



Aluminess Products Inc  
9402 Wheatlands Ct. #A  
Santee, CA 92071  
619-449-9930

## **(Ford Transit Nerf Bars) INSTALLATION INSTRUCTIONS**

### **Please read before beginning**

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*
- *This installation requires two people*



### **Required tools**

- Standard wrench set
- Riv Nut Installation Tool
- Drill 1/2" bit

### **Included hardware**

### **Quantity**

- |   |    |
|---|----|
| • 1/2" OD – 3/8" Thread Aluminum Riv Nuts | 30 |
| • 3/8" x 1.25" Stainless Hex Head Bolt    | 30 |
| • 3/8" Stainless Washer                   | 30 |
| • 3/8" Stainless Lock Washer              | 30 |

### **Installation Instructions**

1. A good quality Riv Nut installation tool is required to install these nerf bars. To keep the nerf bars stable and tight the Riv Nuts will need to be installed securely.
2. If you have a factory running board you will begin by removing it.
3. Have a friend help you hold up the nerf bar on the body of the vehicle. You will see some factory holes in the body that line up with a couple of brackets on the nerf bar. If you had a factory running board then the holes in the bracket will line up with existing mounting studs on the body.





4. Once you know which holes in the body line up with the nerf bar bracket you will remove the nerf bar.
5. Install Riv Nuts in the factory holes that line up with the nerf bar bracket.
6. You can then bolt up the nerf bar using the Riv Nuts that you installed.
7. Using the brackets as a guide, drill  $\frac{1}{2}$ " holes into the body of the vehicle. Each bracket will get (3) Riv Nuts through the upper part of the bracket, and (2) Riv Nuts through the lower part of the bracket.
8. Remove the nerf bar and install Riv Nuts in all of the holes that you have drilled.
9. If you are installing a ladder you will do that at this time. The ladder needs to be installed before the nerf bars.
10. Once all of the Riv Nuts are installed you can bolt the nerf bar back to the vehicle.

