



Congratulations!!! You have now obtained our Rex Elite Series Free Standing Power Rack; the following will guide you on the proper set up of this machine. Please note these are recommendations from past experiences and customer feedback, but the structure of each building will always vary installation process.



Product includes

- (28) 4.5 5/8 bolts, flat washer, nut and split washer
- (4) 96", 85" or 72" numbered uprights depending on your purchase
- (2) 48" Trapezoid style finished feet
- (1) 42" T-Shape Beam Connector (to connect feet)
- (1) 42" Pull Up Bar
- (1) Accessory beam logo
- (6) Connector Sandwich triangles
- (1) Pair of Rex Series J-Hooks

Tools You Will Need

- (2) 1 inch or greater, crescent wrench or 15/16 socket and wrench. "You may use power tools"

Power Rack Assembly

The Rex Elite Series Power Rack is a full bolt on unit that does not require anchoring to the ground. The H-Shape foot design will maintain balance and weight proportioning. Assemble the rack from bottom to top.

Step 1: Connect your trapezoid feet 48" with your T-shape beam connector, you must connect a triangle on the outer side of the rack, as this will connect your upright.

Note: To prevent tube from bending, utilize flat washer on the side of the tube, and split washer on the side of the end plate.

Step 2: The next set of holes, you will connect 2 sandwich triangles onto the trapezoid feet, lose enough for your upright to fit between them, you can now install both uprights

Note: You must only hand tight your hardware, utilizing power tools this early in the process will make pieces not fit properly.

Step 3: With the help of someone, install your beam logo, piece weighs 25 pounds, install your pull up bar while you re at it.

Step 4: You are done assembling, crank all your bolts for the bottom up with medium strength, repeat the same process again but now from top to bottom as tight as your gains allow you to, you can even use a long wrench to get them tight.

Step 5: Make some gains and keep up to date as this rack will become a fully loaded free standing rack

🔔🔔FREEBIES ALERT 🔔🔔

Lets add some fun to end your installation, using your pet, your children or your spouse, add a picture to your social medias, tag us and use the hashtag #RaptorizingUSA and we will add you to a contest to win up to \$1000 in store credit for your next purchase.



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