



#### Instructions:

1. Jack the rear of your car up and place on jackstands.
2. Remove one lower control arm and place one of your new JTR LCA Braces in position, lining up the hole in the LCA brace to the lower control arm bolt hole in your frame.
3. Mark the outline of the brace using a scribe, chalk pencil or marker.
4. Remove the brace and grind all paint, grease and dirt along the scribed lines down to bare clean metal for proper welding.
5. Once the area is properly cleaned, reinstall the brace back into position and weld in place.

NOTE: Removing nearby exhaust and removing the driveshaft can be beneficial before welding. Welding the top side of your JTR LCA Braces can be challenging due to visibility. We've found that removing the driveshaft gives you just enough room to fit your head up into the driveshaft tunnel, allowing you to get your head high enough to see the top of the brace for proper welding.

6. After all welds are cooled, you can apply paint to prevent rusting and reinstall control arm.
7. Repeat steps 2-6 for the other side.

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PART NO.  
12020

TITLE:  
Lower Control Arm Braces

PLATFORM:  
1964-1972 GM A-body

SHEET  
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