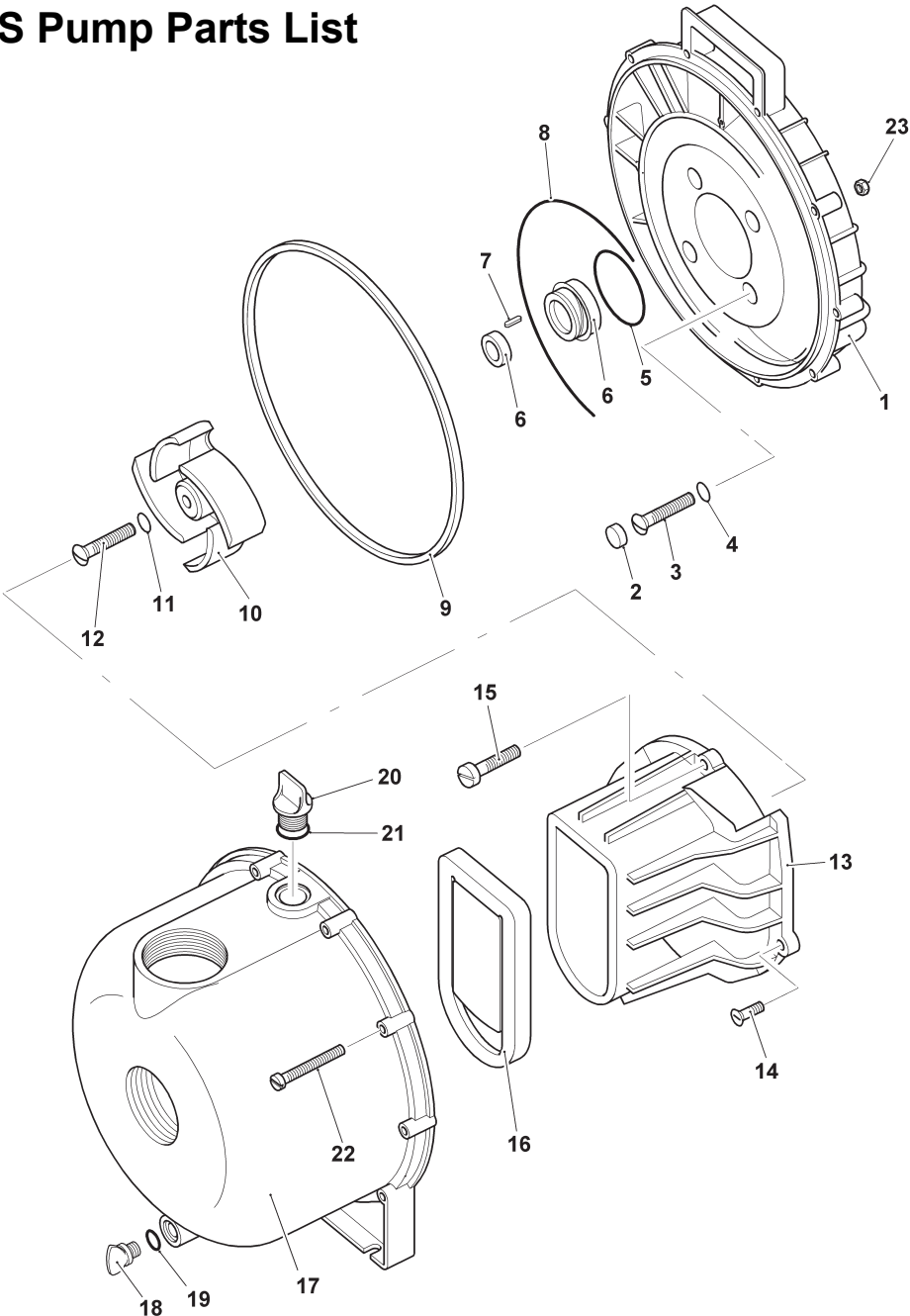


# S Pump Parts List



Appendix 1 Water pump body assembly (S Series)

**For HM6 Hydraulic Motor see p/n 58-0686**  
**For hydraulic motor stub shaft see p/n 9907-1165-10**

## S Pump Parts List

| Illustration Number | Description                                             | Part Number  | Quantity Required |
|---------------------|---------------------------------------------------------|--------------|-------------------|
| 1                   | Pump back plate (bracket) - Polyester (black)           | 9907-703-30  | 1                 |
|                     | Pump back plate (bracket) - Polypropylene (grey)        | 9907-703-40  | 1                 |
| 2                   | Plug (Viton pumps only)                                 | 58-1750-90   | 4                 |
| 3                   | Bracket screw, 5/16" x 1.25" stainless steel            | 9907-715-10  | 4                 |
|                     | Bracket screw, 5/16" x 1.5", st/steel (pedestal mount)  | 9907-728-10  | 4                 |
| 4                   | O Ring, Buna *                                          | 9907-717-71  | 4                 |
|                     | O ring, EPDM *                                          | 9907-717-72  | 4                 |
|                     | O ring, Viton **                                        | 9907-717-73  | 4                 |
| 5                   | O Ring shaft seal, Buna *                               | 9907-976-71  | 1                 |
|                     | O Ring shaft seal, EPDM *                               | 9907-976-72  | 1                 |
|                     | O Ring shaft seal, Viton *                              | 9907-976-73  | 1                 |
| 6                   | Shaft seal, Buna *                                      | 9907-714-11  | 1                 |
|                     | Shaft seal, EPDM *                                      | 9907-714-12  | 1                 |
|                     | Shaft seal, Viton **                                    | 9907-714-14  | 1                 |
|                     | (NB: Item 5 is included in the shaft seal kit, item 6). |              |                   |
| 7                   | Shaft impeller key, mild steel                          | 9907-0718-00 | 1                 |
|                     | Shaft impeller key, stainless steel                     | 9907-0718-10 | 1                 |
| 8                   | O ring segment, Buna *                                  | 9907-754-71  | 1                 |
|                     | O ring segment, EPDM *                                  | 9907-754-72  | 1                 |
|                     | O ring segment, Viton **                                | 9907-754-73  | 1                 |
| 9                   | O ring body, Buna *                                     | 9907-719-71  | 1                 |
|                     | O ring body, EPDM *                                     | 9907-719-72  | 1                 |
|                     | O ring body, Viton **                                   | 9907-719-73  | 1                 |
| 10                  | Impeller (704) - Polyester (black)                      | 9907-704-30  | 1                 |
|                     | Impeller (706) - Polyester (black)                      | 9907-706-40  | 1                 |
|                     | Impeller (975) - Polyester (black)                      | 9907-975-30  | 1                 |
|                     | Impeller (975) - Polypropylene (grey)                   | 9907-975-40  | 1                 |
| 11                  | O ring, Buna *                                          | 9907-717-71  | 1                 |
|                     | O ring, EPDM *                                          | 9907-717-72  | 1                 |
|                     | O ring, Viton **                                        | 9907-717-73  | 1                 |
| 12                  | Impeller screw, stainless steel.                        | 9907-716-10  | 1                 |
| 13                  | Volute - Flat, for 704 & 706 impeller, polyester pump   | 9907-702-30  | 1                 |
|                     | Volute - Ribbed, for 975 impeller, polyester pump       | 9907-977-30  | 1                 |
|                     | Volute - Ribbed, for 975 impeller, polypropylene pump   | 9907-977-60  | 1                 |
| 14                  | Volute screw, self tapping, stainless steel             | 9907-725-10  | 2                 |
| 15                  | Volute top screw, for 977 volute                        | 9907-997-10  | 1                 |
|                     | Volute top screw, for 702 volute                        | 9907-771-10  | 1                 |

| Illustration Number | Description                                      | Part Number  | Quantity Required |
|---------------------|--------------------------------------------------|--------------|-------------------|
| 16                  | Check valve, Buna *                              | 9907-705-71  | 1                 |
|                     | Check valve, EPDM *                              | 9907-705-72  | 1                 |
|                     | Check valve, Viton **                            | 9907-705-73  | 1                 |
| 17                  | Pump body, 2 inch - Polyester (black)            | 9907-1002-30 | 1                 |
|                     | Pump body, 2 inch BSP - Polyester (black)        | 9907-784-30B | 1                 |
|                     | Pump body, 2 inch - Polypropylene (grey)         | 9907-1002-40 | 1                 |
|                     | Pump body, 3 inch - Polyester (black)            | 9907-755-30  | 1                 |
|                     | Pump body, 3 inch BSP - Polyester (black)        | 9907-877-30B | 1                 |
| 18                  | Drain plug - Polyester (black)                   | 9907-723-30  | 1                 |
|                     | Drain plug - Polypropylene (grey)                | 9907-723-40  | 1                 |
| 19                  | O ring, Buna *                                   | 9907-1009-71 | 1                 |
|                     | O ring, EPDM *                                   | 9907-1009-72 | 1                 |
|                     | O ring, Viton **                                 | 9907-1009-73 | 1                 |
| 20                  | Filler plug - Polyester (black)                  | 9907-722-30B | 1                 |
|                     | Filler plug - Polypropylene (grey)               | 9907-722-40  | 1                 |
| 21                  | O ring, Buna *                                   | 9907-765-71  | 1                 |
|                     | O ring, EPDM *                                   | 9907-765-72  | 1                 |
|                     | O ring, Viton **                                 | 9907-765-73  | 1                 |
| 22                  | Body bolt, Polypropylene pump (black), st/steel. | 9907-720-10  | 10                |
|                     | Body bolt, Polyester pump (grey), zinc plated.   | 9907-720     | 10                |
| 23                  | Body nut, stainless steel.                       | 9907-721-10  | 10                |
|                     | Body nut, zinc plated.                           | 9907-721     | 10                |
|                     | Impeller shim, 0.007"                            | 9907-788-11  | AS REQ            |
|                     | Impeller shim, 0.015"                            | 9907-788-12  | AS REQ            |
|                     | Impeller shim, 0.030"                            | 9907-788-13  | AS REQ            |

\* Polyester pump (black body) EPDM seals as standard, Buna & Viton options available

\*\* Polypropylene pump (grey body) Viton seals as standard, Buna & EPDM options available

### Repair kits

| Part Number | Description               | Included components                                                                                       |
|-------------|---------------------------|-----------------------------------------------------------------------------------------------------------|
| 9907-KT001  | Pedestal conversion kit   | n/a                                                                                                       |
| 9907-KT014  | Complete seal kit - Buna  | 4 - 5 - 6 - 8 - 9 - 11 - 16 - 19 - 21                                                                     |
| 9907-KT005  | Complete seal kit - EPDM  |                                                                                                           |
| 9907-KT017  | Complete seal kit - Viton |                                                                                                           |
| 9907-KT024  | Pump repair kit - Buna    | 4 - 5 - 6 - 7 - 8 - 11 - 12 - 14 - 15<br>19 - 21 - 3x shims - slinger ring<br>shaft sleeve - shaft gasket |
| 9907-KT025  | Pump repair kit - EPDM    |                                                                                                           |
| 9907-KT026  | Pump repair kit - Viton   |                                                                                                           |