

Congratulations on your purchase of Montana Jack's Utility Pack

This is by far the most unique, versatile and strongest product of its kind on the market today. At Montana Jack's, quality is our first priority. Our products are engineered for function, simplicity and strength. From manufacturing to powder coating each product is carefully fitted and finished. We manufacture each and every accessory in our shop in Libby Montana and proudly display the MADE in U.S.A. label. All of our accessories are built with the same dedication to quality, integrity and versatility. All of us at Montana Jack's appreciate your patronage.

Thank You,

Montana Jack

Installation instructions for: Montana Jacks "Utility Pack" Part # UP 1200

Qty.	Contents for: Part # UP 1200	Qty.	
1	5/16" Snap pin	2	"Extension Plates" Part # FSEX 13026
1	1/2" nf x 3/4" Cap Bolt	2	"Side Arms" Part # FSUP 1352
1	1 1/4" x 1 1/4" Black Plastic Cap	1	"Stinger" Part # TUPS 1146
8	5/16" nc x 3/4" Carriage Bolts	1	Instruction sheet
8	5/16" nc Whiz nuts		
2	9" Rubber bungees		
2	15" Rubber bungees		

Montana Jacks Utility Pack Installation Instructions

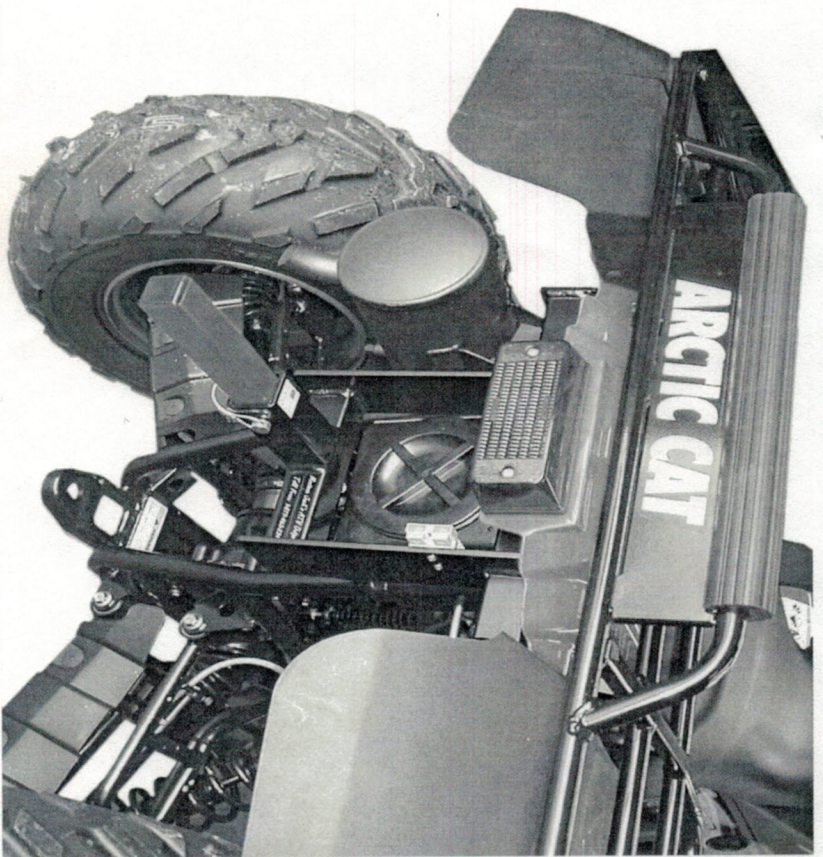


Fig. 1

Utility Pack Assembly:

1. Inspect components & hardware and read instructions and all **Warning Labels** before assembly and use.
2. Install "Stinger" into the front or rear receiver, then install the 5/16" snap pin and tighten the tension bolt gently. See **Figure # 1**
3. Lubricate threads of 1/2" x 3/4" cap bolt with grease and install in receiver sleeve of Utility Pack.
4. Slide the **Utility Pack** onto the "stinger". At this time determine the type of cargo to be placed in the **Utility Pack** and its basic dimensions. Next install the "side arms" to the needed width that best fits your needs. Install the 5/16" x 3/4" carriage bolts through the front of the pack and install the arms on the "back", then tighten the provided 5/16" whiz nuts snugly. **Figure # 2**

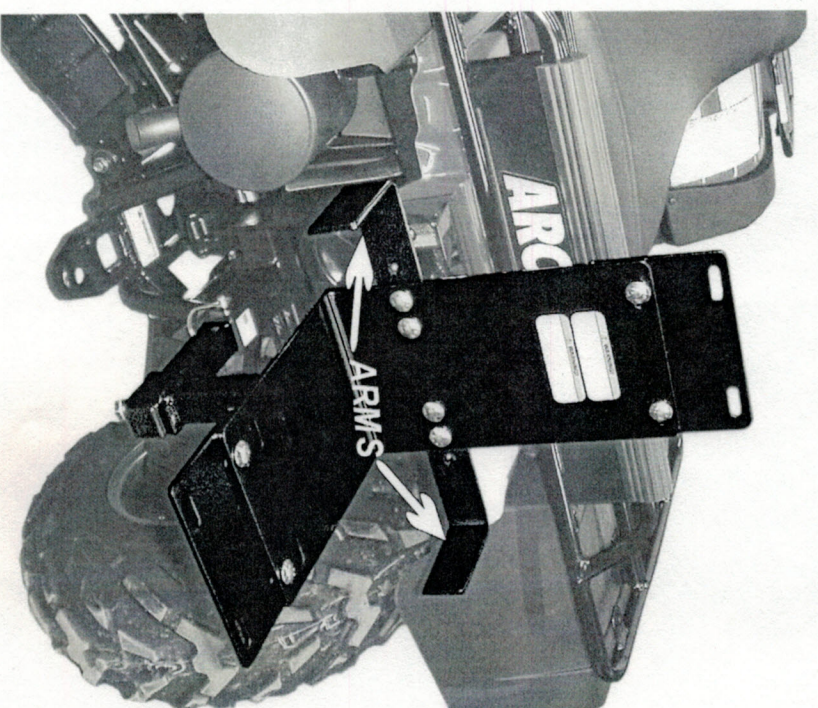


Fig. 2

with nuts snugly. **Figure # 2**

- 3M" cam-bolts through the front of the pack and install the arms on the "back", then tighten the provided 5/16" and its basic dimensions. Next install the "slide arm" to the receiver with the provided washers. Next install the 5/16" x 4" Slide the **Utility Pack** onto the "slide arm". At this time determine the type of cargo to be placed in the **Utility Pack**.
- 3. Lubricate threads of 1/2" x 3/4" eye bolt with grease and install in receiver sleeve of **Utility Pack**. See **Figure # 1**

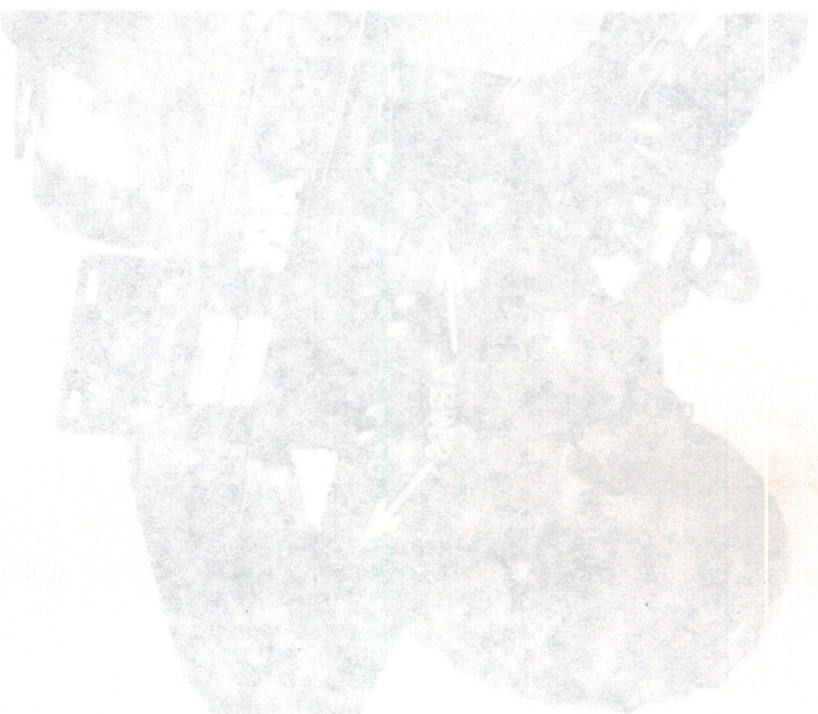
- 2. Install "Slide Arm" into the front of "Receiver", then install the 5/16" end pin and tighten the tension bolt gently.
- 1. Prepare components & hardware and read instructions and all Warning Labels before assembly and use.

Utility Pack Assembly:

Fig. 1



Fig. 2



Montana Jacks Utility Pack Installation Instructions

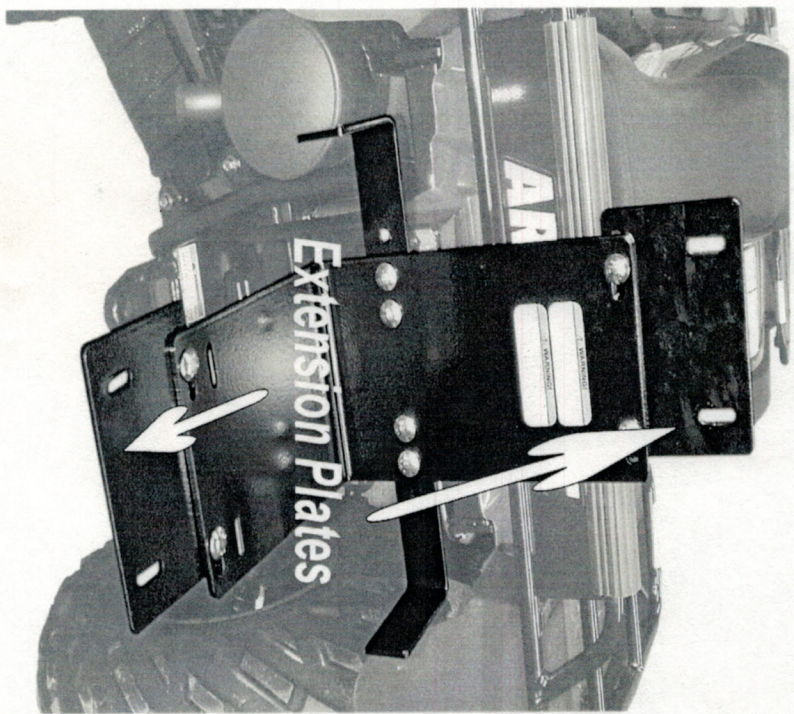


Fig. 3

Utility Pack Assembly continued:

5. Note the 2 provided extension plates and determine if they are needed. The plates are designed to be installed in different positions and provide adjustability so as to fit the many different needs of cargo and tie down configurations. If they are to be installed insert the provided 5/16" carriage bolts into the holes and install the plates onto the back, then tighten the 5/16 whiz nuts snugly after adjusting plates as needed. Please note **Figure # 2** shows a basic positioning of the plates. **Figure # 3** shows a rotated and offset placement of the plates.
6. Select the bungee lengths that will secure the cargo correctly. A recommended procedure for bungee installation is to crimp the ends of the hooks at one end. The most suitable location for this attachment is at the upper holes of the **Utility Pack**, as this provides a convenient and semi-permanent attachment. **Figure # 4**

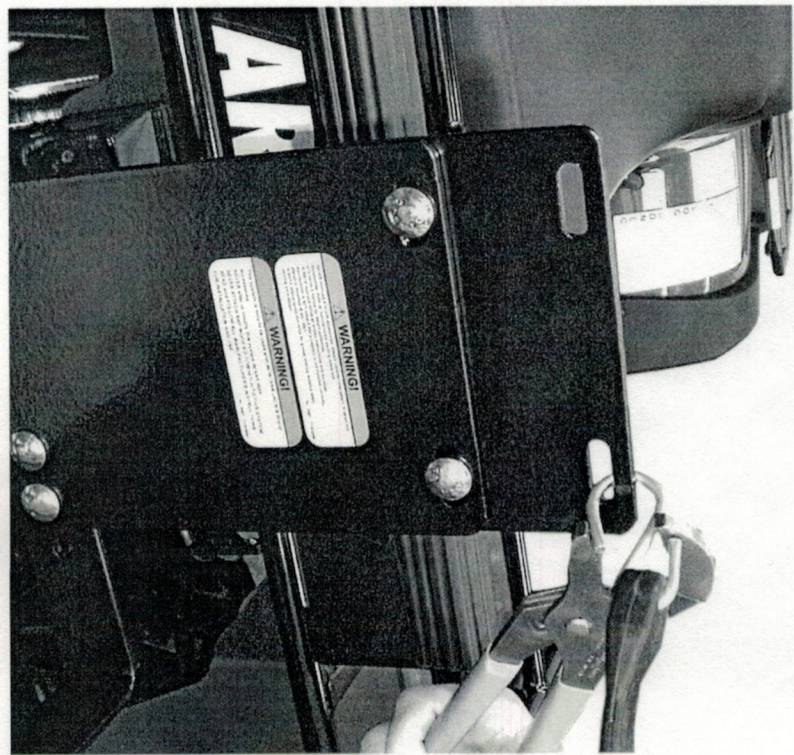


Fig. 4

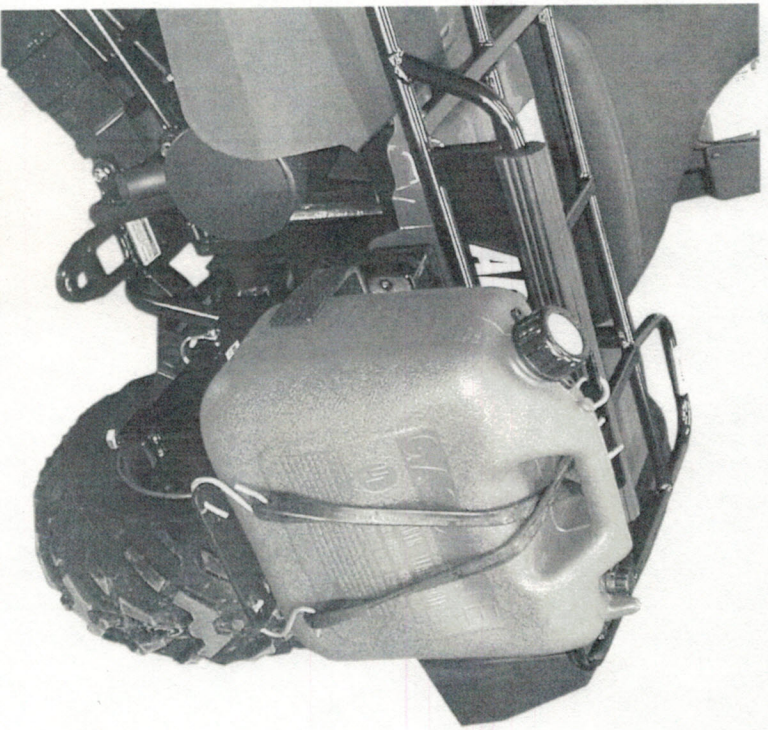


Fig. 5

Utility Pack Assembly continued:

7. With a 2 1/2 Gal. fuel container and the 9" bungees crossed under the handle, this works very well to retain the fuel container in any situation. Note: It is unnecessary to relieve the pressure from fuel expansion as this will lead to the deformation of plastic fuel containers over time. **Figure # 5**

8. The **Montana Jack's D-Ring & Stinger** or the **Winch Mounting Plate** can be used with the **Utility Pack** in combination. First install the stinger of either through the receiver sleeve of the **Utility Pack**. Next install into receiver and leave loose. Leave an 1/8" clearance between utility pack sleeve and receiver. Using the snap pin hole as a guide, carefully drill a 5/16" hole through one side of the stinger, insert snap pin and repeat task on other side. Insert snap pin completely, and tighten tension bolt. If ATV clearances do not provide space for drill use a scribe to mark placement of holes on stinger then remove and center punch marked holes and drill a 5/16" hole into each side.

See **Figure # 6** See completed install page # 4, **Figure # 7**

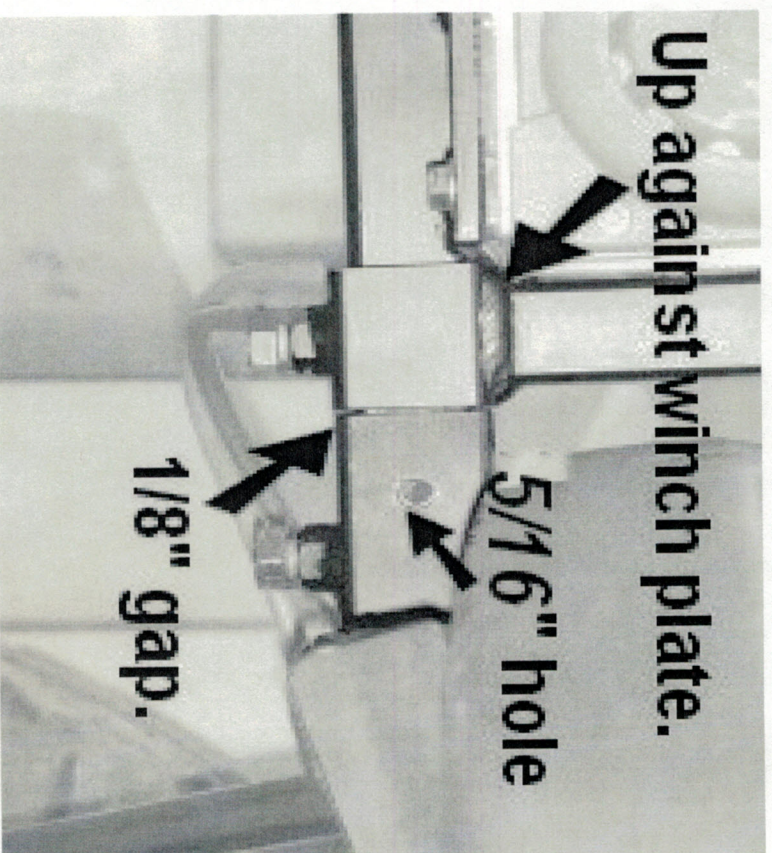
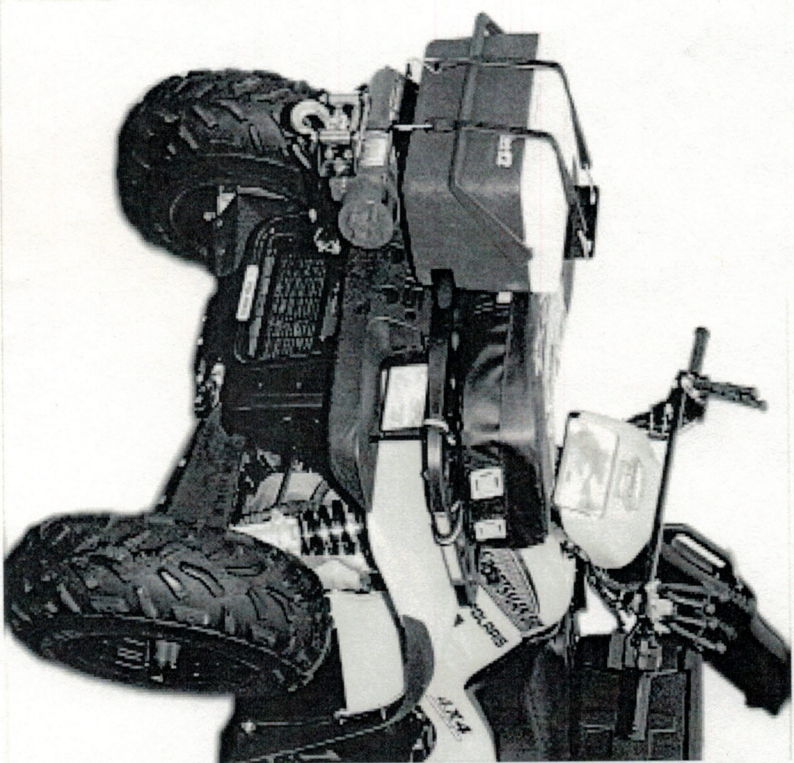


Fig. 6

Montana Jacks Utility Pack Installation Instructions



Gas -n- Tool Pack

Deluxe Box

Utility Pack

D-Ring & Stinger

Accessory Receiver System

Fig. 7

WARNING!

Never overload ATV with accessories and/or cargo. Always consider total weight of cargo and accessories. Refer to manufacturers warning labels and ATV owner's manual for weight guidelines.

Always read and follow all written instructions and warnings
Manufacturer is NOT liable if this accessory is not installed correctly, altered or modified IN ANY WAY.

ALWAYS reduce speed and allow for greater braking distance when carrying extra weight.

WARNING!

This system is only to be used with MONTANA JACK'S Brand accessories.
NEVER alter or modify this system IN ANY WAY.

READ and FOLLOW ALL MANUFACTURER'S INSTRUCTIONS FOR
INSTALLATION AND USE.

Cautionary Notes:

1. Excessive tightening of tension bolt can crush the stinger tube.
2. Always use safety as your guide taking into consideration weight, application and the ATV manufactures guidelines.
3. Do not overload ATV.
4. Do not carry anything wider than your ATV.

Questions or Comments? Contact:

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