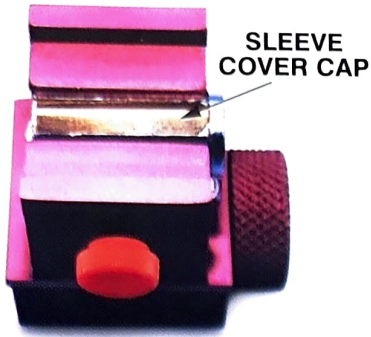


PHOTO #9

- 1) Place the sleeve cover cap in place. (Photo #9)

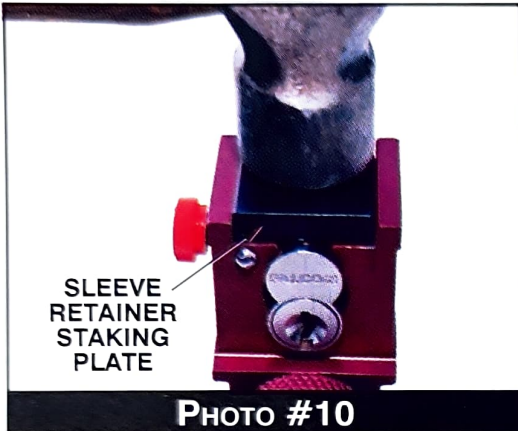


PHOTO #10

- 2) Place the "Sleeve Retainer Staking Plate" over the top of the cylinder. (Photo #10)

Lightly tap with a hammer, staking the cover in place.

Useful optional tools can be purchased separately



Chamber Cap Removal Pin
Part # **LT341**



Chamber Cap Staking Pin
Part # **LT342**