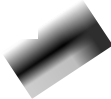
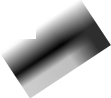


READ AND SAVE THE INSTRUCTION

- Fits 2007-2013 Siverado 1500 Rear Bumper -

Please read and understand all instructions before starting this installation.
The manufacturer holds no responsibility for any personal injury or damage sustained to vehicle during installation or use of this product.

I Parts List:

1			2			3			4			5		
Main Body		1	Flanking left and right		2	Mounting Bracket L/R		2	D-rings		2	M12X40 Hex Head Bolt		8
6			7			8			9			10		
M12 Spring Washer		8	Φ12*30*2.0 Flat Washer		16	M12 Flange Nuts		8	M10X30 Button Head Bolt		8	M10 Spring Washer		8
11			12			13			14			15		
Φ10*20*1.0 Flat Washer		16	M10 Flange Nuts		8	M12X40 Hex Head Bolt		8	M12 Spring Washer		8	Φ12*30*2.0 Flat Washer		16
16			17			18			19			20		
M12 Flange Nuts		8	M10X25 Button Head Bolt		2	M10 Spring Washer		2	Φ10*20*1.0 Flat Washer		4	M10 Flange Nuts		2
21	 standby													
Φ12*30*2.0 Flat Washer		4												

II FACTORY BUMPER REMOVAL:



STEP 1

- 1) Remove two 21mm bolts from underneath the tow hitch.(Fig 1)
- 2) Remove two 18mm nuts and one 15mm bolt from truck frame connecting to bumper.(Fig 2)
- 3) Pull bumper away from truck frame to disconnect tow hitch receiver plug and license plate light connections.(Fig 3)

III INSTALLING NEW BUMPER:



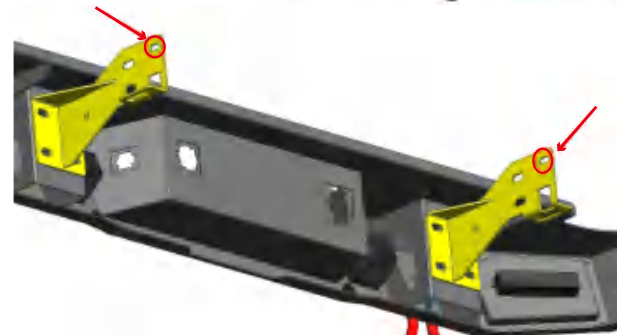
HARDWARE LIST			
NO.	NAME	QTY	Pictures
9	M10*30 Button Head Bolt	8	
10	Φ10 Spring Washer	8	
11	Φ10 Flat Washer	16	
12	M10 Flange Nuts	8	

Step 2

Attach the Side Wings(part 2) to the Main Body Bumper(part 1) using the supplied bolts.Do the same on the other side.
Attach the D-rings.



HARDWARE LIST			
NO.	NAME	QTY	Pictures
13	M12*40 Hex Head Bolt	8	
14	Φ12 Spring Washer	8	
15	Φ12 Flat Washer	16	
16	M12 Flange Nuts	8	



HARDWARE LIST			
NO.	NAME	QTY	Pictures
17	M10*25 Button Head Bolt	2	
18	Φ10 Spring Washer	2	
19	Φ10 Flat Washer	4	
20	M10 Flange Nuts	2	

Step 3
Locate the supplied mounting bracket and mount it to the truck frame with the supplied hardware.
Do the same on the other side.



HARDWARE LIST			
NO.	NAME	QTY	Pictures
5	M12*40 Hex Head Bolt	8	
6	Φ12 Spring Washer	8	
7	Φ12 Flat Washer	16	
8	M12 Flange Nuts	8	

Step 4
1)Locate the supplied mounting bracket and mount it to the truck frame with the supplied hardware.
Do the same on the other side.
2) Reconnect the license plate lights and the tow hitch receiver.
3) Congratulations, your installation is complete!

IV INSTALLATION EFFECT:



ELECTRICAL INSTALLATION

This bumper comes complete with LED lights which need to be connected to a power source.
Failure to properly make these connections could result in damage to the LED lights and/or your vehicle and may result in personal injury. If you are not qualified to make the proper connections, we highly recommend that you contact an installation expert to complete the connections.

NOTICE

- 1、Allthe pictures in the manual are for reference only. The pictures may be different from the real object but the installation is the same.
- 2、Please regularly check whether all accessories connected with the car are loose to ensure safe use.