STONE FOREST INSTRUCTIONS<br>Fountain Installation Kit, 44" Square<br>44" square $\times 1$ I" H<br>Holds 60 gallons of water and up to 3000 lbs of weight<br>Kit includes: 4 black top plates, I gray plate, 8 supports, 4 pump access covers, square basin.



1. Get your shovel out and level out. Dig a hole $10^{\prime \prime}$ deep, $29^{\prime \prime}$ square at the bottom, and sloping to 37 " square at the top. Ensure that the ground at the bottom is level and solid (we used play sand from the hardware store in the bottom of the hole to create a nice "level" surface).
2. Place the basin into the hole, with the power cord cut-out facing toward the power source. Level, moving earth or sand around if necessary.
3. Insert the 8 supports into the 8 support holes.
4. Place the center plate (gray) onto the supports, pressing firmly to ensure full installation.
5. Cut a length of tubing long enough to reach from the bottom of the basin to the top of the water feature. Run the tubing through the center hole in the top of the center plate and connect it to the pump outlet fitting.
6. Install the 4 top plates. On the side nearest the power supply, run the pump power cord out the cord gap, under the edge of the top plate, and through the cord cut-out.
7. Install the 4 access covers, ensuring that the cut-out in each faces outward.
8. Place your Stone Forest water feature on top of the basin in the center, where the 4 top plates meet.
9. Pull the hosing up through the center cord-drilled hole in the fountain stone. You'll notice that there is space left around the $1.25^{\prime \prime}$ drilled hole and the either $1 / 2^{\prime \prime}$ or $5 / 8^{\prime \prime}$ diameter flexible garden hose that connects to your pump below. To fill the space around the hose and fit it snugly into the top of the core-drilled hole, we wrap the top part of the hose with a strip of pond liner and electrical tape (see images on website for reference).
10. Cover the reservoir with smooth river pebbles (or whatever you choose to use to conceal the basin). For this kit, we usually recommend Qty (6) 75-lb bags of the dark river pebbles.
11. Fill your reservoir with water, plug the pump in, and VOILA! Grab a lounge chair and prepare to be relaxed by the soothing sounds of your new fountain.
