

**Journeyman Kit Chart - 19mm Thick Boards**

*Note: All Measurements In mm - Revision: 8/22/2017*

\* Round actual board length to nearest mm for best positioning

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board						
Length	A	B	C	A1	A2	B1	B2	C1	C2	C3
178	1			89						
203	1			102						
229		1				114				
254		1				127				
279			1					140		
305			1					152		
330			1					165		
356	2			89	267					
381	2			102	279					
406	2			102	305					
432	1	1		102		305				
457	1	1		102		330				
483	1	1		102		356				
508		2				127	381			
533		1	1			127		381		
559		1	1			127		406		
584			2					152	432	
610			2					152	457	
635	2	1		102	292	508				
660	2	1		102	305	533				
686	1	2		102		318	559			
711	1	2		102		330	584			
737	1	1	1	102		318		584		
762	1	1	1	102		330		610		
787	1		2	102				343	635	
813	1		2	102				356	660	
838		1	2	102				368	686	
864		1	2			127		406	711	
889		1	2			127		419	737	
914			3					152	457	762
940			3					152	470	787
965	2		2	102	279			521	813	
991	2		2	102	292			533	838	
1016	2		2	102	305			559	864	
1041	1	1	2	102		318		584	889	

Board Length	Quantity & Type of ClampGAUGEs			Center Distance From End of Board						
	A	B	C	A1	A2	B1	B2	C1	C2	C3
1067	1	1	2	102		330		610	914	
1092		2	2			127	381	648	940	
1118		2	2			127	381	660	965	
1143	2	2	1	102	305	508	737	991		
1168	2	2	1	102	305	508	749	1016		
1194	2	2	1	102	305	521	762	1041		
1219	2	2	1	102	305	533	787	1067		
1245	2	2	1	102	305	546	813	1092		
1270	1	2	2	102		305	546	813	1118	
1295	1	2	2	102		318	559	838	1143	
1321	1	2	2	102		330	584	864	1168	
1346	1	2	2	102		330	597	889	1194	
1372	1	2	2	102		343	610	914	1219	
1397	1	2	2	102		356	635	940	1245	
1422	2	2	2	102	292	508	737	991	1270	
1448	2	2	2	102	292	508	749	1016	1295	
1473	2	2	2	102	292	508	762	1029	1321	
1499	2	2	2	102	305	533	787	1054	1346	
1524	2	2	2	102	305	533	787	1067	1372	
1549	2	2	2	102	305	546	800	1092	1397	
1575	1	2	3	102		318	572	838	1130	1422
1600	1	2	3	102		330	572	838	1143	1448
1626	1	2	3	102		330	584	864	1168	1473
1651	1	2	3	102		330	597	889	1194	1499
1676	1	2	3	102		330	597	902	1219	1524
1702	1	2	3	102		330	610	914	1245	1549
1727	2	2	3	102	292	508	749	1003	1283	1575
1753	2	2	3	102	292	521	762	1016	1308	1600
1778	2	2	3	102	305	533	775	1041	1334	1626
1803	2	2	3	102	305	533	787	1041	1346	1651
1829	2	2	3	102	305	533	787	1067	1372	1676
1854	2	2	3	102	305	533	800	1092	1397	1702
1880	2	2	3	102	305	533	800	1092	1410	1727
1905	2	2	3	102	305	546	813	1118	1435	1753
1930	2	2	3	102	318	559	826	1130	1461	1778
1956	2	2	3	102	318	559	826	1143	1486	1803
1981	2	2	3	102	318	559	838	1156	1499	1829
2007	2	2	3	102	318	572	851	1168	1524	1854
2032	2	2	3	102	318	572	864	1194	1537	1880

**Journeyman Kit Chart - 22mm Thick Boards**

*Note: All Measurements In mm - Revision: 8/22/2017*

\* Round actual board length to nearest mm for best positioning

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board						
Length	A	B	C	A1	A2	B1	B2	C1	C2	C3
178	1			89						
203		1				102				
229		1				114				
254			1					127		
279			1					140		
305	2			76	229					
330	2			89	241					
356	2			89	267					
381	1	1		89		279				
406	1	1		89		305				
432	1		1	89				305		
457	1		1	89				330		
483		1	1			102		356		
508			2					127	381	
533			2					127	406	
559	2	1		89	267	457				
584	2	1		89	267	470				
610	2		1	89	267			483		
635	2		1	89	279			508		
660	1	1	1	89		279		533		
686		2	1			102	318	559		
711		2	1			102	330	584		
737		1	2			114		356	610	
762			3					127	381	635
787			3					127	394	660
813	2	1	1	89	267	457		686		
838	2	1	1	89	267	470		711		
864	1	2	1	89		292	508	737		
889	1	1	2	89		279		508	762	
914	1	1	2	89		292		533	787	
940	1		3	89				305	559	813

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board								
Length	A	B	C	A1	A2	B1	B2	C1	C2	C3		
965	1		3	89				318	584	838		
991		1	3			102		343	610	864		
1016		1	3			102		356	635	889		
1041	2	2	1	89	267	457	673	914				
1067	2	1	2	89	267	457		686	940			
1092	2	1	2	89	267	470		711	965			
1118	1	2	2	89		279	495	737	991			
1143	1	2	2	89		292	508	762	1016			
1168	1	1	3	89		292		533	787	1041		
1194		2	3			102	318	559	813	1067		
1219		2	3			102	318	572	838	1092		
1245	2	2	2	76	254	432	635	864	1118			
1270	2	2	2	89	267	457	660	889	1143			
1295	2	2	2	89	267	457	673	914	1168			
1321	2	2	2	89	267	470	699	940	1194			
1346	2	1	3	89	267	470		711	965	1219		
1372	1	2	3	89		279	483	737	991	1245		
1397	1	2	3	89		292	508	762	1016	1270		
1422	1	2	3	89		292	521	775	1041	1295		
1448	1	2	3	89		292	533	787	1054	1321		
1473	2	2	3	89	254	445	648	864	1105	1346		
1499	2	2	3	89	254	445	648	876	1118	1372		
1524	2	2	3	89	267	457	660	889	1143	1397		
1549	2	2	3	89	267	457	673	914	1168	1422		
1575	2	2	3	89	267	470	686	940	1194	1448		
1600	2	2	3	89	267	470	699	953	1219	1473		
1626	2	2	3	89	279	483	711	965	1232	1499		
1651	2	2	3	89	279	495	737	991	1257	1524		
1676	2	2	3	89	279	495	737	1003	1283	1549		
1702	2	2	3	89	279	495	749	1016	1295	1575		
1727	2	2	3	89	279	508	762	1029	1321	1600		
1753	2	2	3	102	292	521	775	1041	1334	1626		
1778	2	2	3	102	292	521	787	1067	1359	1651		

**Journeyman Kit Chart - 25mm Thick Boards**

*Note: All Measurements In mm - Revision: 8/22/2017*

\* Round actual board length to nearest mm for best positioning

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board								
Length	A	B	C	A1	A2	B1	B2	C1	C2	C3		
152	1			76								
178		1				89						
203		1				102						
229			1					114				
254			1					127				
279	2			70	210							
305	2			76	229							
330	1	1		76		254						
356	1	1		76		279						
381	1		1	76				267				
406		1	1			76		292				
432		1	1			76		318				
457			2					114	343			
483			2					114	368			
508	2	1		76	229	419						
533	2		1	76	229			419				
559	1	1	1	76		241		445				
584	1	1	1	76		254		470				
610	1		2	76				267	495			
635		1	2			76		279	521			
660		1	2			76		292	546			
686			3					114	343	572		
711			3					114	356	597		
737	2	1	1	76	229	406		622				
762	2		2	76	229			419	648			
787	1	1	2	76		254		457	673			
813	1	1	2	76		254		470	699			
838		2	2			89	279	495	724			

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board								
	A	B	C	A1	A2	B1	B2	C1	C2	C3		
864		1	3			89		292	521	749		
889		1	3			89		305	546	775		
914	2	1	2	76	229	394		584	800			
940	2	1	2	76	229	394		597	826			
965	2	1	2	76	229	406		622	851			
991	2		3	76	229			419	648	876		
1016	1	1	3	76		241		445	673	902		
1041	1	1	3	76		254		470	699	927		
1067		2	3			102	292	495	724	953		
1092		2	3			102	292	508	749	978		
1118		2	3			102	305	533	775	1003		
1143	2	1	3	76	229	394		584	800	1029		
1168	2	1	3	76	229	394		597	826	1054		
1194	2	1	3	76	229	406		622	851	1080		
1219	1	2	3	76		241	432	648	876	1105		
1245	1	2	3	76		254	457	673	902	1130		
1270	2	2	3	76	216	368	533	724	940	1156		
1295	2	2	3	76	216	381	559	749	965	1181		
1321	2	2	3	76	216	394	572	762	978	1207		
1346	2	2	3	76	229	394	572	787	1003	1232		
1372	2	2	3	76	229	394	584	800	1029	1257		
1397	2	2	3	76	229	406	597	813	1041	1283		
1422	2	2	3	76	229	406	597	826	1067	1308		
1448	2	2	3	76	229	406	610	838	1092	1334		
1473	2	2	3	76	229	419	635	864	1118	1359		
1499	2	2	3	76	241	432	648	889	1143	1384		
1524	2	2	3	76	241	432	648	889	1156	1410		