

A guide to assembling your Mirror Ruttons



















STEP 1

 Assemble your button as usual: inserting the shell, [1a] laying your artwork on top, [1b] and placing the mylar on top. [1c]

STEP 2

- •Swivel die around until it stops.
- •Place collet with edges facing up in machine. [2a]
- •Place mirror with reflective side facing down in machine. [2b]
- •Slightly bend the shim (45°-60° angle so there is a crease in the center. [2c]
- •Place bent shim on the mirror, crease facing up. This is to ensure a tight fit for the mirror so that it won't rattle inside the button. [2d]

STEP 3

- •Push down on the handle as far as the machine allows. [3a]
- Swivel die around until it stops
- •Push down on the handle as far as the machine allows. [3b]

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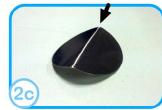


















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