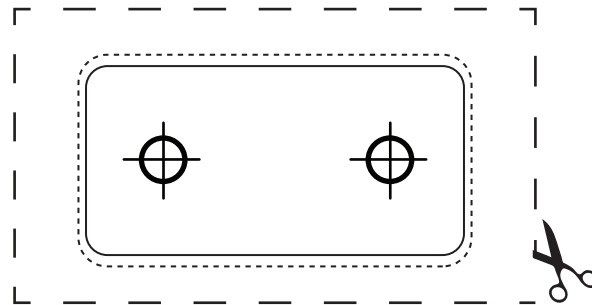# Hole Marking Template for the Series 55 Rails – 50mm and 100mm



**Use this for the S55-R050**



**Use this for the S55-R100**

**Option 1 –** Use a 5.5mm (0.21″) size drill if using the enclosed 5mm bolt/washer/nut.

**Option 2 –** Use a 7.5mm (0.29″) size drill if using the alternative bolt/washer/Rivnut.

## Double-check you printed at the correct scale!

4″ or 102mm

Double check to make sure you have printed at the correct scale.

Using a ruler, make sure the line above measures exactly 4″ or 102mm.

You should set your printer to print at 100% scale on US Letter size paper. Make sure your printer dialogue settings output the correct size before you do any marking and drilling.