

Fitting Instructions #2687IS

Nissan S13, S14, R32, R33

Rear Sub Frame Collar Enhancement Kit

Note: Polyurethane bushes must be fitted to both sides of vehicle.

- Jack vehicle and support on axle stands loosen rear cross member bolts and using suitable jack lower cross member sufficiently to install the upper inserts (#2689);
- Using the grease supplied, generously lubricate the inside and outside of the new polyurethane parts install the upper inserts 4 off part #2689 to the top of the sub frame. Install the lower inserts noting part #2688 goes to the rear position lower and part #2687 goes to the front lower position;
- Grease the faces of the new bushings and the areas on the chassis or washers that the bushing will contact reinstall factory washers and tighten to factory torque settings;
- Wheel align vehicle on completion.

