

Make: Subaru

Model: 18+ Crosstrek XV

Application: **Roof Light Mounts**

PACKAGE CONTENTS				TOOLS
QTY		QTY		7/16" Socket or Wrench
2	Roof Light Mounts - (Left & Right Sides)	4	1/4"-20 Riv Nut	5/32" Hex Key
		1	Riv Nut Tool Set (Hex Collar and Long	5/8" Open Wrench
4	1/4"-20 x 1" Socket Buttonhead		Bolt)	25/64" Drill Bit
4	1/4" Flat Washer			1/8"-3/8" Step Drill Bit
4	1/4 Split Lock Washer			•

INSTALLATION INSTRUCTIONS

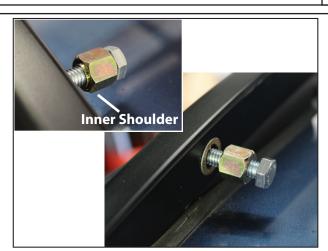


Set the left mount on the inside of the factory roof rail like so. The edge of the mount should sit flush with the opening on the roof rail.

2



Using the mount holes as a template, mark the center holes for drilling on the roof rail. Start with a small bit to create a pilot hole, then drill out the holes to 25/64".



Insert riv nut into the hole and install using the included riv nut tool set. Note riv nut tool collar orientation: Inner shoulder should be facing toward riv nut. Repeat on the next hole.



Using Riv Nut Tool Set: Tighten bolt clockwise using a 7/16" wrench while holding the collar steady, in place, with a 5/8" wrench.



Fasten the left mount to the roof rail with (1) 1/4"-20 x1"
Socket Buttonhead bolt, (1) 1/4" Lock Washer, and (1)
1/4" Flat Washer for each hole. Tighten with 5/32" hex
key. Repeat steps on the right mount.



Completed assembly shown.

7

5