

Your chair seat and back <u>may not</u> resemble these pictures. Instructions are for all styles of metal chairs. Picture of assembled chair <u>may not</u> look like the style you have.

Working on a clean padded surface or a lawn is recommended. Avoid concrete as your assembly area.

<u>DO NOT OVER TIGHTEN! THIS WILL RESULT IN BREAKING THE POWDERCOAT AND WILL VOID</u> YOUR WARRANTY!

Occasionally, when opening your metal lawn furniture, you may encounter some slight discoloration. This and many other scuff marks can be easily removed with Chrome Polish and a soft cloth.

Care and maintenance of your new chair is quite minimal. The finish is Exterior Grade, Ultra Violet resistant Powder Coat and it will keep its gloss and smooth appearance for many years of enjoyment. It is resistant to most household cleansers and many common kitchen product can be used. However, Powder Coat is <u>NOT</u> scratch proof. It does compare in hardness to the finish of modern automobile paints. Generally a good bath with a soapy sponge removes all common yard stains. We have found a small application of liquid auto wax such as "NU-FINISH" lessens efforts required to remove repeat stains such as bird droppings and tree sap and increases the gloss of the Powder Coat.

Step 1.

Assemble Chair Seat and Back by placing **washer** on **short bolt** and ensure bolt enters from **rear** of **chair back**, place another **washer** on **short bolt** then fully tighten with **lock nut**. Set aside. Note: Thunderbird style chair will only use 3 short bolts, washers and lock nuts.

Step 2.

Locate 2 **chair legs** and 1 **crossmember**. Put plastic **end cap** into each leg. Place **crossmember** into curved end of each leg.

Step 3.

Attach the seat/back to the arms. Starting with the back, place washer on long bolt and align with mounting hole of chair back. Push bolt through hole placing plastic spacer between frame and chair back. Fully push long bolt through and secure with washer and lock nut. DO NOT FULLY TIGHTEN. Do the same on the other side and for the chair seat. Once you get to the last long bolt on the seat, it is normal to have quite a distance between the frame and the seat. This tension is what keeps the crossmember in place. Ensure that crossmember has not pulled away from frame, then TIGHTEN ALL BOLTS AND NUTS. DO NOT OVER TIGHTEN