



# PT321 PT321 COMPACT FILLING CONTROLLER



## GENERAL FEATURES

- Up to 1600 measurements per second
- 16,000,000 internal resolutions
- Up to 999999 scale divisions
- OIML R76 Approved to 10000e
- Up to 8x 350 Ω load cells
- 8 filling modes.
- Totalling
- Ergonomic design with small size
- 13.5 mm LED display
- Multiple units (kg, lb)
- vCal Electronic calibration
- Linearity correction
- Gravity compensation adjustment
- Programmable via PC
- RS-232C & RS-485 serial interface standard
- Modbus RTU on all instruments
- 12 - 28 VDC supply
- 4 isolated inputs, 5 Relay outputs

## 8 Filling Modes

- Open container filling in Gross mode,
- Open container filling in Net mode (taring container weight off),
- Drum filling through the bung hole in Gross mode.,
- Drum filling through the bung hole in net mode (taring container weight off),
- Packing/bagging with pre-weigh hopper,
- Multi-cycle packing/bagging with pre-weigh hopper,
- Weigh out (subtractive) batching with hopper topup (recharge),
- Bag filling/packing directly into the bag.

## SYSTEM INTEGRATION

- Ethernet TCP/IP, Ethernet/IP
- Modbus RTU, Modbus TCP
- Profibus
- Profinet
- CANopen
- CC-Link
- Powerlink
- EtherCAT

### ... Azure Signature Series!

The PT321 is a smart controller for industrial weigh filling applications, offering 7 filling modes, powerful PLC integration facilities, standard serial ports (RS-232C, RS-485), Modbus and other optional fieldbus protocols.

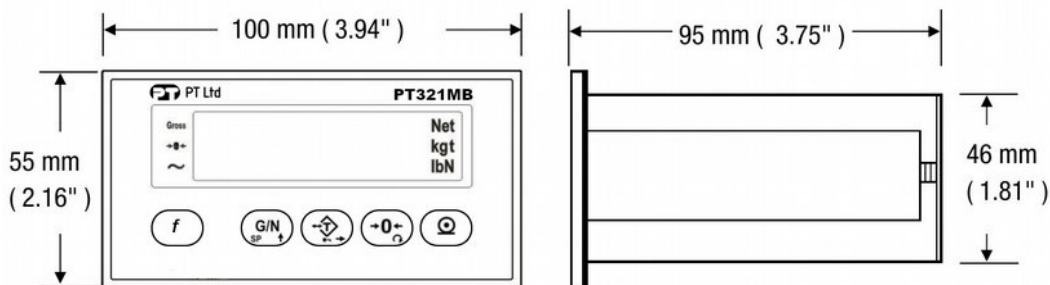
The PT321 series is approved by Weights & Measures Authorities for use in Accuracy Class III applications with 10000 scale intervals in accordance with OIML R76.

Powerful calibration options including vCal (Electronic calibration without test weights) which supports fast easy setup and service. The PT321 features adaptive filtering for fast settling, high display resolution and a speed of up to 1600 conversions per second.

It's small sized aluminum body is perfect for panel installations, providing a big display and requiring little space on control panels. The instrument has a stainless steel front for use in harsh environments.



Accupoint weigh module



ESTABLISHED  
IN  
1979



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BETTER VALUE BY DESIGN

## PT321 SPECIFICATIONS

ACCURACY	OIML R76 Class III 10000 scale intervals
DISPLAY	6 digits, 7 segments red LED, 13.5 mm high
RESOLUTION	Max. Displayed 999999 (non-approved), internal 16000000, 24 bit Delta Sigma ADC
CONVERSION RATE	Up to 1600 times per second
UNITS DISPLAY	kg, lb Metric/Imperial
DISPLAY ANNUNCIATORS	Gross, net, motion, centre of zero, units
KEYPAD (with access lock)	5 key (user assignable Function, G/N, Tare/Clear, Zero, Print)
LINEARITY ERROR, TEMP. COEFFICIENT	< 0.0015% FSO, < 2 ppm/°C
EXCITATION	5VDC 125mA, up to 8x 350Ω or 16x 700Ω load cells, 4 or 6 wire, maximum 1000 m/mm <sup>2</sup>
INPUT VOLTAGE RANGE AND SENSITIVITY	-18mV to +18mV, 0.4 μV/d (approved); 0.1μV/d (non approved)
ZERO ADJUSTMENT RANGE	-18mV to +18mV
OPERATING ENVIRONMENT	-15°C to +55°C; max. 85% RH (80% RH, -10~40°C approved), non-condensing. IP65 sealing.
ENCLOSURE AND DIMENSIONS	Stainless steel front panel, aluminium casing, stainless rear. 100mm x 55mm panel, 100mm deep. 1/8DIN cutout.
POWER SUPPLY	12-28VDC max., 300mA.

## FEATURES

CALIBRATION	Calibration can be performed with or without load cell non-linearity correction. Calibration with test weights, Electronic calibration without test weights, Temporary zero calibration, Zero adjustment, Gain adjustment.
DIGITAL FILTER	Adaptive digital filter adjustable in 10 steps.
FILLING FUNCTIONS	8 filling modes to cater for most filling operations.
TOTALLING	Totalling to provide a total of filling activity

## COMMUNICATION

RS-232C	1200 to 115200 baud, programmable. Continuous, Printer, BSI. Available on all models
RS-485 (Modbus RTU)	1200 to 115200 baud, 7/8-E/O/N-1. Up to 31 stations. Available on all models
Ethernet TCP or Modbus TCP	10 Mbit/s (half duplex), galvanically isolated
Ethernet/IP	10/100 Mbit/s, full or half duplex
PROFIBUS	PROFIBUS DP V1. 9.6 kbit/s to 12 Mbit/s automatic baud rate detection
PROFINET	100 Mbit/s (full duplex), galvanically isolated
CANopen	10 kbit/s to 1 Mbit/s automatic baud rate detection
EtherCAT	100Mbits/s, full duplex.
CC-Link	156kbits/s – 10Mbits/s (selectable).
Powerlink	100Mbits/s, half duplex.
DATA OUTPUT	Demand (BSI), Continuous and Fast Continuous, Fieldbus (model dependent).

## PRINTING/WEIGH TICKET

TICKET FORMAT	Single line or multi-line. Ticket weighing number can be Preset.
DATE FORMAT	Programmable as dd.mm.yyyy, mm.dd.yyyy or yyyy.mm.dd
PRINT LANGUAGES	English, German, French, Italian, Spanish, Turkish