

INSTALLATION GUIDE

EVO X DOWNPIPE

MAPPerformance.com

TOOLS REQUIRED:

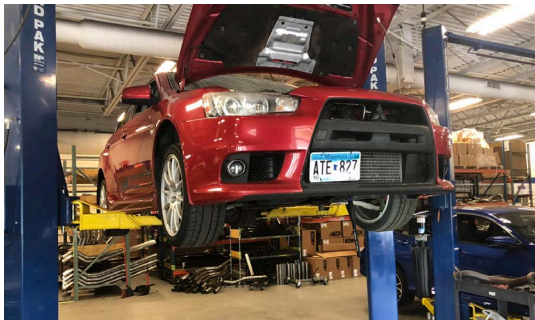
3/8" Ratchet
2x 14mm Wrenches
19mm Wrench
O2 socket or 22mm wrench
14mm swivel or universal joint
19mm Socket
Masking tape



WHAT'S IN THE BOX:

1x MAP O2E Downpipe
1x 2-Bolt gasket
2x Downpipe Bolts
2x Downpipe Washers
2x Downpipe Nuts
1x O2 Bung plug
1xMAP Turbo outlet Gasket

**1. PLACE VEHICLE ON LIFT, OR JACKSTANDS
REMOVE FACTORY UNDERTRAY**



**2. REMOVE OEM ENGINE COVER AND
TURBO HEAT SHIELD IF EQUIPPED**

3. REMOVE O2 SENSOR FROM FACTORY DOWNPIPE



**4. REMOVE 5 TURBO BOLTS
LONG EXT / SWIVEL SOCKET FOR 4 OUT OF 5
5TH ON BOTTOM USE TWO WRENCHES**



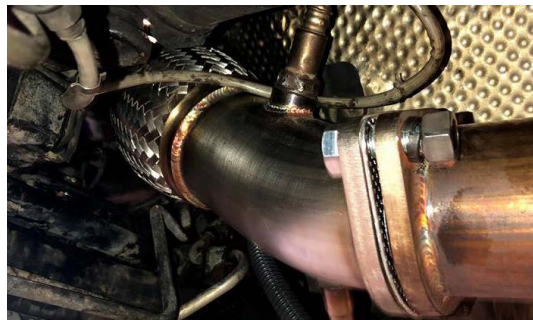
**5. REMOVE BOLTS FROM 2 BOLT FLANGE ON
REAR OF DOWNPIPE - PULL OEM DOWNPIPE OUT**



**6. PLACE TAPE ON DOWNPIPE TO HOLD GASKET
DOWNPIPE IN PLACE - START THREADS ON ALL BOLTS**



**7. INSTALL BOLTS INTO REAR 2-BOLT FLANGE
INSTALL THE O2 SENSOR, AND BUNG PLUG.**



**8. TIGHTEN 5 TURBO FLANGE BOLTS
THEN TIGHTEN REAR BOLTS ON 2 BOLT FLANGE**



**10. START CAR AND CHECK FOR LEAKS
IF NO LEAKS REINSTALL FACTORY UNDERTRAY
REINSTALL OEM ENGINE COVER AND
TURBO HEAT SHIELD IF EQUIPPED**

THANK YOU FOR CHOOSING MAPERFORMANCE!

If you have any problems or concerns during installation of this product, feel free to call or email us:

1-888-MAPERFORMANCE

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Show us some photos! @maperformance / #maperformance