



XJ Rear Stiffeners Install Instructions:

Please use standard welding safety procedures when working on your vehicle. Chalk tires and work on a flat surface. All welding should be done a by a certified welder.

1. Support vehicle on a lift or on jack stands on a flat level surface. You will have to remove the following:
 - a. Rear tires
 - b. Factory bump stops
 - c. Fuel filler shield
 - d. Bumper/tow hitch
2. Place the stiffener on the unibody and clamp in place. Mark all the areas that will need to be prepped for welding.
3. After prepped to bare metal apply weld-through primer (available at most automotive paint supply stores) to inside of frame stiffener and to the unibody where bare metal is exposed.

4. Locate the rear stiffener with bolts and clamps until tight fitment is achieved. C clamps work great. USE CLAMPS!! Tack in place after desired fitment is achieved.
5. DO NOT FULLY WELD IN STIFFENERS!!!!!! Stitch 2-3 inches with 2-3 inches in between. Weld all roset holes.
6. Paint all bare metal.
7. Reinstall bump stops and fuel filler shield.
8. Enjoy your newly stiffened rear end!! Wheel it hard. Don't forget, for optimum stiffening, we recommend affixing Hooligan Stickers and posting on social media.

