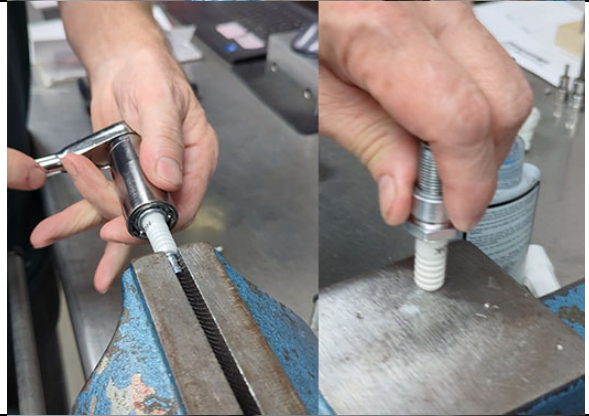


SPARK PLUG TIP INSERT INSTALLATION INSTRUCTIONS

Clamp the tip as close to the flange as you can in a vice. Do not over tighten the vise, the tip is made of a softer metal.



Twist off the plug from the tip. Lightly tap on a surface to remove excess porcelain dust in the body of the plug.



Clamp the new tip on the hex part in the vise. Do not over tighten the vise.



Apply a generous amount of blue Loctite to the threads of the new tip.



Twist it back together, just until the flange is lightly seated. Do not over tighten or you will risk cracking/breaking the porcelain.

