

2.25 Inch Economy Button Machine



1. Place the black ring in die #2.

2. Put the shell on top of the black ring, with its edges facing down.

3. Lay the artwork on top of the shell, with the illustration facing up, followed by the clear plastic shield (mylar). The black mark on the top of the red ring of die #1 should line up with the top of the artwork.

4. On top of this, now place die #1, with its black 'X' facing up. Make sure that the black 'X' is turned clockwise to its highest position, so that it rests on top of the ridges of the red ring.

5. Slide the complete die into the machine, from left to right until it is directly below the handle. Now pull the handle down until it will go no further (approximately half way down). Use of extreme force is not necessary.

6. Now slide the whole die to the left, and out of the machine. Lift off die #1. Take out the black ring.

7. Lay the pinned back with the outside of the pin facing down in die #2. The top of the pinned back should line up with the black mark on die #1.

8. Replace die #1 with the black 'X' on top. Turn the black 'X' counterclockwise, so that it becomes free from the ridges on the top of die #1.

9. Slide the complete die into the machine again, from left to right, until it is directly under the handle. Now pull the handle down until it will go no further. Use of extreme force is not necessary. This is when the flat surface of the handle rests completely on the black cross.

10. Slide the complete die to the left and out of the machine. Lift off die #1 and remove your button. The button is now finished