



Threaded Bar End Anchor Instructions

Nylon Anchor

Installation Instructions

1. Start by tapping the inside of the handle with the provided 5/8" tap. If you do not have a tap handle that fits the 5/8" tap, an 11mm open-end wrench will do. Using a light oil, like WD-40, allows the tap to cut more easily. Apply inward pressure on the tap. Make sure the tap follows the center line of the handlebar I.D. Starting the tap at an angle may not allow for proper installation. Approximately every ½ turn, turn the tap back counterclockwise to "break chips" for easier tapping. You only need to thread the bar as deep as the threads on the tap. Once the threads on the tap are flush with the end of the bar, you can remove the tap.
2. Thread in the Nylon insert into the tapped end of the handlebar by hand until the plastic spacer touches the handlebar end. The purpose of the spacer is to ensure the nylon anchor threads in past flush by about 1/8". Insert can not be flush with or stick out past handlebar end. If the insert does not thread into the bar by hand, remove the insert and clean the tapped threads. Repeat the procedure until the nylon insert threads in 1/8" beyond flush, by hand. Using a 5mm allen head wrench to hold the countersunk bolt in place, tighten the nut with a 13mm wrench firmly (1/2 turn max). This will set the threads into the handlebar so that the insert will not thread out when you remove the allen bolt.
3. Using an 8mm allen thread the Insert into the bar. There will be some drag while tightening the insert. Bottom the Insert out on the threads to a maximum torque of 25 foot pounds.
4. Next mount your hand guards using the supplied 8mm bolts.

Removing the Nylon Anchor? Click [HERE](#) for a how-to video!

Threaded Brass Anti Vibration Anchor

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2. The o-ring should be used on the Threaded Insert. Lightly lubricate the o-ring. If the Threaded Insert hangs up on the o-ring shortly after entering the bar, apply inward pressure on the Insert. Pushing the o-ring into the internal step of the bar.
3. Tighten the threaded insert into the handlebar with an 8mm allen. Tighten the insert until it bottoms out in the threads.
4. Once the throttle and grips are mounted, your wrap around hand guards are ready to bolt into the Threaded Inserts.