



4005AA

1-Shot Speed Dry UV Acrylic Clear is a fast drying UV resistant clear top-coat that prevents colors from fading and provides mild abrasion resistance. Intended for use on interior or exterior printed PVC vinyls and for solvent, eco-sol, UV and thermal resin prints.



Features & Benefits

- Dries to touch in 30 minutes
- UV resistant

Compatible Surfaces

Printed PVC vinyls and solvent, eco-sol, UV and thermal resin prints.

Directions For Use



Surface Preparation:

Tack printed surface free of dust after allowing sufficient, thorough drying time. Usually no less than 12 hours.



Application:

Before applying, shake aerosol can vigorously for one minute often during use. Hold the aerosol can upright 10-12" from surface and spray in a steady back and forth motion, slightly overlapping each stroke. Keep the aerosol can moving while spraying to avoid sagging.



Directions For Use (Continued)



Drying Times:

- Dry times are at 70° F (20° C) and 50% relative humidity.
- Dry to touch: 30 minutes
- Dry to handle: 1 hour

Technical Data:

VOC.....	4.69 lbs/gallon
Solids by Weight.....	12.50
Solids by Volume.....	8.89
Theoretical Coverage.....	142 square feet at 1 mil 100% transfer

Limitations:

- Do not expose to heat or store at temperatures above 120° F (50° C).
- Use with adequate ventilation.
- Avoid spraying in very windy, dusty conditions.
- Extreme heat and certain solvents can cause softening of the clear, so testing for cleaning and exposure is recommended.

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

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