



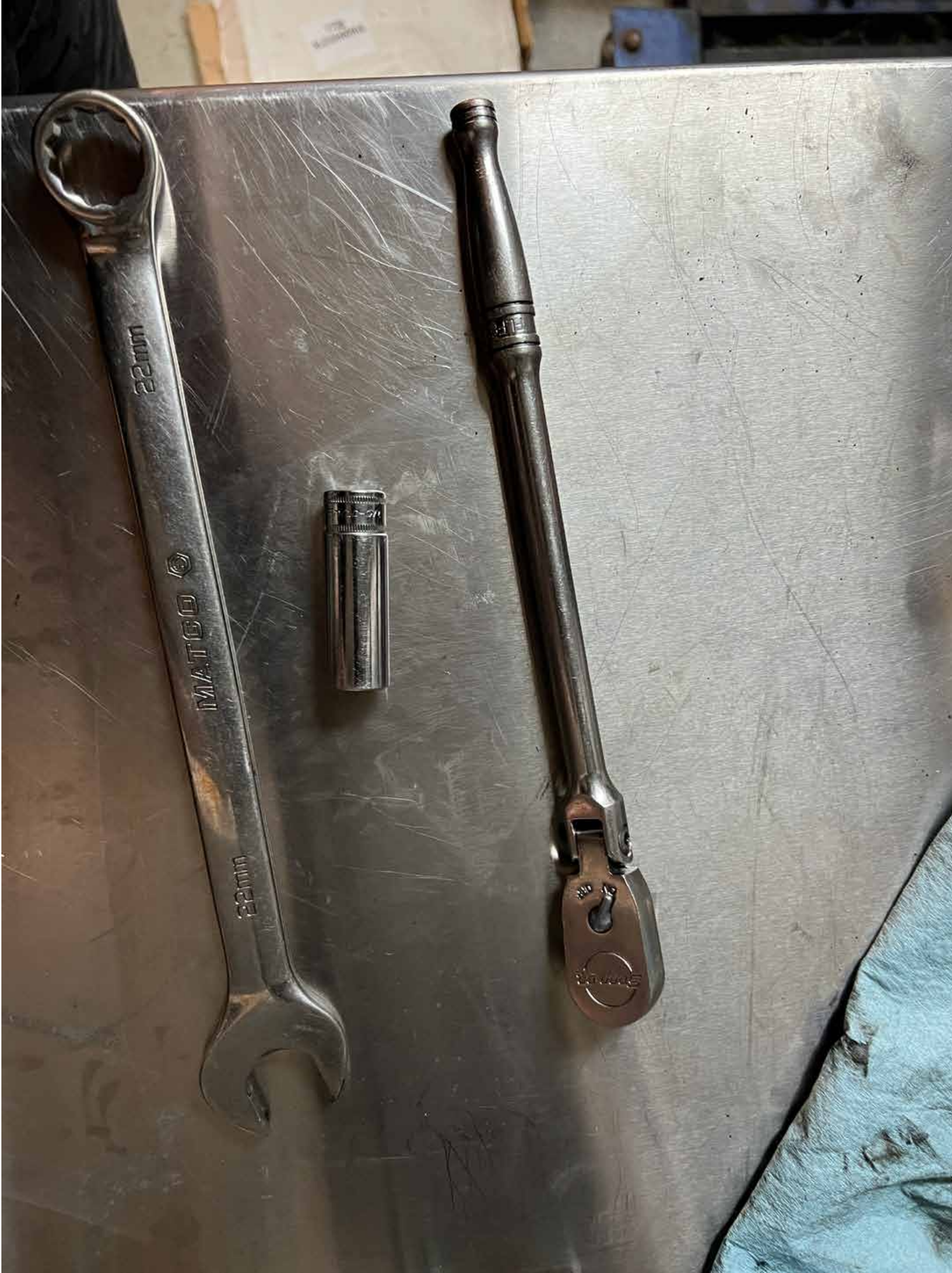
MAP: WRX-4G-DPC Rev 4 Install Instructions



What's in the box?

- 1 MAP WRX Downpipe
- 1 3" Vband Clamp
- 1 M6 Cap Screw
- 1 M6 Nut
- 1 3" 2 Bolt Gasket
- 2 M10x1.25x40 Bolts
- 2 M10x1.25 Flange Nuts
- 1 GrimmSpeed Flange adapter for stock exhaust (Optional)
- 1 Extension harness

Tools needed



You will need:

- 14mm socket
- 3/8ths ratchet
- O2 sensor wrench

Step 1



Remove splash shield

Step 2



Remove lower Engine guard

Step 3



Disconnect Pre and post CAT O2 sensor connectors and remove them (22mm) from the downpipe

Step 4



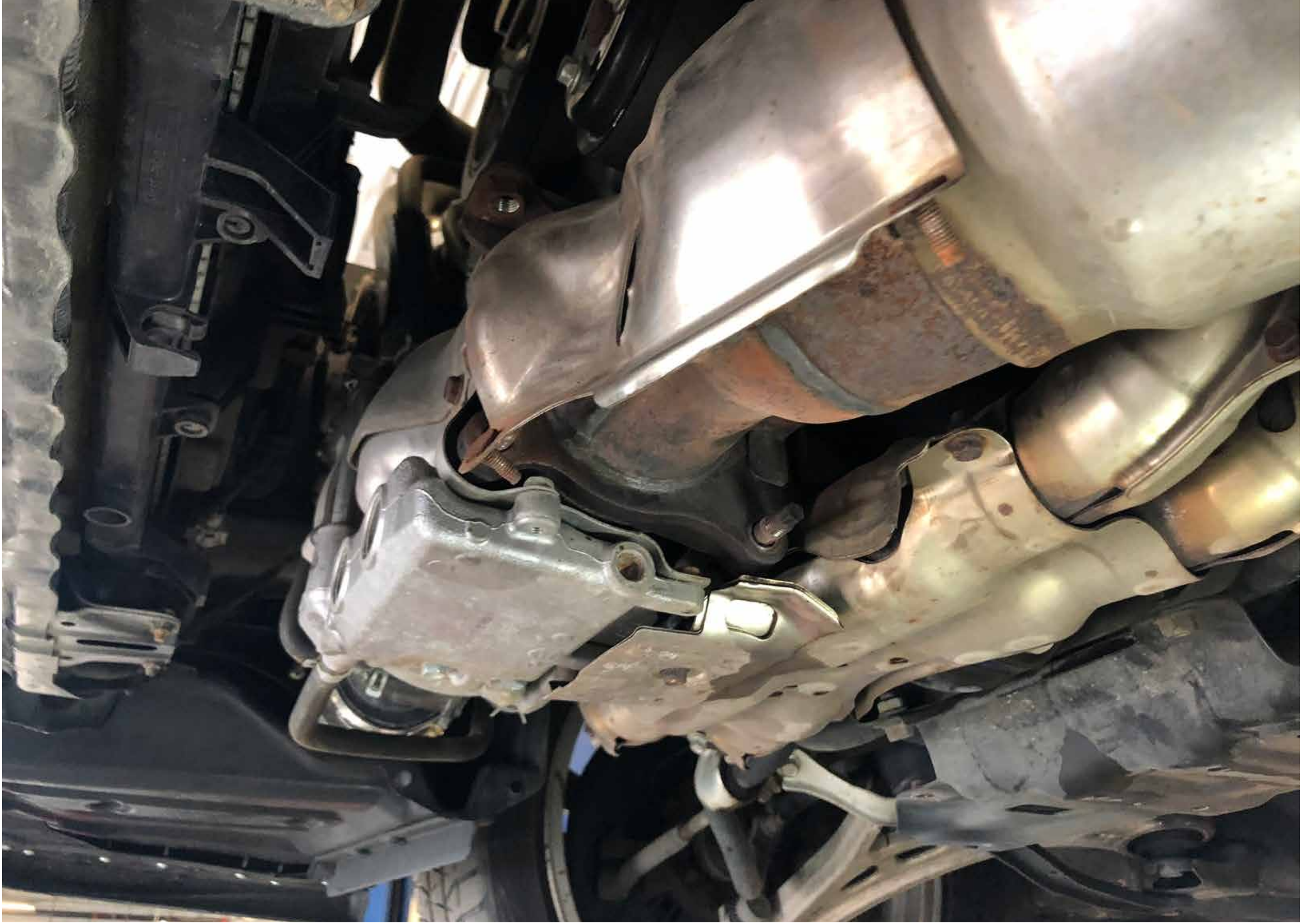
Remove ground strap bolt, move ground strap aside

Step 5



Remove bracket and heatshield under water pump as pictured (3 12mm and 2 14mm)

Step 6



Remove furthest forward downpipe
heat shield

Step 7



Remove 4 downpipe nuts, use of extensions and swivel sockets will make this much easier (14mm nuts)

Note- impact tools, heat and penetrating oil will make this part much easier and will aid in not snapping the studs, it is however common that the entire stud will pull out and not just the nut. This is fine.

Step 8



Remove trans bracket bolt (14mm)

Step 9



Remove spring bolts x2

Step 10



Remove the old downpipe, this may require 2 people and some wiggling

Step 11



Slide front half of downpipe into place,
do not install nuts just yet

Step 12



Install lower bracket you removed earlier and thread the bolts in by hand

Step 13



Reinstall downpipe bolts (and studs if need be) by hand

Step 14



Slide 3 inch vband clamp over front
downpipe half

Step 15



Place rear half of downpipe onto trans hanger bracket, do not install the bolt yet

Step 16



Connect both ends together via vband
camp

Step 17



Install 2 bolt gasket and bolts into the 2 bolt flange (we have opted to also use a grimmsspeed adapter)

Note it may be needed to use an adapter to adapt our downpipe to the factory catback

Step 18



Reconnect front O2 sensor with included bracket

Step 18.1

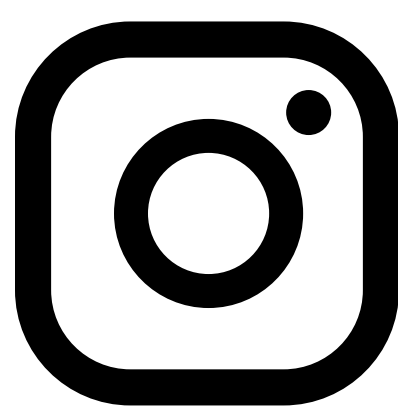


Reconnect front O2 sensor with included bracket

We hope you enjoy your purchase! Reach out to us with any issues or concerns.



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