



Civic X MAP Front Pipe

Install Instructions



What's in the box?

- 1 - MAP Front Pipe
- 1 - 2.5" V-Band Clamp
- 1 - Front Gasket
- 1 - Rear Gasket

Tools needed



You will need:

- Trim tool
- 5mm allen
- 10mm socket
- 13mm socket
- 14mm socket
- 3/8ths Ratchet

Step 1



Remove splash shield (trim tool, 10mm and 5mm allen)

Step 2



Remove 3 downpipe nuts (the studs may pull out, this is fine)

Step 3



Remove 3 front pipe to cat back nuts

Step 4



Remove front pipe from hanger

Step 5



Remove 6 10mm bolts holding the heat shield on and slide it back

Step 6



Lift the stock front pipe up and out

Step 7



Install included O'ring gasket onto the MAP front pipe

Step 8



Remove rubber hanger off your old front pipe and install it onto your new front pipe *use of silicone grease will make this much easier*

Step 9



Slide the front half of the front pipe into place and install it on the hanger

Step 10



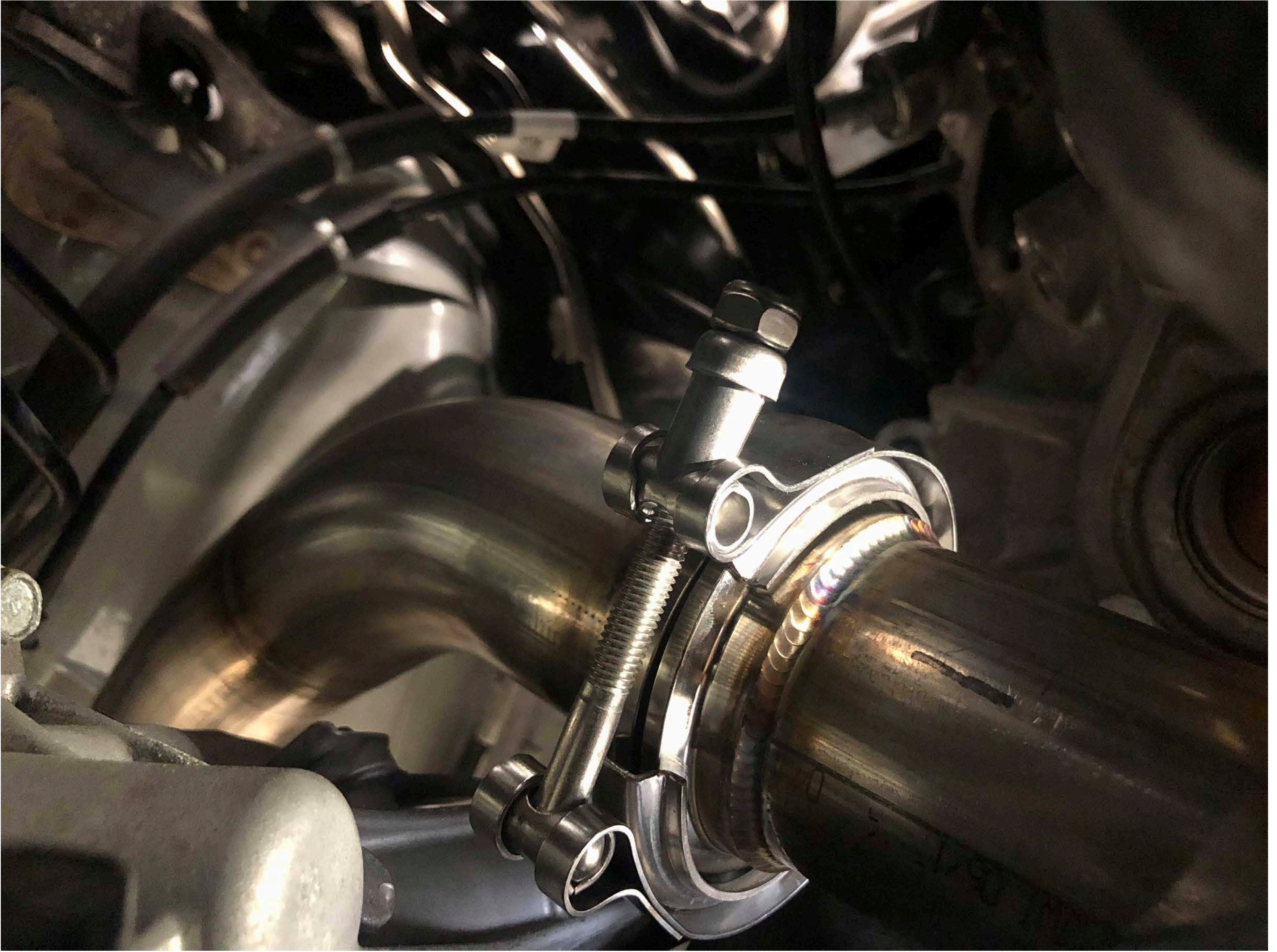
Reinstall nuts onto front pipe to downpipe flange

Step 11



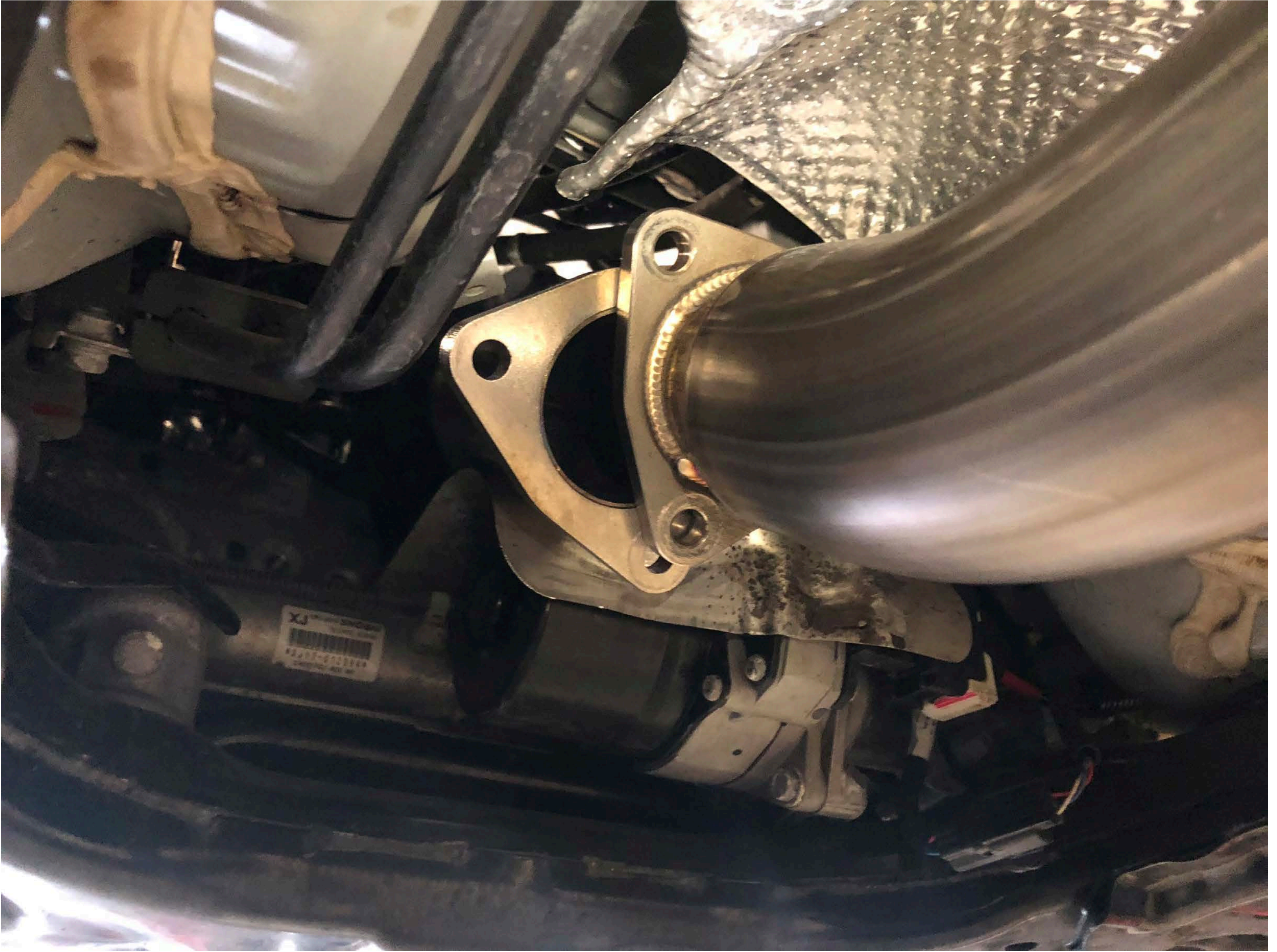
Put v-band clamp in place on front pipe

Step 12



Install rear section to front pipe, secure it *LOOSELY* with the vband clamp

Step 13



Clock the front pipe as needed so the 3 bolt flange lines up with the catback

Step 14



Install included 3 bolt gasket and hardware,
secure the front pipe to the catback

Step 15



Tighten up the intermediate v band clamp securing the 2 ends of the front pipe together (13mm)

Step 16



Reinstall heat shield

Step 17

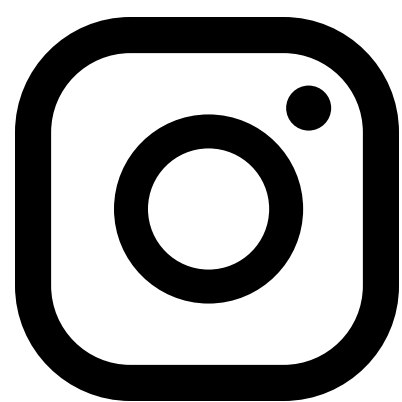


Startup and check for leaks, once satisfied
reinstall splash shield

We hope you enjoy your purchase! Reach out to us with any issues or concerns.



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