oduct Name	SPIRALCAST GHD	
eneral Use	. : A low cement refractory	castable for placement by vibration casting.
ISTRIBUTOR:		TELEPHONE:
piral Arts, Inc.		Phone
)1 NW 49th St.		Contact : Fred Metz
eattle, WA 98107		
	2. HAZARI	DS INDENTIFICATION
CLASSIFICATION:	Carcinogenicity, Category 2	Skin irritation, Category 3
CLASSIFICATION:	Carcinogenicity, Category 2 Eye irritation, Category 2B	Skin irritation, Category 3 Target organ toxicity (repeated)-lungs, Category 1
CLASSIFICATION: ABELING:	3 11 3 1	, , ,
	Eye irritation, Category 2B	, , ,
	Eye irritation, Category 2B Symbol: Health hazard	Target organ toxicity (repeated)-lungs, Category 1
	Eye irritation, Category 2B Symbol: Health hazard Signal word: Warning Hazard statement: Suspected	Target organ toxicity (repeated)-lungs, Category 1
	Eye irritation, Category 2B Symbol: Health hazard Signal word: Warning Hazard statement: Suspected Precautionary statement: Exc	Target organ toxicity (repeated)-lungs, Category 1 of causing cancer
	Eye irritation, Category 2B Symbol: Health hazard Signal word: Warning Hazard statement: Suspected Precautionary statement: Exe medical studies have concluded for carcinogenicity of inhaled crystal	Target organ toxicity (repeated)-lungs, Category 1 of causing cancer cessive inhalation of dust will increase the risk of silicosis. Some that there is sufficient evidence in humans for the line silica in the form of quartz or cristobalite from occupational
	Eye irritation, Category 2B Symbol: Health hazard Signal word: Warning Hazard statement: Suspected Precautionary statement: Exe medical studies have concluded for carcinogenicity of inhaled crystal	Target organ toxicity (repeated)-lungs, Category 1 of causing cancer cessive inhalation of dust will increase the risk of silicosis. Some that there is sufficient evidence in humans for the line silica in the form of quartz or cristobalite from occupational ure to dust. Provide adequate ventilation and use suitable

Ingredient CAS Registry # Percent Exposure Limits 1302-93-8 Alumina silicate 45-60 OSHA PEL = 15mg/m² total dust; 5mg/m² respirable dust. ACGIH TLV = 2mg/m² resp. dust. Cement, Calcium Aluminate 65997-16-2 5-20 OSHA PEL = 15mg/m² total, 5mg/m² resp. dust; ACGIH TLV = 10mg/m² total dust. See note 1. OSHA PEL = ¹/₂[(10mg/m²)/(%Silica+2)] resp. dust; Cristobalite 14464-46-1 <1 ACGIH TLV = 0.025mg/m² respirable dust. Quartz 14808-60-7 <1 OSHA PEL = [(10mg/m²)/(%Silica+2)] resp. dust; ACGIH TLV = 0.025mg/m² respirable dust. Silica Fume, Amorphous 69012-64-2 <10 OSHA PEL = 15mg/m² total dust; ACGIH TLV = 2mg/m² respirable dust. Silica, Amorphous (Glass) 7631-86-9 5-20 OSHA PEL = 80mg/m²/% silica ACGIH TLV = 3 mg/m² respirable dust. Glass Oxide 65997-17-3 <10 None established. Treat as nuisance dust.

Some of the above ingredients are integral mineralogical constituents contained within the matrix of the raw materials.

4. FIRST AID MEASURES

Eyes	: Flush eyes thoroughly with water for at least 15 minutes. Consult physician.			
Skin	: Wash with a mild soap and water.			
Ingestion	: No adverse effects anticipated by swallowing.			
Inhalation	: Remove to fresh air. If not breathing, give artificial respiration. Get immediate medical			
	attention.			
5. FIRE FIGHTING MEASURES				
Fire and Explosion Hazards	: SPIRALCAST GHD is non-combustible and will not contribute to the intensity of a fire.			
Flash Point and Method	: Not Applicable.			
Flammable Limits.	Not Applicable.			
Autoignition Temperature	: Not Applicable.			
Extinguishing Media	: As appropriate for the surrounding fire.			
Fire Fighting Equipment	As appropriate for the surrounding fire.			
	6. ACCIDENTAL RELEASE MEASURES			
Spill/Leak Procedures	: Reuse any spilled material where possible. Carefully scoop material into a suitable			
	container. If conditions warrant, clean-up personnel should wear approved respiratory			
	protection, gloves, and goggles to prevent irritation from contact and/or inhalation. Spilled			
	material poses no threat to the environment. See section 12.			
	7. HANDLING AND STORAGE			
Handling	: SPIRALCAST GHD requires no special handling other than adherence to good industrial			
Chausan	practices.			
Storage	: Contact with water will cause material to set-up and become unusable.			
	8. EXPOSURE CONTROL/PERSONAL PROTECTION			
Ventilation	: Provide adequate general ventilation and local ventilation to control mist and/or dust levels			
	below the TLV.			
Personal Protective Equipment				
Eyes	: Goggles			
Skin	: Long sleeve clothing			
Inhalation	: Dust mask			
Other	Gloves			
	•			

9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point	:	Ν
Vapor Pressure	:	N
Vapor Density	:	Ν
Solublity in Water	: 9	5
Specific Gravity (H ₂ O=1)	: :	1
Melting Point	: :	>
рН	: :	1

Not Applicable.

- : Not Applicable.
- : Not Applicable.
- : Slight
- : 1.9
- : >3000°F
 - 10 11.5 (10% Aqueous Slurry)

temperature and pressure.

10. STABILITY AND REACTIVITY

: SPIRALCAST GHD is stable under normal ambient and anticipated conditions of

Chemical Stability
Incompatible Materials and
Conditions to Avoid
Hazardous Polymerization
Hazardous Decompositon

- : None.
- : Will not occur.
- : Will not occur.

11. TOXICOLOGICAL INFORMATION

There are no known health effects that can arise from the as-manufactured SPIRALCAST GHD. There is no evidence to suggest that SPIRALCAST GHD itself is carcinogenic.

12. ECOLOGICAL INFORMATION

SPIRALCAST GHD is virtually insoluble and immobile and poses no threat to the environment if accidentally released on land or into water.

13. DISPOSAL CONSIDERATIONS

SPIRALCAST GHD as-manufactured is not considered a hazardous waste. However, before destruction of the refractory lining, customers are advised to evaluate any changes to the product that may occur by the introduction of substances or operating conditions outside the control of the vendor.

14. TRANSPORT INFORMATION

SPIRALCAST GHD is not a DOT Hazardous Material and contains no DOT Hazardous components.

15. REGULATORY INFORMATION

Section 2 lists OSHA exposure limits for chemicals considered by OSHA to be air contaminants.

16. OTHER INFORMATION

Although reasonable care has been taken in the preparation of the information contained herein, Spiral Arts, Inc. extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.

WARNING: This product may contain respirable crystalline silica; a chemical known to the State of California to cause cancer.

Health Hazard	: 2-Moderate
Flammability Hazard	: 0-Minimal
Reactivity Hazard	: 0-Minimal
Personal Protection	: E-Glasses, gloves, dust mask