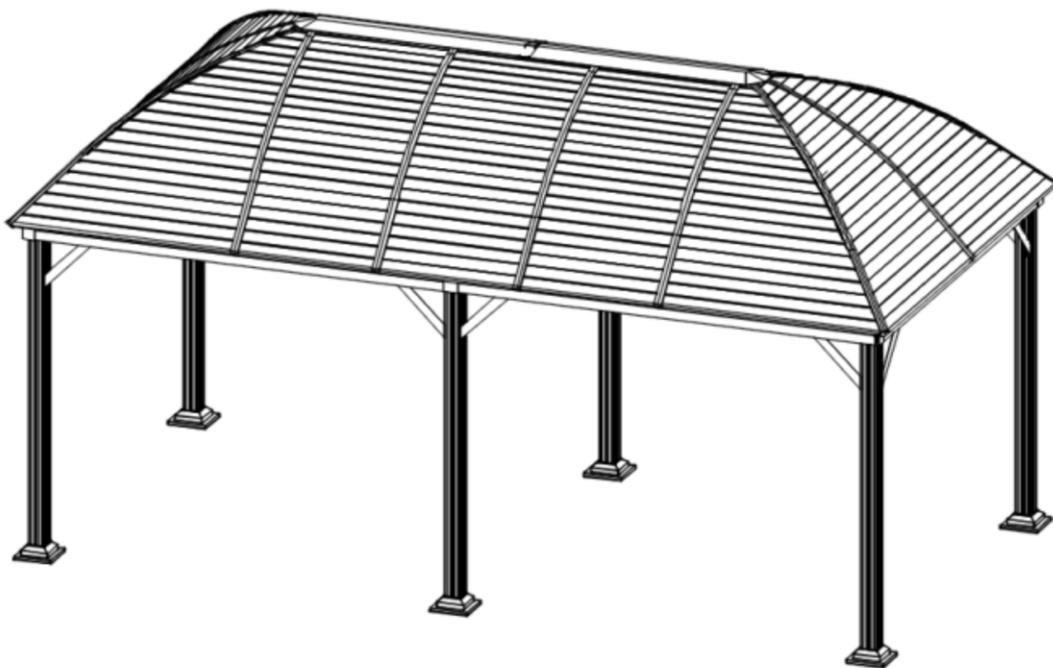


MODEL TMG-LGZ20

10 x 20 Feet Hardtop Gazebo Outdoor Galvanized Steel Canopy



⚠ WARNING



- Please read and understand the product manual completely before assembly
- Check against the parts list to make sure all parts are received
- Wear proper safety goggles or other protective gears while in assembly
- Do not return the product to dealer. They are not equipped to handle your requests.

Missing parts or questions on assembly?

Please call: 1-877-761-2819 or email: cs@tmgindustrial.com

Main Specifications:

Assembly size: W3.0x L6.0x H3.2 (m) / 10ft x 19.68ft x 10.3ft

Inside size: W2.64x L5.86x H3.15 (m)

Curtain/Net: W4.45 x H2.1 (m)

Curtain: 180G polyester

Prior to assembly:

Please go through the whole instruction manual completely. It is very important to follow your local safety regulations and industry standards during installation.

Regulations may include but are not limited to:

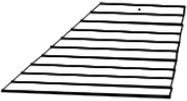
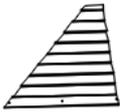
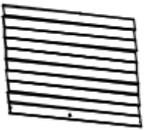
- Safety helmets, protective eyewear, protective glove and clothing
- Safety harnesses for all elevated workers
- Proper ladder and safety operation

Check all components and parts before installation. All parts are marked with a part number, please refer to the parts list to ensure you have all parts.

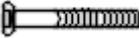
Choose a day with low or no wind to install, it is hard to assemble with heavy wind. Do not make any alterations to the structure. Do not hang any weight on the frame during installation, including parts. We are not responsible for any damages or injuries caused by inappropriate installation, unauthorized modifications or extreme weather.

Check the parts list below to make sure all parts are received prior to assembly.

TMG-LGZ20 Part List

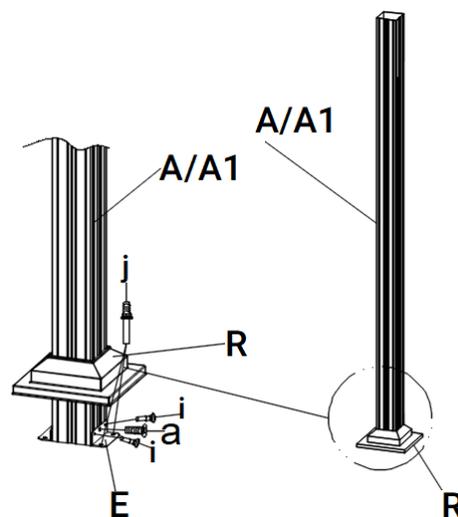
Parts code	Graphical	Description	Length	Qty
A		Post	100x100mm	4
A1		Middle post	100x100mm	2
B		Cross beam	28x140mm	2
C1		Left cross beam	28x140mm	2
C2		Right cross beam	28x140mm	2
D1		Left support	1.2x60mm	6
D2		Right support	1.2x60mm	6
E		Steel corner	20x20mm	12
F		Post cover	100x140mm	4
F1		Middle post cover	100x100mm	2
G1		Large galvanized sheet (Left)		4
G2		Large galvanized sheet (Right)		4
H1		Small galvanized sheet (Left)		4
H2		Small galvanized sheet (Right)		4
I1		Middle galvanized sheet (up)		6

I2		Middle galvanized sheet (down)		6
J		Long beam	37x48mm	4
K1		Short beam	32x48mm	10
K2		Short beam connection	1.2x60mm	10
L		Top cover	1.2*200mm	2
L1		Left big top	20x100mm	1
L2		Right big top	20x100mm	1
M1		Short support	25x25mm	8
M2		Long support	25x25mm	6
N1		Connection for support		4
N2		Connection for support		10
O		Middle edge strip	25x28mm	6
O1		Left edge strip	25x28mm	4
O2		Right edge strip	25x28mm	4
Q1		Angle cover		4
Q2		Flat cover		10
R		Decorative cover		6
W		Middle cross beam		1

X1		Curtain		1
X2		Net		1
a			M6x16	180
b			M6x45	30
d		Hook		3
e			M4x10	14
f			M4x4	46
g		Nut		60
h		gasket		60
i			M4.2x20	24
j			M6x80	24

Step 1: Install Post A

- Install decorative cover R on all post A/A1, use screw a to fix steel corner E on the post and tighten the screw.

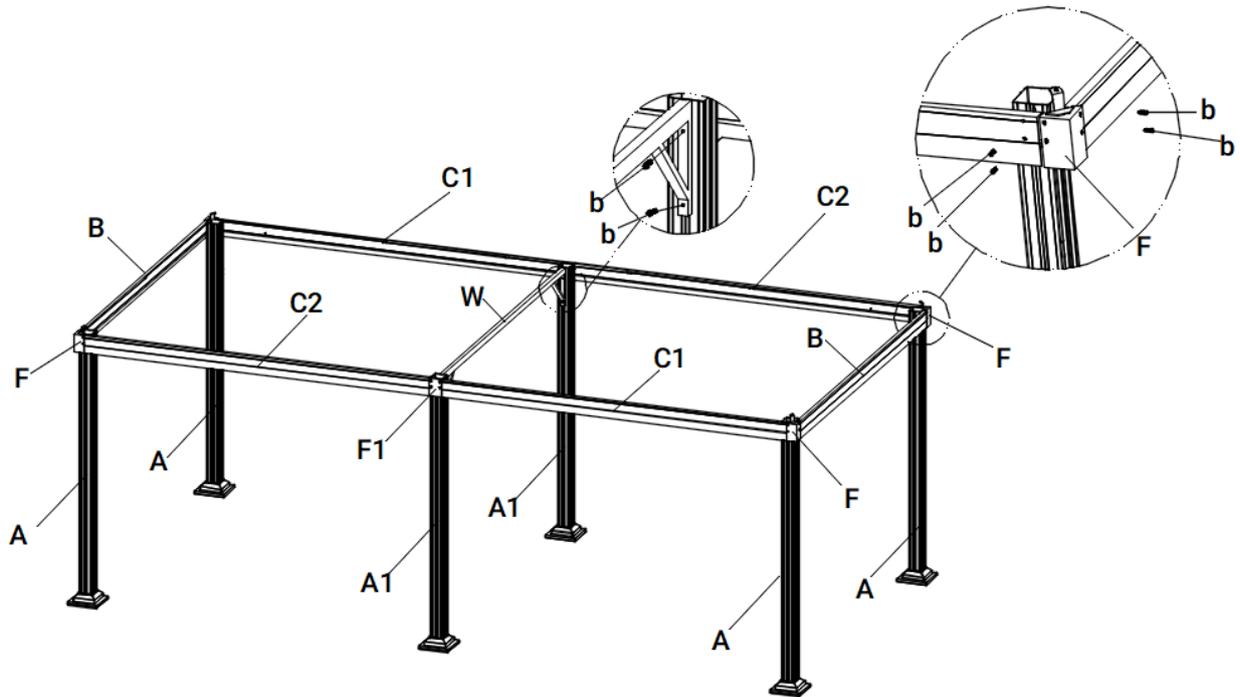


Parts code	Graphical	Qty
A		4
A1		2
E		2
j		24

Parts code	Graphical	Qty
R		6
a		12
i		24

Step 2: Install Cross Beam B/ left beamC1/ right beamC2/ middle beam W

- Take out the cross beam B /C1 /C2 /W and post cover F
- Connect the cross beam B /left C1 /right C2 and post cover F to Post A/A1 with screws b .
- Connect Middle beam W and post cover F1 to Post A1 with screws b .

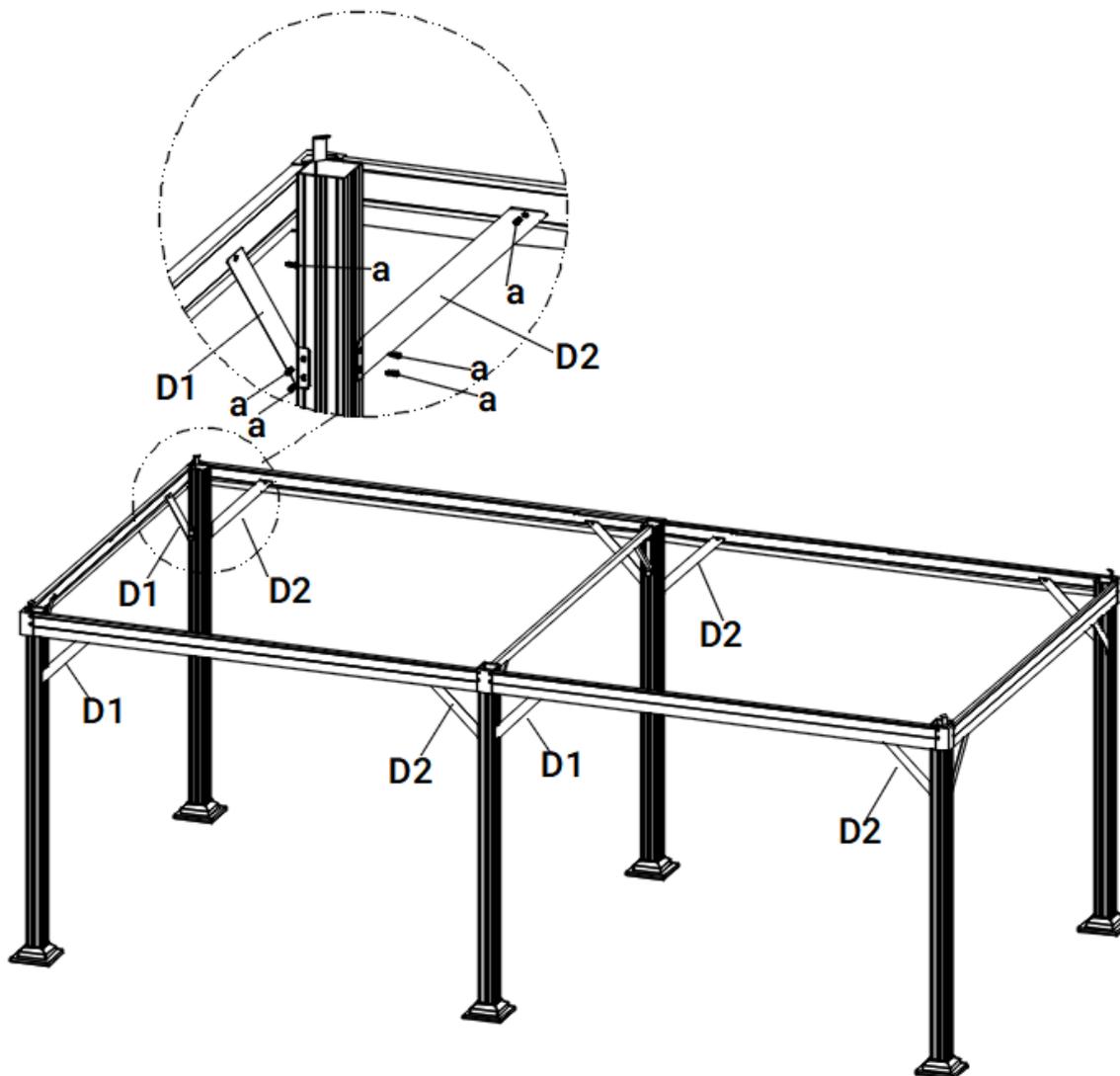


Parts code	Graphical	Qty
B		2
C1		2
C2		2
F		4
F1		2

Parts code	Graphical	Qty
W		1
b		28

Step 3: Install Left support D1 & right support D2

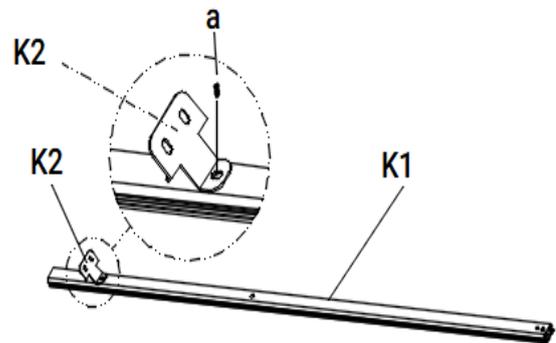
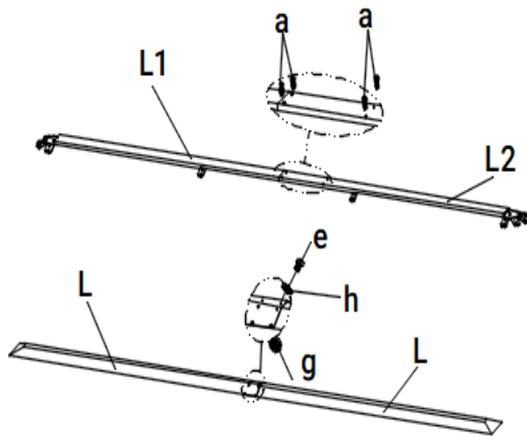
- Take out the D1 and D2 , Connect Left & Right support D1&D2 to the cross beams B/C1/C2 and post A /A1with screws a.



Parts code	Graphical	Qty
D1		6
D2		6
a		36

Step 4: Install Big top / Top cover / short beam

- Take out Left L1 and Right L2, Connect them with screw a
- Connect Top cover L with screw e, gasket h and nut g
- Connect 1piece short beam K1 and 1piece connection K2 with screw a, then Install the rest of 9 pieces K1&K2 in the same way.

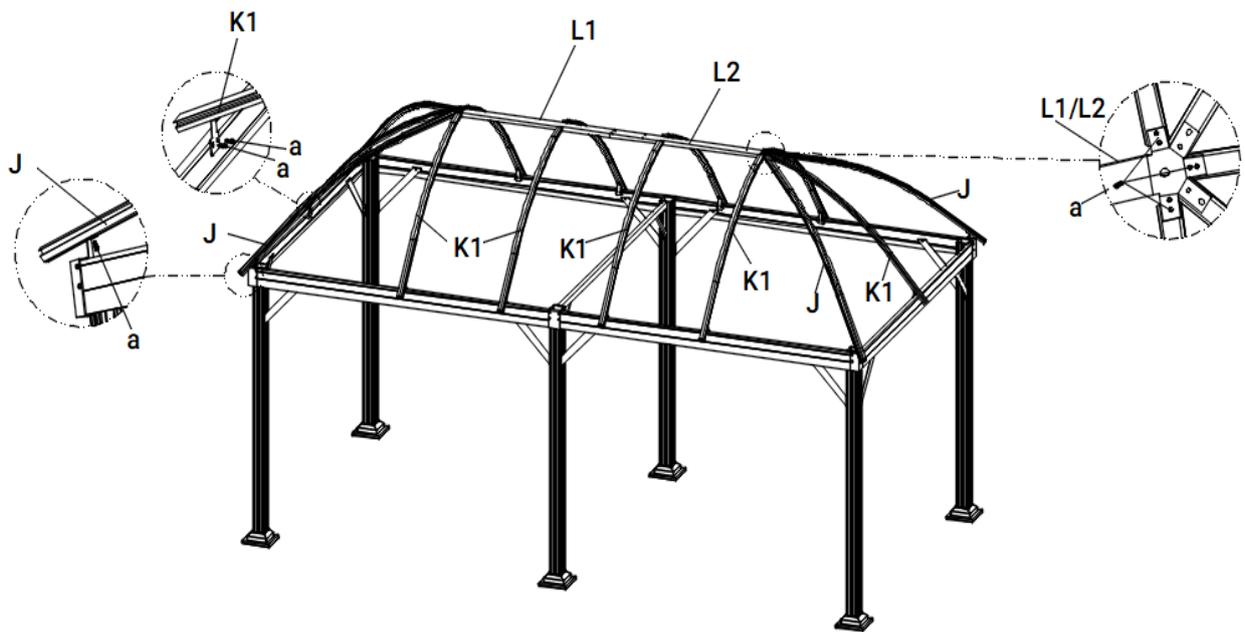


Parts code	Graphical	Qty
K1		10
K2		10
L		1
L1		1
L2		1
a		14

Parts code	Graphical	Qty
e		12
g		12
h		12

Step 5: Install long beam J and short beam K1

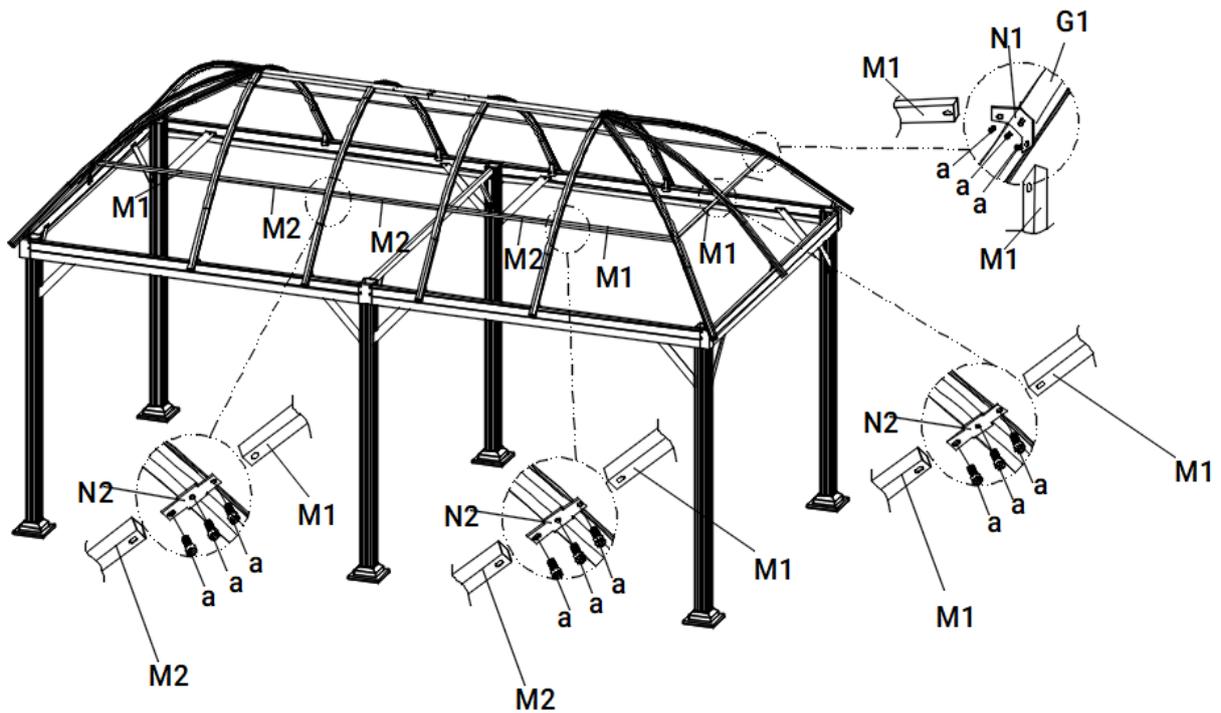
- Take out J , Connect long beam J to Post cover F, L1 and L2 respectively with screw a.
- Take out the installed K1 of Step 4 , Connect K1 and L1/L2 with screw a, Connect K2 and beam B , C1 , C2 with screws a.



Parts code	Graphical	Qty
J		4
a		56

Step 6: Install support M1 and M2 on the top

- Take out M1, M2 , N1 and N2, Connect N1& G1 , N2& K1 with screw a
- Then connect M1 and M2 , N1/N2 with screw a

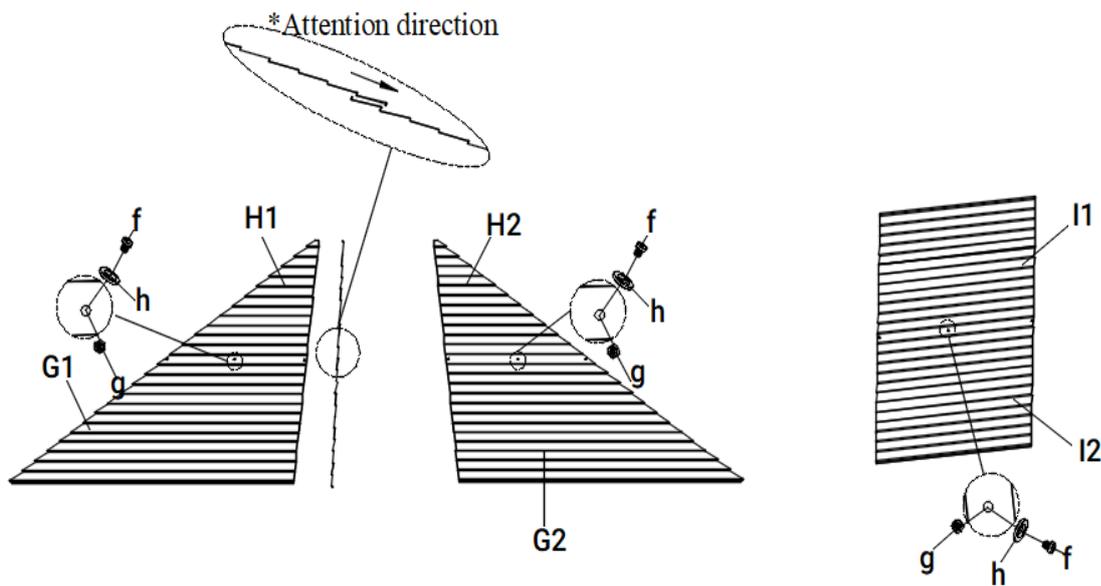


Parts code	Graphical	Qty
M1		8
M2		6
N1		4

Parts code	Graphical	Qty
N2		10
a		42

Step 7: Connect the galvanized sheet G1 &H1 , G2 &H2, I1 & I2

- Connect Left side G1 and H1 with screw f, gasket h and nut g
- Connect Right side G2 and H2 with screw f, gasket h and nut g
- Connect Middle I1 and I2 with screw f, gasket h and nut g
- (note: screw f and gasket h are above the sheet ,nut g is below the sheet

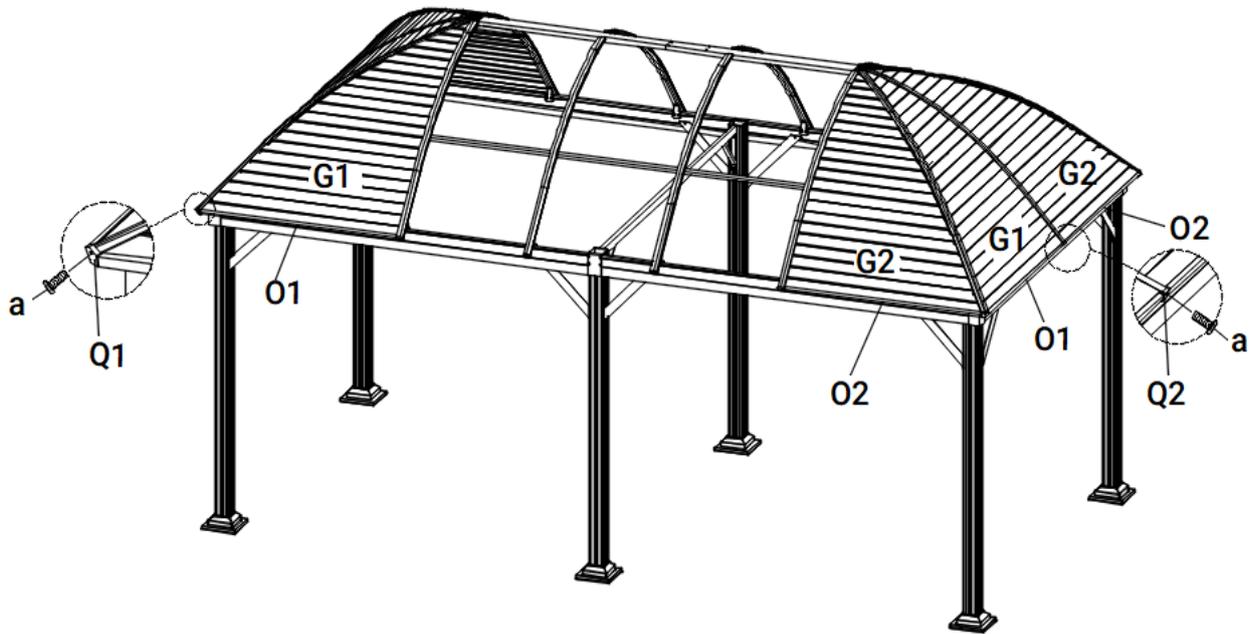


Parts code	Graphical	Qty
I1		6
I2		6
G1		4
G2		4
H1		4

Parts code	Graphical	Qty
H2		4
f		42
g		42
h		42

Step 8: Install the galvanized sheet top on Left /Right side

- Take out the installed galvanized sheet G1 and G2 of Step 7
- As shown the diagram, insert the galvanized sheet G1& G2 into Left /Right side, and fix the edge strip O1(left)& O2(right), Angle cover Q1 and flat cover Q2 on the sheet with screw a

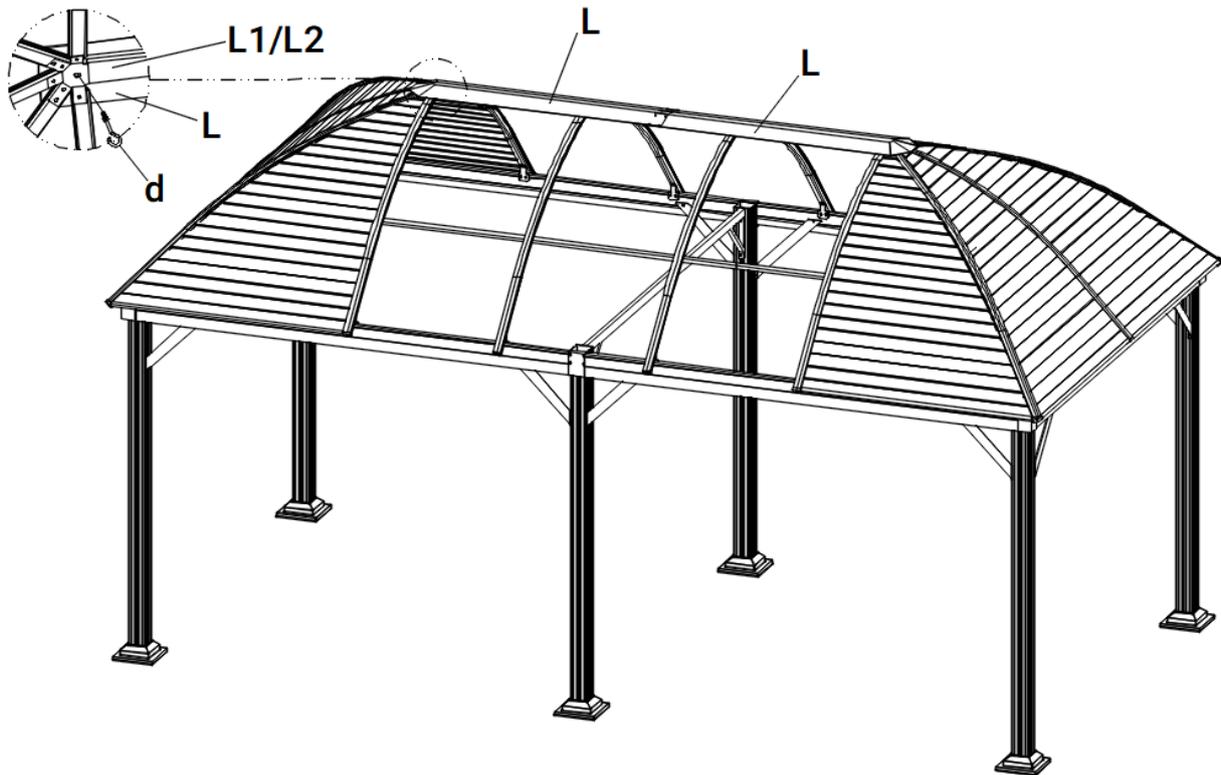


Parts code	Graphical	Qty
O1		4
O2		4
Q1		4

Parts code	Graphical	Qty
Q2		6
a		10

Step 9: Install the Top cover L

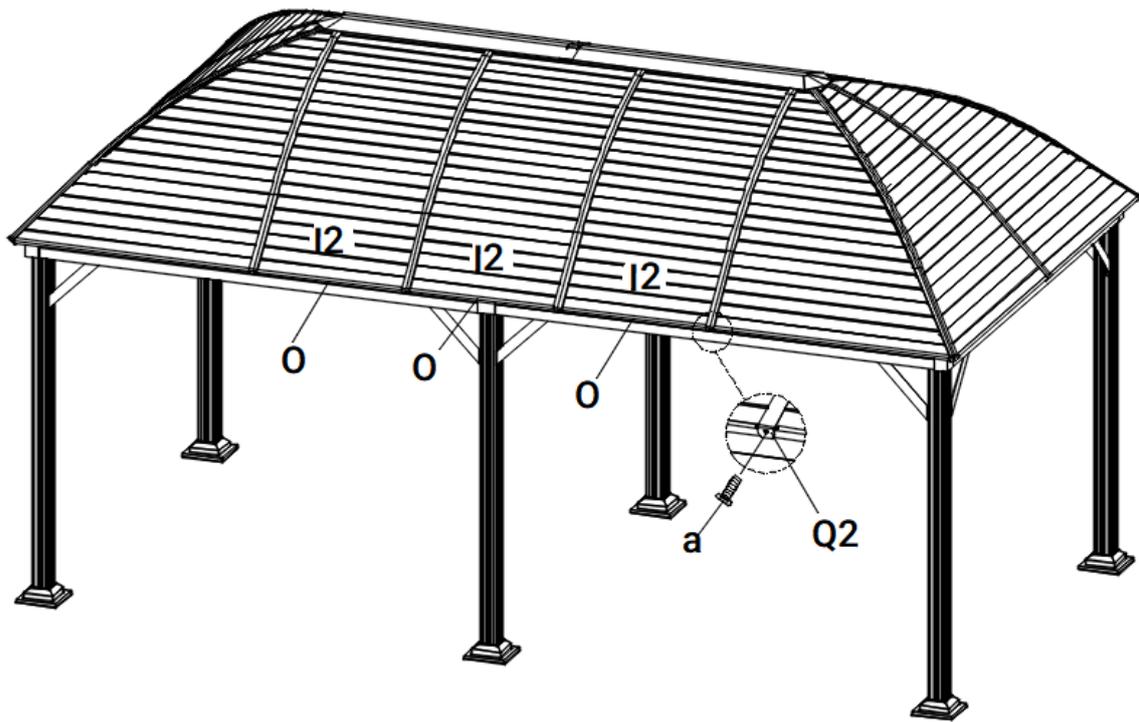
- Take out the Installed top cover L of Step4 , use hook d to Connect L and L1/L2



Parts code	Graphical	Qty
d		3

Step 10: Install the galvanized sheet I2

- Take out the Installed galvanized sheet I2 of Step 7
- As shown the diagram, insert the galvanized sheet I2 into the middle position , and fix the edge strip O and flat cover Q2 on the sheet with screw a

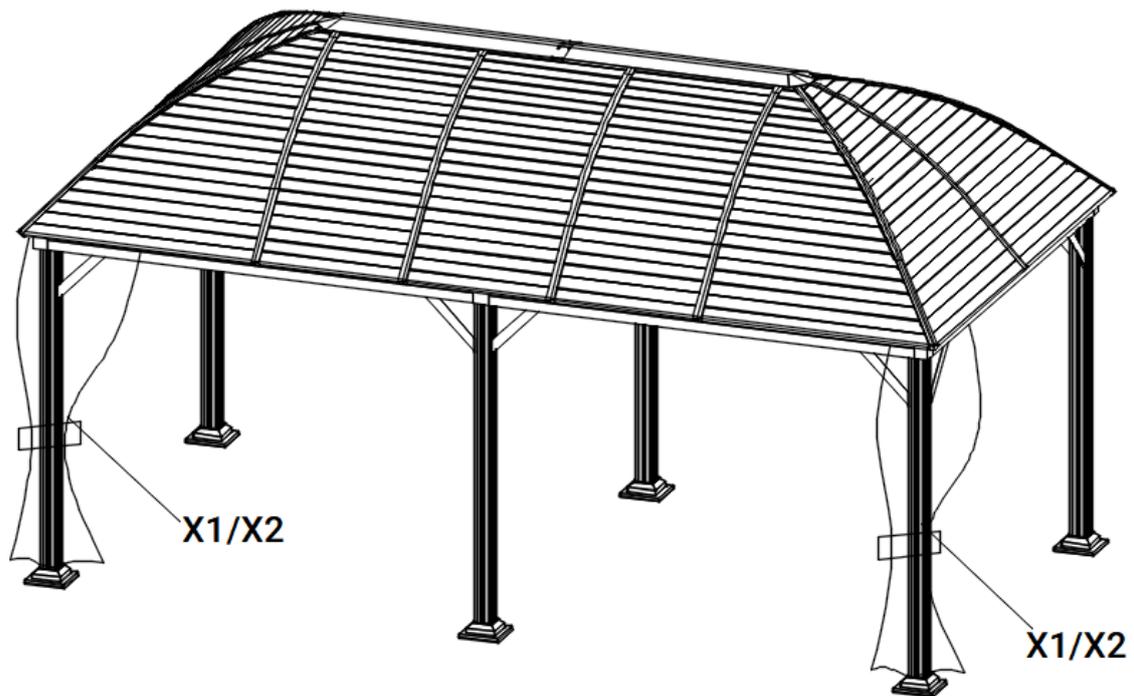


Parts code	Graphical	Qty
O		2
Q2		2

Parts code	Graphical	Qty
a		8

Step 11: Install Curtain X1 and Net X2

- Hang the curtain X1 and the net X2 above on the hook of beam B. (Note: Inside net /outside curtain)



Parts code	Graphical	Qty
X1		1
X2		1