

Apprentice Kit Chart - 19 mm Thick Boards

Note: All Measurements In mm - Revision: 8/22/2017

* Round actual board length to nearest mm for best positioning

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End Of Board			
Length	A	B	C	A1	B1	C1	C2
178	1			89			
203	1			102			
229		1			114		
254		1			127		
279			1			140	
305			1			152	
330			1			165	
356			1			178	
381	1	1		89	267		
406	1	1		89	292		
432	1	1		102	305		
457	1	1		102	330		
483	1	1		102	356		
508	1		1	102		356	
533		1	1		127	381	
559		1	1		127	406	
584			2			152	432
610			2			152	457
635			2			152	483
660			2			152	508
686	1	1	1	102	292	533	
711	1	1	1	102	305	559	
737	1	1	1	102	318	584	
762	1	1	1	102	330	610	
787	1		2	102		343	635
813	1		2	102		356	660
838		1	2		127	394	686
864		1	2		127	406	711
889		1	2		127	419	737
914		1	2		127	432	762
940		1	2		127	445	787
965	1	1	2	102	305	546	813
991	1	1	2	102	305	559	838
1016	1	1	2	102	318	572	864
1041	1	1	2	102	330	584	889
1067	1	1	2	102	330	610	914
1092	1	1	2	102	330	635	940
1118	1	1	2	102	343	648	965
1143	1	1	2	102	356	660	991
1168	1	1	2	102	356	673	1016
1194	1	1	2	102	368	686	1041
1219	1	1	2	102	368	711	1067

Apprentice Kit Chart - 22mm Thick Boards

Note: All Measurements In mm - Revision: 8/22/2017

* Round actual board length to nearest mm for best positioning

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board			
Length	A	B	C	A1	B1	C1	C2
178	1			89			
203		1			102		
229		1			114		
254			1			127	
279			1			140	
305			1			152	
330	1	1		76	241		
356	1	1		89	254		
381	1	1		89	279		
406	1	1		89	305		
432	1		1	89		305	
457	1		1	89		330	
483		1	1		102	356	
508			2			127	381
533			2			127	406
559			2			127	432
584			2			140	445
610	1	1	1	89	267	483	
635	1	1	1	89	279	508	
660	1	1	1	89	279	533	
686	1	1	1	89	305	559	
711	1	1	1	89	318	584	
737		1	2		114	356	610
762		1	2		114	368	635
787		1	2		114	381	660
813		1	2		114	394	686
838	1	1	2	89	267	483	711
864	1	1	2	89	279	495	737
889	1	1	2	89	279	508	762
914	1	1	2	89	292	533	787
940	1	1	2	89	292	559	813
965	1	1	2	89	305	572	838
991	1	1	2	89	305	584	864
1016	1	1	2	89	318	597	889

Apprentice Kit Chart - 25mm Thick Boards

Note: All Measurements In mm - Revision: 8/22/2017

* Round actual board length to nearest mm for best positioning

Board Length	Quantity & Type of ClampGAUGES			Center Distance From End of Board			
Length	A	B	C	A1	B1	C1	C2
152	1			76			
178		1			89		
203		1			102		
229			1			114	
254			1			127	
279			1			140	
305	1	1		70	222		
330	1	1		76	241		
356	1	1		76	267		
381	1		1	76		267	
406		1	1		89	292	
432		1	1		89	318	
457			2			114	343
483			2			114	368
508			2			114	394
533	1	1	1	76	229	419	
559	1	1	1	76	241	445	
584	1	1	1	76	254	470	
610	1		2	76		267	495
635		1	2		76	279	521
660		1	2		76	292	546
686		1	2		76	305	572
711		1	2		76	318	597
737	1	1	2	76	229	419	622
762	1	1	2	76	241	432	648
787	1	1	2	76	254	457	673
813	1	1	2	76	254	470	699
838	1	1	2	76	254	483	724
864	1	1	2	76	254	495	749
889	1	1	2	76	267	508	775
914	1	1	2	76	279	533	800