



MAP HDAXI-CBE-STR / MAP HDAXI-CBE-RCE Install Instructions



What's in the box :

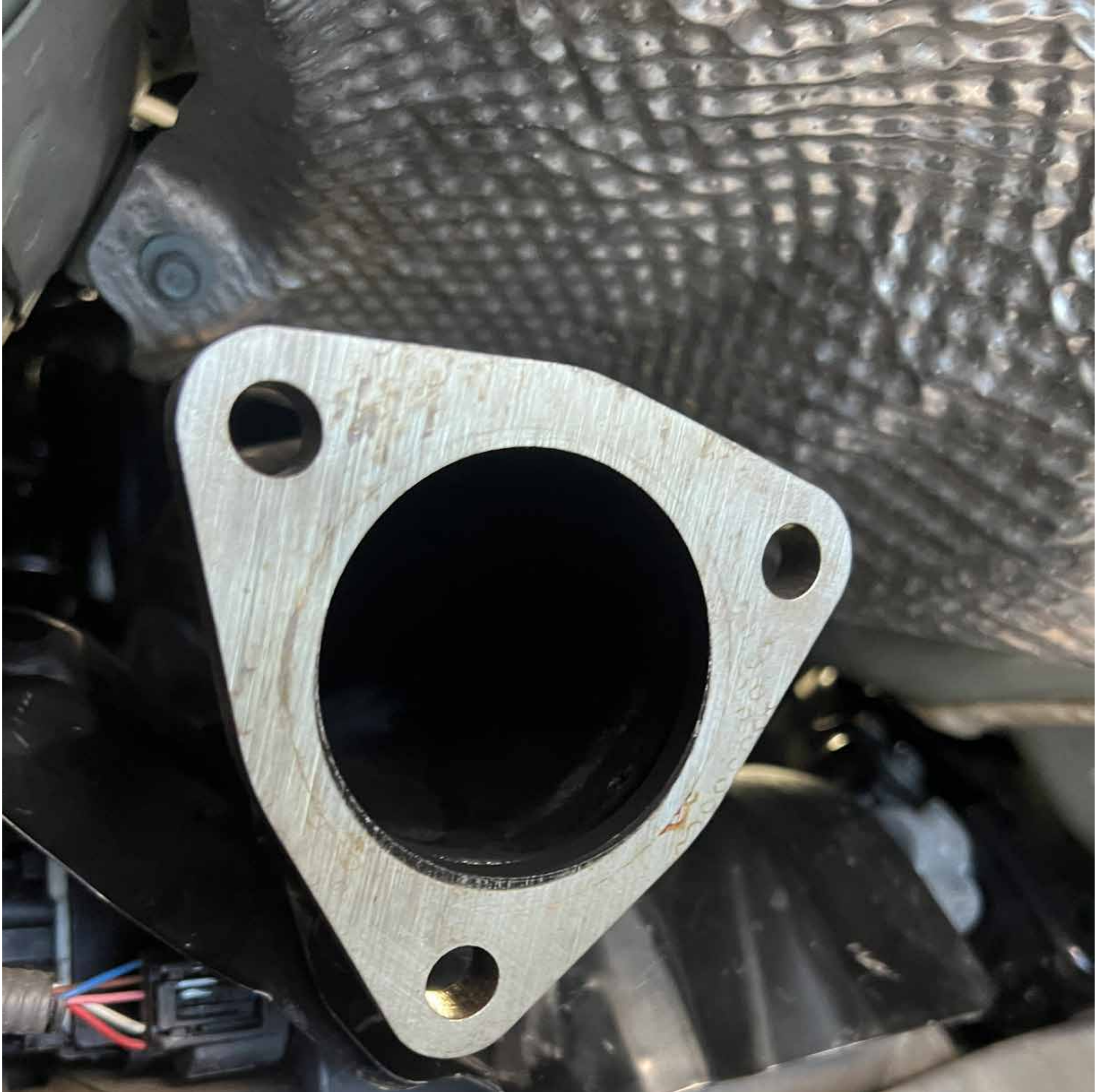
- 1x MAP Civic Si OEM Front Pipe Adapter
- 1x MAP Civic Si 3" Mid Pipe
- 1x MAP Civic Si 3" Rear Mid Pipe
- 1x MAP Civic Si 3" to Dual 2.5" Y Pipe
- 2x MAP Civic Si Axleback
- 3x 3" V-Band Clamps
- 2x 2.5" Exhaust Clamps
- 2x 3.5" Dual Wall Tips (options available)
- 1x Antiseize Packet

Tools needed



You will need :
14mm socket
13mm socket
10mm socket
3/8ths ratchet

Step 1



Remove front pipe nuts
(14mm socket)

Step 2



Remove rear and middle exhaust hangers

Step 2.1



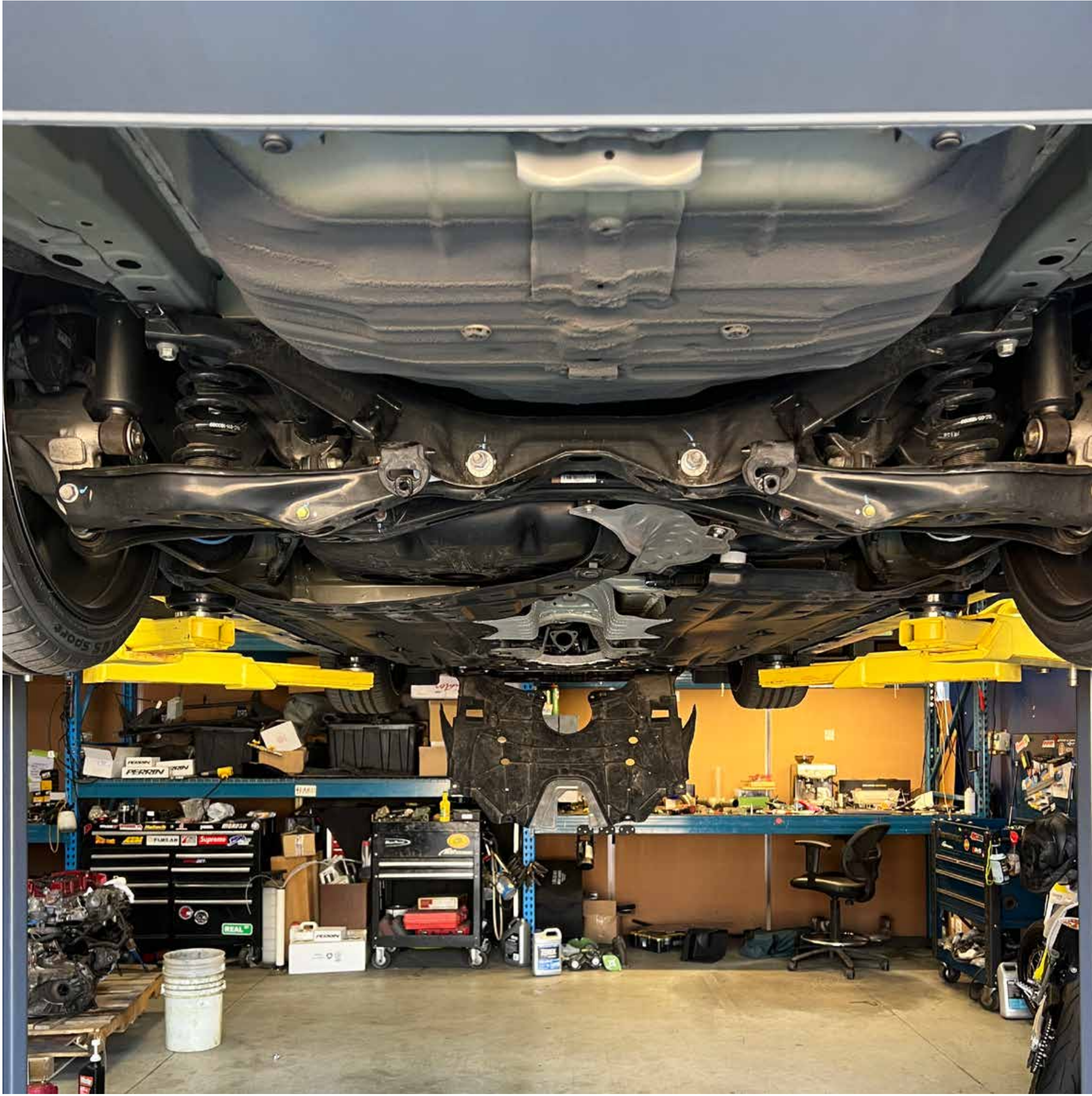
Remove rear and middle exhaust hangers

Step 2.2



Remove rear and middle exhaust hangers

Step 3



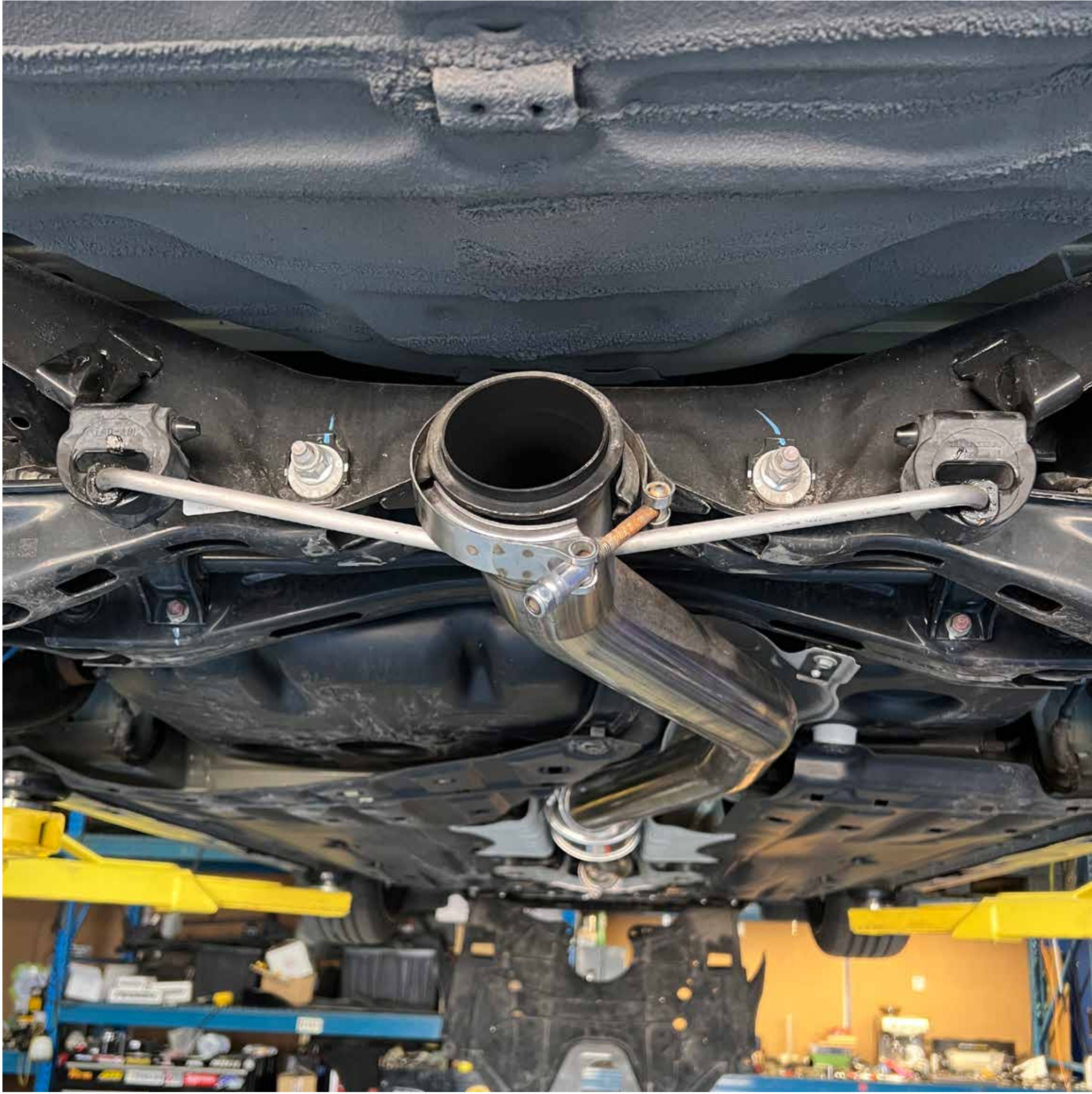
Remove entire factory exhaust

Step 4



Install mid pipe section and secure with factory hanger (note the hanger has a specific "up" orientation)

Step 5



Install rear section and secure with hangers

Step 6



Attach both install halves with vband, align and and tighten with anti seize

Step 7



Install front pipe adapter, secure using included vband and nuts

Step 8



Attach rear y section and outer exhaust sections, secure with included vband and slip clamps. Be sure the outlet portion is secured to exhaust hanger

Step 9

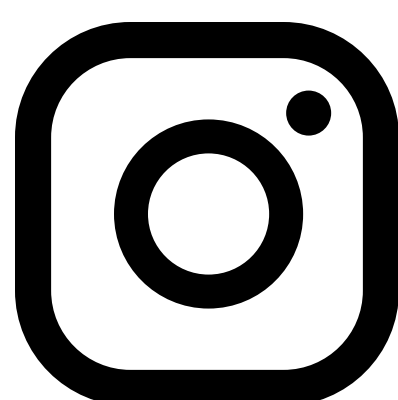


Once exhaust is level and even on both sides, install slip on tips, tighten clamps with anti seize

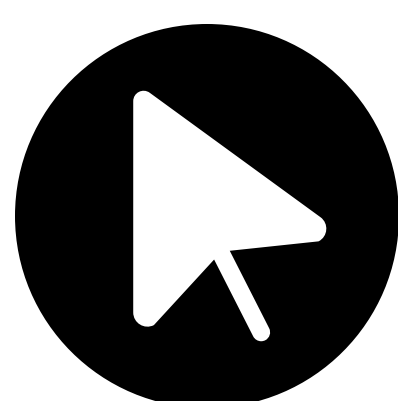
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