

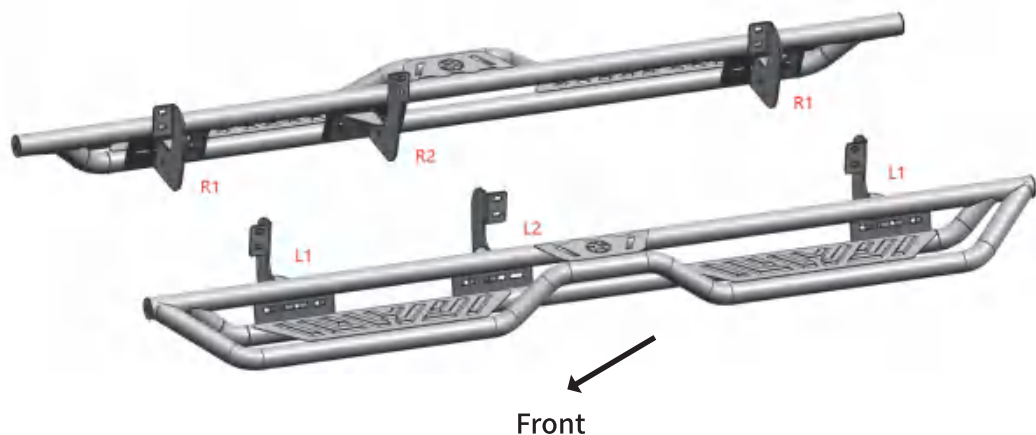
Tools Required

13mm, 16mm Socket.

16mm Wrench

Ratchet

Torque Wrench



00 PRE-INSTALLATION INSTRUCTIONS

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

Remove the paint buildup on the factory threaded studs.

If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

01 STEP1

Removal of stock components

1. Locate (3) mounting positions each side.
2. Remove the paint buildup on the factory threaded studs.
3. Clean the sealant and dirt around mounting positions.



Driver Left Side

Front

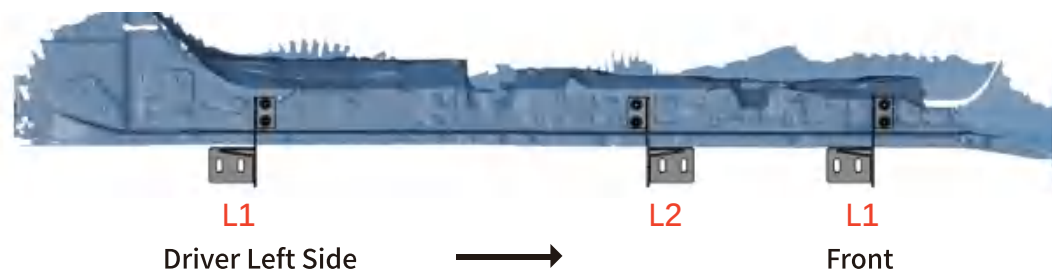
02 STEP2

Bracket and vehicle mounting

1. Attach bracket to the rocker panel and secure with (2) M8 hex nuts, (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.



Driver Side Center



L1

Driver Left Side

L2

L1

Front



Note:

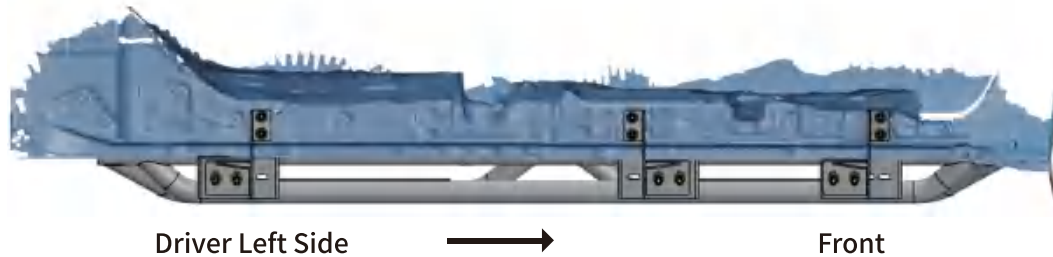
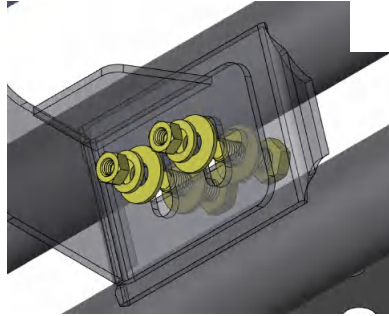
Verify the direction of brackets before installation.

03

STEP3

Bracket and pedal mounting

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets with (6) M10 hex bolts (12) M10 flat washers, (6) M10 lock washers, (6) M10 hex nuts.
2. Repeat to install the other side. Do not fully tighten.



04

STEP4

Post-installation adjustments

1. Tighten M8 hex nuts on vehicle with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

①	×2	Driver Side Front/Rear Bracket (L1)
②	×2	Passenger Side Front/Rear Bracket (R1)
③	×1	Driver Side Center Bracket (L2)
④	×1	Passenger Side Center Bracket (R2)
⑤	×12	M10×30 Hexagon Bolt
⑥	×12	M8×24 Flat Washer
⑦	×24	M10×25 Flat Washer
⑧	×12	M10 Lock Washer
⑨	×12	M8 Hexagon Flange Nut
⑩	×12	M10 Hexagon Nut

