Safety Pilot Kit Trouble Shooting

IT IS EXTREMELY RARE FOR A VALVE, PILOT BURNER OR THERMOCOUPLE TO MALFUNCTION DUE TO A DEFECT. BEFORE ASSUMING A DEFECT BE SURE UNIT IS INSTALLED CORRECTLY AND CHECK FOR THESE CONDITIONS.

<u>Symptoms</u>	Possible Cause	Solution
Pilot won't light.	Gas line not bled to let gas reach pilot.	1) Bleed lines.
	Pilot adjustment screw not open far enough.	2) Open screw.
	Pilot gas supply tube burned or crimped.	3) Install new line. Route away from Flame.
	4) Stem on valve not being pushed in far enough.	4) Push in about 1/4".
	5) Pipe dope or tape used on thermocouple connections.	5) Remove pipe dope or tape.
	6) Soot or rust covering outlet hole on pilot orifice.	6) Clean thoroughly and open hole with pin.
	7) Gas not reaching pilot because valve is installed backwards.	7) Re-install valve.
Pilot won't stay lit when knob released	1) Thermocouple is not hot enough	 Make sure pilot flame is strong and is hitting thermo-couple and is strong enough Make sure thermocouple is paint, carbon & rust free. Be sure lead wire is properly tightened at both ends (finger tight + 1/4 turn).
Pilot lights but burner won't.	Pilot burner too far from main burner.	1) Relocate pilot burner.
	2) Too much or not enough material in pan.	2) Add or remove material.
	3) Gas not getting to burner due to debris in line.	3) Clear debris.
System lights, but goes out after a while.	Thermocouple over heating. Too close to main burner.	1) Relocate pilot burner per instructions.
	2) Back log blocking flames.	2) Relocate back log.
	3) Thermocouple lead over heating.4) Glass doors shut.	3) Move away from flame.4) Open doors.
	5) Grate too close to be resting on on thermocouple.	5) Move grate or thermocouple
Flames come out of holes on air/mixer	Air mixer/orifice installed incorrectly.	Install air mixer/orifice so long end and air holes face toward
orifice (LP systems)	incorrectly.	valve (away from main burner).
	Possible back pressure from elbow installed after air/mixer	Reinstall air mixer so it is going straight into burner pan
	going to burner pan 3) Possible paint over spray in the burner ports.	Check all ports in burner pan and ream out all that may be clogged
Whistling Sound	1) Seldom caused by pilot.	Check log set burner, orifice (if used) m and amount of material covering burner.
	Possibly a too small flex connector.	2) Use minimum 1/2" OD connector.
Soot on Logs	1) Rarely caused by pilot.	 Check for flame impingement on logs. Adjust air mixer if using LP.