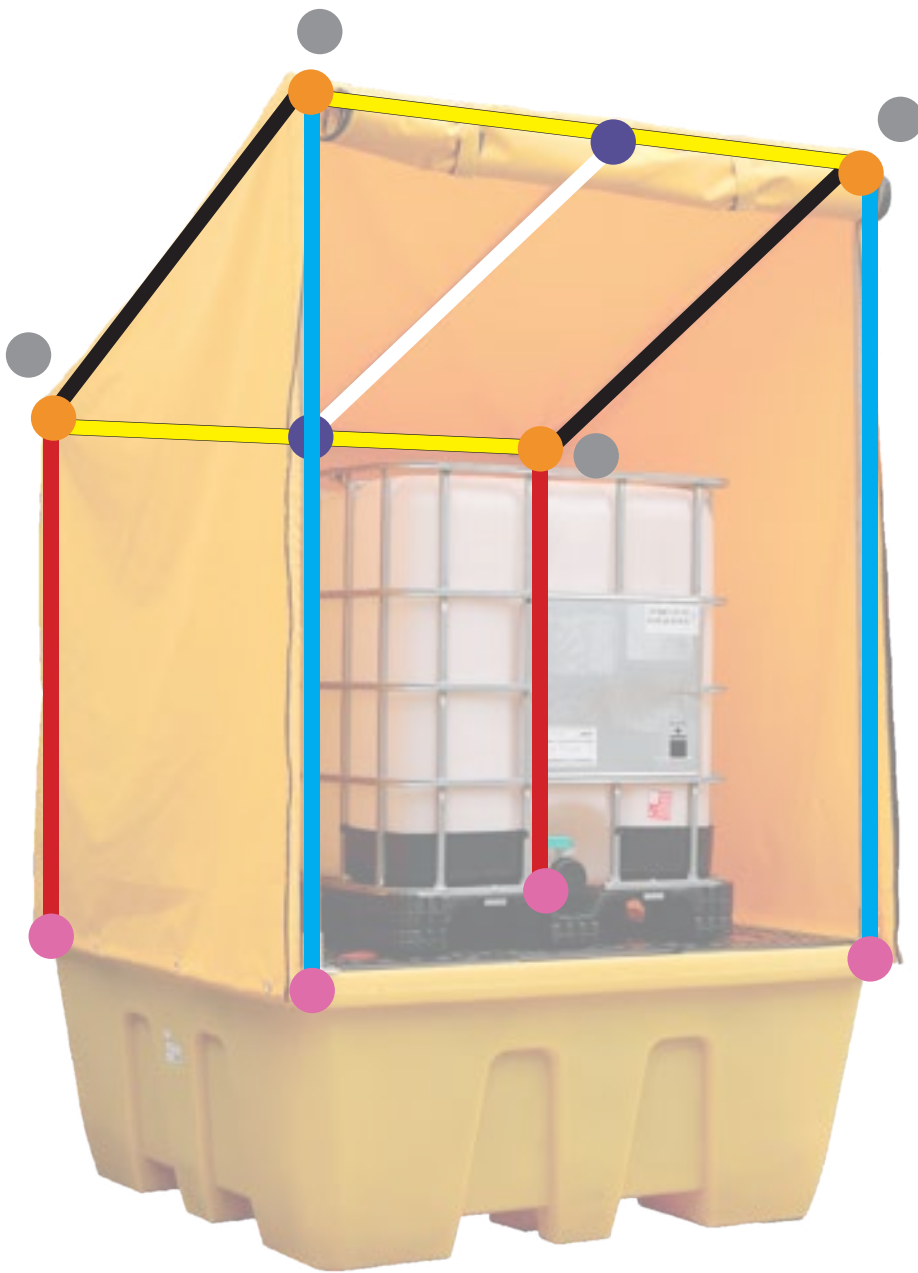


# Single IBC Spill Pallet with Framed Cover



**A12 FOOT**



**A48 CORNER SWIVEL**



**A2 SHORT TEE**



**A68 CAPS**



**A9 INTERNAL JOINER**



FITTINGS					
PART	A12 Foot	A48 Corner Swivel	A2 Short	A68 Caps	A9 Internal
QUANTITY	4	4	2	4	Joiner 0

TUBES					
PART	Side Ridge Bars	Center Ridge Bar	Rear Legs	Front Legs	Front & Rear Cross Bars
QUANTITY	2 x Black 1550mm	1 x White 1650mm	2 x Red 1 Band 1370mm	2 x Blue 1 Band 2000mm	2 x Yellow 1430mm

ACCESSORIES					
PART	10mm x 30mm Bolts 0	10mm x 35mm Bolts 0	10 x 50mm Bolts 8	10 Flanged Nuts 8	8mm Self Tapper 12
QUANTITY	12	Tapper 8	Key 1	1	1
PART	8mm Big Washer	2.5mm x 12mm Self	1/4 inch Allen	6mm Allen Key	Yellow PVC Cover
QUANTITY	12	Tapper 8	Key 1	1	1

## Tools required:

1. Power drill, 8mm driver socket and 4mm drill bit
2. ¼" Allen key
3. 17mm combination spanner
4. Ratchett with 15mm socket and 17mm socket

## Frame mounting points (1)

- Fit the four feet to the pre-drilled corners of the base unit using 8mm x 40mm bolts and flanged lock-nuts (8 off)
- Ensure the allen key holes on the upright part of the foot face outwards and are not intruding on the space for the tube
- Replace the black decking grid(s) onto the base unit (1a)

## Front legs (2)

- Select the two **blue**-banded tubes. These are the two front legs
- Place front legs into foot sockets on base unit (2a)
- Fit securely in place using ¼" allen key
- Place corner sockets onto top of each leg

## Back legs (3)

- Select both **red**-banded tubes; these are the back legs
- Place the red-banded tubes into the rear foot sockets of the base unit
- Fit securely in place using ¼" allen key
- Place corner sockets onto top of legs

## Front/rear roof tubes (4)

- Select both **yellow**-banded tubes; these are the front and rear roof tubes
- Slide t-connector onto each tube
- Fit tubes into corner sockets at top of front legs and repeat with back legs
- Secure at each end using ¼" allen key

## Side tubes (5)

- Select both **black**-banded tubes; these are the sloping side tubes of the roof
- Fit into corner sockets between front and back legs using ¼" allen key

## Centre roof tube

- Select the **white**-banded tube; this is the centre roof tube
- Fit into the t-sockets of the yellow tubes securely using ¼" allen key

## Cover (6)

- Place cover over frame and close all zips.
- Ensure Velcro straps are on the outside and cover sits squarely on the frame
- Drill 4mm pilot holes in side of base unit using eyelets as guides
- Secure the cover to the base unit using self-tapping screws (supplied)

## Door (7)

- At the base of each door line up the twist fasteners to the twist fastener eyelets and secure in place using two self tapping screws

