

















Monogram and Lettering with the PR620

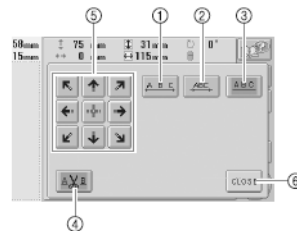
Everything monogrammed! It's the new millennium and everything around us is monogrammed. From Hats to diapers, we see monogramming everywhere. This is the time to show off your style. Make sure your customer who is looking into their own business sees a wide sampling of things that can be done. The secrets to successful creative monograms are shown in this class. Learn hooping techniques for a variety of items such as cuffs, pockets, collars, bags, baby items, doggie items and the list goes on. For placement ideas, a magazine such as "Stitches" is a valuable resource.

Beautiful Decorative Alphabet Patterns are built in.

1. Touch  and select desired letter.
2. Select size by touching  key.
3. To add more letters select the  key and touch  to add letters as desired.
4. When all letters are added, select  and .

There are 13 built-in character fonts with many capabilities.

5. Touch  and select . Touch  or  for more selections.
6. Select the desired tab to get upper case, lower case, numbers and accent characters    .
7. If the lettering is small and difficult to read, touch .
8. The spacing between the lettering can be made wider or narrower by selecting .
 1. increases the character spacing
 2. Decreases the character spacing
 3. Selects the standard character spacing
 4. Specifies the thread be trimmed between characters
 5. Moves the pattern in the direction of arrow selected
 6. Closes the screen








Monogram and Lettering with the PR620

Trimming thread between characters

1. Touch  once to set this feature (the icon will be highlighted)

Multi-colored text

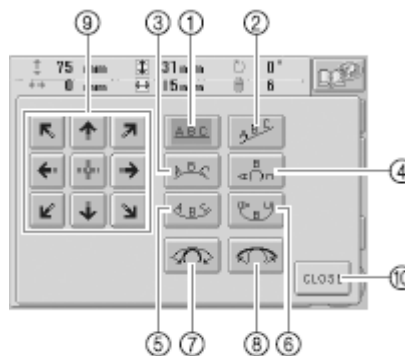
1. Touch  once to set this feature.
2. Touch ,  or  to select threads that are to be changed.
3. Select desired colors for each letter, making sure to touch  after each selection.

Change the text arrangement of characters to a horizontal line, on a slant or on an arc.

1. Type in a word, select .

2. Touch .

- ① Arranges the text on a straight line
- ② Arranges the text on a slanted line
- ③ Arranges the text on the outside of a wide curve
- ④ Arranges the text on the outside of a sharp curve
- ⑤ Arranges the text on the inside of a wide curve
- ⑥ Arranges the text on the inside of a sharp curve
- ⑦ If touched after selecting a text arrangement on a curve, each touch of this key increases the bend of the curve (makes it more curved).
- ⑧ If touched after selecting a text arrangement on a curve, each touch of this key decreases the bend of the curve (makes it flatter).
- ⑨ Moves the pattern in the direction of the arrow on the key
- ⑩ Touch this key to close this screen.



Monogram and Lettering with the PR620

Soccer Shirt Logo

Supplies

PR620

Brother Sports Card #SA340








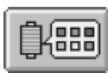




White soccer t-shirt

Tear away stabilizer

Brother threads: 001, 214, 307, 507, 513
and 900



Program Design on PR-620

1. Insert card no. 40 into the card slot on the PR600, select design 8 (soccer guy) and touch .
2. Select merge, , .
3. Type in the letter A, change the size to  and continue with the rest of the word: LPINES
4. Touch  and use the  key to move the lettering to 49.0 mm.
5. Touch .
6. Change color of lettering to 507 by selecting , .
7. Center design by touching ,  and .

Embroider

1. Hoop T-shirt with tear away stabilizer on the back (of shirt) into hoop specified by PR620
2. Thread machine with appropriate thread as described on machine
3. Stitch design

Monogram and Lettering with the PR620

Embroidered Logo on Towels

Supplies

PR620

Two quality white towels

Tear away stabilizer

Water soluble stabilizer

Brother threads: 214 & 348



Program Design in PR-620

1. From the operation panel, touch and select the and stitch .
2. Using the , set design at -104.5 mm.
3. Touch and touch and select the and stitch , and .
4. Select , and size to vertical 94.6 mm and horizontal 123.2 mm and touch .
5. Touch and and select the and stitch , and .
6. Using the , set design at 102.5 mm.
7. Touch , , .
8. Type in the letter S, using the key, set letter at -104.5 mm.
9. Touch , , .
10. Type in the letter G, using the key, resize letter to 32.3 mm, and touch .
11. Move letter to center of middle .
12. Touch , , and type in the letter D.
13. Using the , set letter at 102.5 mm.
14. Using the , change the lettering to Brother thread color #214 and the diamonds to color #348.

Embroider

1. Hoop Towel (*with tear away stabilizer on the back of the towel*) into hoop specified by PR620.
2. Place Water soluble stabilizer on top of hoop, secure in position.
3. Thread machine with appropriate thread as described on machine.
4. Stitch design.