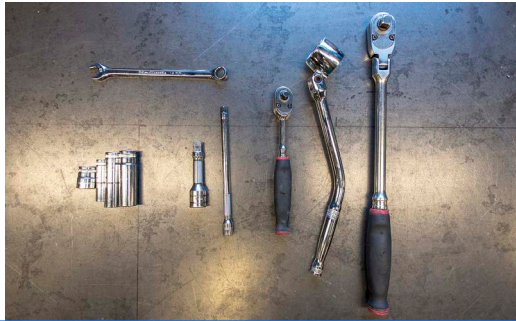


# INSTALLATION GUIDE

## 2015+ SUBARU STI DOWNPIPE

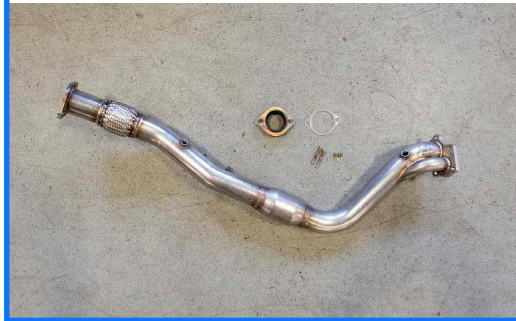
### TOOLS REQUIRED:

- 10mm wrench
- 8mm, 12mm, 14mm deep socket
- 14mm socket extensions
- O2 sensor wrench
- 1/4", 3/8" ratchet

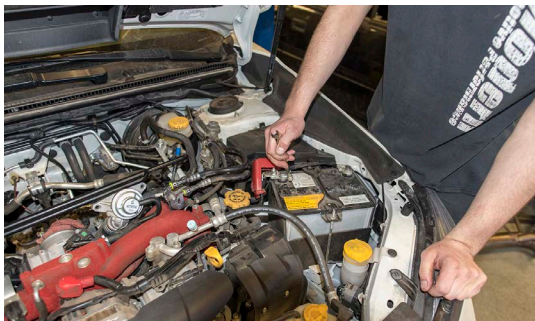


### WHAT'S IN THE BOX:

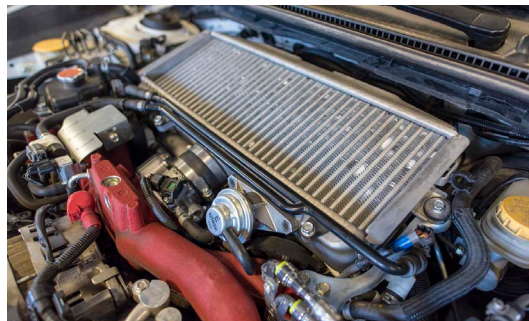
- 1 Downpipe
- 1 Factory catback adapter
- 1 gasket
- 2 bolts, 2 washers, 2 nuts
- O2 bung



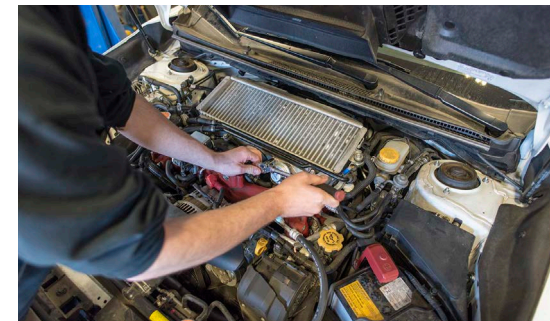
### 1. REMOVE THE BATTERY - 10MM WRENCH



### 2. BEGIN BY REMOVING THE INTERCOOLER



### 3. REMOVE THE BOV - TWO 12MM BOLTS

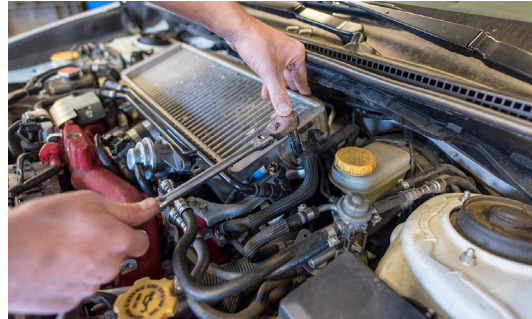




**4. REMOVE TWO BOLTS HOLDING  
COOLANT LINES - 12MM**



**5. REMOVE TWO BOLTS HOLDING  
INTERCOOLER BRACKET - 12MM**



**6. REMOVE ONE 8MM CLAMP FOR  
THE THROTTLE BODY**



**7. REMOVE ONE 8MM CLAMP  
FOR TURBO OUTLET**



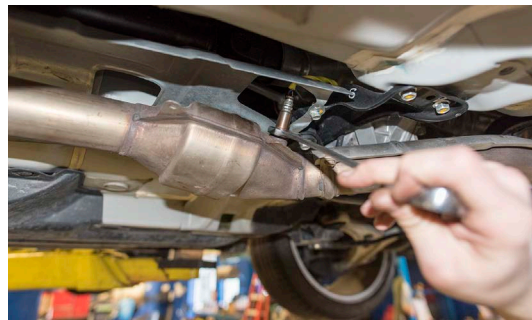
**8. WITH THE COOLANT LINES AND BOV OUT  
OF THE WAY - REMOVE INTERCOOLER**



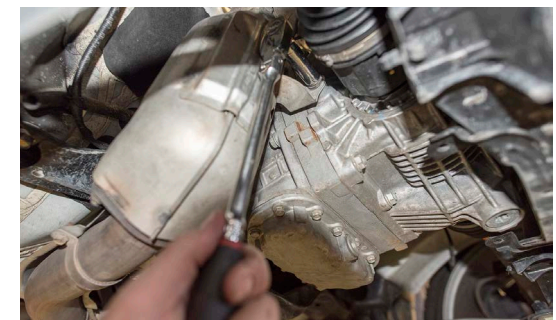
**9. REMOVE THE FACTORY SPRING BOLTS  
AND NUTS - 14MM/12MM**



**10. REMOVE O2 SENSOR CAREFULLY**



**11. REMOVE 14MM BOLT FOR DOWNPIPE  
SUPPORT BRACKET**

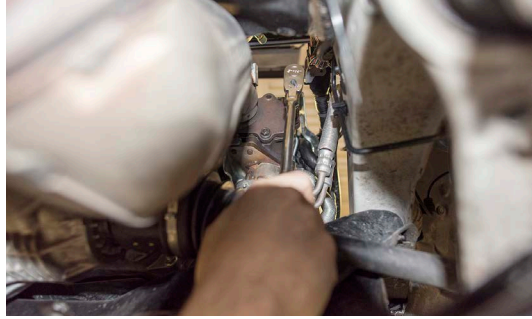




**12. REMOVE 14MM BOLTS FROM 2ND SUPPORT BRACKET**



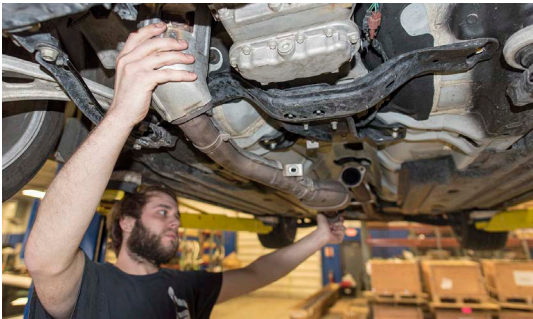
**13. REMOVE TWO 14MM NUTS FROM BELOW THAT HOLD THE DOWNPIPE TO THE TURBO**



**14. REMOVE 14MM NUT, THEN TWO 14MM BOLTS AND ONE NUT FROM TOP**



**15. REMOVE THE STOCK DOWNPIPE**



**16. INSTALL WIDEBAND SENSOR, IF NO WIDEBAND THEN INSTALL SUPPLIED BUNG**



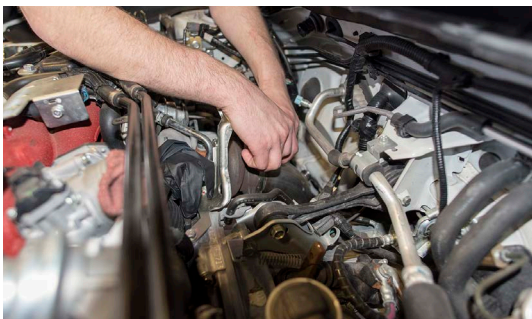
**17. CAREFULLY INSTALL MAP DOWNPIPE**



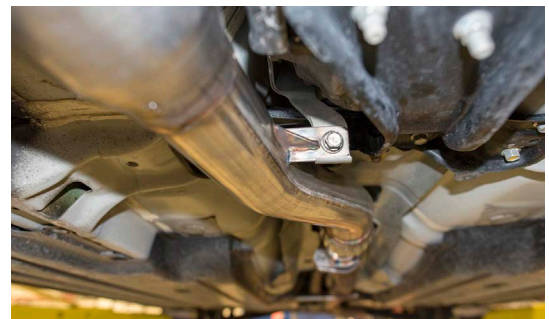
**18. REINSTALL TWO 14MM NUTS FROM BELOW - DOWNPIPE TO TURBO**



**19. REINSTALL 14MM NUT, TWO 14MM BOLTS AND NUTS UP TOP - APPLY ANTI SEIZE**



**20. REINSTALL LOWER SUPPORT BRACKET - 14MM. UPPER BRACKET NOT USED**



**21. REMOVE STOCK DOUGHNUT GASKET CAREFULLY**



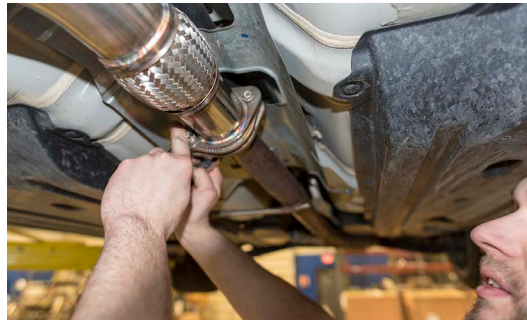
**22. PLACE DOUGHNUT GASKET ONTO ADAPTER**



**23. INSERT BETWEEN EXHAUST AND MAP DOWNPIPE**



**24. TIGHTEN DOWN SUPPLIED ADAPTER BOLTS**



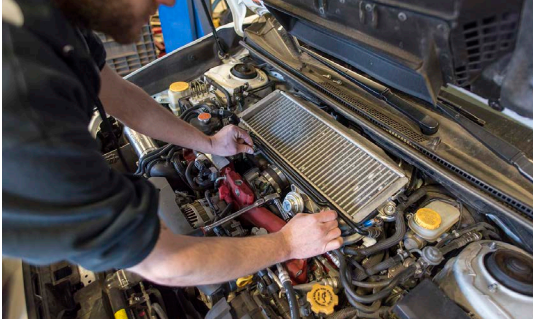
**25. REINSTALL INTERCOOLER, 8MM CLAMP TO TURBO OUTLET AND THROTTLE BODY**



**PLEASE NOTE: IF USING AN AFTERMARKET EXHAUST, MOST WILL NOT REQUIRE THE USE OF THE ADAPTER. SIMPLY USE THE SUPPLIED GASKET AND HARDWARE. SKIPPING STEPS 21-23.**



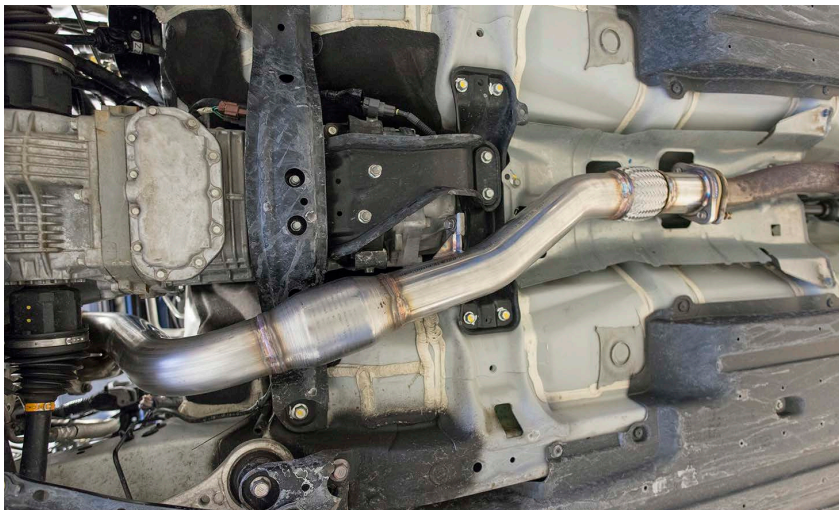
**26. REINSTALL 12MM BOLTS TO COOLANT LINES AND BRACKET**



**27. REINSTALL BOV - 12MM BOLTS**



**28. MAKE SURE EVERYTHING IS TIGHT, RECONNECT BATTERY - DONE!**



**THANK YOU FOR CHOOSING MAPERFORMANCE!**

If you have any problems or concerns during installation of this product, feel free to call or email us:

**1-888-MAPERFORMANCE**

**ajohnson@maperformance.com**

**Show us some photos! @maperformance / #maperformance**