

A guide to assembling your Bottle Opener Buttons



STEP 1

- Assemble your button as usual: inserting the shell, [1a] laying your artwork on top, [1b] and placing the mylar on top. [1c] Swivel parts under top die, pull handle to crimp front together, it will stick up inside of the top die [1d]



STEP 2

- Place the bottle opener back in die #2 with the sharp edges up [2a, 2b]
- Swivel parts under top die, pull handle to crimp front onto back [2c, 2d]
- Swivel base to see completed button laying face up in die #2 [2e]

