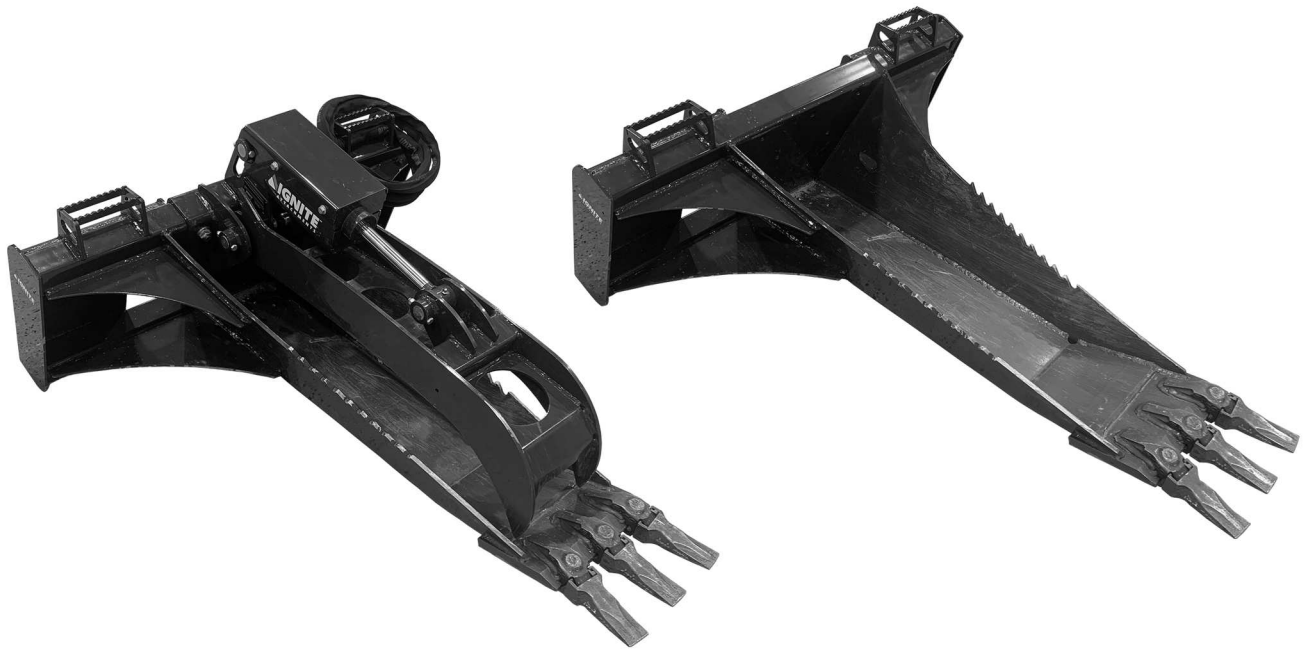




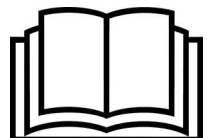
EN

# Operation & Maintenance Manual

## Stump Bucket Grapple And Stump Bucket



BUCKET STUMP: Non-Serialized  
GRAPPLE STUMP BUCKET S/N: B6F200101 & Above





<b>FOREWORD</b> .....	3
<b>MANUFACTURER</b> .....	3
North America .....	3
<b>SERIAL NUMBER LOCATION</b> .....	3
Attachment Serial Number .....	3
<b>ATTACHMENT IDENTIFICATION</b> .....	4
Stump Bucket.....	4
Stump Bucket Grapple .....	4
<b>FEATURES AND ACCESSORIES</b> .....	5
Standard Items .....	5
Options And Accessories .....	5
Special Applications Kit For Attachment Carriers.....	5
<b>SAFETY AND TRAINING RESOURCES</b> .....	6
<b>SAFETY INSTRUCTIONS</b> .....	6
Safe Operation Is The Operator’s Responsibility .....	6
Safe Operation Needs A Qualified Operator .....	6
Use Safety Rules .....	6
Call Before You Dig .....	6
Silica Dust Exposure.....	7
<b>FIRE PREVENTION</b> .....	7
Maintenance .....	7
Operation .....	7
Electrical .....	7
Hydraulic System .....	7
Fueling .....	8
Starting.....	8
Spark Arrester Exhaust System.....	8
Welding And Grinding .....	8
Fire Extinguishers .....	8
<b>PUBLICATIONS AND TRAINING RESOURCES</b> .....	9
<b>SAFETY SIGNS (DECALS)</b> .....	10
<b>OPERATING INSTRUCTIONS</b> .....	11
<b>INITIAL SETUP</b> .....	11
Attaching The Grapple Mount .....	11
Attaching The Grapple .....	11
Hose Routing And Coupler Orientation .....	12
Attaching The Hydraulic Cylinder And Guard.....	13
<b>DAILY INSPECTION</b> .....	14
Inspecting The Attachment Mounting Frame .....	14
Inspecting The Machine Quick Coupler.....	14
<b>OPERATING PROCEDURE</b> .....	16
Approved Models And Requirements .....	16
Machine / Attachment Setup.....	16
Entering And Exiting The Machine .....	16
Installing The Attachment .....	17
Hydraulic Quick Couplers .....	21
Control Functions.....	22
Operating The Stump Bucket.....	22
Removing The Attachment.....	25

<b>LIFTING THE ATTACHMENT</b> .....	27
<b>TRANSPORTING THE ATTACHMENT ON A TRAILER</b> .....	28
Fastening The Attachment On A Trailer .....	28
<b>TRANSPORTING THE ATTACHMENT AND MACHINE ON A TRAILER</b> .....	28
<b>PREVENTIVE MAINTENANCE</b> .....	30
<b>MAINTENANCE SAFETY WARNINGS</b> .....	30
<b>TROUBLESHOOTING</b> .....	31
Troubleshooting Chart .....	31
<b>LUBRICATING THE ATTACHMENT</b> .....	31
Lubrication Locations .....	31
<b>REMOVING AND INSTALLING THE HYDRAULIC CYLINDER</b> .....	32
<b>REMOVING AND INSTALLING THE GRAPPLE</b> .....	34
<b>REMOVING AND INSTALLING THE BUCKET TEETH</b> .....	35
<b>ATTACHMENT STORAGE AND RETURN TO SERVICE</b> .....	35
Attachment Storage .....	35
Return To Service .....	35
<b>SPECIFICATIONS</b> .....	36
<b>BUCKET GRAPPLE DIMENSIONS</b> .....	36
<b>TORQUE SPECIFICATION FOR BOLTS</b> .....	37
Torque For General SAE Bolts .....	37
Torque For General Metric Bolts .....	37
<b>HYDRAULIC CONNECTION SPECIFICATIONS</b> .....	39
Tubelines And Hoses .....	39
Tightening The Flare Fitting .....	39
<b>WARRANTY</b> .....	41
<b>ATTACHMENT / IMPLEMENT WARRANTY</b> .....	41

**MANUFACTURER**

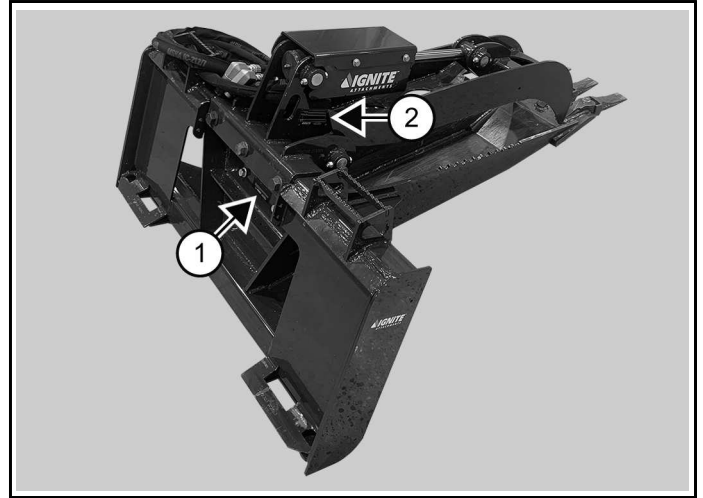
**North America**

Ignite Attachments  
2741 20th Avenue South  
Moorhead, MN 56560  
1-888-232-1988

**SERIAL NUMBER LOCATION**

**Attachment Serial Number**

**Figure 1**



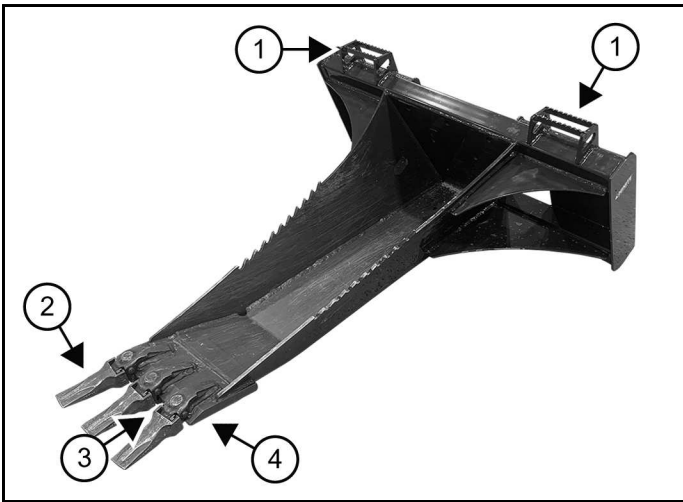
C225258a

Always use the nameplate of the bucket (Item 1) or serial number of the grapple (Item 2) [Figure 1] when requesting service information or when ordering parts. Earlier or later models (identification made by build date or serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

## ATTACHMENT IDENTIFICATION

### Stump Bucket

Figure 2

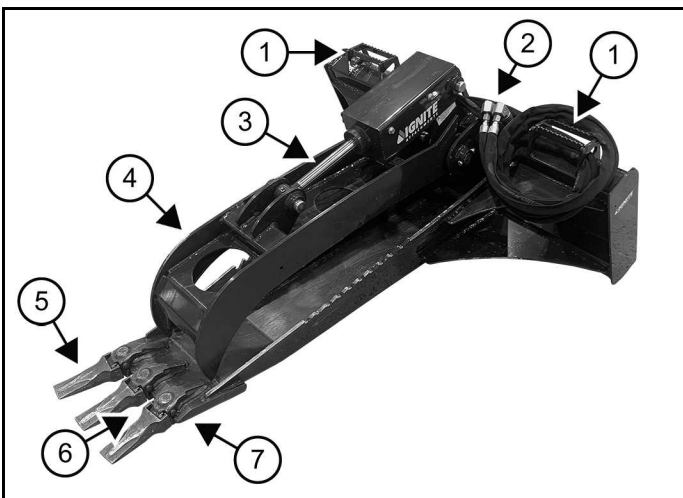


REF.	Description
1	Steps
2	Hydraulic Quick Coupler
3	Hydraulic Cylinder
4	Grapple Fork
5	Replaceable Teeth
6	Tooth Retaining Pin
7	Cutting Edge

REF.	Description
1	Steps
2	Replaceable Teeth
3	Tooth Retaining Pin
4	Cutting Edge

### Stump Bucket Grapple

Figure 3



---

## FEATURES AND ACCESSORIES

### Standard Items

The attachment is equipped with the following standard items:

- Fully Enclosed Cylinder Covers
- Reversible Left / Right Hydraulic Hose Routing
- Flush Face Connect Under Pressure Hydraulic Quick Couplers
- Replaceable Teeth

### Options And Accessories

Below is a list of options and accessories available for your attachment. Contact your Ignite Attachments representative for other available options and accessories.

- Bolt-On Grapple

### Special Applications Kit For Attachment Carriers

#### **WARNING**

##### **IMPACT AND PUNCTURE HAZARD**

**Flying debris or objects entering the operator cab can cause serious injury or death.**

**Some attachment or implement applications can cause flying debris or objects to enter the front, top or rear cab openings. †**

W-3198

See your Machine's Operation & Maintenance Manual or carrier representative for kits that restrict objects from entering the operator's cab in these applications.

## SAFETY INSTRUCTIONS

### Safe Operation Is The Operator's Responsibility




## Safety Alert Symbol

This symbol with a warning statement means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



## DANGER

The signal word **DANGER** on machine signs and in the manuals indicates a hazardous situation which, if not avoided, will result in serious injury or death. ◀



## WARNING

The signal word **WARNING** on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in serious injury or death. ◀



## IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine. ◀

The machine and attachment must be in good operating condition before use.

### Safe Operation Needs A Qualified Operator

For an operator to be qualified, he or she must not use drugs or alcoholic drinks which impair alertness or coordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine.

### Use Safety Rules

- Read and follow instructions in the machine and the attachment's Operation & Maintenance Manual before operating.
- Check for underground lines before operating attachment (if applicable).
- In addition to the design and configuration of equipment, hazard control, and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of equipment.
- Check that the attachment is securely fastened to the machine.

- Make sure all the machine controls are in the neutral position before starting the machine.
- Operate the attachment only from the operator's position.
- Operate the attachment according to the Operation & Maintenance Manual.
- When learning to operate the attachment, do it at a slow rate in an area clear of bystanders.
- DO NOT permit personnel to be in the work area when operating the machine and attachment.
- The attachment must be used ONLY on approved machines. Visit [igniteattachments.com](http://igniteattachments.com) for an updated list of approved attachments for each machine model.
- DO NOT modify equipment or add attachments that are not approved by the manufacturer.
- DO NOT make any adjustments or repairs on the machine or attachment while the engine is running.
- Keep shields and guards in place. Replace if damaged.

### Call Before You Dig



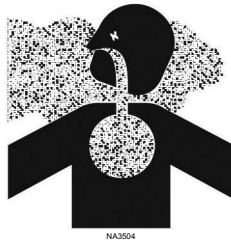
Dial 811 (USA Only)

Dial 1-888-258-0808 (USA & Canada)

When you call, you will be directed to a location in your state / province / city for information about buried lines (telephone, cable TV, water, sewer, gas, etc.).



## Silica Dust Exposure



Silica dust can cause lung disease and is known to the state of California to cause cancer.

Cutting or drilling concrete containing sand or rock containing quartz may result in exposure to silica dust.

Do not exceed Permissible Exposure Limits (PEL) to silica dust as determined by OSHA or other job site Rules and Regulations. Use a respirator, water spray, or other means to control dust.

## FIRE PREVENTION



### Maintenance

The machine, some attachments, and some implements have components that are at high temperatures under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it can cause a fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential fire hazard.

The operator's area, engine compartment, and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazards and overheating.

All fuels, most lubricants, and some coolant mixtures are flammable. Flammable fluids that are leaking or spilled onto hot surfaces or onto electrical components can cause a fire.

### Operation

Do not use the machine where exhaust, arcs, sparks, or hot components can contact flammable material, explosive dust, or gases.

### Electrical



P200082

Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part or wires that are loose or frayed.

Battery gas can explode and cause serious injury. Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting. Do not jump start or charge a frozen or damaged battery. Keep any open flames or sparks away from batteries. Do not smoke in battery charging area.

### Hydraulic System

Check hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for

leaks. Hydraulic tubes and hoses must be properly routed and have adequate support and secure clamps. Tighten or replace any parts that show leakage.

Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.

## Fueling



Stop the engine and let it cool before adding fuel. No smoking! Do not refuel a machine near open flames or sparks. Fill the fuel tank outdoors.

Ultra Low Sulfur Diesel (ULSD) poses a greater static ignition hazard than earlier diesel formulations with higher sulfur content. Avoid death or serious injury from fire or explosion. Consult with your fuel or fuel system supplier to ensure the delivery system is in compliance with fueling standards for proper grounding and bonding practices.

## Starting

Do not use ether or starting fluids on any engine that has glow plugs or an air intake heater. These starting aids can cause explosion and injure you or bystanders.

Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.

## Spark Arrester Exhaust System

The spark arrester exhaust system is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

Check the spark arrester exhaust system regularly to make sure it is maintained and working properly. Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrester muffler (if equipped).

## Welding And Grinding

Always clean the machine and attachment, disconnect the battery, and disconnect the wiring from the Ignite Attachments controllers before welding. Cover rubber hoses, battery, and all other flammable parts. Keep a fire extinguisher near the machine when welding.

Have good ventilation when grinding or welding painted parts. Wear a dust mask when grinding painted parts. Toxic dust or gas can be produced.

Dust generated from repairing nonmetallic parts such as hoods, fenders, or covers can be flammable or explosive. Repair such components in a well-ventilated area away from open flames or sparks.

## Fire Extinguishers



Know where fire extinguishers and first aid kits are located and how to use them. Inspect the fire extinguisher and service the fire extinguisher regularly. Obey the recommendations on the instructions plate.

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## PUBLICATIONS AND TRAINING RESOURCES

The following publications are also available for your Ignite Attachments product. Access them online at [igniteattachments.com](http://igniteattachments.com).



### Operation & Maintenance Manual

Complete instructions on the correct operation and the routine maintenance of your Ignite Attachments product.  
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For the latest information on Ignite Attachments products and the Ignite Attachments Company, visit our website at [igniteattachments.com](http://igniteattachments.com)


## SAFETY SIGNS (DECALS)

Follow the instructions on all the Safety Signs (Decals) that are on the attachment. Replace any damaged safety signs and be sure they are in the correct locations. Safety signs are available from your Ignite Attachments representative.

Figure 4



C225260a

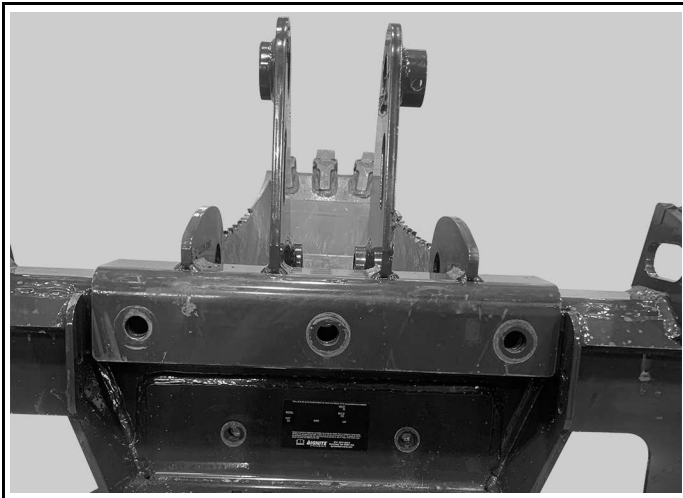
REF.	DECAL
1	<p style="text-align: center;"><b>EMISSIONS WARNING</b></p> <p style="text-align: center;">Located on the side of the grapple mount</p> <p style="text-align: center;">73536420IG</p> <div style="text-align: center; border: 1px solid black; padding: 5px; width: fit-content; margin: 0 auto;">  <p><b>WARNING:</b> This product can expose you to chemicals including lead and lead compounds, mineral oils, and phthalates which are known to the State of California to cause cancer and birth defects or other reproductive harm.</p> <p>For more information go to <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>.</p> <p>SW 21      73536420IG enUS</p> <p style="font-size: small;">73536420IG</p> </div>

## INITIAL SETUP

### Attaching The Grapple Mount

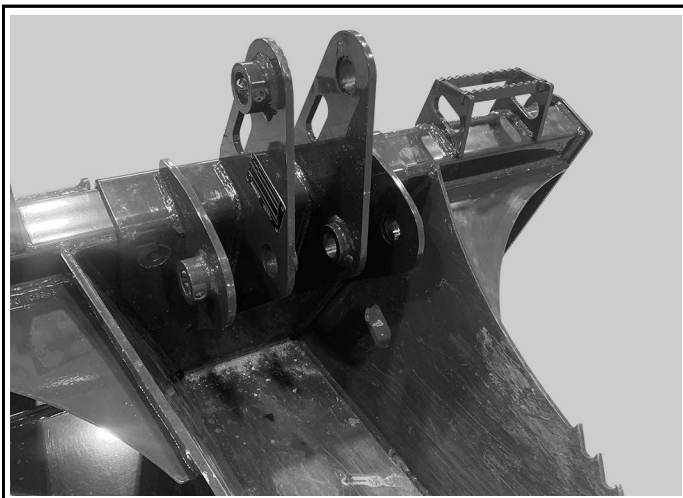
**NOTE:** Pins and hardware will come partially assembled to the major components of the grapple and grapple mount. Remove the hardware and pins prior to beginning assembly.

Figure 5



C225675

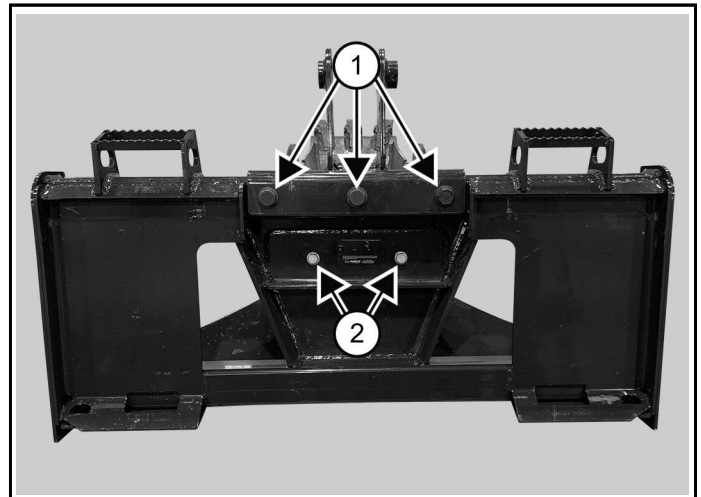
Figure 6



C225676

1. Set the grapple mount on the stump bucket and align the holes of the grapple mount with the holes in the frame of the grapple bucket [Figure 5] and [Figure 6].

Figure 7

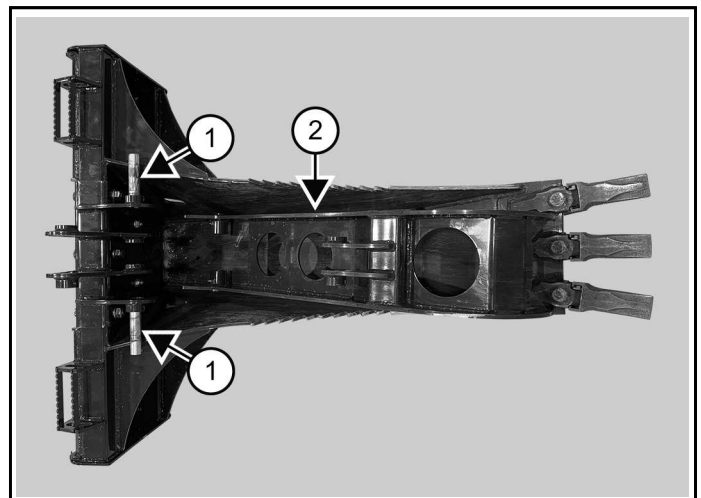


C225682a

2. Install three bolts (Item 1) and nuts through the top channel and two bolts (Item 2) [Figure 7] and nuts through the backplate.
3. Torque the hardware to the specified values. (See Torque Specification For Bolts on Page 37)

### Attaching The Grapple

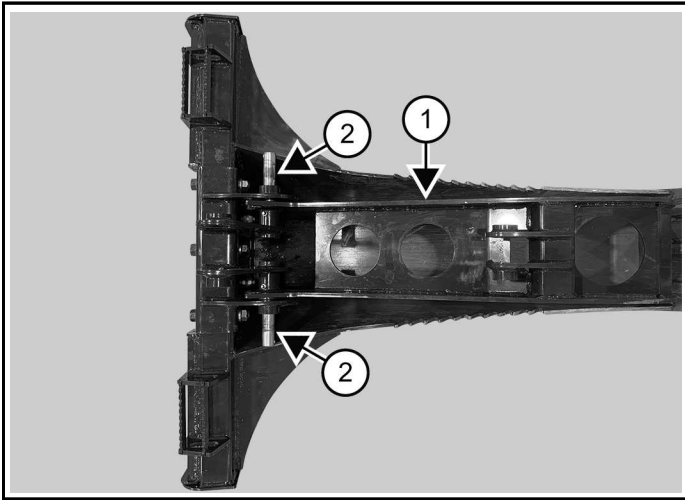
Figure 8



C225677a

1. Partially insert the two grapple mount pins (Item 1) and set the grapple (Item 2) [Figure 8] inside the bucket.

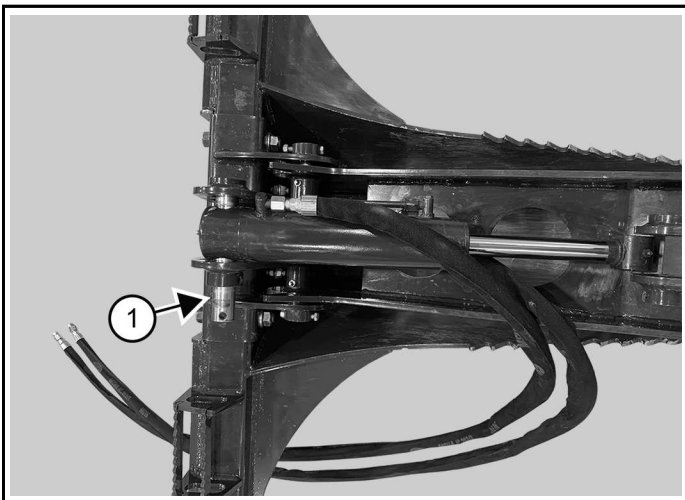
Figure 9



2. Lift the grapple (Item 1) and insert the mount pins (Item 2) [Figure 9] through the grapple bushings.
3. Insert the mount pin retaining bolts and nuts and torque to 38 N•m (28 lb-ft).

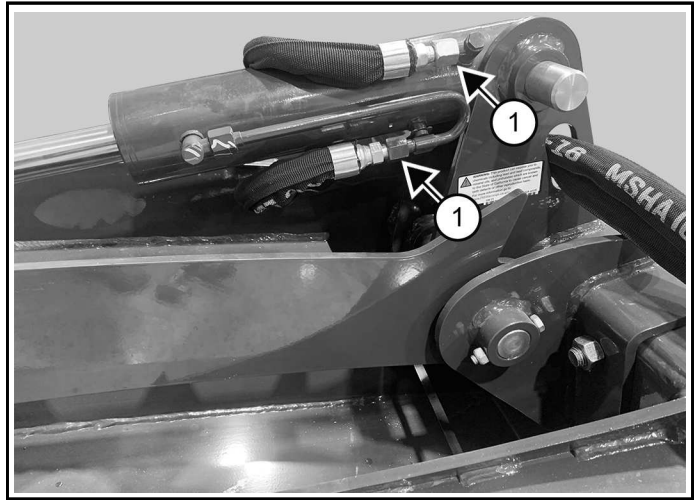
### Hose Routing And Coupler Orientation

Figure 10



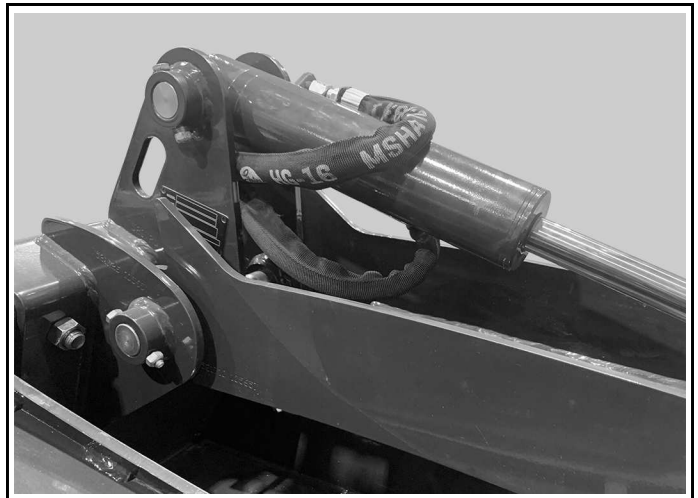
1. Align the base end of the cylinder to the grapple mount and partially insert the pin (Item 1) [Figure 10].

Figure 11



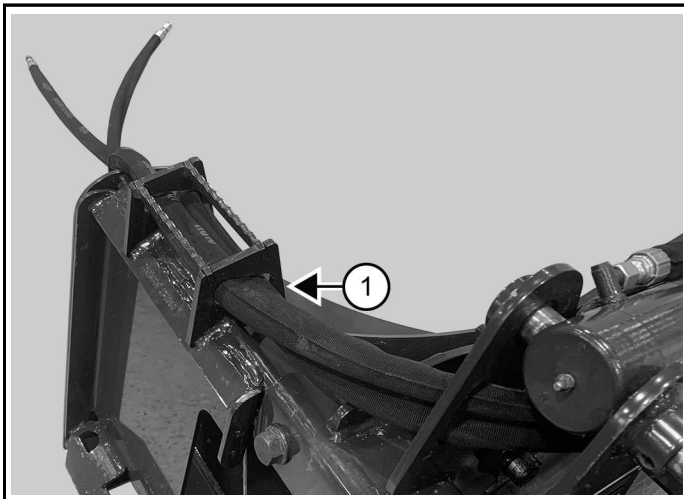
2. Install the hydraulic hoses on the cylinder ports (Item 1) [Figure 11].

Figure 12



3. Route the hydraulic hoses around the cylinder and through the grapple mount [Figure 12].

Figure 13

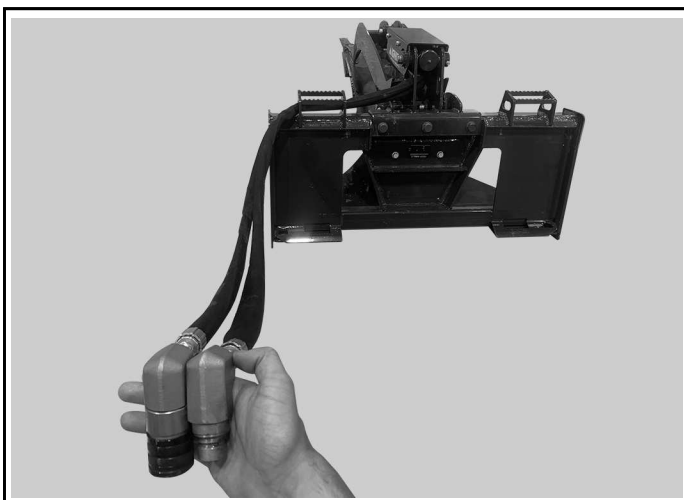


C22580a

4. Route the hydraulic hoses through the step (Item 1) [Figure 13].

Route the hydraulic hoses through the left or right side steps, depending on the location of the hydraulic couplers on your machine.

Figure 14

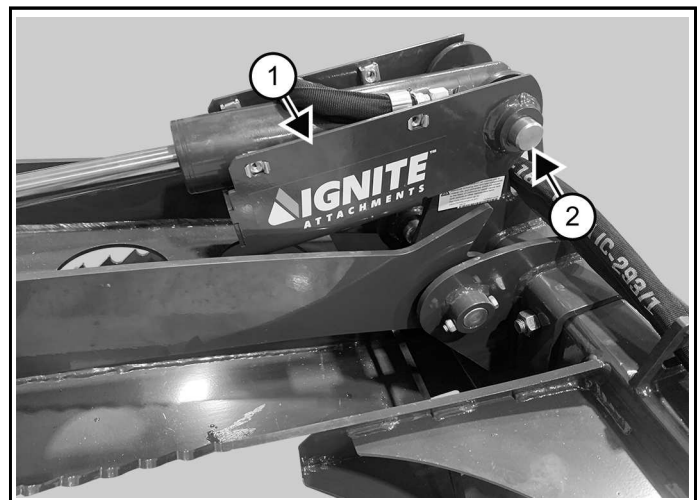


C22581

5. Add the quick couplers to the hydraulic hoses and orient as shown [Figure 14].

## Attaching The Hydraulic Cylinder And Guard

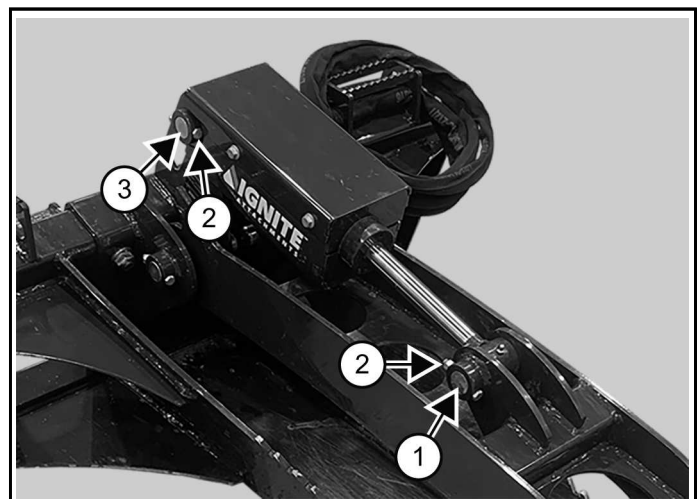
Figure 15



C22564a

1. Install the lower cylinder guard (Item 1) and finish installing the base end cylinder pin (Item 2) [Figure 15] through the bushing of the cylinder guard.

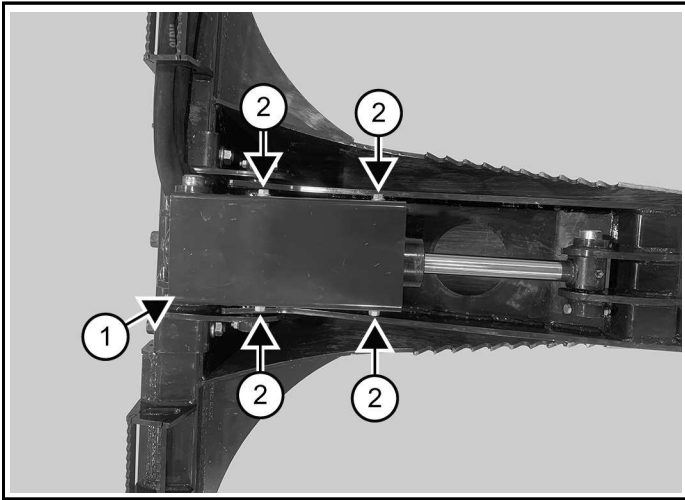
Figure 16



C22542a

2. Align the cylinder rod end with the grapple and insert the pin (Item 1) [Figure 16].
3. Install pin retaining bolts and nuts (Item 2) to the rod end pin (Item 1) and base end pin (Item 3) [Figure 16].

Figure 17



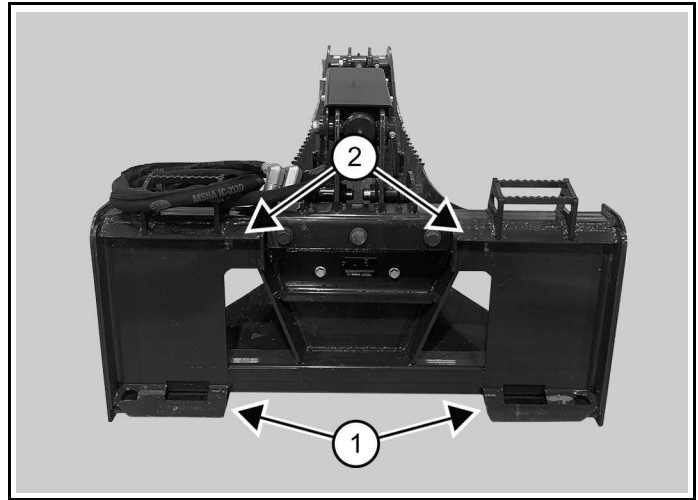
C225141c

4. Install the top cylinder cover (Item 1) and torque the four bolts (Item 2) [Figure 17] to specifications. (See Torque Specification For Bolts on Page 37)

## DAILY INSPECTION

### Inspecting The Attachment Mounting Frame

Figure 18



C225131a

Inspect the attachment mounting frame wedge mounts (Item 1), mounting flanges (Item 2) [Figure 18], and all welds on the attachment for wear and damage each time the attachment is removed from the machine.

Frequently inspect the attachment to ensure that all components are secure and that all bolts and nuts are thoroughly tightened.

### Inspecting The Machine Quick Coupler

#### **⚠ WARNING**

#### **CRUSHING HAZARD**

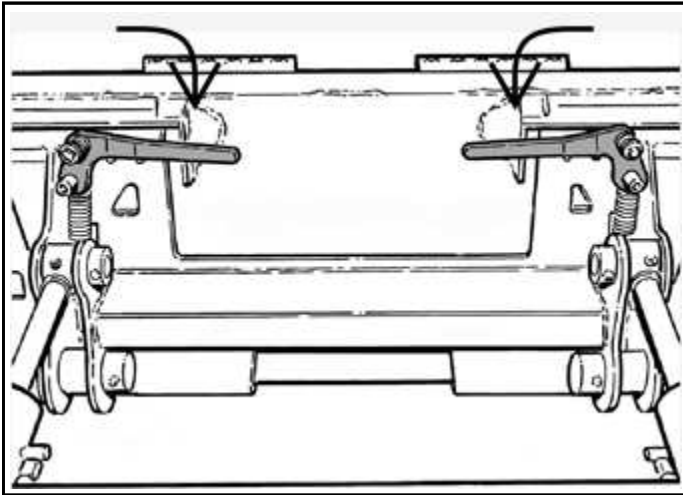
Failure to secure attachment coupler wedges can allow attachment to come off and cause serious injury or death.

Both wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked. ◀

W-2715-EF



Figure 19

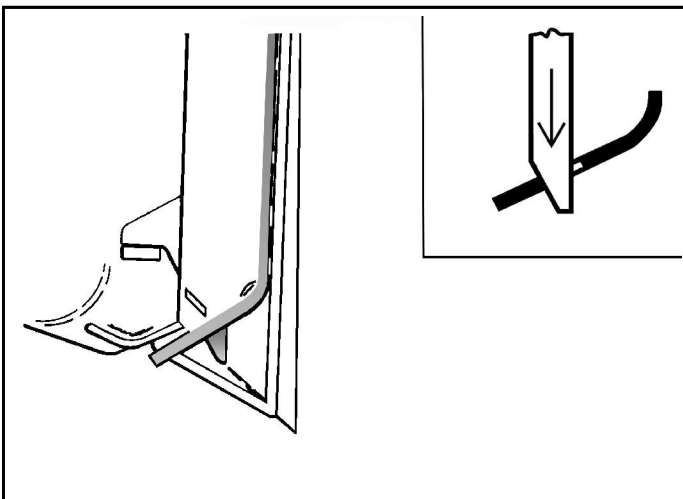


NA3488a

- Lower down the quick coupler levers until they are fully engaged in the locked position [Figure 19] (wedges fully extended through the attachment mounting frame holes).

The levers and wedges must move freely [Figure 19].

Figure 20

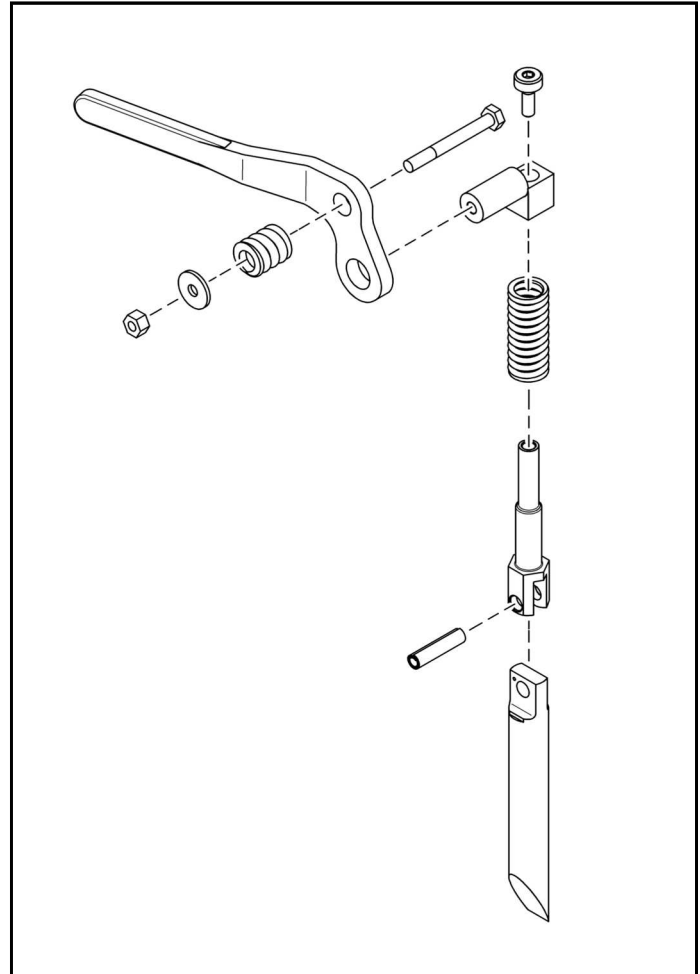


NA3489a

The wedges must extend through the holes in the attachment mounting frame, securely fastening the attachment to the machine quick coupler [Figure 20].

If the wedge does not contact the lower edge of the hole, the attachment will be loose and can come off the quick coupler.

Figure 21



NA130655

- Inspect the attachment mounting frame.
- Replace any parts that are damaged, bent, or missing [Figure 21].
- Keep all fasteners tight.
- Look for cracked welds.
- Contact your Ignite Attachments representative for replacement parts.
- Lubricate the wedges. (See the machine's Operation & Maintenance Manual for the correct procedure.)

## OPERATING PROCEDURE

### Approved Models And Requirements

	Minimum ROC of Carrier	Maximum HP of Carrier	Maximum Hydraulic Pressure
Stump Bucket / Grapple	454 kg (1000 lb)	Up to 100 HP	241 Mpa (3500 psi)

The chart shows the minimum Rated Operating Capacity (ROC), maximum horsepower, and maximum hydraulic pressure. To prevent potential overloading issues, compare the machine's rated operating capacity to the weight of the attachment, plus the estimated weight of the load. Never attempt to lift more than the rated operating capacity of the loader (attachment weight and load). See the Specification section for the weight of your grapple. (See Specifications on Page 36)

### **⚠ WARNING**

#### INSTABILITY HAZARD

Excessive load can cause loss of control or tipping leading to serious injury or death.

DO NOT exceed Rated Operating Capacity (ROC). ◀

W-2053

Warranty on this attachment is void if used on a non-approved carrier. Contact your Ignite Attachments representative for a current list of approved carriers.

### **⚠ WARNING**

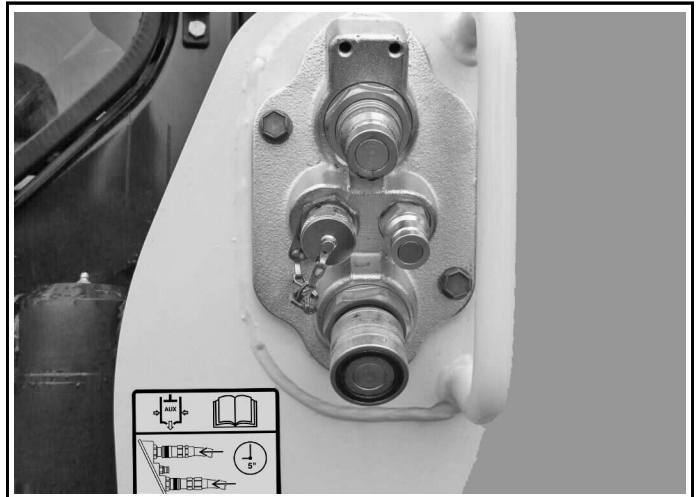
#### MODIFICATION AND INSUFFICIENT INSTRUCTION HAZARD

Use of unapproved attachments or improperly sized attachments can cause serious injury or death.

Attachments and buckets for safe loads of specified densities are approved for each model. Never use attachments or buckets which are not approved by Ignite Attachments. ◀

W-2662

Figure 22



p-85281

The machine must be equipped with front auxiliary hydraulics [Figure 22] for proper operation of the grapple. Contact your machine's manufacturer for available kits for your model machine.

### Machine / Attachment Setup

#### Port Relief Valve

Before installing the grapple, verify that the machine has the port relief valve and / or restrictor needed for proper operation of the grapple. See the machine's Operation & Maintenance Manual to verify if a port relief valve and / or restrictor is needed.

### Entering And Exiting The Machine

### **⚠ WARNING**

#### GENERAL HAZARD

Failure to obey warnings can cause serious injury or death.

Obey all warnings on the machine and in the manuals. ◀

W-2744

Figure 23



C216077a

Use the attachment / implement steps (if equipped), grab handles, and safety treads (on the machine and frame) to get in and out of the machine, maintaining a three-point contact at all times [Figure 23]. Do not jump.

See the machine's Operation & Maintenance Manual for detailed instructions on entering and exiting the machine.

## Installing The Attachment

### *Installing With Non-powered Machine Quick Coupler*

The illustrations and instructions provided explain how to install a bucket attachment onto a machine. Follow these same instructions if you are installing different attachments such as a grapple, snow pusher, sweeper, etc.

The attachment mounting frame for the attachment has a top flange that is designed to receive the top edge of the machine quick coupler and the lower part of the frame is designed to receive the quick coupler wedges.

### **⚠ WARNING**

#### **GENERAL HAZARD**

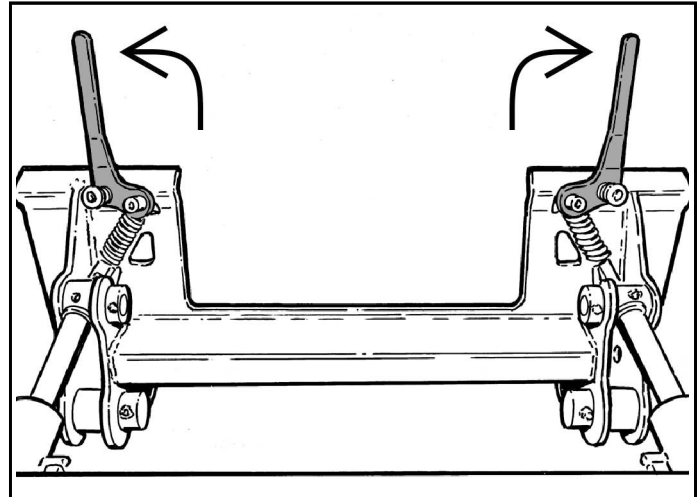
**Failure to obey warnings can cause serious injury or death.**

**Obey all warnings on the machine and in the manuals.**

W-2744

Always inspect the machine's quick coupler and the attachment mounting frame before installation. (See the machine's Operation & Maintenance Manual.) (See Daily Inspection on Page 14)

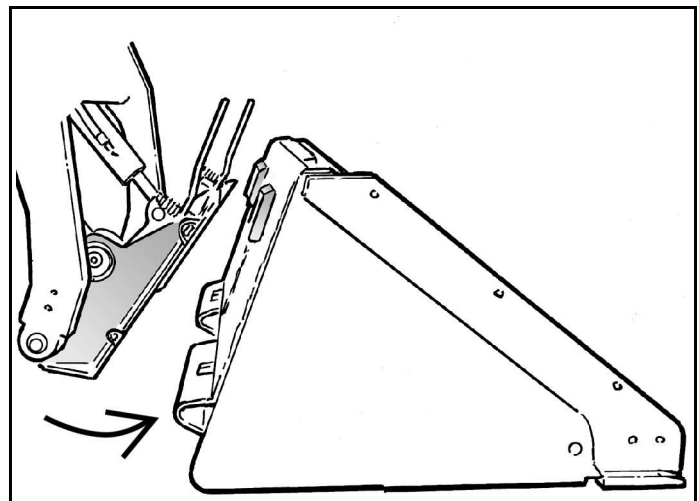
Figure 24



NA3445A

1. Pull the quick coupler levers up until they are fully raised (wedges fully raised) [Figure 24].
2. Enter the machine.
3. Turn the machine on.
4. Release the parking brake.
5. Lower the lift arms and tilt the machine quick coupler forward.

Figure 25

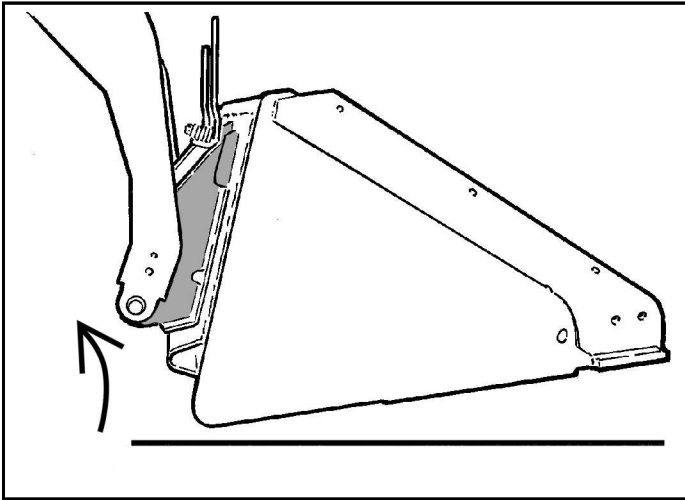


NA3446a

6. Drive the machine slowly forward until the top edge of the quick coupler is completely under the top flange of the attachment [Figure 25].

**NOTE:** Be sure the quick coupler levers do not hit the attachment.

Figure 26



7. Tilt the quick coupler backward until the attachment is slightly off the ground [Figure 26].

This will cause the attachment mounting frame to fit up against the front of the quick coupler.

**NOTE:** When leaving the operator's seat to install an attachment, tilt the attachment until it is slightly off the ground.

8. Turn the machine off and exit the machine.

**⚠ WARNING**

**GENERAL HAZARD**

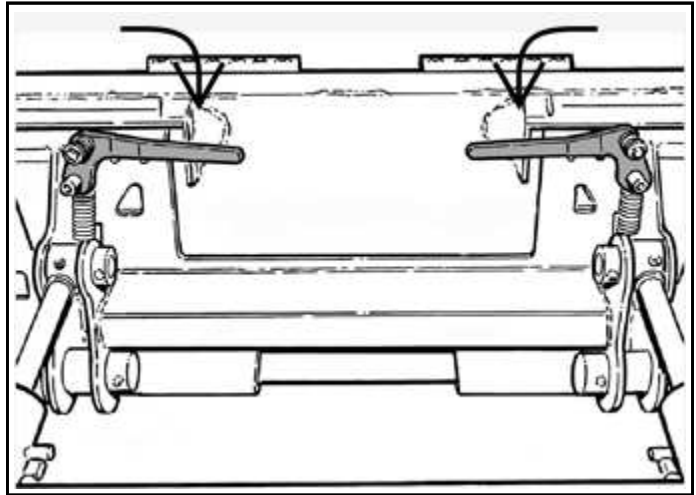
Failure to follow instructions can cause serious injury or death.

Before you leave the operator's seat:

- Lower the lift arms and put the attachment flat on the ground.
- Engage the parking brake.
- Move all controls to the **NEUTRAL / LOCKED** position to make sure the lift, tilt, and drive functions are deactivated.
- Stop the engine. ◀

W-3156

Figure 27



9. Push down on the quick coupler levers until they are fully engaged in the locked position [Figure 27] (wedges are fully extended through the attachment mounting frame holes).

If both levers do not engage in the locked position, see your machine dealer or representative for maintenance.

**⚠ WARNING**

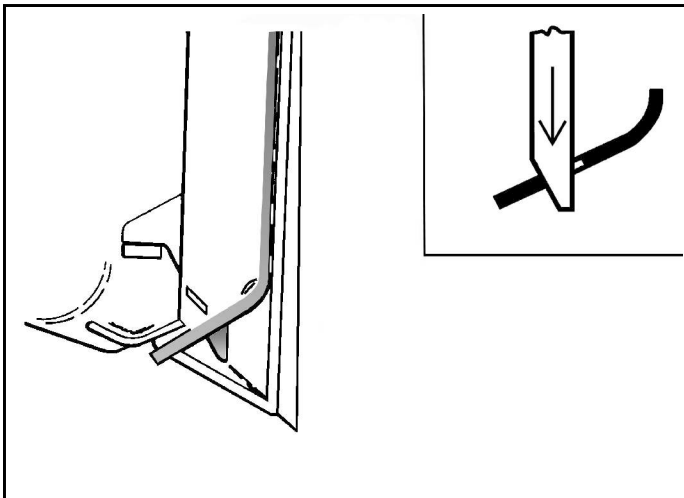
**CRUSHING HAZARD**

Failure to secure attachment coupler wedges can allow attachment to come off and cause serious injury or death.

Both wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked.

W-2715-EF

Figure 28



NA3450A

The wedges must extend through the holes in the attachment mounting frame, securely fastening the attachment to the quick coupler [Figure 28].

*Installing With Powered Machine Quick Coupler*

**⚠ WARNING**

**GENERAL HAZARD**

Failure to obey warnings can cause serious injury or death.

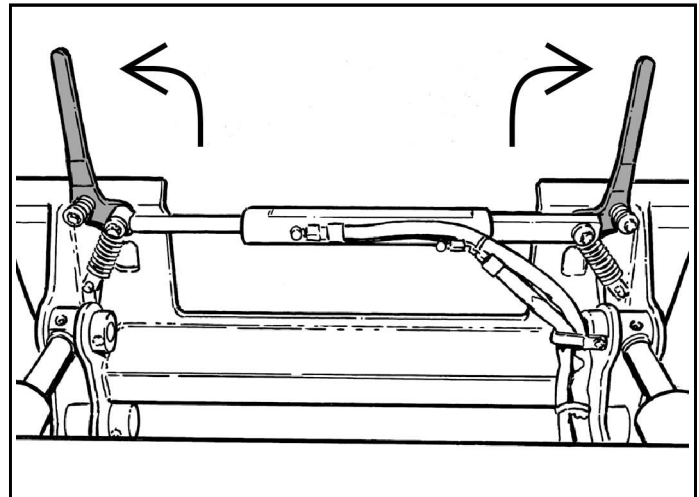
Obey all warnings on the machine and in the manuals.

W-2744

Some machines may be equipped with a powered machine quick coupler. For specific control location and operation of the machine's powered quick coupler, see the machine's Operation & Maintenance Manual.

1. Enter the machine.
2. Turn the machine on.
3. Release the parking brake.

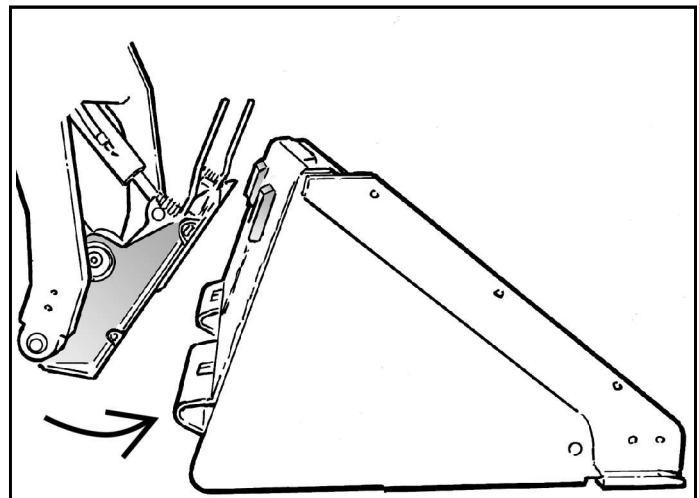
Figure 29



NA3453A

4. Operate the powered quick coupler until the levers are fully raised (wedges fully raised) [Figure 29].
5. Lower the lift arms and tilt the machine quick coupler slightly forward.

Figure 30

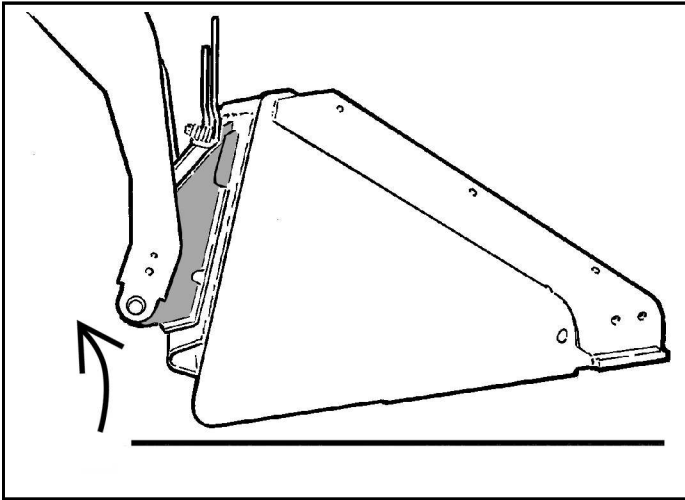


NA3446a

6. Drive the machine slowly forward until the top edge of the quick coupler is completely under the top flange of the attachment mounting frame [Figure 30].

**NOTE:** Be sure the quick coupler levers do not hit the attachment.

Figure 31



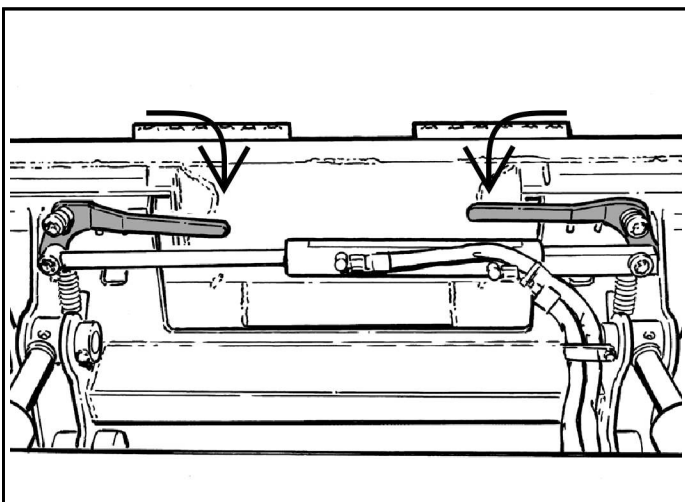
7. Tilt the quick coupler backward until the attachment is slightly off the ground [Figure 31].

This will cause the attachment mounting frame to fit up against the front of the quick coupler.

Some powered quick coupler system have continuous pressurized hydraulic oil to keep the wedges in the engaged position and prevent attachment disengagement. Because the wedges can slowly lower, the operator may need to reactivate the powered quick coupler to be sure both wedges are fully raised before installing the attachment.

8. Operate the powered quick coupler until the levers are fully raised (wedges fully raised).

Figure 32



9. Operate the powered quick coupler until the levers are fully engaged in the locked position [Figure 32] (wedges fully extended through the attachment mounting frame holes).

If both levers do not engage in the locked position, see your machine dealer or representative for maintenance.

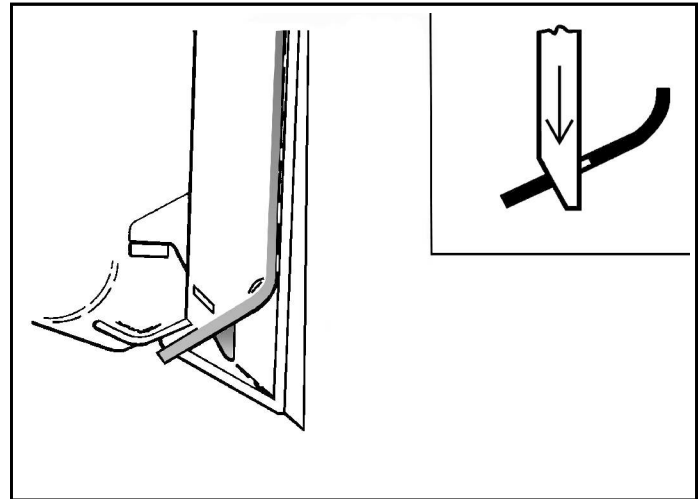
**⚠ WARNING**

**CRUSHING HAZARD**

Failure to secure attachment coupler wedges can allow attachment to come off and cause serious injury or death.

Both wedges must extend through the holes in the attachment mounting frame. Levers must be fully down and locked. ◀

Figure 33



10. The wedges must extend through the holes [Figure 33] in the attachment mounting frame, securely fastening the attachment to the quick coupler.
11. Lower the lift arms and put the attachment flat on the ground.
12. Turn the machine off and exit the machine.

**⚠ WARNING****GENERAL HAZARD**

Failure to follow instructions can cause serious injury or death.

Before you leave the operator's seat:

- Lower the lift arms and put the attachment flat on the ground.
- Engage the parking brake.
- Move all controls to the **NEUTRAL / LOCKED** position to make sure the lift, tilt, and drive functions are deactivated.
- Stop the engine. ◀

W-3156

*Connecting The Hydraulic Hoses For The First Time*

New attachments are factory equipped with flush face hydraulic quick couplers. If installing an attachment equipped with poppet style couplers, the attachment couplers will have to be changed to match the machine. Contact your Ignite Attachments representative for parts information.

**⚠ IMPORTANT****MACHINE DAMAGE HAZARD**

Failure to follow directions may result in machine damage.

Thoroughly clean the quick couplers before making connections. Dirt can quickly damage the system. Contain and dispose of any oil leakage in an environmentally safe manner. ◀

I-2278

1. With the machine's engine off and using the hose guides (if equipped), route the attachment hydraulic hoses to the machine.
2. Connect the attachment hydraulic quick couplers to the machine's couplers.  
(See Hydraulic Quick Couplers on Page 21)
3. Check that the attachment hydraulic hoses are not twisted or contacting any moving parts of the machine or attachment.

**NOTE:** It may be necessary to loosen the hydraulic quick couplers on the attachment hydraulic hoses to remove any twists in the hoses.

**⚠ WARNING****IMPACT AND INJECTION HAZARDS**

Flying debris or pressurized fluids can cause serious injury or death.

Wear safety glasses to prevent eye injury when any of the following conditions exist:

- When fluids are under pressure.
- Flying debris or loose material.
- Engine is running.
- Tools are being used. ◀

W-2019

4. Loosen the hydraulic quick coupler connections on the attachment hydraulic hoses while connected to the machine. Do not remove the hydraulic quick couplers.
5. Rotate the attachment hydraulic hoses as needed so the hoses are not twisted or contacting any moving parts of the machine or attachment.
6. With the twist(s) removed from the hydraulic hoses, tighten the attachment hydraulic quick coupler connections while the couplers are still connected to the machine.  
  
This will help hold the hydraulic hoses in position while tightening.
7. Tighten the hydraulic quick coupler connections to the torque specified in the hydraulic connection specifications.  
(See Hydraulic Connection Specifications on Page 39)
8. Enter the machine.
9. Start the engine.
10. Engage auxiliary hydraulics. (See the machine's Operation & Maintenance Manual for correct procedure).

**⚠ WARNING****INJECTION HAZARD**

Pressurized diesel fuel or hydraulic fluid can penetrate skin and eyes, causing serious injury or death.

Fluid leaks under pressure may not be visible. Use a piece of cardboard or wood to find leaks. **DO NOT use your bare hand. Wear safety goggles. If fluid enters skin or eyes, get immediate medical attention from a doctor familiar with this injury.** ◀

W-2072

11. Check the attachment hydraulic quick coupler connections for leaks.

**Hydraulic Quick Couplers****⚠ IMPORTANT****MACHINE DAMAGE HAZARD**

Failure to follow directions may result in machine damage.

Thoroughly clean the quick couplers before making connections. Dirt can quickly damage the system. Contain and dispose of any oil leakage in an environmentally safe manner. ◀

I-2278

New attachments are factory equipped with flush face hydraulic quick couplers. If installing an attachment on a

machine equipped with poppet style couplers, the attachment couplers will have to be changed to match the machine. Contact your Ignite Attachments representative for parts information.

**NOTE:** Make sure the hydraulic quick couplers are fully engaged. If the hydraulic quick couplers do not fully engage, check to see that the couplers are the same size and type.

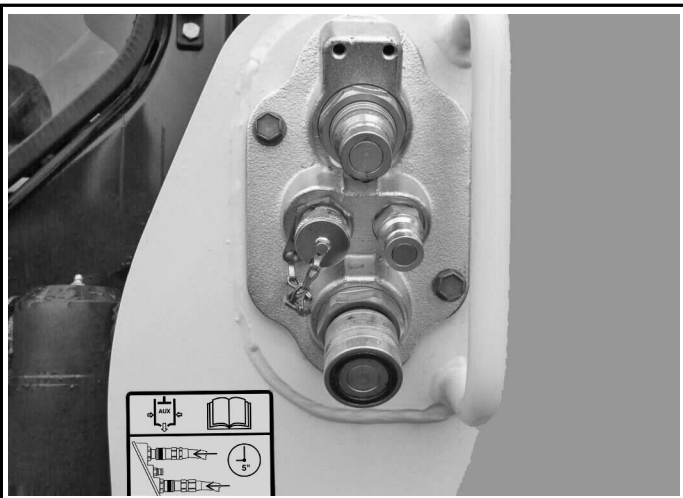
*Connecting Hydraulic Quick Couplers*

**⚠ WARNING**

**BURN HAZARD**  
**Hydraulic fluid, tubes, fittings and quick couplers can get hot when running machine and attachments. Be careful when connecting and disconnecting quick couplers.**

1. Remove any dirt or debris from the surface of both the male and female couplers, and from the outside diameter of the male coupler.

**Figure 34**



2. Visually check the couplers for corroding, cracking, damage, or excessive wear. If any of these conditions exist, the coupler(s) must be replaced [Figure 34].
3. Install the male coupler into the female coupler.

Full connection is made when the ball release sleeve slides forward on the female coupler [Figure 34].

Check that the attachment hydraulic hoses are not twisted or contacting any moving parts of the machine or attachment. See (See Connecting The Hydraulic Hoses For The First Time on Page 21) for proper adjustment.

*Disconnecting Hydraulic Quick Couplers*

Always make sure that the oil in the attachment has reached operating temperature prior to disconnecting. Disconnecting the attachment when the oil is cold may result in damage to the system.

**⚠ WARNING**

**BURN HAZARD**  
**Hydraulic fluid, tubes, fittings and quick couplers can get hot when running machine and attachments. Be careful when connecting and disconnecting quick couplers.**

1. Relieve hydraulic pressure. (See the machine's Operation & Maintenance Manual for the correct procedure.)
2. Push the couplers together.
3. Retract the sleeve on the female coupler until the couplers disconnect.

**Control Functions**

1. Enter the machine.
2. Fasten the seat belt and lower the seat bar (if applicable).
3. Start the engine.
4. Activate the auxiliary hydraulics. (See the machine's Operation & Maintenance Manual for correct procedure)
5. To open the grapple, engage the auxiliary hydraulics until the grapple is opened to the desired amount. (See the machine's Operation & Maintenance Manual for correct procedure)
6. To close the grapple, engage the auxiliary hydraulics until the grapple is completely closed. (See the machine's Operation & Maintenance Manual for correct procedure)

If the grapple does not function as explained above, stop the engine. Relieve the auxiliary hydraulic pressure. Exit the machine and switch the couplers on the hoses.

**Operating The Stump Bucket**

*Operating On Slopes With A Full Attachment*

**NOTE:** The illustrations and instructions provided explain how to operate a machine with a generic attachment. Follow these same instructions for all load-carrying attachments.



**⚠ WARNING**

**GENERAL HAZARD**

Contact with equipment can cause serious injury or death.

Keep all bystanders 6 m (20 ft) away from equipment when operating. ◀

W-2268

**⚠ WARNING**

**GENERAL HAZARD**

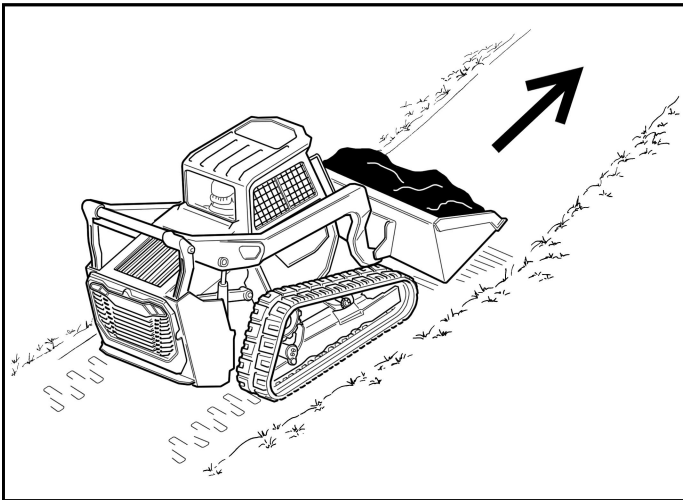
Failure to follow instructions can cause serious injury or death.

When operating the machine:

- Keep the seat belt fastened snugly.
- The seat bar must be lowered.
- Keep your feet on the pedal controls or footrests and hands on the controls. ◀

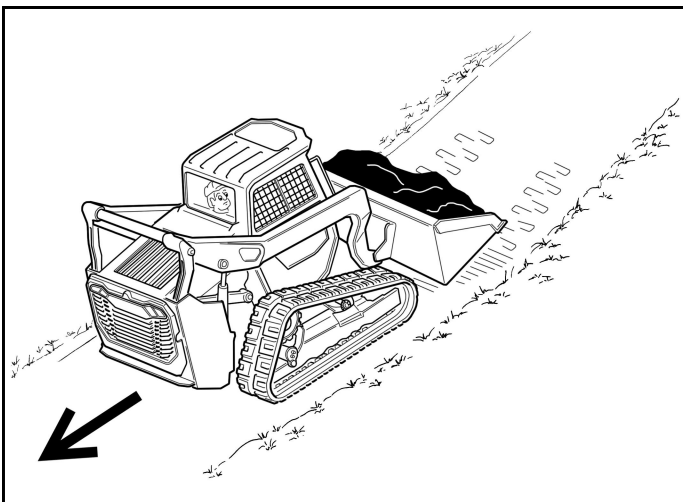
W-2291

Figure 35



NA15864

Figure 36

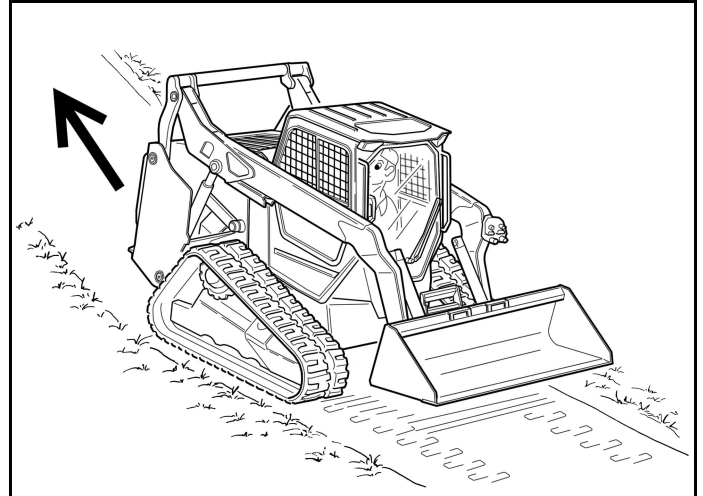


NA15865

- With a full attachment, drive up or down the slope with the heavy end toward the top of the slope [Figure 35] and [Figure 36].

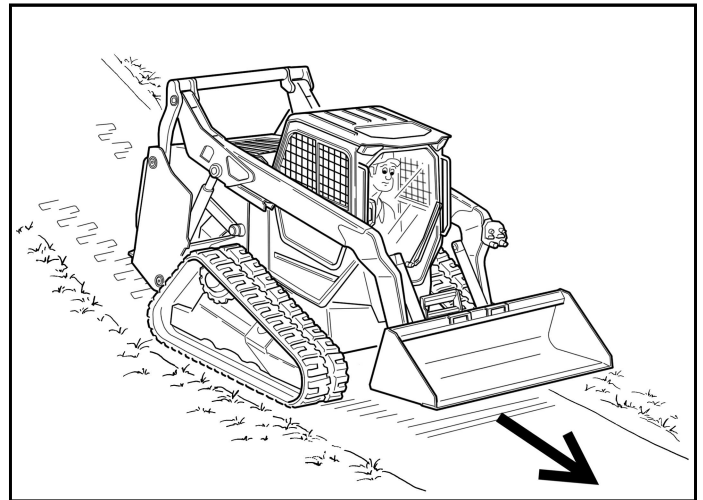
*Operating On Slopes With An Empty Attachment*

Figure 37



NA15866A

Figure 38



NA15867A

- With an empty attachment, drive up or down the slope with the heavy end toward the top of the slope [Figure 37] and [Figure 38].

*Digging Into The Ground With The Stump Bucket*

**NOTE:** The following images are shown with the optional grapple.

Figure 39



NA7740a

1. Lower the lift arms and place the stump bucket on the ground [Figure 39].
2. Fully open the grapple (if equipped) [Figure 39].
3. Drive forward slowly and continue to tilt the stump bucket down until it enters the ground [Figure 39].
4. Raise the stump bucket a small amount to increase traction.
5. Continue to drive forward until the stump bucket is under the stump or roots to be removed.
6. When the ground is hard, raise and lower the leading edge of the stump bucket while slowly moving forward.

Figure 40



NA7741a

7. Once the stump bucket is engaged in the ground, tilt the stump bucket back to pry the stump or roots out of the ground. Close the grapple (if equipped) [Figure 40] to hold the removed material.

Figure 41



NA7742a

8. Raise the lift arms so the stump bucket will clear any obstacles on the ground [Figure 41].
9. Drive backward away from the digging area [Figure 41].

*Filling The Stump Bucket With Optional Grapple*

**⚠ WARNING**

**IMPACT AND PUNCTURE HAZARD**  
 Flying debris or objects entering the operator cab can cause serious injury or death. Some attachment or implement applications can cause flying debris or objects to enter the front, top or rear cab openings. ◀

W-3198

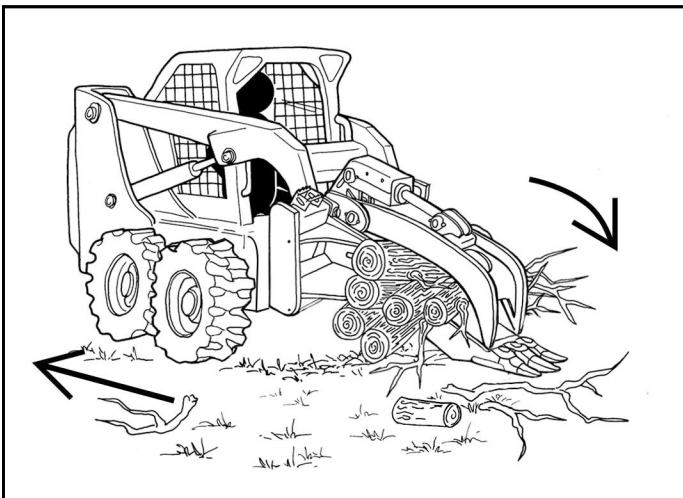
Figure 42



NA7738a

1. Open the grapple as far as required [Figure 42].
2. Lower the lift arms all the way [Figure 42].
3. Tilt the stump bucket forward until the lower edge of the stump bucket is on the ground [Figure 42].
4. Drive slowly forward into the material [Figure 42].

Figure 43



NA7738a

5. Close the grapple all the way when the stump bucket is full [Figure 43].
6. Drive backward away from material [Figure 43].

### Emptying The Stump Bucket With Optional Grapple

#### ⚠ WARNING

##### PUNCTURE AND CRUSHING HAZARDS

Tipping forward into an object can cause serious injury or death.

Never dump over an obstruction, such as a post, that can enter the operator cab. ◀

W-2057

#### ⚠ WARNING

##### INSTABILITY HAZARD

Machine tipping or rollover can cause serious injury or death.

Load, unload and turn on flat level ground. **DO NOT exceed ROC.** ◀

W-3199

1. Keep the stump bucket low when moving to the area where you want to empty the stump bucket.
2. Raise the lift arms.
3. Level the stump bucket while raising the lift arms to help prevent material from falling out the back of the stump bucket.
4. Tilt the stump bucket down and open the grapple to empty the stump bucket.

### Removing The Attachment

#### Removing With Non-powered Machine Quick Coupler

1. Lower the lift arms and put the attachment flat on the ground.

**NOTE:** In muddy conditions or to prevent the attachment from freezing to the ground, put the attachment on planks or blocks before removing the attachment from the machine.

2. Turn the machine off and release auxiliary hydraulic pressure (if applicable). (See the machine's Operation & Maintenance Manual for correct procedure.)

#### ⚠ WARNING

##### GENERAL HAZARD

Failure to follow instructions can cause serious injury or death.

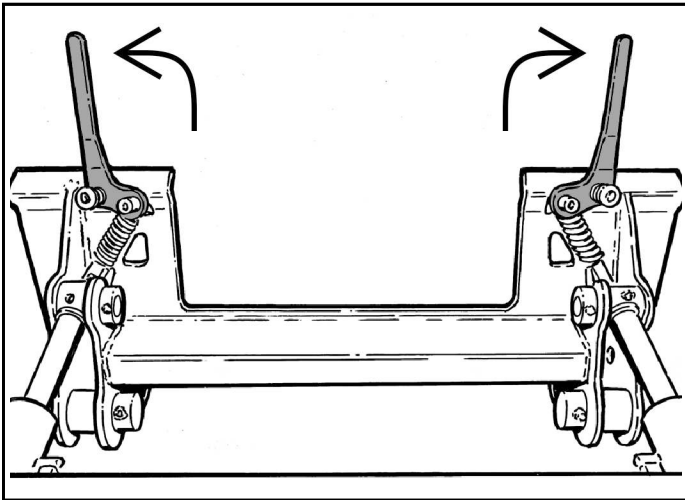
Before you leave the operator's seat:

- Lower the lift arms and put the attachment flat on the ground.
- Engage the parking brake.
- Move all controls to the **NEUTRAL / LOCKED** position to make sure the lift, tilt, and drive functions are deactivated.
- Stop the engine. ◀

W-3156

- Exit the machine.

Figure 44



- Pull the machine quick coupler levers up [Figure 44] until they are fully raised (wedges fully up).

**⚠ WARNING**

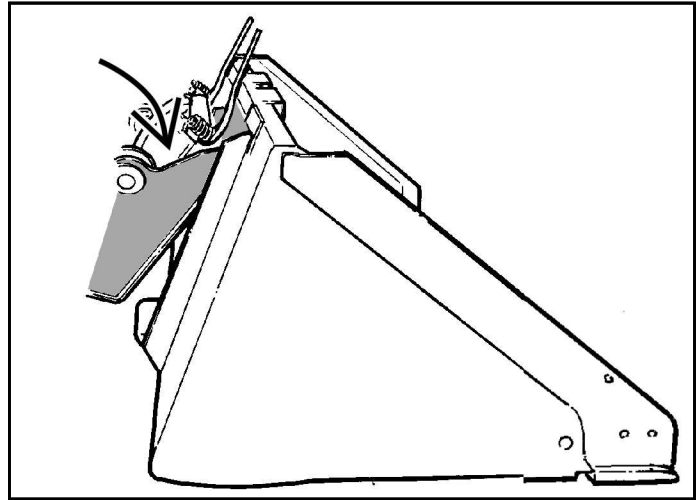
**PINCHING HAZARD**

Failure to follow instructions can cause serious injury.

Keep fingers and hands out of pinch points when latching and unlatching the attachment quick coupler. ◀

- Enter the machine.
- Turn the machine on.
- Release the parking brake.

Figure 45



- Tilt the quick coupler forward and drive the machine backward, away from the attachment [Figure 45].

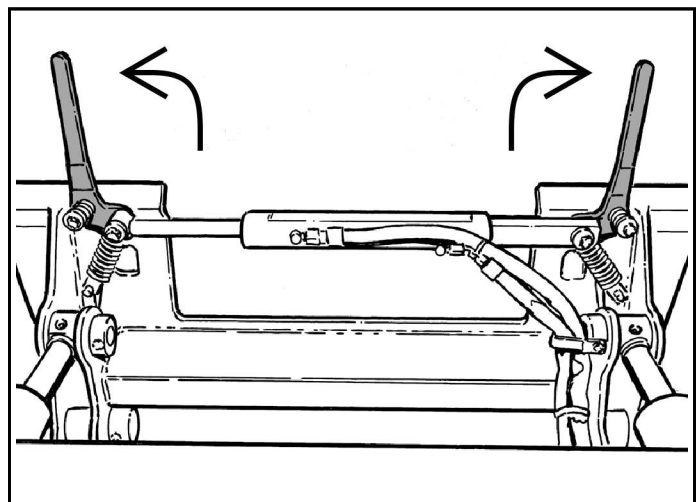
*Removing With Powered Machine Quick Coupler*

For specific control location and operation of the machine's powered quick coupler, see the machine's Operation & Maintenance Manual.

- Lower the lift arms and put the attachment flat on the ground. Lower or close the hydraulic equipment (if equipped).

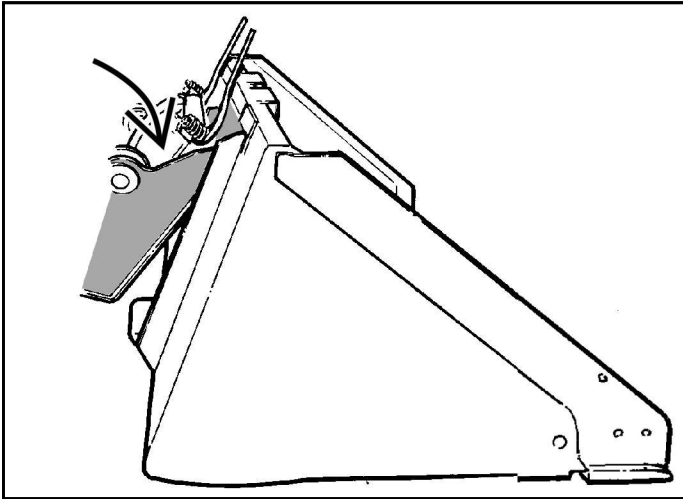
**NOTE:** In muddy conditions or to prevent the attachment from freezing to the ground, put the attachment on planks or blocks before removing the attachment from the machine.

Figure 46



2. Operate the powered quick coupler until the levers are fully raised (wedges fully raised) [Figure 46].

Figure 47



NA3447D

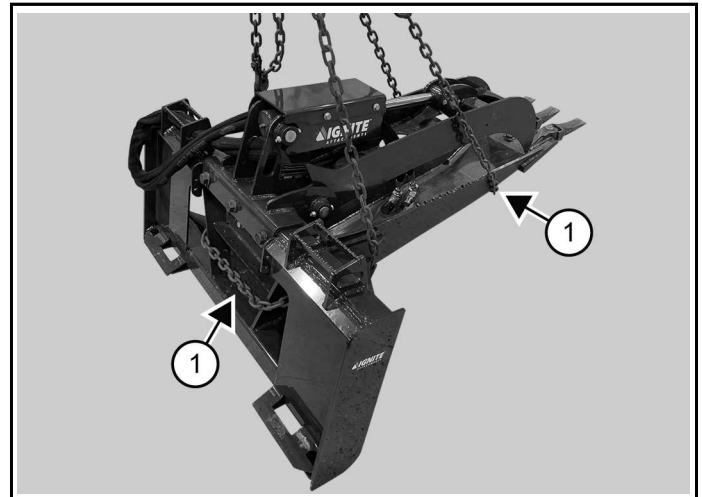
3. Tilt the quick coupler forward and drive the machine backward, away from the attachment [Figure 47].

Some powered quick couplers have continuous pressurized hydraulic oil to keep the wedges in the engaged position and prevent attachment disengagement. Because the wedges can slowly lower, the operator may need to reactivate the powered quick coupler when removing an attachment to be sure both wedges are fully raised.

## LIFTING THE ATTACHMENT

**NOTE:** Use chains that are in good condition and of adequate capacity to lift the attachment.

Figure 48



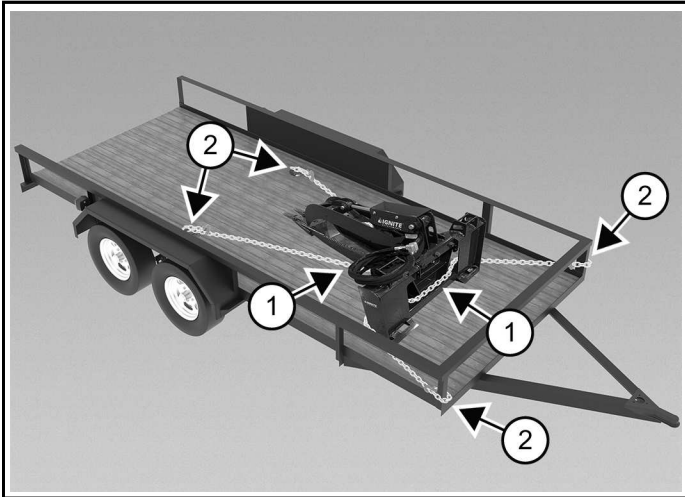
C228246a

- Fasten chains (Item 1) to the frame [Figure 48].

## TRANSPORTING THE ATTACHMENT ON A TRAILER

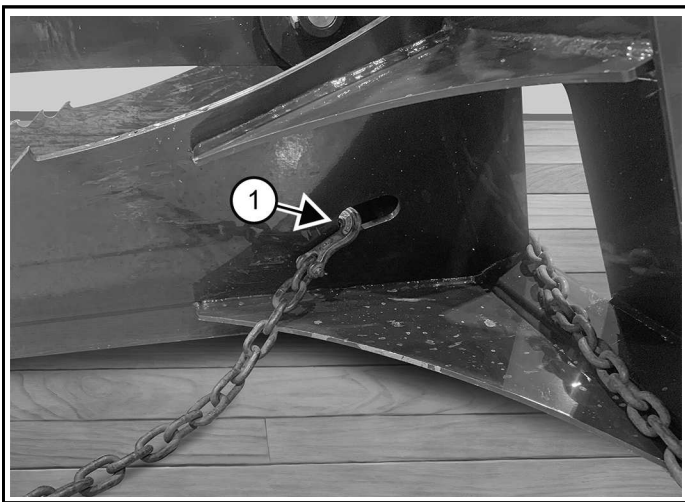
### Fastening The Attachment On A Trailer

Figure 49



C226247a

Figure 50



C226248a

1. Put the stump bucket on the transport vehicle and fasten chains to both ends of the stump bucket frame (Item 1) [Figure 49] and [Figure 50].
2. Secure the chains to the transport vehicle (Item 2) [Figure 49].
3. Use chain binders to prevent the stump bucket from moving during transport.

## TRANSPORTING THE ATTACHMENT AND MACHINE ON A TRAILER

### ⚠ WARNING

#### INSTABILITY HAZARD

Wood ramps can break and cause personal injury. Use adequately designed ramps of sufficient strength to support the weight of the machine loading onto a transport vehicle. ◀

W-2058

Be sure the transport and towing vehicles are of adequate size and capacity for weight of machine and attachment combination. (See machine and attachment Operation & Maintenance Manuals for specifications.)

#### Loading

- The rear of the trailer must be blocked or supported when loading and unloading to prevent the front of the trailer from raising.
  - Load the heaviest end of the machine and attachment combination first.
  - Lower the attachment to the floor.
  - Turn the machine off.
  - Engage the parking brake (if equipped).
  - Exit the machine. (See the machine's Operation & Maintenance Manual for the correct procedure.)

#### Fastening

- Install the chains at the front and rear tie-down positions on the machine. (See the machine's Operation & Maintenance Manual to properly chain the machine to the transport vehicle.)
  - Install chains on the attachment (if required).
  - Fasten each end of the chain to the transport vehicle.

**NOTE:** Use chain binders to prevent the attachment and machine from moving during transport.



# MAINTENANCE SAFETY WARNINGS



- Never service the Ignite Attachments attachment or implement without instructions. Read and understand the Operation & Maintenance Manual and safety signs (decals) on machine.
- Follow warnings and instructions in manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.



This Safety Alert Symbol means: "Attention! Be Alert! Your Safety is Involved!" Carefully read the message that follows.



- Never service attachments or implements without instructions. See Operation & Maintenance Manual and Attachment or Implement Service Manual.
- Cleaning and maintenance are required daily.
- Never service or adjust attachment or implement with the engine running unless instructed to do so in manual.
- Always lower the attachment or implement to the ground before lubricating or servicing.
- Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate skin or eyes.
- Stop, cool, and clean engine of flammable materials before checking fluids.
- Keep body, loose objects, and clothing away from moving parts, electrical contacts, hot parts, and exhaust.
- Safety glasses are needed for eye protection from electrical arcs, battery acid, compressed springs, fluids under pressure, and flying debris or when tools are used. Use eye protection approved for type of welding.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are not in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED SERVICE PERSONNEL**. Always use genuine Ignite Attachments replacement parts.



## TROUBLESHOOTING

### Troubleshooting Chart

#### ⚠ WARNING

##### INSUFFICIENT INSTRUCTIONS HAZARD

Untrained operators or failure to follow instructions can cause serious injury or death.

- Read and understand the Operation & Maintenance Manual and decals on machine.
- Follow warnings and instructions in the manuals when making repairs, adjustments or servicing.
- Check for correct function after adjustments, repairs or service. ◀

W-2408

If the attachment is not working correctly, check the hydraulic system of the machine thoroughly before making any repairs on the attachment. Attachment problems can be affected by a hydraulic system that is not operating to specifications. Connect a flow meter to the machine to check the hydraulic pump output, relief valve setting, and tube lines to check flow and pressure. (See the machine's Service Manual for the correct procedure to connect the flow meter.)

Use the following troubleshooting chart to locate and correct problems that most often occur with the attachment.

PROBLEM	CAUSE	CORRECTION
Stump Bucket does not mount properly on the machine quick coupler.	Quick coupler wedges are not fully retracted during hook-up.	Retract quick coupler wedges before installing attachment.
	Mud, dirt or stones are lodged between the quick coupler and the attachment mounting frame.	Remove debris between quick coupler and the attachment mounting frame.
Grapple does not open or close.	No hydraulic flow.	Activate front auxiliary hydraulics.
		Check hydraulic quick couplers connection. Check for damaged hose ends and fittings.

## LUBRICATING THE ATTACHMENT

### Lubrication Locations

Always use a good quality lithium base multi-purpose grease when lubricating the grapple. Apply lubricant until extra grease shows.

#### ⚠ WARNING

##### IMPACT AND INJECTION HAZARDS

Flying debris and high pressure fluids can cause serious eye injury.

Wear safety glasses to prevent eye injury when any of the following conditions exist:

- High pressure fluids, springs or other stored energy components.
- Flying debris or loose material.
- Engine is running.
- Tools are being used. ◀

W-2505

#### ⚠ IMPORTANT

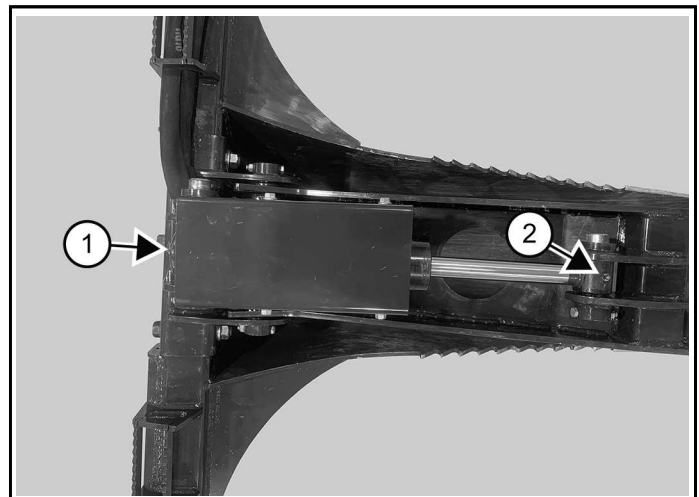
##### ENVIRONMENTAL HAZARD

Fluids such as engine oil, hydraulic fluid, coolants, grease, etc. must be disposed of in an environmentally safe manner. Some regulations require that certain spills and leaks on the ground must be cleaned in a specific manner. See local regulations for correct disposal methods. ◀

I-2087

Lubricate the grease fittings every 8 – 10 hours of operation:

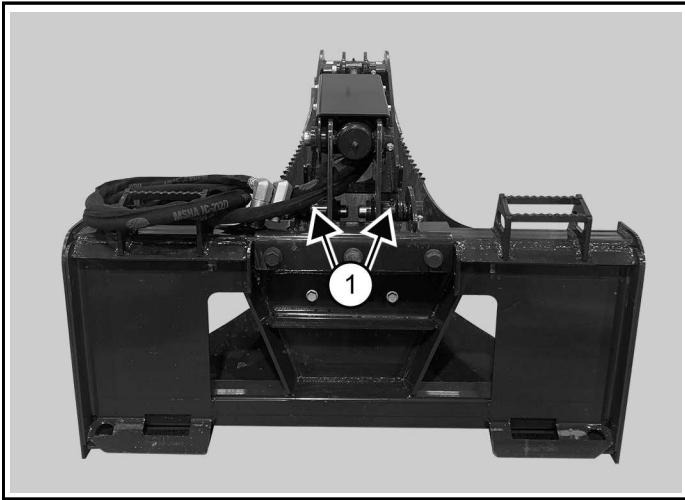
Figure 51



C225141a

Apply grease to the cylinder base end grease fitting (Item 1) and to the cylinder rod end grease fitting (Item 2) [Figure 51].

Figure 52



C225681a

Apply grease to the grapple pivot grease fittings (Item 1) [Figure 52].

## REMOVING AND INSTALLING THE HYDRAULIC CYLINDER

### ⚠ IMPORTANT

#### MACHINE DAMAGE

When repairing hydrostatic and hydraulic systems, clean the work area before disassembly and keep all parts clean.

Always use caps and plugs on hoses, tubelines, and ports to keep dirt out. Dirt can quickly damage the system.

I-2003

### ⚠ WARNING

#### IMPACT AND INJECTION HAZARDS

Flying debris or pressurized fluids can cause serious injury or death.

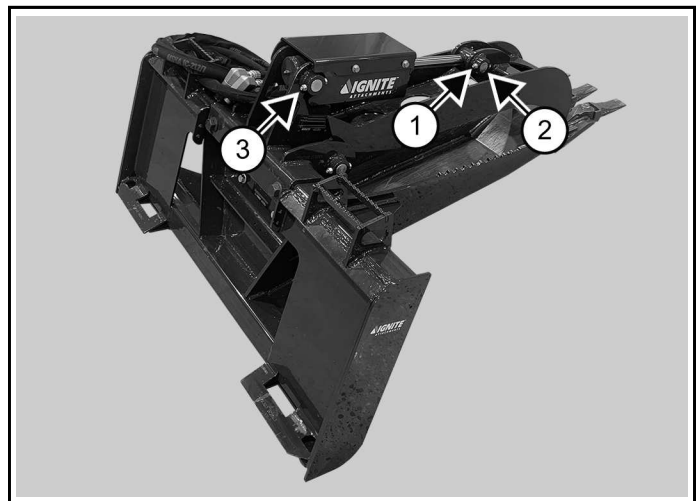
Wear safety glasses to prevent eye injury when any of the following conditions exist:

- When fluids are under pressure.
- Flying debris or loose material.
- Engine is running.
- Tools are being used.

W-2019

1. Fully lower the attachment onto the ground and remove from the machine.

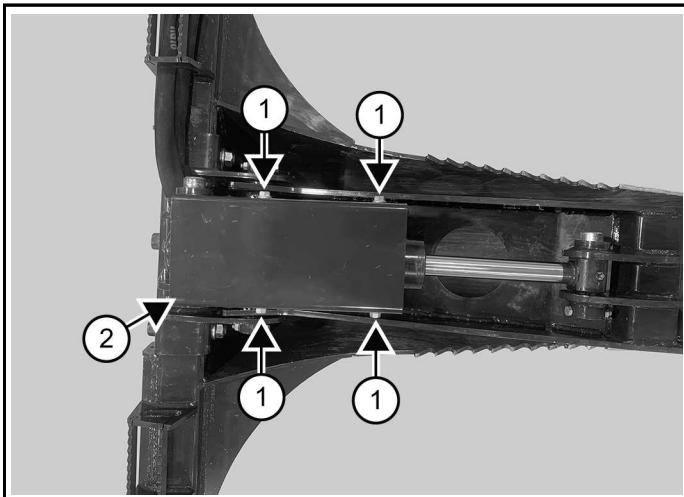
Figure 53



C225268b

2. Remove the nut and bolt (Item 1) [Figure 53].
3. Remove the cylinder pin (Item 2) [Figure 53].
4. Remove the nut and bolt (Item 3) [Figure 53].

Figure 54

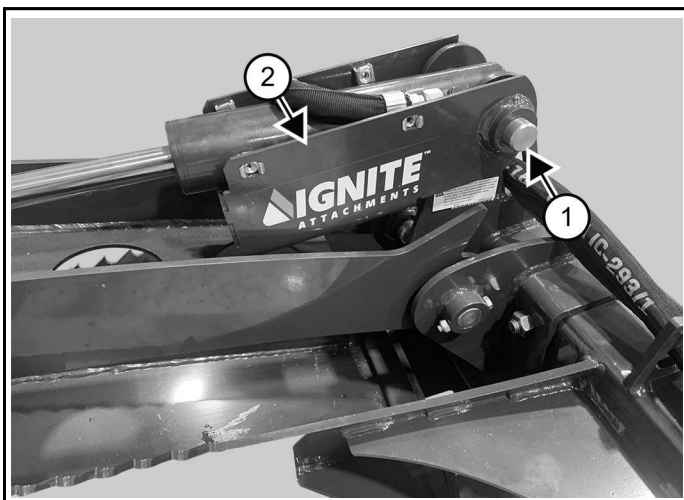


C225141b

5. Remove the four bolts (Item 1) and top cylinder cover (Item 2) [Figure 54].

During installation, install the top cylinder cover and torque the four bolts to specifications.  
(See Torque Specification For Bolts on Page 37)

Figure 55

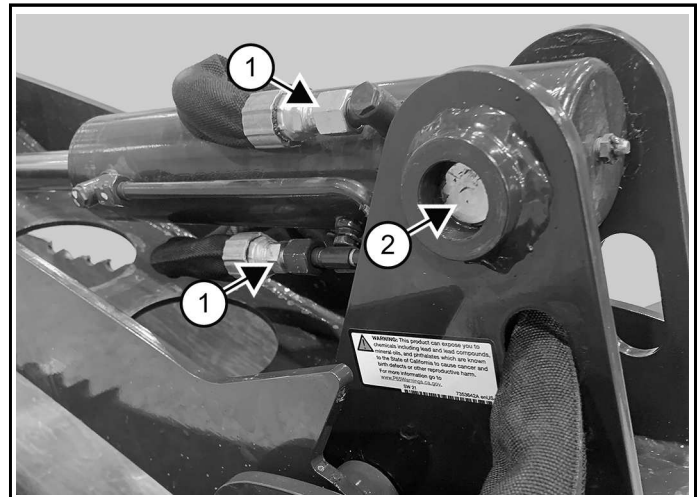


C225864b

6. Partially remove the mounting pin (Item 1) to remove the bottom cylinder cover (Item 2) [Figure 55].

During installation, install the mounting pin through the bottom cylinder cover.

Figure 56



C225361a

7. Disconnect the hydraulic hoses (Item 1) [Figure 56].
8. Finish removing the mounting pin (Item 2) [Figure 56] and remove the cylinder.

During installation, position the cylinder, partially install the mounting pin. Connect the hydraulic hoses.

## REMOVING AND INSTALLING THE GRAPPLE

### **⚠ WARNING**

#### **IMPACT AND INJECTION HAZARDS**

Flying debris and high pressure fluids can cause serious eye injury.

Wear safety glasses to prevent eye injury when any of the following conditions exist:

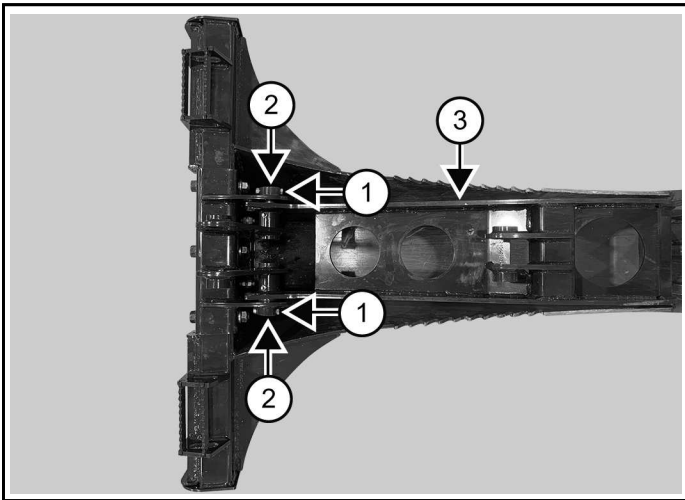
- High pressure fluids, springs or other stored energy components.
- Flying debris or loose material.
- Engine is running.
- Tools are being used. ◀

W-2505

**NOTE:** The grapple assembly may be removed from the bucket for jobs that do not require a grapple. To remove the grapple and hydraulic cylinder assembly, use a hoist and remove the five nuts and bolts (Item 1) [Figure 58].

1. Remove the hydraulic cylinder.  
(See Removing And Installing The Hydraulic Cylinder on Page 32)

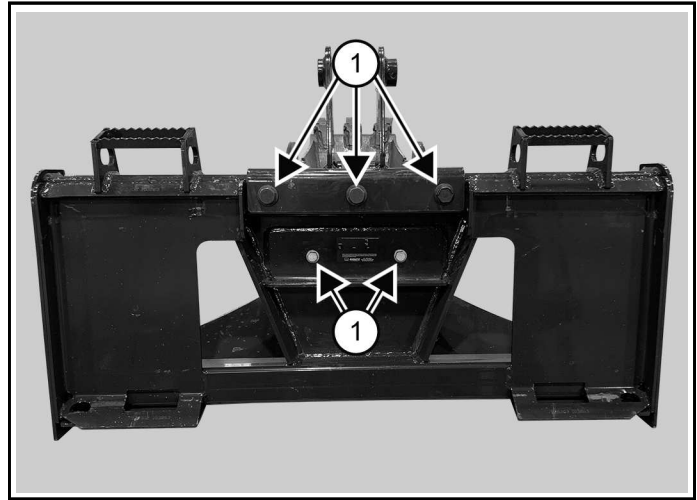
**Figure 57**



C22567a

2. Remove the nuts and bolts (Item 1) [Figure 57] from the grapple mount pins.
3. Remove the grapple mount pins (Item 2) [Figure 57].
4. Remove the grapple (Item 3) [Figure 57].

**Figure 58**



C225682b

5. Remove the five nuts and bolts (Item 1) [Figure 58] to remove the grapple mount.

## REMOVING AND INSTALLING THE BUCKET TEETH

### **⚠ WARNING**

#### **IMPACT AND INJECTION HAZARDS**

Flying debris and high pressure fluids can cause serious eye injury.

Wear safety glasses to prevent eye injury when any of the following conditions exist:

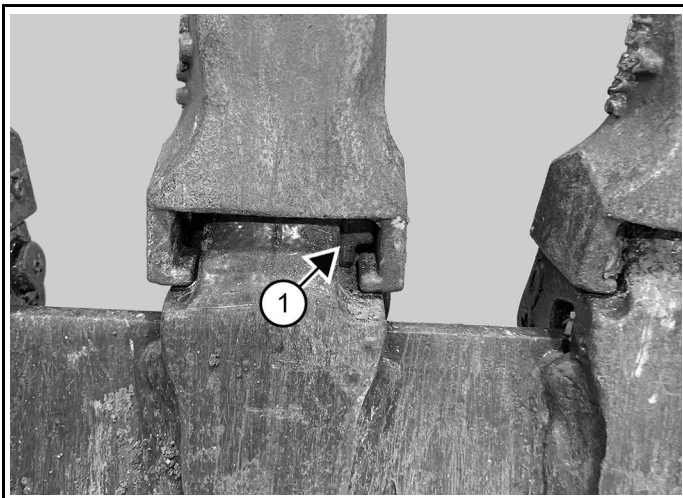
- High pressure fluids, springs or other stored energy components.
- Flying debris or loose material.
- Engine is running.
- Tools are being used. ◀

W-2505

1. Place blocks under the bucket and fully lower the bucket onto the blocks.

This will keep the front edge of the bucket off the ground to provide access for removing and installing the bucket teeth.

**Figure 59**



C225313a

2. Drive the tooth retaining pin (Item 1) [Figure 59] out of the tooth.
3. Remove the tooth.

When installing, drive the tooth retaining pin in flush with the tooth.

Contact your Ignite Attachments representative for repair or replacement parts.

## ATTACHMENT STORAGE AND RETURN TO SERVICE

### Attachment Storage

Sometimes it may be necessary to store your Ignite Attachments attachment for an extended period of time. Below is a list of items to perform before storage.

- Thoroughly clean the attachment.
- Lubricate the attachment.
- Inspect the attachment mounting frame upper flange, lower mounts, and all welds on the attachment for wear and damage.
- Check for loose hardware, missing guards, or damaged parts.
- Replace worn or damaged parts.
- Check for damaged or missing decals. Replace if necessary.
- Place the attachment in a dry protected shelter.
- Place the attachment flat on the ground.

**NOTE:** In muddy conditions or to prevent the attachment from freezing to the ground, put the attachment on planks or blocks before removing the attachment from the machine.

### Return To Service

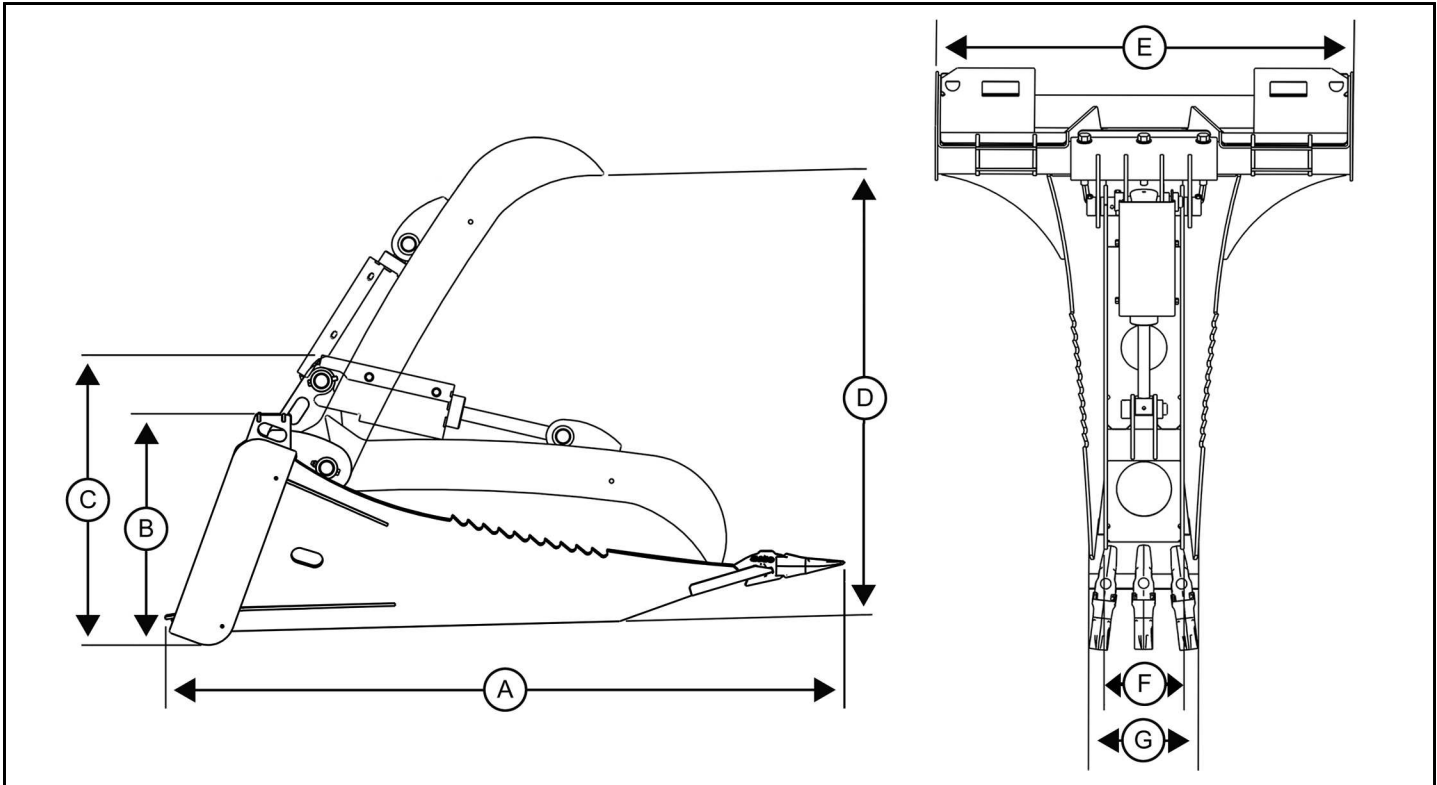
After the Ignite Attachments attachment has been in storage, it is necessary to follow a list of items to return the attachment to service.

- Be sure all shields and guards are in place.
- Lubricate the attachment.
- Install and operate attachment, check for correct function.
- Check for leaks. Repair as needed.

## BUCKET GRAPPLE DIMENSIONS

Where applicable, specifications conform to SAE and ISO standards and are subject to change without notice.

Figure 60



NA7737a

DESCRIPTION	STUMP BUCKET GRAPPLE
Overall Length Of Grapple (A)	1612 mm (63.5 in)
Overall Height Of Bucket (B)	546 mm (21.5 in)
Overall Height Of Grapple (C)	689 mm (27.1 in)
Maximum Opening Of Grapple (D)	1060 mm (41.7 in)
Frame Width (E)	1159 mm (46.6 in)
Grapple Width (F)	222 mm (8.8 in)
Cutting Edge Width (G)	305 mm (12 in)
Number Of Grapple Teeth	3
Bucket Weight	158 kg (348 lb)
Grapple Weight	75 kg (165 lb)
Cylinder Bore Diameter	63,5 mm (2.5 in)
Cylinder Rod Diameter	32 mm (1.25 in)

## TORQUE SPECIFICATION FOR BOLTS

### Torque For General SAE Bolts

The following minimum and maximum torque values are for use on steel hardware coated with zinc phosphate & oil and zinc dichromate in general applications and where torque values are not otherwise specified. The same torque values apply to coarse or fine threads.

THREAD SIZE	CAP SCREW BOLT AND NUT SAE GRADE 5	CAP SCREW BOLT AND NUT SAE GRADE 8	SOCKET HEAD CAP SCREW OR 12-POINT HEAD CAP SCREW
1/4"	9 – 10 N•m (80 – 90 in-lb)	13 – 14 N•m (110 – 120 in-lb)	15 – 16 N•m (130 – 145 in-lb)
5/16"	21 – 23 N•m (180 – 200 in-lb)	24 – 27 N•m (215 – 240 in-lb)	31 – 34 N•m (270 – 300 in-lb)
3/8"	34 – 38 N•m (25 – 28 ft-lb)	48 – 54 N•m (35 – 40 ft-lb)	61 – 68 N•m (45 – 50 ft-lb)
7/16"	54 – 61 N•m (40 – 45 ft-lb)	82 – 88 N•m (60 – 65 ft-lb)	95 – 102 N•m (70 – 75 ft-lb)
1/2"	88 – 95 N•m (65 – 70 ft-lb)	125 – 135 N•m (90 – 100 ft-lb)	150 – 160 N•m (110 – 120 ft-lb)
9/16"	125 – 135 N•m (90 – 100 ft-lb)	170 – 190 N•m (125 – 140 ft-lb)	205 – 225 N•m (150 – 165 ft-lb)
5/8"	170 – 190 N•m (125 – 140 ft-lb)	240 – 260 N•m (175 – 190 ft-lb)	285 – 310 N•m (210 – 230 ft-lb)
3/4"	300 – 330 N•m (220 – 245 ft-lb)	410 – 450 N•m (300 – 330 ft-lb)	490 – 540 N•m (360 – 400 ft-lb)
7/8"	450 – 490 N•m (330 – 360 ft-lb)	645 – 710 N•m (475 – 525 ft-lb)	600 – 650 N•m (815 – 880 ft-lb)
1"	645 – 710 N•m (475 – 525 ft-lb)	985 – 1085 N•m (725 – 800 ft-lb)	1220 – 1360 N•m (900 – 1000 ft-lb)
1-1/8"	880 – 975 N•m (650 – 720 ft-lb)	1425 – 1600 N•m (1050 – 1175 ft-lb)	1770 – 1970 N•m (1300 – 1450 ft-lb)
1-1/4"	1220 – 1360 N•m (900 – 1000 ft-lb)	2000 – 2200 N•m (1475 – 1625 ft-lb)	2510 – 2720 N•m (1850 – 2000 ft-lb)
1-3/8"	1630 – 1830 N•m (1200 – 1350 ft-lb)	2720 – 2980 N•m (2000 – 2200 ft-lb)	3330 – 3660 N•m (2450 – 2700 ft-lb)
1-1/2"	2040 – 2240 N•m (1500 – 1650 ft-lb)	3520 – 3870 N•m (2600 – 2850 ft-lb)	4270 – 4680 N•m (3150 – 3450 ft-lb)

**NOTE:** Use the torque value for the part having the lesser grade when a fastener and nut are used together but have a different grade.

### Torque For General Metric Bolts

Torque values shown in table below apply to combinations of a fastener and nut having the same property class, and both being coated with zinc phosphate and oil or zinc dichromate.

Use the torque value for the part having the lesser property class when a fastener and nut are used together but have a different property class.

THREAD NOM. DIA.	PROPERTY CLASS		
	8.8	10.9	12.9
M4	2,5 – 3,5 N•m (2.0 – 2.5 ft-lb)	3,8 – 4,2 N•m (2.8 – 3.1 ft-lb)	4,7 – 5,3 N•m (3.5 – 3.9 ft-lb)
M5	5,5 – 6,5 N•m (4.0 – 5.0 ft-lb)	7,6 – 8,4 N•m (5.6 – 6.2 ft-lb)	8,5 – 9,5 N•m (6.2 – 7.0 ft-lb)
M6	9,5 – 10,5 N•m (7.0 – 7.5 ft-lb)	12,3 – 13,7 N•m (9.1 – 10.1 ft-lb)	14,2 – 15,8 N•m (10.4 – 11.6 ft-lb)
M7	15 – 17 N•m (11.0 – 12.5 ft-lb)	20 – 22 N•m (14.7 – 16.2 ft-lb)	23,7 – 26,3 N•m (17.5 – 19.5 ft-lb)
M8	24 – 26 N•m (18 – 19 ft-lb)	29,4 – 32,6 N•m (21.7 – 24.0 ft-lb)	35 – 39 N•m (25.5 – 28.5 ft-lb)
M10	43 – 47 N•m (32 – 35 ft-lb)	57 – 63 N•m (42.0 – 46.5 ft-lb)	71 – 79 N•m (52.5 – 58.5 ft-lb)
M12	75 – 85 N•m (55 – 60 ft-lb)	105 – 115 N•m (78 – 85 ft-lb)	123 – 137 N•m (91 – 110 ft-lb)
M14	125 – 140 N•m (90 – 100 ft-lb)	160 – 180 N•m (118 – 133 ft-lb)	190 – 210 N•m (140 – 155 ft-lb)
M16	190 – 210 N•m (140 – 155 ft-lb)	255 – 285 N•m (188 – 210 ft-lb)	300 – 330 N•m (225 – 245 ft-lb)
M18	260 – 290 N•m (190 – 215 ft-lb)	345 – 385 N•m (255 – 285 ft-lb)	420 – 460 N•m (310 – 340 ft-lb)
M20	370 – 410 N•m (275 – 300 ft-lb)	490 – 550 N•m (360 – 405 ft-lb)	590 – 650 N•m (440 – 490 ft-lb)
M22	500 – 550 N•m (370 – 400 ft-lb)	660 – 740 N•m (490 – 545 ft-lb)	800 – 880 N•m (590 – 650 ft-lb)
M24	640 – 700 N•m (470 – 520 ft-lb)	850 – 950 N•m (625 – 700 ft-lb)	1000 – 1120 N•m (730 – 830 ft-lb)
M27	930 – 1030 N•m (680 – 760 ft-lb)	1230 – 1370 N•m (900 – 1000 ft-lb)	1470 – 1630 N•m (1100 – 1200 ft-lb)
M30	1260 – 1400 N•m (930 – 1030 ft-lb)	1700 – 1900 N•m (1250 – 1400 ft-lb)	2000 – 2200 N•m (1500 – 1600 ft-lb)
M33	1720 – 1900 N•m (1270 – 1400 ft-lb)	2300 – 2500 N•m (1700 – 1850 ft-lb)	2700 – 3100 N•m (2000 – 2300 ft-lb)
M36	2200 – 2450 N•m (1620 – 1800 ft-lb)	2900 – 3200 N•m (2200 – 2400 ft-lb)	3500 – 3900 N•m (2600 – 2900 ft-lb)



## HYDRAULIC CONNECTION SPECIFICATIONS

### Tubelines And Hoses

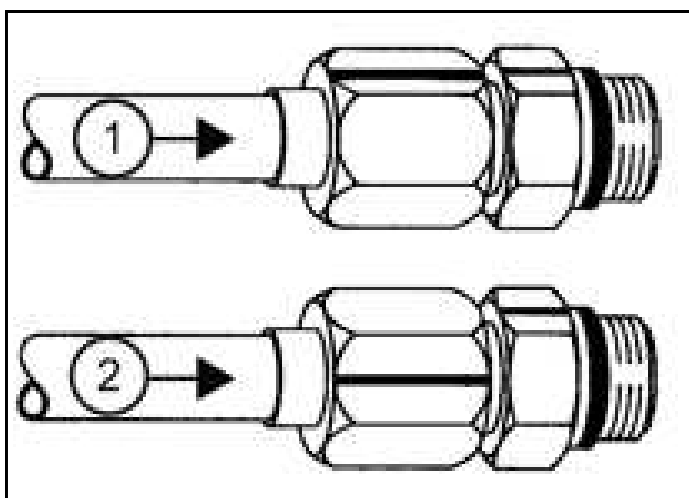
Replace any tubelines that are bent or flattened. They will restrict flow, which will slow hydraulic action and cause heat.

Replace hoses which show signs of wear, damage or weather cracked rubber.

Always use two wrenches when loosening and tightening hose or tubeline fittings.

### Tightening The Flare Fitting

Figure 61



Tighten the nut until it makes contact with the seat. Make a mark across the flats of both the male and female parts of the connection (Item 1) [Figure 61].

Use the chart below to find the correct tightness needed (Item 2) [Figure 61]. If the fitting leaks after tightening, disconnect it and inspect the seat area for damage.

FLARE FITTING TIGHTENING TORQUE					
WRENCH SIZE	TUBELINE OUTSIDE DIAMETER	THREAD SIZE	TORQUE N·M (FT-LB)	NEW ROTATE NO. OF HEX FLATS	RE-ASSEMBLY ROTATE NO. OF HEX FLATS
5/8"	5/16"	1/2" – 20	23 (17)	2 - 1/2	1
11/16"	3/8"	9/16" – 18	30 (22)	2	1
7/8"	1/2"	3/4" – 16	54 (40)	2	1
1"	5/8"	7/8" – 14	81 (60)	1 - 1/2	1

**FLARE FITTING TIGHTENING TORQUE**

<b>WRENCH SIZE</b>	<b>TUBELINE OUTSIDE DIAMETER</b>	<b>THREAD SIZE</b>	<b>TORQUE N·M (FT·LB)</b>	<b>NEW ROTATE NO. OF HEX FLATS</b>	<b>RE-ASSEMBLY ROTATE NO. OF HEX FLATS</b>
1 - 1/4"	3/4"	1 - 1/16" - 12	114 (84)	1	3/4
1 - 3/8"	1"	1 - 5/16" - 12	160 (118)	3/4	3/4

## **ATTACHMENT / IMPLEMENT WARRANTY**

A statement explaining the terms and conditions of the warranty coverage that applies to your attachment / implement is available by visiting [Igniteattachments.com](http://Igniteattachments.com).

<b>A</b>			
approved models .....	16		
attachment identification			
stump bucket .....	4		
stump bucket grapple .....	4		
attachment storage .....	35		
<b>B</b>			
bucket teeth			
removing and installing .....	35		
<b>C</b>			
call before you dig .....	6		
controls .....	22		
coupler orientation .....	12		
cylinder guard			
attaching .....	13		
<b>D</b>			
daily inspection			
attachment mounting frame .....	14		
machine quick coupler .....	14		
decals .....	10		
digging .....	23		
dimensions .....	36		
<b>E</b>			
entering and exiting the machine .....	16		
<b>F</b>			
fastening to a trailer .....	28		
fire prevention			
electrical .....	7		
fire extinguishers .....	8		
fueling .....	8		
hydraulic system .....	7		
flammable fluids .....	7		
<b>G</b>			
grapple			
attaching .....	11		
emptying .....	25		
filling .....	24		
removing and installing .....	34		
grapple mount			
attaching .....	11		
grinding safety .....	8		
<b>H</b>			
hose routing .....	12		
hydraulic cylinder			
attaching .....	13		
removing and installing .....	32		
hydraulic hoses			
connecting to machine .....	21		
hydraulic quick couplers .....	21		
connecting .....	22		
disconnecting .....	22		
<b>I</b>			
installing attachment			
non-powered machine quick coupler .....	17		
powered machine quick coupler .....	19		
<b>L</b>			
lifting the attachment .....	27		
lubrication locations .....	31		
<b>M</b>			
maintenance safety .....	7		
<b>O</b>			
operating on slopes			
with empty attachment .....	23		
with full attachment .....	22		
options and accessories .....	5		
<b>P</b>			
port relief valve .....	16		
publications and training resources .....	9		
<b>R</b>			
removing attachment			
non-powered machine quick coupler .....	25		
powered machine quick coupler .....	26		
return to service .....	35		
<b>S</b>			
safety rules .....	6		
safety signs .....	10		
serial number			
location .....	3		
silica dust exposure			
avoiding .....	7		
spark arrester exhaust system safety .....	8		
special applications kit .....	5		
specifications			
flare fitting .....	39		
torque for general metric bolts .....	37		
torque for general sae bolts .....	37		
tubelines and hoses .....	39		
standard items .....	5		
starting safety .....	8		

**T**

transporting the attachment and machine on a trailer ...28  
troubleshooting chart.....31

**W**

warranty .....41  
welding safety.....8





**Reference Information**

Product Serial Number:

Engine Serial Number:

Dealer Information:



**WARNING** Cancer and Reproductive Harm. This product can expose you to chemicals including lead and lead compounds, mineral oils, and phthalates which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).