Evil highly suggests building your bike properly to protect your safety. If you don’t have the tools and aren’t comfortable doing the work, take it to your local bike shop for professional assembly.

**TOOLS NEEDED:**
- 3mm - 6mm Hex Key Wrench
- 4mm T25 Torx (brake specific)
- Torque Wrench
- Isopropyl Alcohol
-Lint Free Rag
-Grease
WTF! That’s right! You heard it correctly. Some of us here have been known to wear tighter-fitting clothes and pedal long distances to visit nature’s delights, we also saw the huge dollar signs in gravel which could fund the development of other ridiculous projects like a beer-powered jet ski. We have made what appears to be, in fact, a gravel bike—but not just any gravel bike. This gravel bike we call it, has borrowed some things from its fully suspended Evil family members.

In an effort to be less terrified and have more fun we drew inspiration from the Offering which uses a longer front to center and reach, shorter stem, and 430mm chain stays to supply mountain bike stability and handling to the twitchy gravel category. We have added more trail and chain stay length for higher speeds both on and off gravel, while allowing for more party on singletrack.

In addition to aggressive geometry we added clearance for 50c tires for the most ambitious adventures. Super-low standover heights and dropper posts keep blood pressures in check when things point downward. 140-160mm flat mount or MTB discs hold down the stopping duties.

And while shred pumps through the Chamois Hagar’s veins, versatility grounds the Hagar’s infectious energy. Seven water bottle mounts, stealth rack and fender mounts, 1x and 2x options, close ratios and wider range boxes, internal routing, Di2 provisions, and 10x142/12x142 spacing just begin to tell its story. There’s even rubber frame protection for when things get loose and rowdy. And while a 66.67° head tube angle may beckon berm-slapping daydreams, the Hagar begs to be ripped anywhere. For those wanting to tear legs off, we made sure it’s at home devouring pavement on 34mm tires. For those wheeling to work, run a flat bar and bolt on a rack. Gritting your way through a weather-ravaged rando? Weather-sealed frame plugs keep the Chamois Hagar watertight. Our builds offer 125mm, 150mm and 180mm droppers so you still have room for a seatbag dropper while the multi water bottle boss layout allows for full or partial frame bags with hydration to spare—bikepacker’s delight. If you’re looking to pigeon-hole, the Chamois Hagar defies classification. And shamefaced as we may be about now being in the gravel market, we’re not even sure we’re in it. Maybe we’ve invaded it, a hostile takeover—alert the press, gravel’s been hijacked and the Chamois Hagar’s here to party.

Because with the Chamois Hagar, you don’t rethink riding. You board the Hagar and ride how you ride. It’s meant for that. It wants it. Enough so that you ride that way even if it wasn’t your intention, even if you’re going long chasing light, searing past bewildered dirt tourists, or making your commute not suck. It has that effect—it is what it is and it isn’t sorry about it—and that’s just what we intended.
**VELOCITY GEO**

Let go of the brakes and you don’t feel like a bushel of bowling balls just hit you in the back. You feel—nothing. Because the harder you go, the smoother it gets.

**REAL REACH**

Bringing a mountain mentality to drop-bar reach makes for a natural position—you can throw down, you can ride steady, you have both.

**CUSTOM FORK**

Forks designed around 66.8º head tubes, 50mm stems, and real reach? Not so reach, as we made our own. It’s big, smooth, and predictable with a 57mm offset and a 428mm axle-to-crown.

**NOVERLAP**

One of the most heinous road traits is toe-overlap—losing the front wheel and demolishing your feet. The Chamois Hagar’s Evil-approved front center GUARANTEES NO toe overlap—turning the front wheel and you won’t hit your toe Overlap. How can we GUARANTEE IT? With approved front center GUARANTEES NO toe Overlap—turning the front wheel and you WILL NOT hit your toe overlap—turning the front wheel and you have both.

**GEARS FOR DAYS**

1x and 2x options, close ratio and wide-range builds, internal routing and 1012 provisions.

**TIRE OPTIONS**

The Chamois Hagar’s tire huckelberry—three as some 700 x 35s, dealer pavement. Add 700 x 100s, hit the extra-credit line, just don’t go smaller or diameter than 650 x 50mm or you’ll be striking pedals.

**MOUNT UP**

Seven bottle mounts (six for size SM) with three inside the front triangle make for enough room for a small family of moderate tolerances or one Evil rider.

**WEATHER-SEaled FRAME**

We reside in the PNW, which might as well stand for Pacific North Wet. Our snug frame plugs keep contaminants out.

**BOTTOM BrACKET DROP**

We use 80mm of drop, unheard of for gravel bikes. It keeps big tires glued, provides innate cornering, and unflappable stability.
### Torque Specifications

EVIL highly recommends to use a torque wrench when assembling or tuning any part of your bike. Here is a list of specific items with their torque specs. Torque specifications can also be found on bike parts. It's important to note that over tightening bolts can cause damage to the bike.

<table>
<thead>
<tr>
<th>EXP. OUT</th>
<th>ITEM</th>
<th>PART NO.</th>
<th>TORQUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>DERAILLEUR HANGER CAP NYLOC</td>
<td>50419</td>
<td>85 in-lb (9.5 Nm)</td>
</tr>
<tr>
<td>2</td>
<td>REAR AXLE, 16 x 120mm, M12 x 1.5</td>
<td>50430-166</td>
<td>85 in-lb (9.5 Nm)</td>
</tr>
<tr>
<td>5</td>
<td>SEAT CLAMP 20mm W/ EVIL LOGO</td>
<td>70124</td>
<td>65 in-lb (7.5 Nm)</td>
</tr>
<tr>
<td>7</td>
<td>ALLOY WATER BOTTLE BOLTS 1.5mm</td>
<td>M5XP01</td>
<td>10 in-lb (1.2 Nm)</td>
</tr>
<tr>
<td>7</td>
<td>FRONT DERAILLEUR BRAZE ON HANGER SCREW</td>
<td>70125</td>
<td>10 in-lb (1.2 Nm)</td>
</tr>
<tr>
<td>18</td>
<td>ALLOY WATER BOTTLE BOLTS 14mm</td>
<td>M5XP02</td>
<td>22 in-lb (2.5 Nm)</td>
</tr>
<tr>
<td>17</td>
<td>ALLOY WATER BOTTLE BOLTS 7mm</td>
<td>M5XP01</td>
<td>17 in-lb (2 Nm)</td>
</tr>
<tr>
<td>18</td>
<td>CANE CREEK 40 SERIES EVIL GRAVEL HEADSET</td>
<td>CAN3007</td>
<td>10 in-lb (1.2 Nm)</td>
</tr>
</tbody>
</table>
HOUSING & BRAKE LINE ROUTING

FRAME ROUTING DIAGRAM

*YODO ALL CABLES PAIN
BACK TO FRONT EXCEPT FOR THE
DROPPER POST CABLE

PORT DETAILS

CABLE FIT CLIPS AND PLUGS

- Seat Fit Clip
- Seat Fit Clip
- Solid Port Plug
- SF-HG Cable Holder

RIGHT PORT DETAIL

LEFT PORT DETAIL

ACCESS CABLE ROUTING
BY REMOVING DOWN TUBE CAP

B DROPPER POST

A FRONT DERAILLEUR

C REAR BRAKE

E FRONT BRAKE

INSTALLATION

The Chamois Hogger’s internal frame routing provides a clean, uninterrupted solution for routing your cable housing and brake lines. If you are unsure or uncomfortable installing your cables after reading through these instructions, please consult with your local bicycle specialist.

A DROPPER POST

STEP 01

If installing, remove fork from frame and with a 3mm hex key, remove the down tube cap (DRAWING).

STEP 02

Starting at head tube, insert dropper cable housing into upper right (bike seat side) cable port. Note the dropper post is the only housing that you start from the front of the bike.

STEP 03

Feed housing down the down tube, over bottom bracket and up seat tube until exiting seat tube near the seat collar. You can help guide the cable with your fingers through the down tube cap opening. NOTE: Route over the top of internal bottom bracket shell.

B FRONT DERAILLEUR

STEP 01

If installing a front derailleur, remove FRONT DERAILLEUR EXIT PORT PLUG (DRAWING) in the backside of the down tube and insert front derailleur housing into port. Guide cable over internal bottom bracket shell and up through the down tube.

STEP 02

Using finger to guide housing from inside the head tube, exit cable through the lower right (drive side) port.

STEP 03

Using the down tube window, route rear brake line under internal bottom bracket shell and up down tube.

C REAR BRAKE

STEP 01

Insert rear brake line through intake port on left chain stay.

STEP 02

Using finger to guide brake line from inside the head tube, exit brake line through the upper left port.

STEP 03

Using finger to guide brake line from inside the head tube, exit brake line through the upper left port.
### Housing & Brake Line Routing

**Installation Continued**

**D Rear Derailleur**

**STEP 01**
- Install rear derailleur housing into back part of the right (drive side).

**STEP 02**
- Using the down tube window, route rear derailleur housing under internal bottom bracket and up down tube.

**STEP 03**
- Using finger to guide rear derailleur housing from inside the head tube, exit cable through the bottom left port.

**STEP 04**
- With a 3mm hex key, retighten the down tube cap (DWNT/zero).  

**STEP 05**
- Now that all cable housing and brake lines have been run, it is time to install the rest of your bike. **NOTE:** Drop-in port housing length is relative to your personal saddle height. All housing and brake line length need to be adjusted appropriately to your custom bike fit.

### Frame Assembly

**Assembling Your Frame**

The following pages are meant to help you assemble the main components specific to this frame. Please refer to the component manufacturer’s assembly specifications and instructions for further assistance if necessary.

**Fit Clips, Plugs and Caps**

**STEP 01**
- Fit clips come in 2 sizes, 5mm and 4mm. Sizes accommodate the outer diameter of the cable housing and the brake lines. Also included are Solid Port Plugs and Re/Hanger Caps. Refer to the exploded view drawing for placement and location.

**STEP 02**
- Once cables and lines are final position insert Fit Clips and Port Plugs in to parts where needed.

**STEP 03**
- Example of Re/Hanger Cap installed on the bottom of each tube.

**Fork Install**

**STEP 01**
- Lightly apply grease to upper and lower integrated headset cups inside head tube.

**STEP 02**
- Lightly apply grease to integrated crown race located on fork.

**STEP 03**
- Install bearing into steer tube and onto fork crown race. Make sure bearing is in correct orientation and is seated correctly onto the integrated fork crown race.

**STEP 04**
- With bearing installed onto fork, insert fork into bottom head tube opening. Ensure bottom bearing is correctly seated in lower integrated headset cup.

**STEP 05**
- With fork installed into frame, install upper bearing onto steerer tube and into upper integrated headset cup. Ensure upper bearing is in correct orientation.

**STEP 06**
- Install top cover assembly onto steerer tube and into upper bearing. Ensure top cover assembly is in the correct orientation. **NOTE:** Installing spacers, stem and cutting steer tube to size will vary with individual bike setup.

---

**Front Fork Brake Line**

**STEP 01**
- After assembling fork (as shown in next section) guide front brake line up through inside port.

**STEP 02**
- Guide brake line up through the top part housing enough line to cut to custom length.

**STEP 04**
- With bearing installed onto fork, insert fork into bottom head tube opening. Ensure bottom bearing is correctly seated in lower integrated headset cup.

**STEP 05**
- With fork installed into frame, install upper bearing onto steerer tube and into upper integrated headset cup. Ensure upper bearing is in correct orientation.

**STEP 06**
- Install top cover assembly onto steerer tube and into upper bearing. Ensure top cover assembly is in the correct orientation. **NOTE:** Installing spacers, stem and cutting steer tube to size will vary with individual bike setup.
FRAME SETUP

SETTING UP YOUR FRAME

Although components for the Chamois Hanger may vary per individual assembly, here are the basics for assembling derailleurs, brakes, and axles. Please refer to the component manufacturer’s assembly specifications and instructions for further assistance if necessary.

BRAZE-ON FRONT DERAILLEUR INSTALL

**STEP 01**

Before installation, ensure the dropout is clean and free of dirt and debris. Insert hanger into frame. Ensure hanger is in correct orientation and mates correctly with frame.

**STEP 02**

With a 5mm hex key, remove bolts from braze-on mounting inserts located on the drop side of the bike.

**STEP 03**

Install braze-on front derailleur hanger onto frame. Ensure hanger is in correct orientation as shown. Torque to 5 Nm.

Example of final assembly with hanger installed from left side.

REAR DERAILLEUR HANGER INSTALL

**STEP 01**

Before hanger installation, ensure dropout area is clean and free of dirt and debris. Insert hanger into frame. Ensure hanger is in correct orientation and mates correctly with frame.

**STEP 02**

With 5mm hex key, install rear derailleur hanger bolt and torque to 85 in-lbs.

**STEP 03**

Example of final assembly with hanger installed from left side.

REAR AXLE MOUNT

**STEP 01**

Lightly grease axle shaft and insert into the hole.

**STEP 02**

With a 6mm hex key, tighten axle bolt to 16-18 lbs-ft (22-24 Nm).

FRONT AXLE MOUNT

**STEP 01**

Lightly grease axle, align with wheel and insert.

**STEP 02**

With a 6mm hex key, tighten axle bolt to 85-95 lbs-ft (98-120 Nm).

BRAKE MOUNT

**STEP 01**

Ensure mounting surface on fork is clean and flat. With a 6mm hex key, install brake caliper with inserts and lightly tighten bolts. A dot should be applied to the innermost brake pad. Ensure that both wheel and rotor have been tightened and aligned. NOTE: Install using hardware provided by brake manufacturer.

**STEP 02**

Ensure mounting surface on fork is clean and flat. With a 3mm hex key, or 1/8" Torx wrench, align brake caliper and lightly tighten bolts. Tighten to ensure proper engagement of the wheel and rotor have been tightened and aligned. NOTE: Brake pad spacing is specific to frame width and component assembly. Chamois Hanger rear view width: 28mm.
FRAME PROTECTION
Protecting your bike from damage in common wear zones is critical to the longevity of your frame. Re-installing factory rubber protection is simple and easy.

PROTECTION INSTALL

STEP 01
Align chain stay chain ring and bottom bracket area with isopropyl alcohol. Make sure no dirt or residue is left on frame.

STEP 02
Locate correct install position and location on frame before install.

STEP 03
Remove protective film from chain stay rubber adhesive tape.

STEP 04
Align radius on the bottom of rubber to the radius on the drive side chain stay. Apply pressure to secure lower corner of rubber.

STEP 05
Evenly apply pressure from front to back adhering the rubber to the chain stay.

STEP 06
Finely apply pressure to all surfaces of the rubber adhering all sides the chain stay. Final location shown.

FRAME PROTECTION

REPLACEMENT KITS AVAILABLE ONLINE

CUSTOMIZE YOUR RIDE
Evil believes in leaving the flavor in your hands. We’ve printed removable decals in order for you to have the option to trick out your bike however you like. With that said, here are instructions on how to apply the current factory placed graphics.

DECAL INSTALL

ALIGN WITH DOWN TUBE
ROUGHLY IN THE CENTER OF THE HEAD TUBE

ALIGN SQUARE AND CENTERED 6mm FROM CENTER OF TOP INSERT

CENTER SQUARE ON HEAD TUBE

REPLACE BLACK, RIDE EVIL

FIND OUT MORE AT EVIL-BIKES.COM
MAINTENANCE

SCHEDULED MAINTENANCE

Following these guidelines will help maintain the performance of your bicycle and prevent serious problems from happening. It is important to remember that service intervals can vary depending on climate, trail conditions and riding frequency. If you are unsure about working on your own bicycle, contact your local bicycle shop or an authorized Evil dealer. For more information on general bicycle maintenance that pertains to your new Evil go to evil-bikes.com.

AFTER FIRST RIDE ON YOUR NEW EVIL

REGULAR MAINTENANCE

<table>
<thead>
<tr>
<th>INTERVAL</th>
<th>WEEKLY</th>
<th>MONTHLY</th>
<th>2 MONTHS</th>
<th>ANNUALLY</th>
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<tr>
<td>CLEAN AND LUBE CHAIN</td>
<td>X</td>
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<td></td>
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<tr>
<td>CHECK BRAKE FUNCTION</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CHECK BRAKE HOODS Level (smooth transition) brake hood in line with drop sweep</td>
<td></td>
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<td></td>
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<tr>
<td>CHECK BRAKE HOODS Level with each other and level with ground</td>
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<td></td>
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<tr>
<td>CHECK BRAKE HOODS</td>
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<td>CHECK BRAKE HOODS</td>
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<tr>
<td>COMPLETE TUNE-UP PERFORMED BY AN AUTHORIZED EVIL DEALER</td>
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</tr>
</tbody>
</table>

COCKPIT SETUP

FRAME POSITION

Self-fitting and correct positioning are one of the most important factors in getting the maximum performance out of your bicycle. Whether you choose to get a professional fitting, do it yourself, or have a friend help you, Evil highly advises taking the time to fit your bike properly.

SADDLE & BAR POSITION

Loosen seat collar bolt. With dropper post fully extended, adjust height to correct position. Correct position is defined by a 27°–38° knee bend angle at the bottom of crank rotation. Saddle height should be level, or close to level, with handlebar height. Once correct saddle height position is found, use 4mm hex key to tighten seat collar bolt to 44 in-lb (5 Nm).

BRAKE HOODS

STEP 01

Brake hood level (smooth transition) with handlebar.

STEP 02

Brake hood in line with the drop sweep.

STEP 03

Brake hood level with each other and level with ground.

SADDLE HEIGHT

With Dropper post fully extended, adjust height to correct position by loosen seat collar bolt. Correct position is defined by a 27°–38° knee bend angle at the bottom of crank rotation.

Position yourself at center of seat rails. When pedaling seated on saddle, knee should not extend in front of pedal spindle.
LIMITED WARRANTY

4. WHAT IS THE PERIOD OF COVERAGE?

This limited warranty starts on the date of your purchase and lasts for:
- a. Evil bike frames released from December 2019 (starting with Chamaig Hagor), for (the lifetime of the bike frame);
- b. Evil bike frames released prior to December 2019, for 3 years;
- c. Evil bike frame paint, for 2 years;
- d. Evil bike frame bearings, for 1 year

(‘the Warranty Period’).

Except in relation to the lifetime warranty period on Evil bike frames, the Warranty Period is not extended if we repair or replace the product. We may change the availability of this limited warranty at our discretion, but any changes will not be retroactive.
LIMITED WARRANTY

AUSTRALIA VERSION 2020

CONSUMER GUARANTEES UNDER AUSTRALIAN CONSUMER LAW

Our goods come with guarantees that cannot be excluded under Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

LIMITED WARRANTY

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE AND COUNTRY TO COUNTRY.

THE LIMITED WARRANTY CAN ALSO BE FOUND ONLINE AT HTTPS://AU.EVIL-BIKES.COM/PAGES/WARRANTY-POLICY OR IN THE DOCUMENTATION PROVIDED WITH THE LIMITED WARRANTY.

WE WARRANT THAT DURING THE WARRANTY PERIOD, THE PRODUCTS SPECIFIED BELOW WILL BE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP.

WE LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE TO THE DURATION OF THIS EXPRESS LIMITED WARRANTY.

SOME JURISDICTIONS AND STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

OUR RESPONSIBILITY FOR DEFECTIVE GOODS IS LIMITED TO REPAIR OR REPLACEMENT AS DESCRIBED BELOW IN THIS WARRANTY STATEMENT.

1. WHO MAY USE THIS WARRANTY?

Evil Bikes LLC located at address 700 Harris Avenue, Bellingham, WA 98225 USA (“we” or “us” or “Evil”) extend this limited warranty only to the consumer who originally purchased the product directly from us or from our authorized dealer (“you”). It does not extend to any subsequent owner or other transferee of this product.

2. WHAT DOES THIS WARRANTY COVER?

This limited warranty covers defects in materials and workmanship of the Evil products specified below (the “product”) for the Warranty Period as defined below.

3. WHAT DOES THIS WARRANTY NOT COVER?

This limited warranty does not cover any damage due to: (a) transportation; (b) improper assembly, storage or use; (c) failure to follow the product instructions or to perform any preventive maintenance; (d) modifications to the product not approved by us; (e) unauthorized repair; (f) normal wear and tear; or (g) external causes such as accidents, crashes, neglect, abuse, or other actions or events beyond our reasonable control. (h) with respect to frame paint, the use or application of adhesives or decals not supplied by us, or the use of chemicals not intended for clearing painted surfaces.

This limited warranty also does not cover third party components on any Evil bicycle. Third party components may be covered by their respective manufacturer’s warranty. For warranty information and service for third party components, please contact their respective manufacturer. Should the manufacturer require that you process such warranty claim through the business from whom you purchased the third party component, please contact either our authorized dealer or Evil customer service, and our authorized dealer or we will be able to provide assistance and facilitate of such warranty claim.

4. WHAT IS THE PERIOD OF COVERAGE?

This limited warranty starts on the date of your purchase and lasts for:

a. Evil bike frames released from December 2019 (starting with Chamois Hagar), for (the “Warranty Period”).

5. WHAT ARE YOUR REMEDIES UNDER THIS WARRANTY?

In the event that we determine that the product is defective, we will make replacement product available to you at a reduced price, subject to product availability and to Evil’s sole discretion. Your replacement product will be the same or similar to the product returned. We will not be liable for any consequential or indirect damages or losses, whether direct or indirect, except as you may be entitled under the Australian Consumer Law.

6. CRASH REPLACEMENT FOR BIKE FRAMES

In the event that a damaged bike frame is determined by us to not be the result of a manufacturing defect, we will make this limited warranty only to the replacement product available to you at a reduced price, subject to product availability and to Evil’s sole discretion. Your replacement product will be the same or similar to the product returned. You are responsible for the cost of shipping and handling to return the damaged product to us and to ship the replacement product to you. If when the damaged product is returned to us, we then determine that the product is defective, we will pay for the shipping to return the repaired or replaced product to you. If we can determine that the product is defective prior to the product being returned to us, we will pay for shipping and handling fees to return the damaged product to us and to return the repaired or replacement product to you.

7. HOW DO YOU OBTAIN WARRANTY SERVICE?

To obtain warranty service, please contact an authorized Evil dealer, or contact Evil Customer Services at 1-877-696-3845 or info@evil-bikes.com during the Warranty Period to obtain a Return Authorization (“RA”) number. No warranty service will be provided without a RA number and proof of purchase.

8. LIMITATION OF LIABILITY

THE WARRANTIES AND REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY, EXCEPT TO THE EXTENT TO WHICH YOU MAY BE ENTITLED UNDER THE AUSTRALIAN CONSUMER LAW AND ARE NOT INTENDED TO EXCLUDE, RESTRICT OR MODIFY ANY RIGHTS OR REMEDIES. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT. NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT, EXCEPT AS YOU MAY BE ENTITLED UNDER THE AUSTRALIAN CONSUMER LAW.

Some countries and states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.
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