



XJ 2x6 Rocker Replacement Kit Installation Instructions

Please use standard welding safety procedures when working on your vehicle. Chalk tires and work on a flat surface. All welding should be done a by a certified welder.

NOTES: This install will involve cutting away your factory rocker panels and replacing with 2x6 steel tubing. This kit includes the brackets we have designed to assist in making that operation as smooth and as strong as possible. Also included are the end caps for the 2x6 tubing. This requires cutting and welding critical for optimum results. Please if you are not comfortable with this level of fabrication seek a local welding, fabrication or 4x4 shop to assist in install.



1. Using a cutoff wheel or plasma cutter, remove the factory rocker panel. Cut just behind where the sheet metal turns down past the door. It will leave a "lip" like in the pic

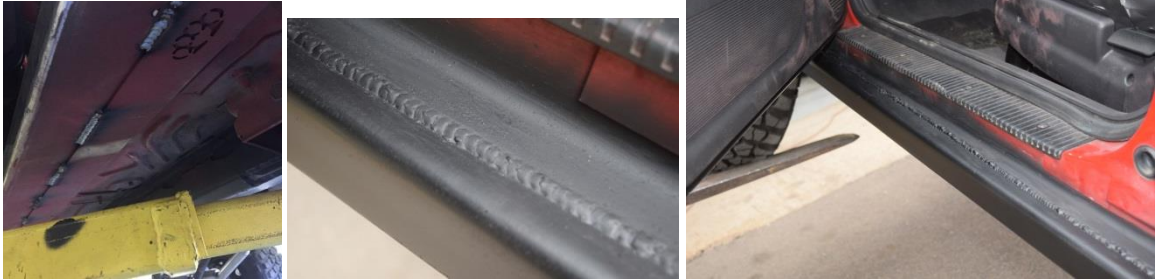
above. Then you will remove the entire bottom of the rocker all the way back to the flat area at the back of the cavity.



2. Hold up brackets and mark areas that will need to be welded. Prep all areas to bare metal. Spray all bare metal and the outside of the brackets with weld-through primer(available at most automotive paint supply stores) When installing the 2x6 brackets you are trying to achieve a level pocket for the 2x6 to sit in. If you have a scrap piece of 2x6 use it to determine the exact mounting position. Tack in place. Use the full piece of 2x6 to finalize the fitment before welding in place. The 2x6 should meet the upper part of the rocker and be parallel to the ground. If proper fitment has been achieved, weld in brackets.
3. **EXTREME CAUTION MUST BE USED WHEN WELDING IN BRACKETS!!** This requires removing the plastic kick panels and moving any wiring and carpet that would come in contact with the weld area. It helps to have another person in the vehicle to look for fire and to make sure nothing gets melted or burned. There are slots in the brackets for welding. It is not necessary to weld the entire slot. You will be amazed with the strength these have!



4. Paint inside with weld-through primer and install your 2x6!! Weld all surfaces where Jeep sheet metal comes in contact with the 2x6. Where the 2x6 and the Hooligan brackets come in contact feel free to stitch with 3" welds with 3" spacing. Use caution when welding the sheet metal it can be tricky!!



5. Paint all bare metal and enjoy a stiffer bomb proof rocker! For optimum stiffness affix Hooligan stickers to your Jeep and post on social media.

