

# INSTALLATION GUIDE

## MK5 SUPRA DOWNPIPE



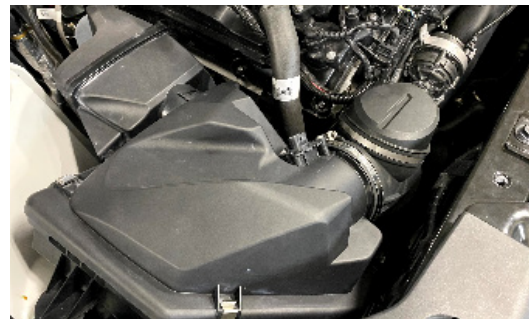
### TOOLS REQUIRED:

13mm  
Small pick  
22mm combination wrench  
Flathead screw driver

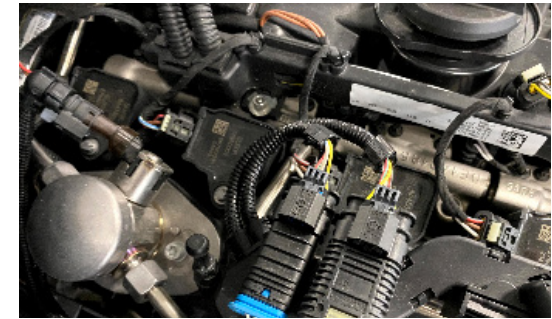
### WHAT'S IN THE BOX:

1x MAP A90 Toyota Supra Catted Downpipe

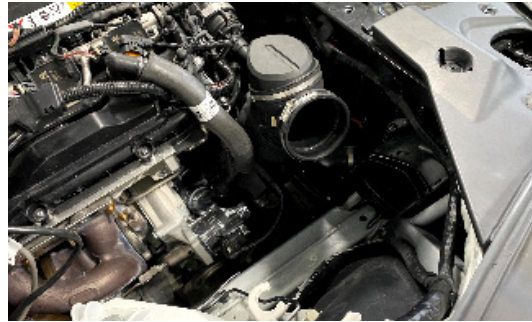
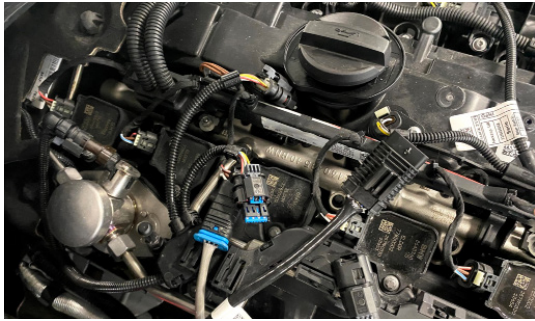
**1. REMOVE PLASTIC ENGINE COVER AND REMOVE INTAKE (FLATHEAD AND REMOVE CONNECTOR)**



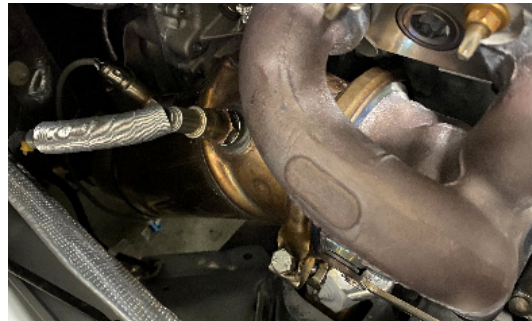
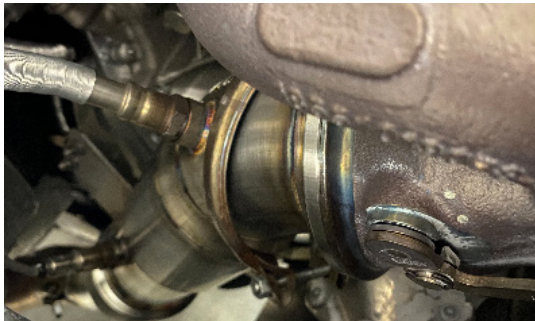
**2. DISCONNECT BOTH O2 SENSORS**



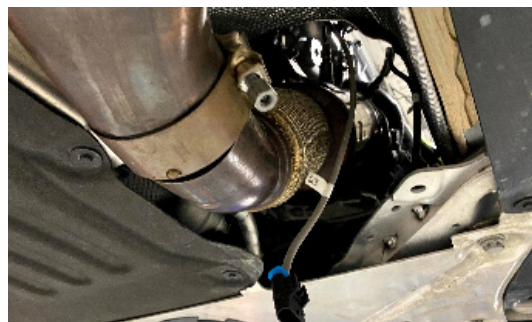
**2. CONTINUED - YOU WILL NEED TO UNSECURE THE CONNECTORS FROM THEIR BRACKET. TO DO THIS USE A SMALL PICK TO MOVE THE LOCKING TAB TOWARDS THE BACK OF THE CAR AND SLIDE THE CONNECTOR TOWARDS THE VALVE COVER (TO THE RIGHT IF STANDING DIRECTING INFRONT OF THE CAR)**



**3. LOOSEN THE "VBAND" CLAMP SECURING THE THE DOWNPIPE TO THE TURBO (13MM)**



**4. LOOSEN THE PINCH CLAMP (13MM) SECURING THE DOWNPIPE TO THE EXHAUST, AND REMOVE THE 13MM BOLT HOLDING THE EXHAUST TO THE FRONT EXHAUST HANGER, THIS WILL GIVE YOU ROOM TO SLIDE THE DOWNPIPE OUT OF THE EXHAUST**





**5. REMOVE THE 2 13MM NUTS HOLDING THE DOWNPIPE TO THE SECURING BRACKET**

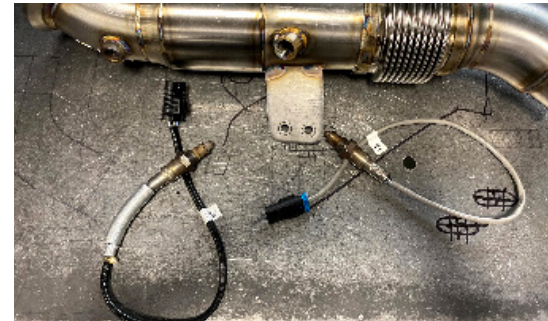


**6. NOW YOU WILL BE ABLE TO ROTATE THE DOWNPIPE OFF THE STUDS OF THE BRACKET, ALLOWING YOU TO SLIP THE DOWNPIPE OUT**

**7. ONCE OUT, REMOVE THE O2 SENSORS (BE SURE TO MAKE SURE THE PRE AND POST CAT SENSORS GO BACK INTO THE CORRECT BUNGS, THE WAY THEY ARE PICTURES IS CORRECT)**



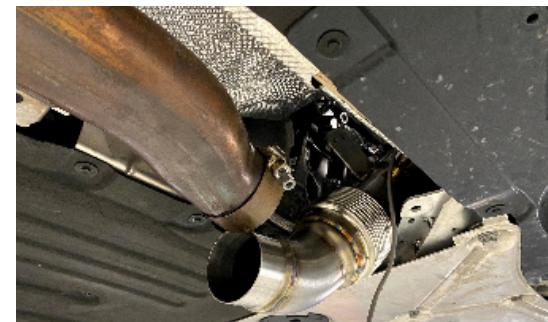
**8. REINSTALL THE O2 SENSORS IN THE MAP DOWNPIPE**



**8. CONTINUED**

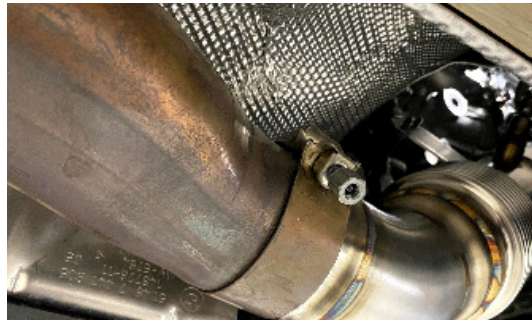
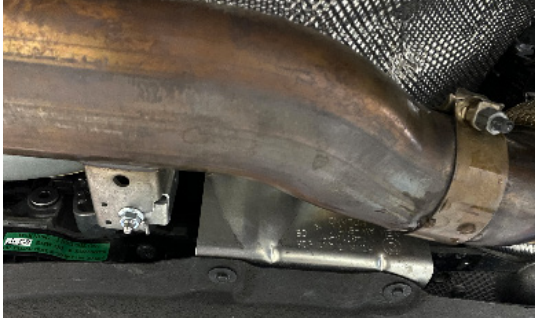


**9. INSTALL THE MAP DOWNPIPE IN THE CAR BY SLIDING IT IN AND ROTATING INTO PLACE ON THE BRACKET, BE SURE TO GET THE TURBO OUTLET AND DOWNPIPE FLANGE LINED UP.**





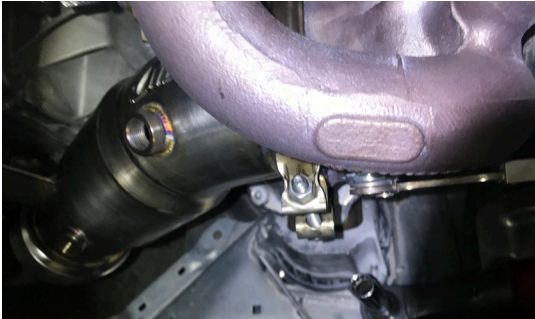
**10. SLIDE THE EXHAUST BACK ONTO THE DOWNPIPE AND RESECURE THE PINCH CLAMP AND THE EXHAUST HANGER WITH THE 13MM NUT YOU REMOVED EARLIER**



**11. REINSTALL THE VBAND BACK ONTO THE TURBO OUTLET AND DOWNPIPE**



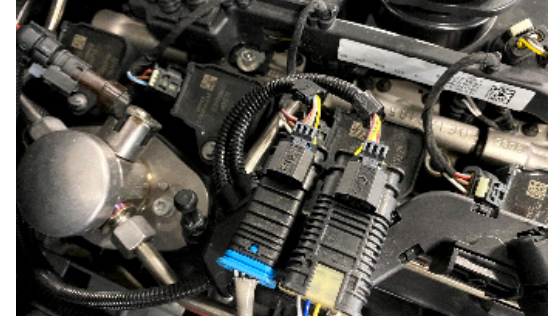
**11. CONTINUED**



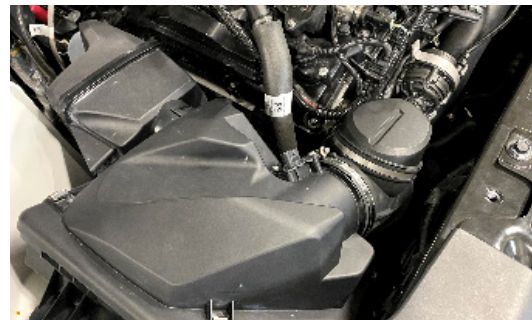
**12. REINSTALL 2 BOLTS HOLDING DOWNPIPE ONTO THE BRACKET**



**13. RECONNECT BOTH O2 SENSOR CONNECTORS**



**14. REINSTALL ENGINE COVER AND INTAKE**



**14. DONE!**



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**THANK YOU FOR CHOOSING MAPERFORMANCE!**

If you have any problems or concerns during installation of this product, feel free to call or email us:

**1-888-MAPERFORMANCE**

**support@maperformance.com**

**Show us some photos! @maperformance / #maperformance**