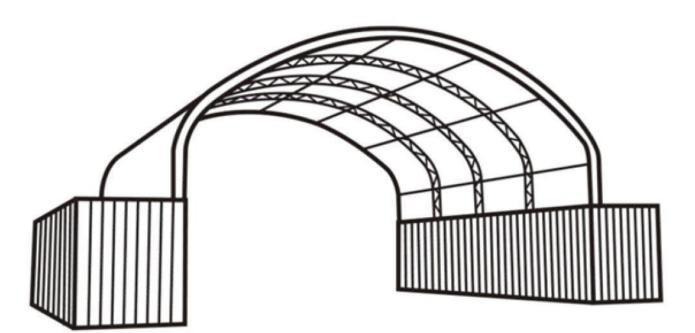


TMG-DT4041C PRODUCT MANUAL v.2022.12.16

40' X 40' DUAL TRUSS STORAGE CONTAINER SHELTER







- $\boldsymbol{\cdot}$ Please read and understand the product manual completely before assembly
- Check against the parts list to make sure all parts are received
- Wear proper safety goggles or other protective gears while in assembly
- Do not return the product to dealer. They are not equipped to handle your requests.

Missing parts or have questions on assembly? Please call: 1-877-761-2819 or email: cs@tmgindustrial.com

MAIN SPECIFICATIONS :

- Overall assembled size : W12 x L12 x H4.5 (m) / W40 x L39.37 x H15 (ft)
- Width : 12 m / 39.37ft
- Length : 12 m / 39.37ft
- Ridge peak height : 4.5 m / 15ft + container height
- Shoulder wall clearance height : 1.05m / 3.4ft

PRIOR TO ASSEMBLY

Please read the instructions carefully before installation. It is very important to follow your local safety regulations and industry standards during installation. Regulations may include but are not limited to:

- Safety helmets, protective eyewear, and clothing
- Safety harnesses for all elevated workers
- Proper ladder, cage, and safety operation

Check all components and parts before installation. All parts are marked with a part number, please refer to the parts list to make sure you have all parts.

Choose a day with low or no wind to install, assembly is hard in heavy wind. Do not make any alterations to the structure. Do not hang any weights on the frame during installation, including parts. We are not responsible for any damages or injuries caused by inappropriate installation, unauthorized modifications or extreme weather.

This building is not intended for human occupancy.

It is recommended to tape or add foam/rubber on the frame where joints connect and where it touches the cover. This will help extend the life span of the cover.

Read the following item list carefully and count the number of items to ensure that all parts are included prior to setup.

INSTALLATION STEPS

REVIEW THE WHOLE STRUCTURE AND CHOOSE THE PROPER INSTALLATION SITE

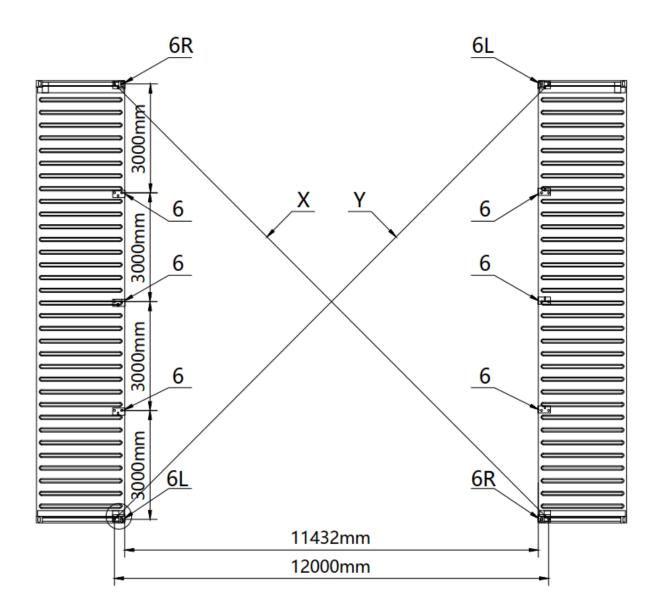
Choose a solid flat level ground area to set up the building. Do not install the building on soft ground, wetland, uneven surfaces, sloped surfaces, or on top of structures that are not rated to hold its weight. We strongly recommend that you put the containers on hard foundations before installing the shelter. Be aware of the surrounding area. Do not set up the building near snowdrifts, open flames or exposed electrical wires. Do not keep heat sources near the fabric cover. Keep the building surroundings clear at all times.

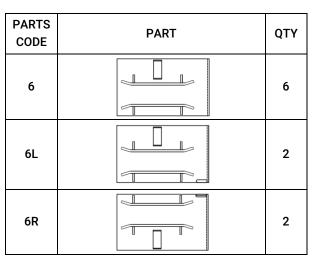
Check the parts list below to make sure all parts are received prior to assembly.

		TMG-DT4041C PART LIST		
PARTS CODE	PICTURE	DESCRIPTION	LENGTH	QTY
1		Peak arch tube (for 3 middle trusses)	L2509mm	3
1A		Peak arch tube (for front and rear truss)	L2509mm	2
2		Upper rafter tube (middle truss)	L1996mm	6
2A		Upper rafter tube (front and rear truss)	L1996mm	4
3		Lower rafter tube (for middle truss)	L2898mm	6
3A		Lower rafter tube (for front and rear truss)	L2898mm	4
4		Sidewall tube (middle truss)	L2555mm	6
4A		Sidewall tube (for front and rear truss)	L2555mm	4
5	•	Roofpurlin (horizontal tube)	φ 58x3040mm	28
6		Baseplates for middle truss	W200xL340mm	6
6L		Baseplate for front and rear truss left corners	W200xL340mm	2
6R		Baseplate for front and rear truss rightcorners	W200xL340mm	2
7	0 0	Top cover tension tube (for both bottom sides)	φ 32x1993mm φ 32x500mm	12 2
8		Ridge steel tension cables (front and rear trusses)	φ 8x3500mm	24

9		Cable connection plate	W90xL90mm	28
10		Ratchets	ЗТ	34
11		Tie down straps (for #10 and front and rear arches)	W38xL800mm	34
12		Hex bolt and nuts	M12x30mm	160
13		Self locking bolt and nuts	M10x80mm	35
14	\bigcirc	Tension tube end water plug	φ 32mm	4
15		Plastic hose (in grooves at both ends of #17)	φ 25x4000mm	10
16		Connector (for connection #15)	φ25mm	8
17		Roof fabric tarp cover		1
18		Scratch resistant tape	L10m	2

STEP 1 : REVIEW THE WHOLE STRUCTURE AND CHOOSE THE PROPER INSTALLATION SI.



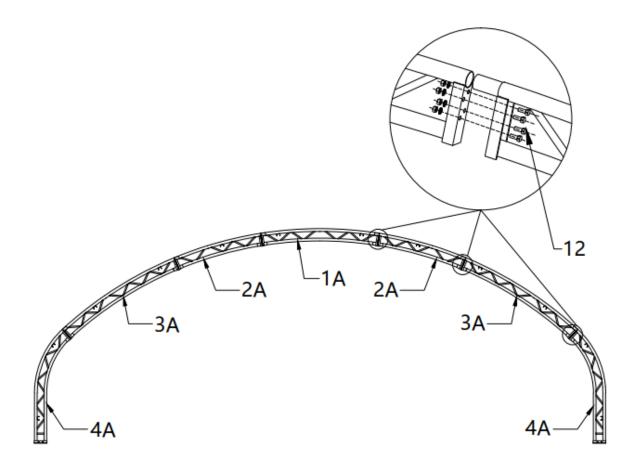


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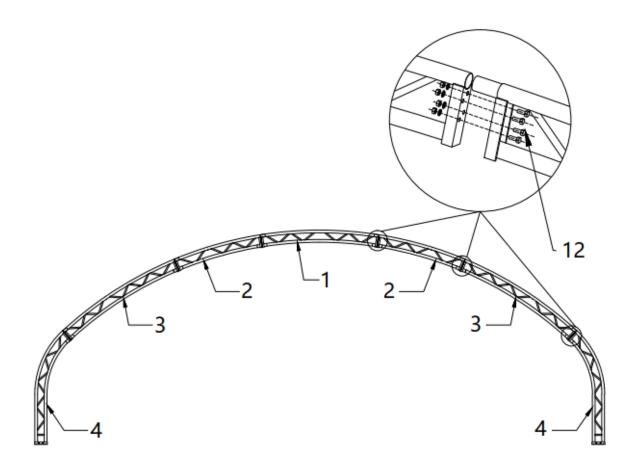
TOLL FREE:1-877-761-2819

STEP 2 : INSTALLATION OF FRONT AND REAR TRUSSES.



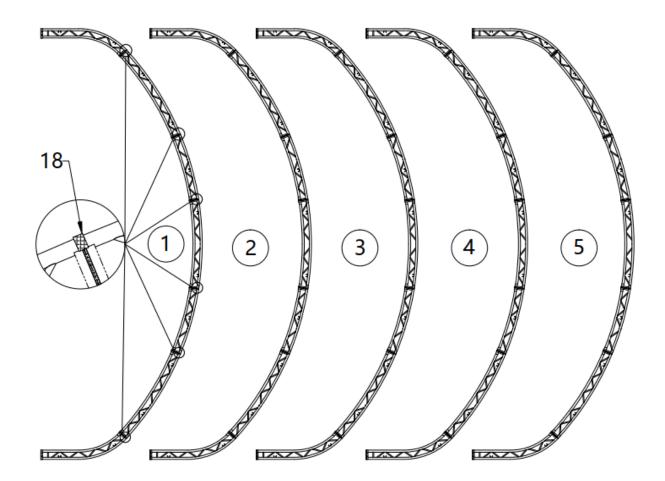
PARTS CODE	PART	QTY	PARTS CODE	PART	QTY
1A		1x2	4A		2x2
2A		2x2	12	[]	24x2
ЗA		2X2			

STEP 3 : STALLATION (3) MIDDLE TRUSSES.

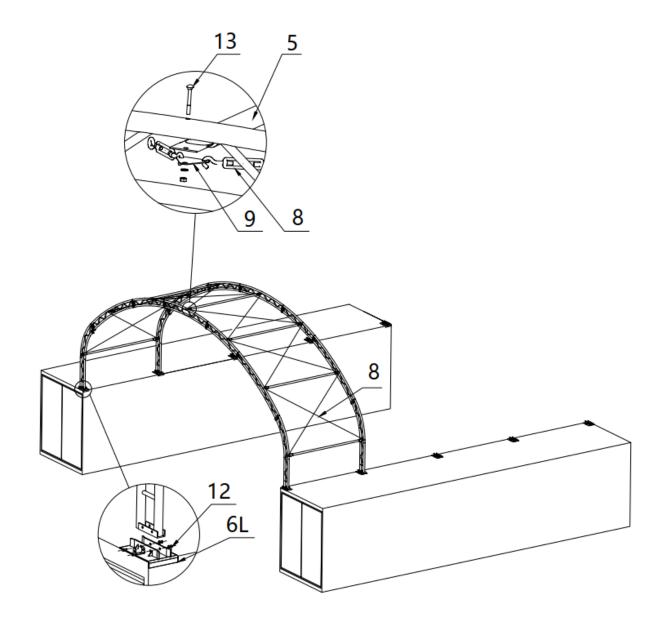


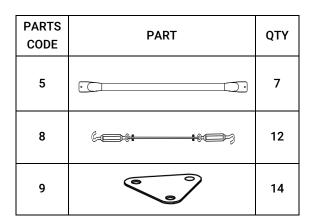
PARTS CODE	PART	QTY	PARTS CODE	PART	QTY
1		1x3	4		2x3
2		2x3	12		24x3
3		2x3			

STEP 4 : WRAP (#18) AROUND THE SHARP POINTS OF THE JOINT TO AVOID FRICTION BETWEEN THE FABRIC AND THE INTERFACE.



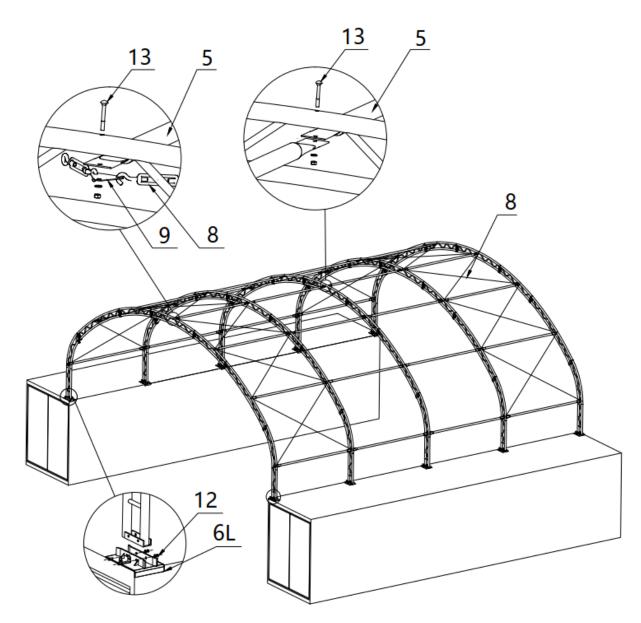
PARTS CODE	PART	QTY
18	Ø	2



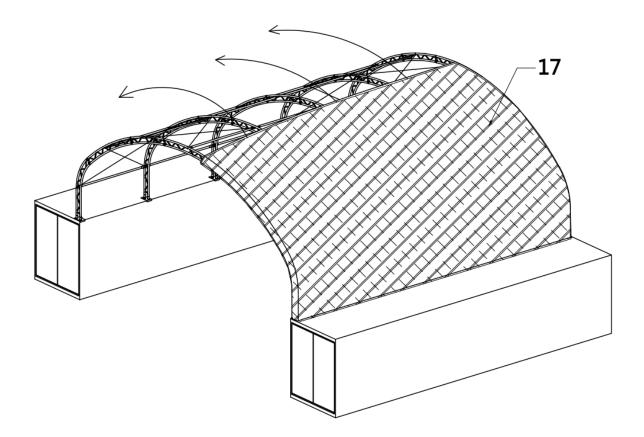


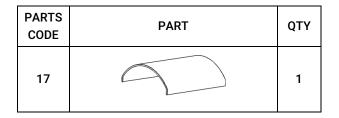
PARTS CODE	PART	QTY
12		16
13		14

STEP 6 : TENSION CABLE INSTALLATION. ALL CABLES ARE DIAGONALLY INSTALLED ON EACH SIDE OF THE INTERVAL.

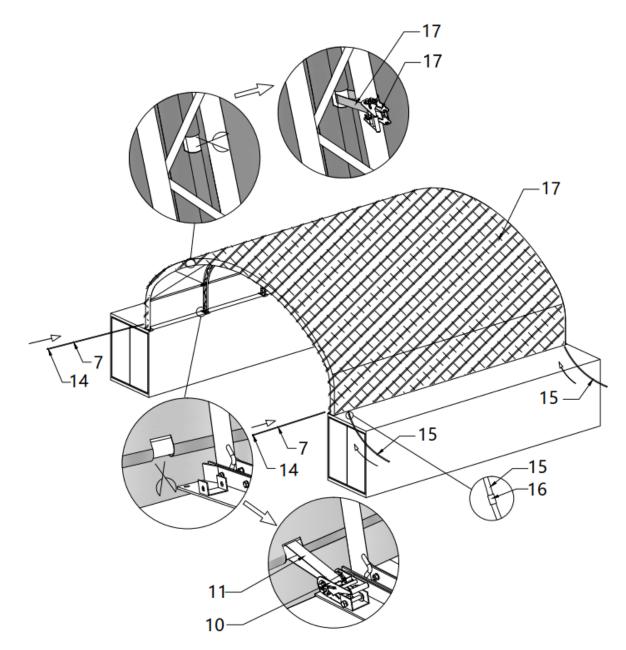


PARTS CODE	PART	QTY	PARTS CODE	PART	QTY
5	•	21	12		24
8		12	13		21
9		14			





STEP 8 : TENSION THE COVER ON THE FRAME FROM SIDE TO SIDE.



PARTS CODE	PART	QTY	PARTS CODE	PART	QTY
7	• •	2	14	\bigcirc	4
10		34	15		10
11		34	16		8

AFTER THE INSTALLATION

Walk around and inspect the shelter periodically to make sure all components are still firmly secured and the whole shelter is well supported. Check all bolts and nuts as well as all connection points to make sure they are all in good position. Check the base plates, adjust the ropes and tie downs if required and clean the cover regularly.

Snow accumulating on the fabric cover must be removed as soon as possible. If snow becomes solid ice on the cover, it will increase the weight on the roof and may collapse the shelter or reduce the life span.

Keep the shelter on a dry ground most of the time. Do not keep the fabric dirt skirt under water all the time, otherwise the fabric will deteriorate.

We strongly recommend you remove any snow from the roof immediately. Do not leave any snow load on the roof overnight. Keep 3 feet of clearance on all sides at all times. Do not allow snow to accumulate and pile up on the sides of the building. Otherwise the pressure from the sides will push inwards and could lead to a collapse.