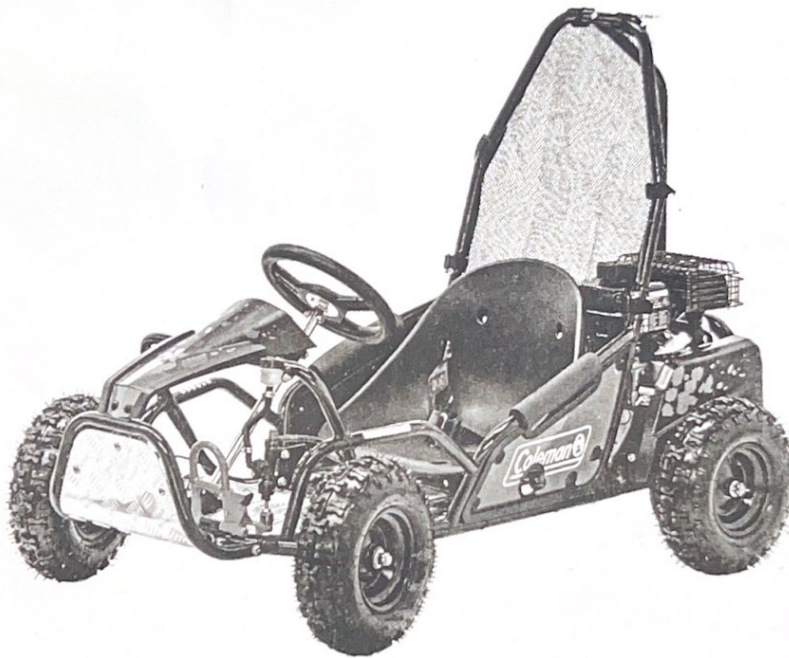




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# Model SK100 Assembly Instructions



PLEASE NOTE THAT THIS IS NOT THE OWNER'S MANUAL BUT THE ASSEMBLY INSTRUCTIONS ONLY.

BEFORE OPERATING THIS GO-KART, MAKE SURE THE OPERATOR READS AND UNDERSTANDS THE OWNER'S MANUAL, WARNING LABELS AND IS FAMILIAR WITH ALL GO-KART CONTROLS.

FOR QUESTIONS REGARDING ASSEMBLY OF THIS GO-KART, PLEASE CALL COLEMAN POWERSPORTS, TOLL FREE 888-405-8725

[colemanpowered.com](http://colemanpowered.com)

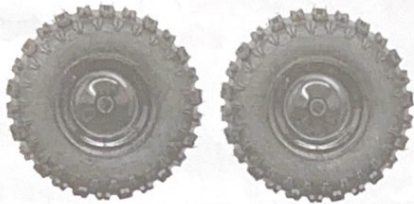
REV 60619



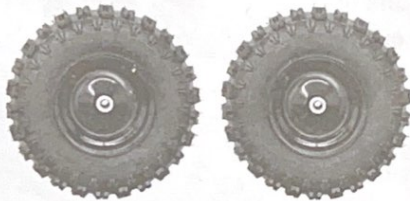
# PARTS



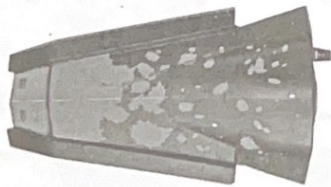
Owner's Manual



Rear Wheels



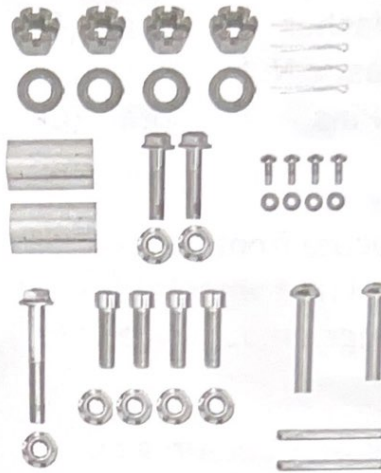
Front Wheels



Nose Piece



Net Supports



Hardware



Safety Net



FRONT BUMPER



Side pads

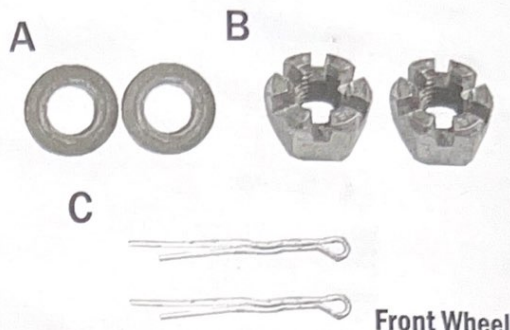


Tool Kit

# FRONT WHEEL ASSEMBLY

## Hardware:

M14 Washer	2ea. (A)
M14 Castle Nut	2ea. (B)
Cotter Pins	2ea. (C)



1. Locate front wheels.  
Note: Front wheels have bearings on both sides of hubs

2. Install front tires on axles making sure air stem on rim faces out.

3. Attach wheel to axle using hardware in the following order:

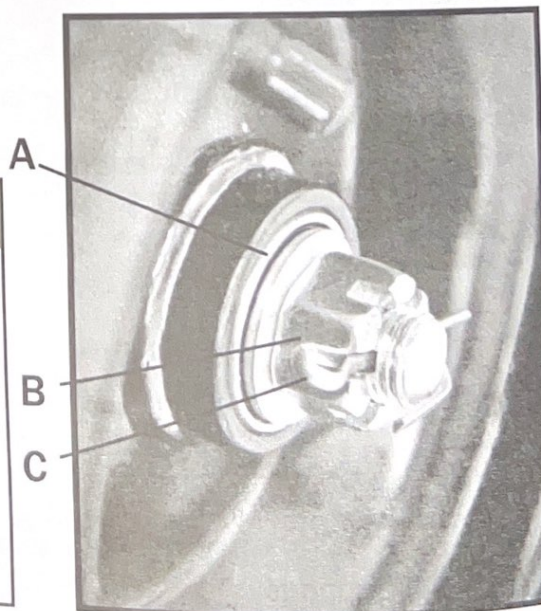
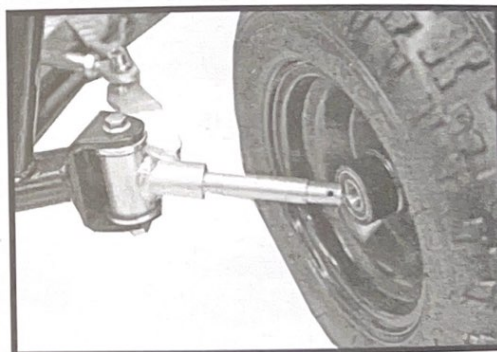
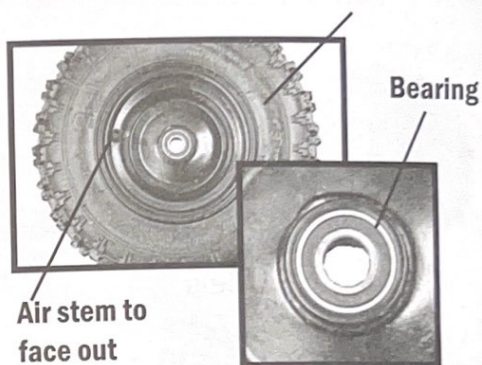
Washer (A)

Castle Nut (B)

Cotter Pin (C)

4. Tighten castle nut (B) snug. Do not over tighten.

5. Install cotter pin (C), make sure to bend ends over once installed.



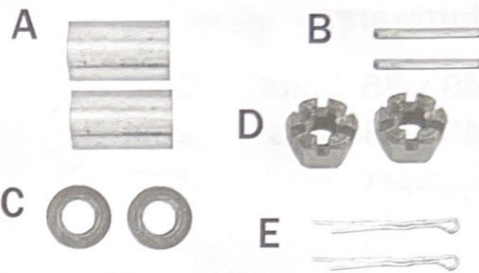
## **⚠ WARNING**

Failing to install cotter pins could be hazardous.  
Failing to install cotter pins could cause the wheel to fall off resulting in an accident.  
Never operate Go Kart without cotter pins installed

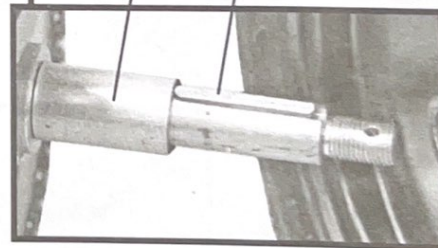
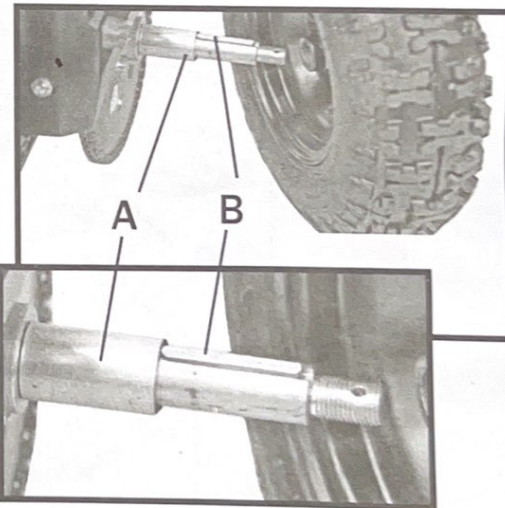
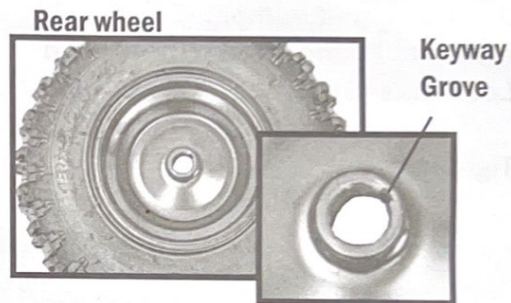
# REAR WHEEL ASSEMBLY

## Hardware:

Wheel Spacers	2ea. (A)
Key	2ea. (B)
M14Washer	2ea. (C)
M14 Castle nuts	2ea. (D)
Cotter pins	2ea. (E)

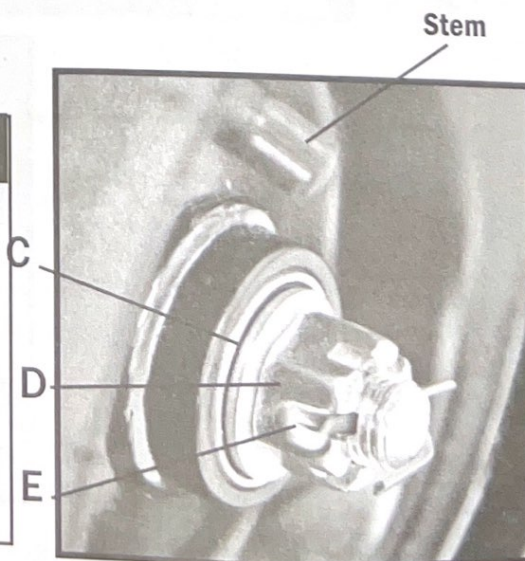


1. Slide wheel spacer (A) over axle
2. Insert Key (B) into Keyway groove on axle.
3. Install Tires on rear axle making sure air stem on rim faces out.
4. Attach wheel to axle using hardware in the following order:  
Washer (C)  
Castle Nut (D)  
Cotter Pin (E)
5. Tighten castle nut (D) snug. Do not over tighten.
6. Install cotter pin (E), make sure to bend ends over once installed.



## **⚠ WARNING**

Failing to install cotter pins could be hazardous.  
Failing to install cotter pins could cause the wheel to fall off resulting in an accident.  
Never operate Go Kart without cotter pins installed



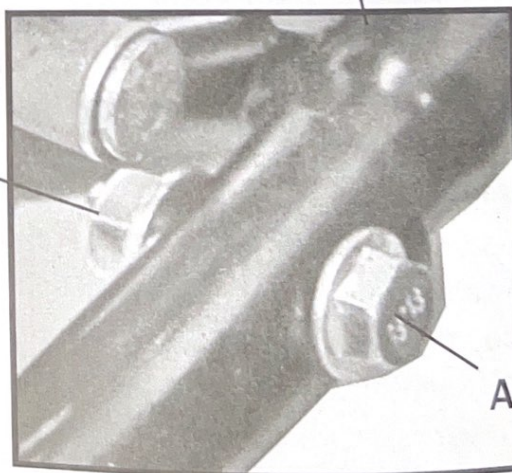
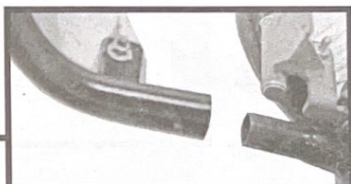
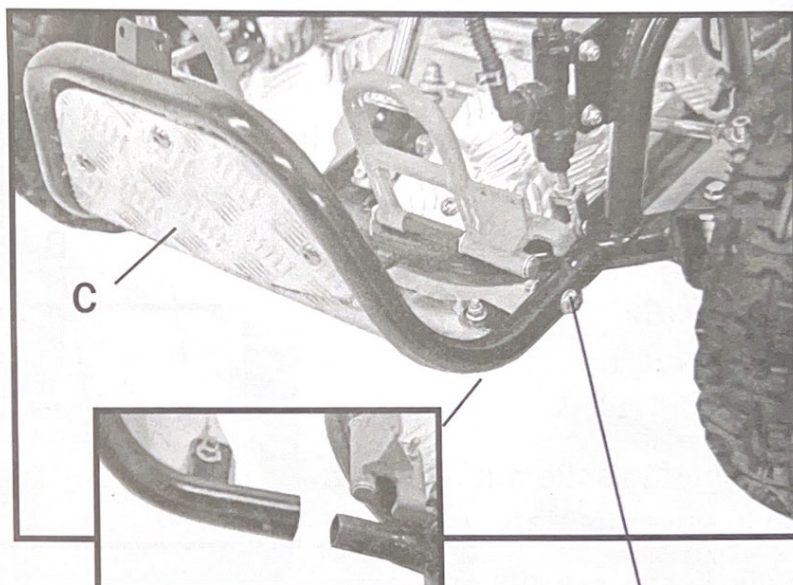
# BUMPER ASSEMBLY

## Hardware:

M8 x 35 bolts	2ea. (A)
M8 Lock Nuts	2ea. (B)
Bumper	1ea. (C)

1. Install front bumper (C) and attach to Frame using bolts (A) and Lock Nuts (B).

Tighten bolts.

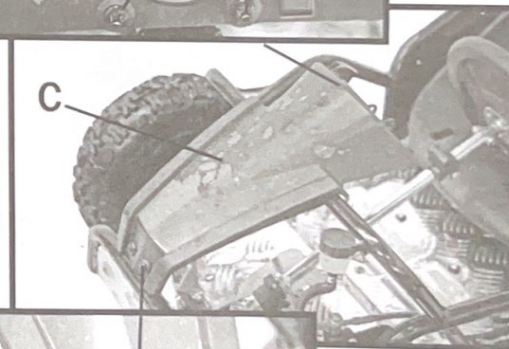
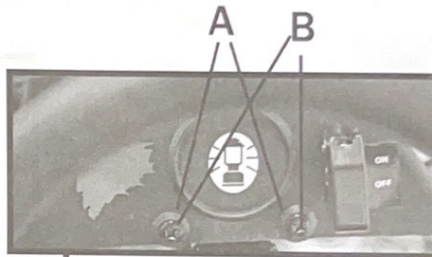


# NOSE ASSEMBLY

- M6 X 16 Screws 4 ea. (A)
- M6 Plastic Flat Washers 4 ea. (B)
- Plastic Nose piece 1ea. (C)

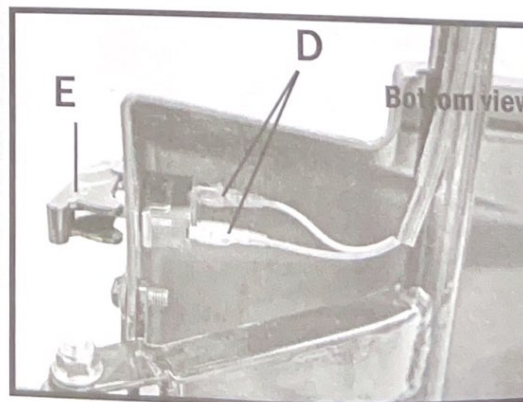


1. Attach front nose piece (C) to frame with Screws (A) and plastic washers (B).



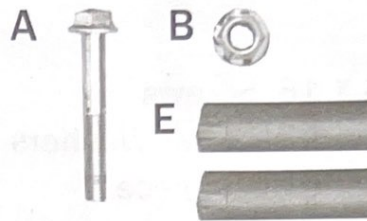
A B

2. Attach wires (D) to ON/OFF switch (E). Note: Colored wires can attach to either terminal.



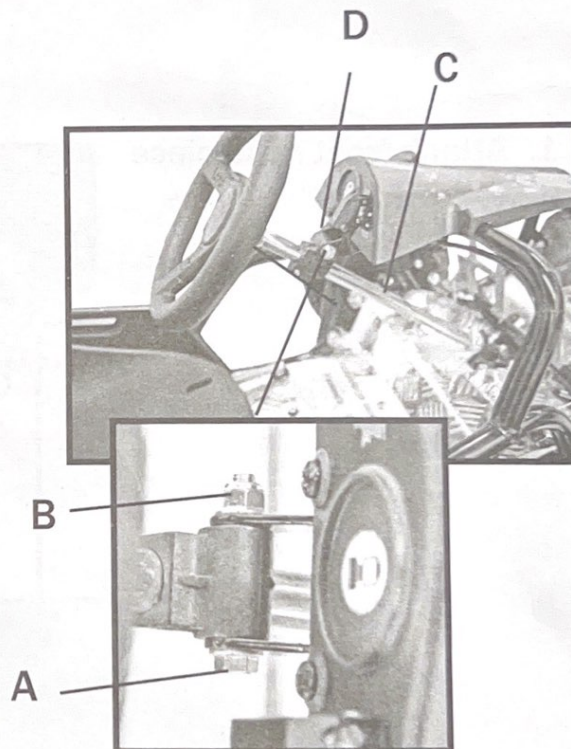
# STEERING COLUMN AND SIDE PADS INSTALL

M8 X 55 bolt            1 ea. (A)  
M8 Lock Nut            1 ea. (B)  
Frame Pads            2ea. (E)

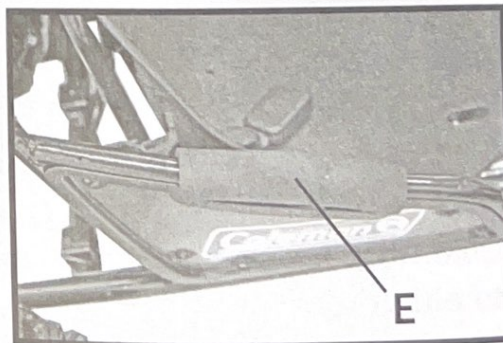


1. Lift steering column  
(C) up to steering bracket  
(D)

2. Attach bracket with  
Bolt (A) and Lock nut (B)



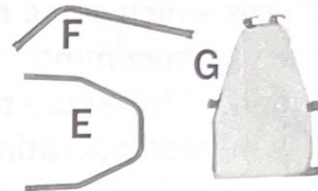
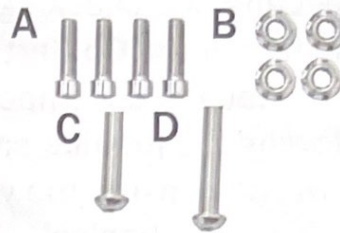
3. Install Pads (E) on both  
sides of kart.





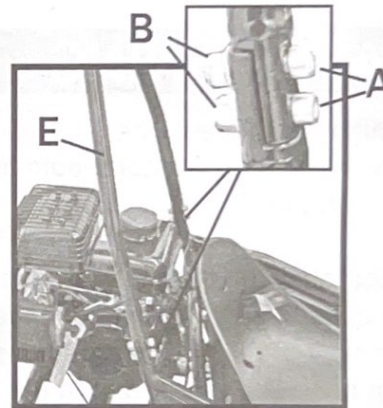
# NET SUPPORT ASSEMBLY

M8 X 30 Allen Head bolts	4 ea. (A)
M8 Lock Nuts	4 ea. (B)
M8 X 45 Phillips Screw	1ea. (C)
M8 X 55 Phillips Screw	1ea. (D)
Loop support	1ea. (E)
Back support	1ea. (F)
Net	1ea. (G)

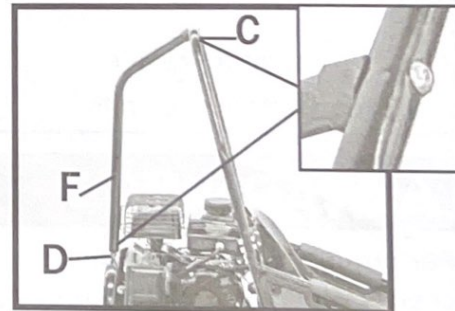


1. Attach Loop Support (E) to Kart frame using allen head bolts (A) and lock nuts (B).

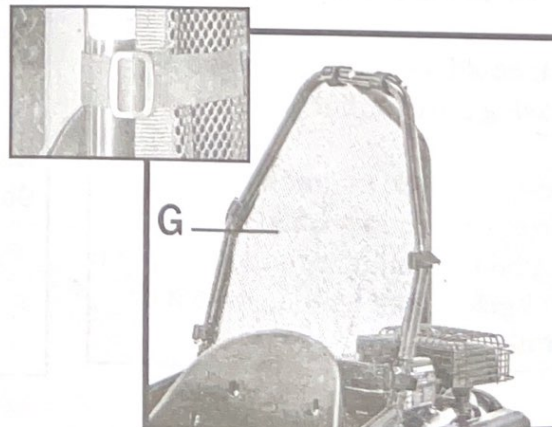
Note: Do not fully tighten bolts until assembly is completed



2. Attach back support (F) with the phillips bolt (C) on top and phillips bolt (D) on bottom.



3. Install net to frame using buckles provided.



## PRE-RIDE INSPECTION

Inspecting and checking the condition of the Go Kart before each ride is important. Following the pre-ride check list will help insure the you do not have mechanical problems which could result in injury or becoming stranded. Make sure the Go Kart is in good operating condition before each ride.

### **⚠ WARNING**

Failing to inspect and maintain your Go Kart could be hazardous.

Not following the pre-ride inspection procedures could result in losing control of the Go Kart resulting in an accident or damage to the Go Kart

Always perform a Pre-ride inspection before each ride.

### **⚠ WARNING**

Performing maintenance and checks while the engine is running could be hazardous.

You could be severely injured by moving parts or hot surfaces.

Never perform maintenance or check procedures while the engine is running with the exception of checking the ignition switch or throttle.

WHAT TO CHECK	CHECK FOR
Steering	<ul style="list-style-type: none"> <li>• Smoothness</li> <li>• No restriction of movement</li> </ul>
Brakes	<ul style="list-style-type: none"> <li>• Stops Kart</li> <li>• Inspect hoses</li> <li>• Correct fluid level</li> <li>• Inspect brake pads for wear.</li> </ul>
Tires	<ul style="list-style-type: none"> <li>• Proper tire pressure</li> <li>• Proper tread depth</li> <li>• Rubber has no cracks</li> </ul>
Fuel Tank	<ul style="list-style-type: none"> <li>• Enough fuel for the ride</li> <li>• Fuel cap secure</li> <li>• Hoses have no signs of cracks or leaks</li> </ul>
Throttle Pedal	<ul style="list-style-type: none"> <li>• Pedal snaps back to idle when released</li> <li>• Operates freely</li> </ul>
Engine Ignition switch	<ul style="list-style-type: none"> <li>• Switch shuts off engine when activated.</li> </ul>
Engine Oil	<ul style="list-style-type: none"> <li>• Correct oil level</li> </ul>
Safety Net	<ul style="list-style-type: none"> <li>• Securely attached</li> <li>• Good condition</li> </ul>
Drive Chain	<ul style="list-style-type: none"> <li>• Proper tension</li> <li>• Lubricated</li> <li>• No excessive wear or damage</li> </ul>
General Condition	<ul style="list-style-type: none"> <li>• All nuts and bolts tight</li> <li>• No rattles from engine or frame while running</li> <li>• All guards attached</li> </ul>



**⚠ WARNING**

Never Attempt to start this Go-Kart without reading and understanding the Owner's/Operator's manual. The Owner's/Operator's manual provides information on safety, parts, functions, pre-ride inspection, starting and maintenance.



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