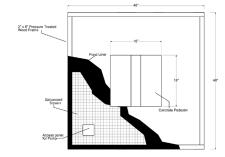


STONE FOREST INSTRUCTIONS

Fountain Installation Kit, 4x4' Square

48" square x 12"H Holds approx 100 gallons of water



Kit includes: pond liner, wood frame, galvanized grating, concrete pedestal.

- 1. Get your shovel and level out. Dig a hole 12" deep, 48" square. Ensure that the ground at the bottom is level and solid (you can use play sand from the hardware store in the bottom of the hole to create a nice "level" surface).
- 2. Place the 4 pieces of 2x6 lumber provided into the sides of the hole, standing up like walls, leaving 1" standing above grade. Level, moving earth or sand around if necessary.
- 3. Center the concrete pedestal and level. If there is a piece of wood running through the center of the pedestal, pop this out. Having the empty groove running down the middle is necessary for the hosing connection. If there is wood framing the sides, it's ok to leave this on.
- 4. Unfold the pond liner, and spread it into the hole, running over top of the concrete pedestal, and down into the space around it. Helpful hint: place some kind of padding between the concrete pedestal and pond liner to prevent tearing/leaking. You could use excess pond liner, felt, or even newspaper to create a nice barrier. The weight of the water will want to pull the pond liner down on those corners, so this should help prevent future issues.
- 5. Filling the reservoir with water at this step can help pull the pond liner down into place, so that you can staple the outer edges to the exterior 1" of wood frame all the way around, and then snip excess liner off neatly. If you don't want to add water yet, push the liner down into the hole as best you can before cutting excess so you don't run short.
- 6. Place the galvanized grating over the hole. The edges should line up with the framing, and the cutout in the middle should line up with the groove in the top of the pedestal. This will accommodate your hosing, so it's important that the pond liner is pushed into the groove as much as possible.
- 7. Place your Stone Forest water feature on top of the pedestal in the center.
- 8. Cut a length of tubing long enough to reach from the bottom of the basin to the top of the water feature. Run the tubing through the center hole in the fountain, snaking out the bottom through the concrete pedestal's center groove, and out the side. Connect it to the pump outlet fitting. The pump should sit below the corner cut-out for easy access at anytime. There should be an extra square of galvanized grating that will act as the cover for this pump access (and prevent the pebbles from falling through).

	
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	9. You'll notice that there is space left around the 1.25" drilled hole and the either 1/2" or 5/8" diameter flexible garden hose that connects to your pump below. To fill the space around the hose and fit it snugly into the top of the core-drilled hole, we wrap the top part of the hose with a strip of pond liner and electrical tape (see images on website for reference).
	10. It's best if this pump access corner is on the side nearest the power supply. Run the pump power cord out the side, under the edge of the grating. Hide or bury as necessary (or as advised by your electrician).
	11. Cover the pump access area with the extra square of grating. Cover the reservoir with smooth river pebbles (or whatever you choose to use to conceal the basin). For this kit, we usually recommend Qty (6) 75-lb bags of the dark river pebbles.
	12. Fill your reservoir with water, plug the pump in, and VOILA! Grab a lounge chair and prepare to be relaxed by the soothing sounds of your new fountain.