



Congratulations!!! You have now obtained our Rex Series Half Rack; the following will guide you on the proper set up of this machine. Please note these are recommendations from past experiences and customer feedback, but the structure of each building will always vary installation process.



Product includes

- (28) 4.5 5/8 bolts, flat washer, nut and split washer
- (2) 90" Rex Series Uprights
- (2) 72" uprights
- (1) 42"X1.25" Pull Up Bar (Front Bar)
- (2) 48" Trapezoid finish feet
- (1) 42" T-Shape Beam Connector (to connect feet)
- (2) Connector logos
- (6) Connector Sandwich triangles
- (1) Pair of Rex Series J-Hooks

Tools You Will Need

(2) 1 inch or greater, crescent wrench or 15/16 socket and wrench. "You may use power tools"

Power Rack Assembly

The Rex Series half rack is a full bolt on unit that does not require anchoring to the ground. The H-Shape foot design will maintain balance and weight proportioning. Assemble the rack from bottom to top, using 2 Connector Sandwich triangles per 90-inch post and 1 to connect 72 inches upright together with the feet connection T-Shape beam. Please note for precise fitting the unit must be hand tied only, with the flat washer always facing the tube and the split washer always facing solid steel plate. Connect your uprights to the sandwich triangles, and you can now install a logo on each side. Connect both the short and tall upright together at the top hole of the 72 inches upright straight thru the 90-inch post nearest hole. Using a small stool or step ladder connect your pull up bar. After this structure is assembled, you may tighten all your hardware as tight as possible. Please note that the tighter the bolts the most efficient your rack will be, the washers will protect any tubing from bending, so crank it up.

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