TriLor® Metal Free Dental System

Fiber Reinforced Composite



Data Sheet

01 Product Name

TriLor® Metal Free Dental System

02 Material Description

Fiber Reinforced Composite (FRC)

03 Manufacturer

Bioloren S.r.l.

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05 Product Description

TriLor® is a high-performance techno-polymer matrix with multi-directional glass fiber reinforcement for permanent and esthetic restorations on implants and removable partial dentures.

06 Product Character

Biocompatible Strong Lightweight

07 Material Properties

Tensile strength	380	MPa
Flexural strength	540	MPa
Tensile elongation	2	%
Flexural modulus	26	GPa
Tensile modulus	26	GPa
Compressive strength	530	MPa
Charpy impact strength	300	KJ/cm2
Rockwell hardness (scale R)	111	HRR
Barcol hardness	70	
Shore D. hardness	90	
Density	1,8	g/cm3

08 Biocompatibility Testing

Genotoxicity ISO 10993-3
Acute toxicity ISO 10993-11:2006
Hypersensitivity ISO 10993-10:2010
Animal skin irritation ISO 10993-10:2010
Water absorption ISO 10477-2009

Cytotoxicity ISO 10993-5;2009,10093-5:2000

09 Mechanical Testing

Flexural hardness ISO 14125:2000 Fracture toughness ISO 14125:2008

10 Contraindications

Insufficient oral hygiene.
Implant abutment fabrication.
Wall thickness less than 0.6 mm.
Connector dimensions less than 7mm²
Bridges on implants with more than 2 pontics.

Instructions for Use

11 Dental Indications

TriLor® is intended for making copings, substructures or frameworks for permanent and transitional anterior or posterior crowns, bridgework and substructures that can be for either cemented or un-cemented restorations. Permanent implant supported frameworks (max 2 pontics). Removable partial dentures (clasp supported).

12 Preventative Measure

Wear protective dust mask and use suction.

13 Side Effects

No known side effects if used as intended.

14 Framework Design - Crown & Bridge

Guidelines for accurate and functional frameworks for definitive crown and bridge restorations on implants.

Minimum Thickness	Millimeters
Crown & Bridge Wall thickness, single crown Margin thickness, single crowns Wall thickness, bridges Margin thickness, bridges	0.6 0.2 0.6 0.2
Anterior Number of pontics Connector cross section, thickness	2.0 7.0 ² x 12 ²
Posterior Number of pontics Connector cross section, thickness	1.0 7.0 ² x 12 ²

Maximum possible framework and connector thickness should be the aim where not esthetically critical.

15 Framework Design RPD

Guidelines for accurate and functional frameworks for removable partial dentures (RPD).

Minimum thickness	Millimeters
Palatal Plate Base Plate, thickness	1.75
Lingual Bar Lingual Bar, width Lingual Bar, thickness Lingual Rest, thickness	4.0 1.75 1.0
Retention Grid Retention Grid, thickness	1.0
Akers Clasp Clasp, base width Clasp, base thickness Clasp, tip width Clasp, tip thickness	2.0 1.25 1.5 0.75
Occlusal Rest Occlusal Rest, Width Occlusal Rest, thickness	2.0 1.0

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16. Milling Parameters

Compatible with 4 or 5 axis dental CNC machines. Wet or dry technique.

Adhere to the CAM manufacturers pre-set milling parameters for HighPerformance Polymers. If none exists, inquire manufacturers recommendation (i.e. PEEK, PMMA).

Milling Tools

Diamond or Tungsten Carbide
Diameter 2 mm – 1 mm – 0,6 mm

17. Bond and Cement

Esthetic Opportunities

Zirconia, Lithium Disilicate, PMMA and Composite. For best results, adhere to material manufacturers supported bonding protocol.

TriLor® Treatment

Sandblast TriLor® contact areas w/ Al_2O_3 110 μ m/2 bar. Clean surface with gentle pressurized steam.

All gingival contact areas should be sealed (GC OptiGlaze).

Zirconia Bonding

Sandblast intaglio surface with Al2O3 110 µm/2 bar. Clean surface with gentle pressurized steam. Apply Zirconia Primer (mfr. recommended). Apply Bonding Adhesive (mfr. recommended). Bond with Dual Cure Cement (mfr. recommended).

Lithium Disilicate Bonding

Sandblast intaglio surface with Al2O3 110 µm/2 bar. Clean surface with gentle pressurized steam. Etch intaglio surface, Hydrofluoric Acid 9%, 20 seconds. Rinse for 20 seconds.

Post etch clean with Phosphoric Acid 32% for 20 seconds. Rinse for 20 seconds.

Apply Silane and let evaporate for 5 minutes. Apply Bonding Adhesive (mfr. recommended). Bond with Dual Cure Cement (mfr. recommended).

Composite / PMMA - Milled Bonding

Sandblast intaglio surface with Al2O3 110 µm/2 bar. Clean surface with gentle pressurized steam. Apply Bonding Adhesive (mfr. recommended). Bond with Dual Cure Cement (mfr. recommended).

Composite / PMMA -Build-up Bonding

Sandblast intaglio surface with Al2O3 110 µm/2 bar. Clean surface with gentle pressurized steam. Apply Bonding Adhesive (mfr. recommended). Build-up Composite directly to TriLor®.

18. Batch/ Lot Number Traceability

Batch numbers of TriLor® discs are located on rim label. Document Lot No. to ensure traceability.

19 Preventative Measure

Wear protective dust max and use suction.

20 Side Effects

No known side effects if used as intended.

21 Storage

Avoid exposure to bright light. Keep away from heat sources

22 Ordering information

50000-16	TriLor®	Open	98.5 x 16 mm
50000-20	TriLor®	Open	98.5 x 20 mm
50000-25	TriLor®	Open	98.5 x 25 mm
50005-16	TriLor®	Zirkon	95.0 x 16 mm
50005-20	TriLor®	Zirkon	95.0 x 20 mm
50005-25	TriLor®	Zirkon	95.0 x 25 mm





23. Contact Harvest Dental

If you would like to place an order, or need technical Support, please contact us using the info below.

Harvest Dental Products 800.706.7599 hello@harvestdental.com www.harvestdental.com

Thank you for reading. We appreciate your time.