

INSTALLATION GUIDE

EVO X LOWER INTERCOOLER PIPE

MAPerformance.com

TOOLS REQUIRED:

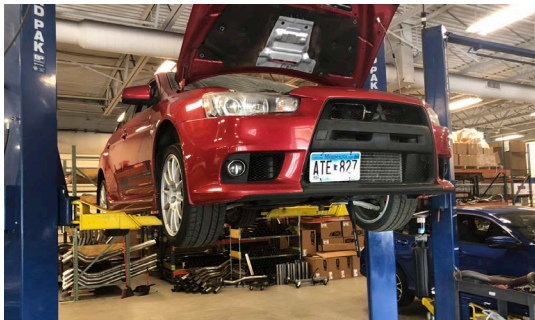
3/8" ratchet
Flathead screwdriver
11mm socket (may vary)
13mm socket (may vary)



WHAT'S IN THE BOX:

1x Lower Intercooler Pipe
1x 90° 2.5" to 2.75" Coupler
1x 2.5" Straight coupler
1x 1.5" Straight coupler 8" long
3x 2.5" T-bolt clamp
1x 2.75" T-bolt clamp
2x 1.5" T-bolt clamp

1. PLACE VEHICLE ON LIFT, OR JACKSTANDS



2. REMOVE FACTORY UNDERTRAY (NOT PICTURED)

3. REMOVE INTERCOOLER TO CHARGE PIPE CLAMPS AND COUPLER



4. REMOVE TWO BOLTS HOLDING CHARGE PIPE TABS. TOP TAB BOLT WILL BE REUSED.



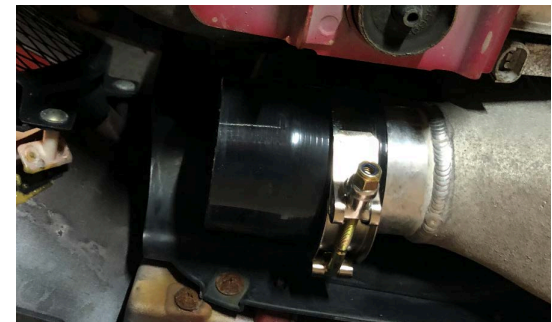
5. REMOVE THE FACTORY RECIRCULATION VALVE AND HOSES



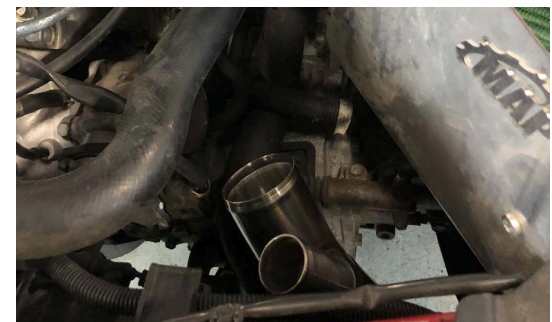
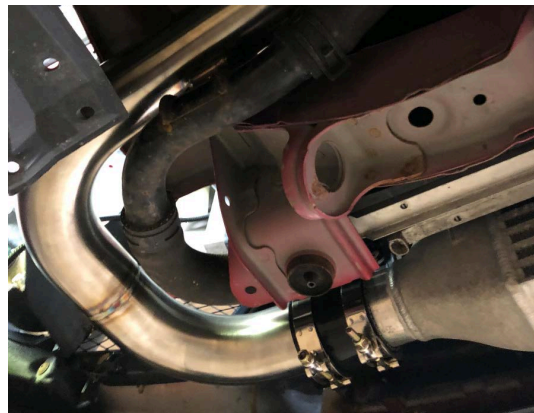
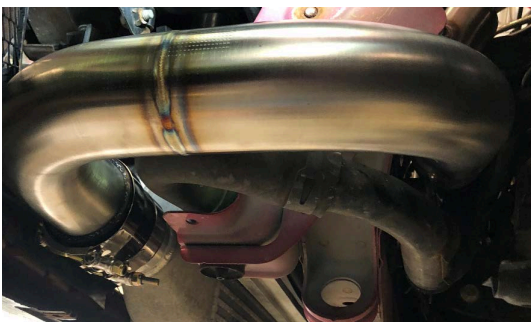
6. REMOVE FACTORY THROTTLE BODY TO COOLER PIPE HOSE AND CLAMPS



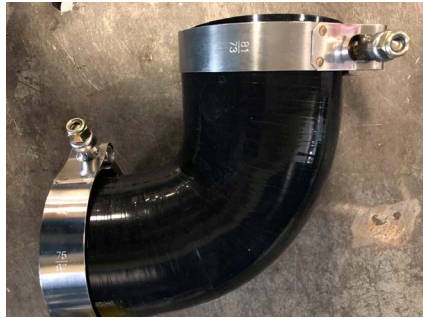
7. INSTALL NEW INTERCOOLER COUPLER AND PLACE CLAMPS, DO NOT TIGHTEN YET.



8. INSTALL LICP ONTO THE IC COUPLER



**9. SLIDE CLAMPS OVER THE COUPLER
DO NOT TIGHTEN JUST YET**



**10. INSTALL THE OTHER END OF THE
90* COUPLER ONTO THE THROTTLE BODY**



**11. INSTALL BOLT INTO LICP TAB AND TIGHTEN
TIGHTEN ALL THE CLAMPS**



**12. INSTALL UPPER TUBE FOR THE
RECIRCULATION VALVE**



**13. TRIM FACTORY LOWER TUBE FOR THE
RECIRCULATION VALVE TO 3.25" LENGTH**



**14. INSTALL LOWER TUBE ONTO RECIRC VALVE
ATTACH TO LOWER AND UPPER PIPE
TIGHTEN CLAMPS**

15. START CAR AND CHECK FOR LEAKS

THANK YOU FOR CHOOSING MAPERFORMANCE!

If you have any problems or concerns during installation of this product, feel free to call or email us:

1-888-MAPERFORMANCE

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Show us some photos! @maperformance / #maperformance