


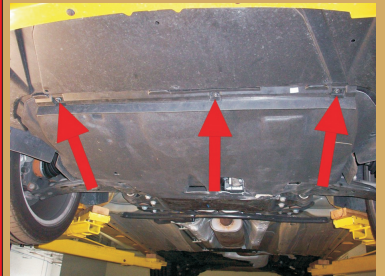
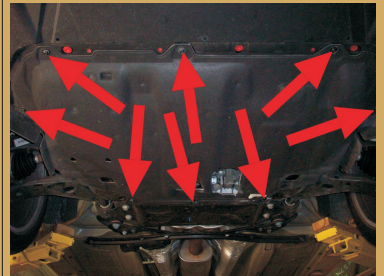


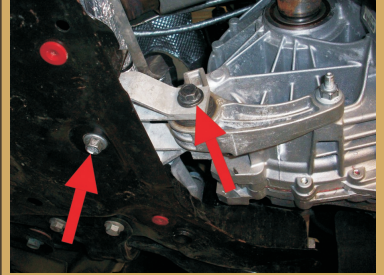
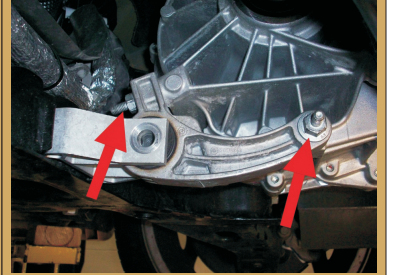


FORD FOCUS ST MOTOR MOUNTS INSTALLATION MANUAL

TOOLS REQUIRED

Set of car stands	T30 Torx bit
M15 socket wrench	M13 socket wrench
M15 box wrench	M13 box wrench

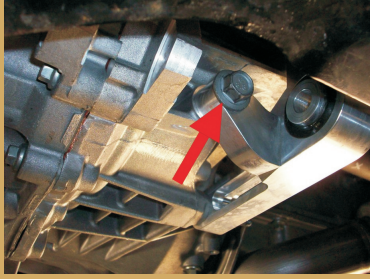
MATERIALS REQUIRED

None

<p>1 When lifting the car always use stands to secure the car.</p>	<p>2 Remove the splash pan bottom lip.</p>	<p>3 Remove the splash pan.</p>	<p>4 Remove the exhaust support bracket screws.</p>
			
<p>5 Remove the exhaust support bracket rear nut.</p>	<p>6 Remove the exhaust support bracket.</p>	<p>7 Remove the motor mount bolts.</p>	<p>8 Remove the wishbone mount bolts.</p>
			
<p>9 Remove the wishbone rear bolt.</p>	<p>10 Remove the factory torque arm.</p>	<p>11 Install the Boomba motor mount.</p>	<p>12 Install the Boomba wishbone mount. Hand tighten mounting bolts.</p>
			

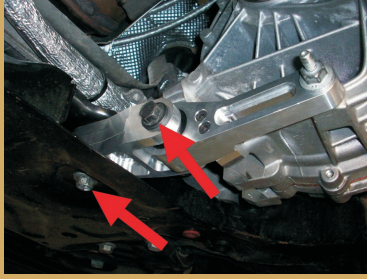
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Install and tighten the wishbone rear bolt.
Tighten the remaining wishbone bolts.



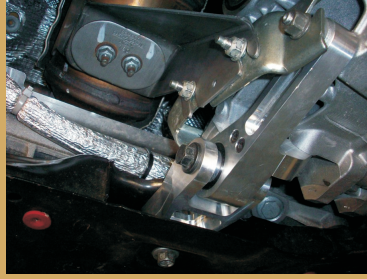
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Tighten the motor mount bolts.



15

Install the exhaust support bracket.



16

Install the splash pan.



17

Install the splash pan bottom lip.

