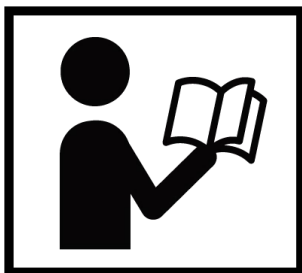


MODEL TMG-SAG12

Skid Steer Auger Drive Attachment



⚠ WARNING



- Please read and understand the product manual completely before assembly
- Check against the parts list to make sure all parts are received
- Wear proper safety goggles or other protective gears while in assembly
- Do not return the product to dealer. They are not equipped to handle your requests.

Missing parts or questions on assembly?

Please call: 1-877-761-2819 or email: cs@tmgindustrial.com

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TO THE OWNER

GENERAL COMMENTS

Congratulations for having this skid steer auger drive attachment!

Your skid steer auger drive attachment was carefully designed and manufactured to give you years of dependable service. Your skid steer auger drive attachment will require some minor maintenance (such as cleaning and lubricating) to keep it in top working condition.

Be sure to observe all safety precautions and maintenance procedures as described in this manual.

ABOUT THIS MANUAL

This manual has been designed to help you do a better and safer job. Read this manual carefully and become familiar with its contents. Remember, never let anyone operate this unit without reading the "Safety Precautions" and "Operation Instructions" sections of this manual. Unless noted otherwise, right and left sides are determined from the position of the skid steer operator sitting in the seat facing forward.

SERVICE

When service your skid steer auger drive attachment, pls. remember to use only manufacturer replacement parts. Substitute parts may not meet the standards required for safe, dependable operation. To facilitate parts ordering, pls. record the model No. and serial No. of the metal plate on your unit.

SAFETY PRECAUTIONS

The skid steer auger drive attachments are designed to be easy to use and maintain. They are operated by the skid steer auxiliary hydraulics. The skid steer auger drive attachments mount to the toolbar or quick attach mechanism for easy mounting.

BEFORE OPERATION

1. The operator must read the operation manual carefully before installation, operation or maintenance. Improper operation will cause the machine damaged or operator dead.
2. Read all the safe signs and safe declarations. Obey all the professional safe terms, local laws or the professional directions.
3. Familiar with the skid steer auger drive attachment about functions, specs and operation.

Replace the to-be-damaged parts in time. Make sure all the hydraulic installations and couplings connect firmly, and all the safe signs stick on the suitable positions clearly.

TO THE OPERATOR

WARNING! PROTECT AGAINST FLYING DEBRIS



1. Always wear proper safety glasses, goggles, or a face shield when driving pins in or out, or when any operation causes dust, flying debris, or any other hazardous material.
2. Don't modify the skid steer auger drive attachment casually.
3. Don't operate the machine, unless you are professional, have certificates, and familiar with its functions, specs and safe operation rules.
4. Must not leave the machine when the machine is running. Must stop the engine at first and then remove the key if want to leave.

SAFETY PRECAUTIONS

These are common practices that may or may not be applicable to the products described in this manual.

Safety at All Times

Thoroughly read and understand the instructions given in this manual before operation. Refer to the "Safety Label" section, read all instructions noted on them.

Do not allow anyone to operate this equipment who has not fully read and comprehended this manual and who has not been properly trained in the safe operation of the equipment.

- ▲ The operator must not use drugs or alcohol as they can change the alertness or coordination of that person while operating equipment. The operator should, if taking over-the-counter drugs, seek medical advice on whether he/she can safely operate the equipment.
- ▲ Operator should be familiar with all functions of the unit.
- ▲ Make sure all guards and shields are in place and secured before operating implement.
- ▲ Keep all persons away from equipment and work area.
- ▲ Start skid steer with steering levers and hydraulic controls in neutral.
- ▲ Operate implement and loader arms from the driver's seat only.
- ▲ Dismounting from a moving unit can cause serious injury or death.
- ▲ Do not allow anyone to stand between skid steer and implement while hooking-up to implement.
- ▲ Keep hands, feet, and clothing away from power-driven parts.
- ▲ Watch out for objects overhead and along side such as fences, buildings, wires, trees, limbs, etc., while transporting and operating attached implement.
- ▲ Detach and store implement in an area where children normally do not play. Secure implement by using blocks and supports.

Look For The Safety Alert Symbol



The SAFETY ALERT SYMBOL indicates there is a potential hazard to personal safety involved and extra safety precaution must be taken. When you see this symbol, be alert and carefully read the message that follows it. In addition to design and configuration of equipment, hazard control, and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of equipment.

Be Aware of Signal Words

A Signal word designates a degree or level of hazard seriousness. The signal words are:

▲ DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is limited to the most extreme situations, typically for machine components that, for functional purposes, cannot be guarded.

▲ WARNING

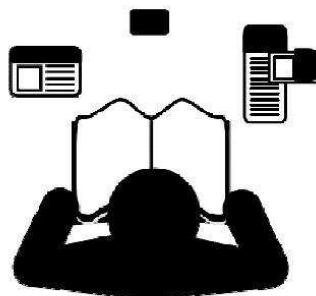
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

▲ CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

For Your Protection

- ▲ Thoroughly read and understand the "Safety Label" section, read all instructions noted on them.



Avoid Underground Utilities

▲ Dig Safe

- Always contact your local utility companies (electrical, telephone, gas, water, sewer, and others) before digging so that they may mark the location of any underground services in the area.
- ▲ Be sure to ask how close you can work to the marks they positioned.



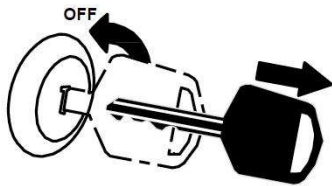
SAFETY PRECAUTIONS

These are common practices that may or may not be applicable to the products described in this manual.

Shutdown and Storage

Before leaving operator's seat:

- ▲ Lower lift arms and put attachment flat on the ground.
- ▲ Turn off engine and engage parking brake.
- ▲ If included, raise seat bar and move controls until both lock.
- ▲ Remove key to prevent unauthorized starting.
- ▲ Use steps, grab-handles and anti-slip surfaces when getting on or off the loader.
- ▲ Detach and store implements in an area where children normally do not play. Secure implement by using blocks and supports.



Transport Safely

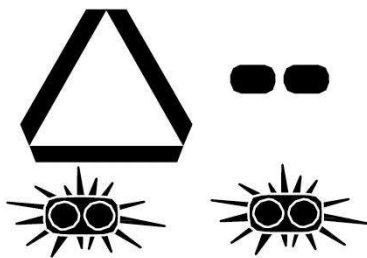
- ▲ Comply with state and local laws.
- ▲ Never travel at a speed which does not allow adequate control of steering and stopping. Some rough terrains require a slower speed.
- ▲ Avoid contact with any over head utility lines or electrically charged conductors.
- ▲ Always drive with load on end of loader arms low to the ground.
- ▲ Always drive straight up and down ramps with load on "uphill" side of skid steer.
- ▲ Engage parking brake when stopped on an incline.

- ▲ **IMPORTANT:** Do not tow a load That is more than double the weight of the vehicle towing the load.
- ▲ Use towing vehicle and trailer of adequate size and capacity. Secure equipment towed on a trailer with tie downs and chains.
- ▲ Sudden braking can cause a towed trailer to swerve and upset. Reduce speed if towed trailer is not equipped with brakes.



Use Safety Lights and Devices

- ▲ Slow moving self-propelled equipment, and towed implements can create a hazard when driven on public roads. They are difficult to see, especially at night.
- ▲ Flashing warning lights and turn signals are recommended whenever driving on public roads.



Practice Safe Maintenance

- ▲ Understand procedure before doing work. Use proper tools and equipment, refer to Operator's Manual for additional information.
- ▲ Work in a clean dry area.
- ▲ Lower attached implement to the ground and follow all shutdown procedures before leaving the operator's seat to perform maintenance.
- ▲ Allow implement to cool completely before working on it.
- ▲ Disconnect battery ground cable (-) before servicing or adjusting electrical systems or before welding on implement.
- ▲ Do not grease or oil implement while it is in operation.
- ▲ Inspect all parts. Make sure parts are in good condition & installed properly.
- ▲ Remove buildup of grease, oil, or debris.
- ▲ Remove all tools and unused parts from implement before operation.

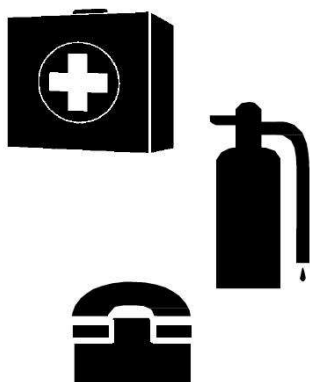


SAFETY PRECAUTIONS

These are common practices that may or may not be applicable to the products described in this manual.

Prepare for Emergencies

- ▲ Be prepared if a fire starts.
- ▲ Keep a first aid kit and fire extinguisher handy.
- ▲ Keep emergency numbers for doctor, ambulance, hospital, and fire department near phone.



Wear Protective Equipment

- ▲ Wear protective clothing and equipment appropriate for the job. Clothing should be snug fitting without fringes and pull strings to avoid entanglement with moving parts.
- ▲ Prolonged exposure to loud noise can cause hearing impairment or hearing loss. Wear suitable hearing protection such as earmuffs or earplugs.
- ▲ Operating equipment safely requires the operator's full attention. Avoid wearing radio headphones while operating machinery.



Avoid High Pressure Fluids Hazard

- ▲ Escaping fluid under pressure can penetrate the skin causing serious injury.
- ▲ Avoid the hazard by relieving pressure before disconnecting hydraulic lines or performing work on the system.
- ▲ Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- ▲ Use a piece of paper or cardboard, NOT BODY PARTS, to check for suspected leaks.
- ▲ Wear protective gloves and safety glasses or goggles when working with hydraulic systems.
- ▲ **DO NOT DELAY.** If an accident occurs, see a doctor familiar with this type of injury immediately. Any fluid injected into the skin or eyes must be treated within a few hours or gangrene may result.



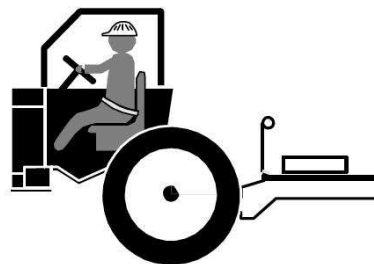
Tire Safety

- ▲ Tire changing can be dangerous and should be performed by trained personnel using the correct tools and equipment.
- ▲ When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.
- ▲ When removing and installing wheels, use wheel handling equipment adequate for the weight involved.



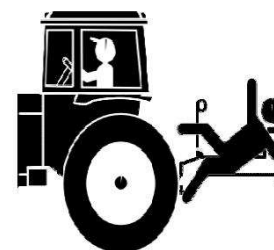
Use Seat Belt and ROPS

- ▲ Operate only skid steers equipped with a Roll-Over Protective Structure (ROPS) and seat belt.
- ▲ Fasten seat belt snugly and securely to help protect against serious injury or death from falling and skid steer overturn.
- ▲ Wearing protective equipment such as safety shoes, safety glasses, hard hat, and ear plugs is highly recommended.

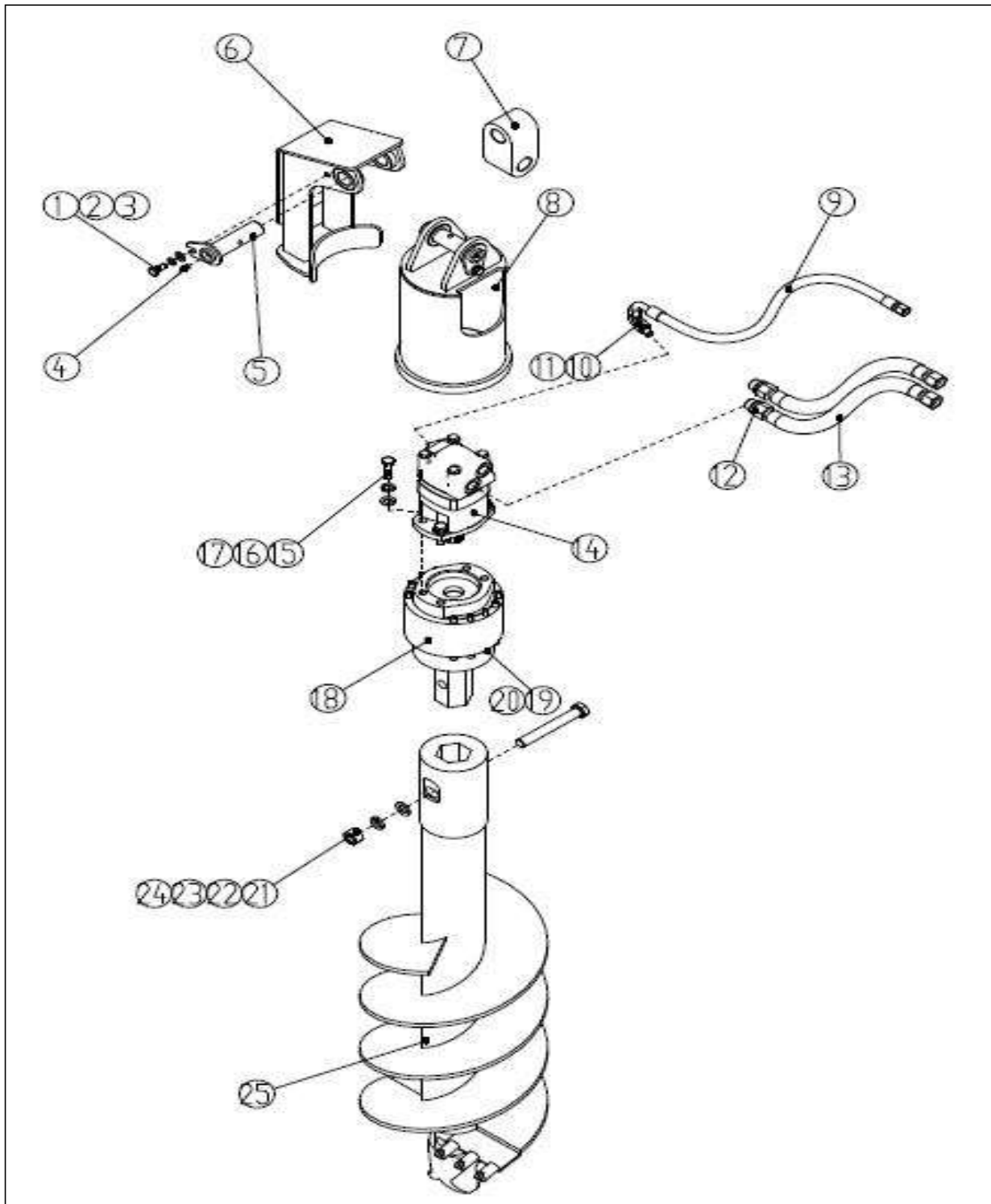


Keep Riders Off Machinery

- ▲ Never carry riders or use Machinery as a person lift.
- ▲ Riders obstruct operator's view.
- ▲ Riders could be struck by foreign objects or thrown from the machine.
- ▲ Never allow children to operate equipment.



SKID STEER AUGER DRIVE ATTACHMENT ASSEMBLY



SKID STEER AUGER DRIVE ATTACHMENT ASSEMBLY

PART NO.	S/N NUMBER	PART DESCRIPTION	QTYS	NOTE
1	051045-1	HEXAGON BOLT M10*20	2	M10*20
2	051045-2	FLAT WASHER D10	2	D10
3	051045-3	SPRING WASHER D10	2	D10
4	051045-4	GREASE FITTING M8	2	M8
5	051045-5	PIN	2	30mm diameter
6	051045-6	BRACKET	1	
7	051045-7	CROSS COUPLING	1	
8	051045-8	DRIVE COVER	1	
9	051045-9	HYDRAULIC HOSE 1	1	F381CACF101005-2 500
10	051045-10	RIGHT ANGLE COMBINED JOINT	1	LZ10L
11	051045-11	END STRAIGHT JOINT	1	IE10L7/16UNF
12	051045-12	END STRAIGHT JOINT	2	IE18L7/8UNF
13	051045-13	HYDRAULIC HOSE 2	2	F381CACA181810-2 500
14	051045-14	HYDRAULIC MOTOR 2k-195	1	629AG00197A
15	051045-15	HEXAGON NUT 1/2-13unc	4	1/2-13unc

SKID STEER AUGER DRIVE ATTACHMENT ASSEMBLY

PART NO.	S/N NUMBER	PART DESCRIPTION	QTYS	NOTE
16	051045-16	FLAT WASHER D14	4	D14
17	051045-17	SPRING WASHER D14	4	D14
18	051045-18	GEAR BOX	1	4T2A51405H1
19	051045-19	HEXAGON SOCKET HEAD CAP SCREW M10*50	8	M10*50
20	051045-20	SPRING WASHER D10	8	D10
21	051045-21	HEXAGON HEADED BOLT M18*130	1	M18*130
22	051045-22	SPRING WASHER D18	1	D18
23	051045-23	FLAT WASHER D18	1	D18
24	051045-24	HEXAGON NUT M18	1	M18
25	051045-25	AUGER BIT	1	300mm diameter

OPERATION INSTRUCTIONS

The skid steer auger drive attachment has the reasonable structure, small volume, flexible use, high efficiency, reliable quality and superior performance.

Suitable for drilling the sandy soft and common soil, so the working site must be selected to avoid stones or other hard objects to prevent damage to the auger.

Attach the skid steer auger drive attachment to the toolbar or quick attach mechanism of your skid steer loader.

START OPERATION

- 1.Lift the auger off the ground, and control your skid steer loader to make it rotate clockwise at the low speed.
- 2.Stop the rotation of the auger, lower it and make the auger bit touch the ground.
- 3.Adjust your skid steer loader to make the auger rotate rapidly, appropriately lower the boom of your skid steer loader to give the auger a downward pressure, so as to ensure the auger can drill into the ground. However, this pressure should not be too big. Excessive downward pressure will reduce the speed of auger or stop rotating frequently, and crush occurs.
- 4.When the auger bit completely enters the soil, stop rotating, lift the boom of your skid steer loader to make the auger leave the drilled hole. And then move the auger to an appropriate area, reverse or shake it to make the exported soil separate from it. And then continue the next drilling.
- 5.Do not drill soil with stones or other hard objects to prevent damage to the auger. If the drill teeth are seriously worn, replace them in time to ensure normal operation.

MAINTENANCE INSTRUCTIONS

1. Always keep the clean hydraulic oil, keep the hose joint clean, if the

hydraulic oil is mixed with dirt, it will possibly cause the whole operation system abnormally.

2. Daily check all hydraulic lines, make sure the connection of the hydraulic

line good, the pipe without distortion, wear, cracking, no loose joint to leak.

3. Daily inspect the skid steer auger drive attachment oil level, and refuel timely.

4. Daily inspect all parts of the machine, make sure all the parts are connected stably and reliably.

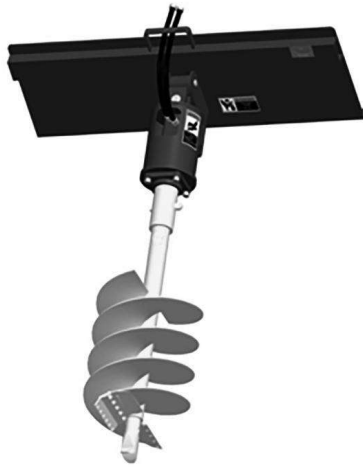
5. If the paint off or damage, repaint timely, to prevent rust.

6. The gear chain should be lubricated every 3 months.

STORAGE INSTRUCTIONS

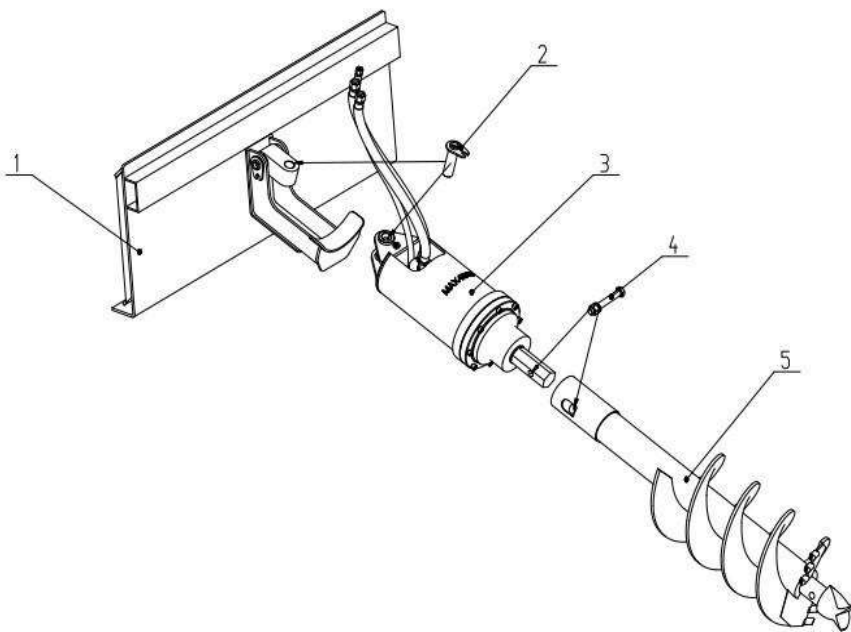
- 1. Clean all the debris, all mud, dirt and grease.**
- 2. Inspect the unit for bent, loose, cracked, damaged or missing parts, Order any parts required, and make the necessary repairs to avoid delays when starting next season.**
- 3. Tighten all loose nuts, bolts, screws and hydraulic connections.**
- 4. Touch up all the unpainted and exposed areas with paint to prevent rust.**
- 5. Replace security labels and tags if damaged, or in unreadable condition.**
- 6. Connect the hydraulic couplers together or use the oil nuts to block the hydraulic hoses.**
- 7. Check the motor for proper lubricant level.**
- 8. Should put the device in the dry non-corrosive place. If in nude outside, will shorten its life.**

SPECIFICATIONS



MODEL	TMG-SAG12
TOTAL LENGTH (MM)	2032
TOTAL WIDTH (MM)	1219
TOTAL HEIGHT (MM)	508
OUTPUT SHAFT	2 INCH, HEXAGONAL
BOREHOLE DIAMETER (MM)	300
FLOW RATING (GPM)	5-17
MAX. PRESSURE (PSI)	2250
DRILLING DEPTH (MM)	1219
ROTATION SPEED (R/MIN)	20-73
MAX. OUTPUT TORQUE (N.M)	2125
WEIGHT(KGS)	217
SUITABLE HOST MACHINE	SKID STEER LOADERS

INSTALLATION FIGURE



序号	物料编码	代号	名称	数量	材料	单件总重	设计	备注
5	051045SD12-5	Auger Bit						
4	051045SD12-4	Fixed Screw						
3	051045SD12-3	Auger Drive Unit						
2	051045SD12-2	Pin						
1	051045SD12-1	Mounting Bracket						
							Assembly Sketch	
							TMG-SAG12	
							阶段标记	重量 比例
								1:10
							共 张	第 张